

Properties of symbol table

Name:	Symbols
Author:	
Comment:	
Created on	04/11/2025 10:10:58 AM
Last modified on:	09/13/2025 03:43:18 PM
Last filter criterion:	All Symbols
Number of symbols:	150/150
Last Sorting:	Address Ascending

Status	Symbol	Address	Data type	Comment
	Initialization	FB 1	FB 1	Initialization
	OPC_UA Sensors	FB 2	FB 2	OPC_UA Sensors
	OPC-UA Actuators	FB 3	FB 3	OPC-UA Actuators
	Cart_2_Del	FB 4	FB 4	Cart_2_Del
	Del_2_Cart	FB 5	FB 5	Del_2_Cart
	I_90_Claw_2_Cart	I 90.0	BOOL	PB Moves claw to cart position
	I_90_Claw_2_Del	I 90.1	BOOL	PB Moves claw to delivery position
	I_90_Claw_Down	I 90.2	BOOL	PB Lowers claw
	I_90_Close_Claw	I 90.3	BOOL	PB Closes claw
	I_91_Led_Start	I 91.0	BOOL	PB Start LED
	I_91_Led_Reset	I 91.1	BOOL	PB Reset LED
	I_91_Led_Extra1	I 91.2	BOOL	PB Extra1 LED
	I_91_Led_Extra2	I 91.3	BOOL	PB Extra2 LED
	I_91_Panel_O4	I 91.4	BOOL	PB Panel O4 (Outside connection)
	I_91_Panel_O5	I 91.5	BOOL	PB Panel O5 (Outside connection)
	I_91_Panel_O6	I 91.6	BOOL	PB Panel O6 (Outside connection)
	I_91_Panel_O7	I 91.7	BOOL	PB Panel O7 (Outside connection)
	C_92_Profibus	I 92.0	BOOL	PB Profibus Ok
	A_94_Cart_Stat	I 94.0	BOOL	PB Cart in station
	A_94_Cart_Next	I 94.1	BOOL	PB Cart near next station
	A_94_Optic	I 94.2	BOOL	PB Optic sensor on station
	A_94_Count	I 94.3	BOOL	PB Cart count identifier
	A_94_Pist_Bck	I 94.4	BOOL	PB Piston in back position
	A_94_Release_FB	I 94.5	BOOL	PB Pin release feedback
	A_94_CRoute_In	I 94.6	BOOL	PB Cart Arrived - Routing
	C_95_Start	I 95.0	BOOL	PB Movement Start
	C_95_Cart2Del	I 95.1	BOOL	PB Cart to Delivery Transport
	C_95_Del2Cart	I 95.2	BOOL	PB Delivery to Cart Transport
	O_100_PInit_Pos	I 100.0	BOOL	PB Part in initial position
	O_100_PDrill_Pos	I 100.1	BOOL	PB Part in drill position
	O_100_PTest_Pos	I 100.2	BOOL	PB Part in test position
	O_100_SDrill_High	I 100.3	BOOL	PB Drill in high position
	O_100_SDrill_Low	I 100.4	BOOL	PB Drill in low position
	O_100_RT_Sensor	I 100.5	BOOL	PB Rotating table sensor
	O_100_PTest_Ok	I 100.6	BOOL	PB Test Ok
	O_101_Start	I 101.0	BOOL	PB Start Button
	O_101_Stop	I 101.1	BOOL	PB Stop Button
	O_101_Key_Pos	I 101.2	BOOL	PB Key position
	O_101_Reset	I 101.3	BOOL	PB Reset Button
	O_101_Panel_I4	I 101.4	BOOL	PB Panel I4 (Outside connection)
	O_101_Panel_I5	I 101.5	BOOL	PB Panel I5 (Outside connection)

Status	Symbol	Address	Data type	Comment
	O_101_Panel_I6	I 101.6	BOOL	PB Panel I6 (Outside connection)
	O_101_Panel_I7	I 101.7	BOOL	PB Panel I7 (Outside connection)
	F_102_Drill_On	I 102.0	BOOL	PB Turns drill on
	F_102_RT_On	I 102.1	BOOL	PB Moves rotating table
	F_102_Drill_Down	I 102.2	BOOL	PB Lowers drill
	F_102_Drill_Up	I 102.3	BOOL	PB Raises drill
	F_102_Drill_Pin	I 102.4	BOOL	PB Advances drill pin
	F_102_Test_Pin	I 102.5	BOOL	PB Advances test pin
	F_103_Led_Start	I 103.0	BOOL	PB LED Start
	F_103_Led_Reset	I 103.1	BOOL	PB LED Reset
	F_103_Led_Extra1	I 103.2	BOOL	PB LED Extra 1
	F_103_Led_Extra2	I 103.3	BOOL	PB LED Extra 2
	F_103_Panel_O4	I 103.4	BOOL	PB Painel O4
	F_103_Panel_O5	I 103.5	BOOL	PB Painel O5
	F_103_Panel_O6	I 103.6	BOOL	PB Painel O6
	F_103_Panel_O7	I 103.7	BOOL	PB Painel O7
	C_105_Initialization	I 105.0	BOOL	PB Initialization Routine
	C_105_Part_ready	I 105.1	BOOL	PB Part Ready for Transport
	C_105_Test_Ok	I 105.2	BOOL	PB Test Ok
	C_105_Test_Fail	I 105.3	BOOL	PB Test Fail
	Part_Reserve	I 124.0	BOOL	Part in reserve position
	Claw_Del	I 124.1	BOOL	Claw at delivery position
	Claw_Cart	I 124.2	BOOL	Claw at cart position
	Claw_Reserve	I 124.3	BOOL	Claw at reserve position
	Claw_Down	I 124.4	BOOL	Claw Low
	Claw_Up	I 124.5	BOOL	Claw high
	Part_In_Claw	I 124.6	BOOL	Part in claw
	Start	I 125.0	BOOL	Start Button
	Stop	I 125.1	BOOL	Stop Button
	Key_Pos	I 125.2	BOOL	Key position
	Reset	I 125.3	BOOL	Reset Button
	Panel_I4	I 125.4	BOOL	Panel I4 (Outside connection)
	Panel_I5	I 125.5	BOOL	Panel I5 (Outside connection)
	Panel_I6	I 125.6	BOOL	Panel I6 (Outside connection)
	Panel_I7	I 125.7	BOOL	Panel I7 (Outside connection)
	A_93_ProcCartID	IB 93	BYTE	OPC Cart Number ID
	FB1_Init_Parcial	M 0.0	BOOL	FB1 Initializaiotn OK
	FB1_Arm2Cart	M 0.1	BOOL	FB1 Moves arm to Cart position
	FB1_Claw_High	M 0.2	BOOL	FB1 Garantees Claw High
	FB1_Deliver	M 0.3	BOOL	FB1 Deliver Part
	FB1_Claw_Down	M 0.4	BOOL	FB1 Lowers Claw
	FB1_Opens Claw	M 0.5	BOOL	FB1 Opens Claw to deliver part
	OB1_OK_Move	M 0.6	BOOL	OB1 OK to Transport Part
	OB1_Part_Moved	M 0.7	BOOL	OB1 Part has been moved to destination
	FB4_P2D_Proc	M 1.0	BOOL	FB4 Moving Part to Delivery
	FB4_Claw2Cart	M 1.1	BOOL	FB4 Claw to Cart
	FB4_ProcStart	M 1.2	BOOL	FB4 Start Moving
	FB4_LowerClaw1	M 1.3	BOOL	FB4 Lowers Claw
	FB4_CloseClaw	M 1.4	BOOL	FB4 Closes Claw
	FB4_Claw2Del	M 1.5	BOOL	FB4 Claw to Delivery

Status	Symbol	Address	Data type	Comment
	FB4_LowerClaw2	M 1.6	BOOL	FB4 Lowers Claw
	FB4_PartDelivered	M 1.7	BOOL	FB4 Part Delivered
	FB5_P2D_Proc	M 2.0	BOOL	FB5 Moving Part to Claw
	FB5_Claw2Del	M 2.1	BOOL	FB5 FB5 Claw to Del
	FB5_ProcStart	M 2.2	BOOL	FB5 Start Moving
	FB5_LowerClaw1	M 2.3	BOOL	FB5 Lowers Claw
	FB5_CloseClaw	M 2.4	BOOL	FB5 Closes Claw
	FB5_Claw2Cart	M 2.5	BOOL	FB5 Claw to Cart
	FB5_LowerClaw2	M 2.6	BOOL	FB5 Lowers Claw
	FB5_PartDelivered	M 2.7	BOOL	FB5 Part Delivered
	I/O_FLT1	OB 82	OB 82	I/O Point Fault 1
	PROG_ERR	OB 121	OB 121	Programming Error
	O_90_Part_Reserve	Q 90.0	BOOL	PB Part in reserve position
	O_90_Claw_Del	Q 90.1	BOOL	PB Claw at delivery position
	O_90_Claw_Reserve	Q 90.2	BOOL	PB Claw at reserve position
	O_90_Claw_Cart	Q 90.3	BOOL	PB Claw at cart position
	O_90_Claw_Low	Q 90.4	BOOL	PB Claw Low
	O_90_Claw_High	Q 90.5	BOOL	PB Claw high
	O_90_Part_in_Claw	Q 90.6	BOOL	PB Part in claw
	O_91_Start	Q 91.0	BOOL	PB Start Button
	O_91_Stop	Q 91.1	BOOL	PB Stop Button
	O_91_Key_Pos	Q 91.2	BOOL	PB Key position
	O_91_Reset	Q 91.3	BOOL	PB Reset Button
	O_91_Panel_I4	Q 91.4	BOOL	PB Panel I4 (Outside connection)
	O_91_Panel_I5	Q 91.5	BOOL	PB Panel I5 (Outside connection)
	O_91_Panel_I6	Q 91.6	BOOL	PB Panel I6 (Outside connection)
	O_91_Panel_I7	Q 91.7	BOOL	PB Panel I7 (Outside connection)
	F_92_Claw_2_Cart	Q 92.0	BOOL	PB Feedback Moves claw to cart position
	F_92_Claw_2_Del	Q 92.1	BOOL	PB Feedback Moves claw to delivery position
	F_92_Claw_Down	Q 92.2	BOOL	PB Feedback Lowers claw
	F_92_Close_Claw	Q 92.3	BOOL	PB Feedback Closes claw
	F_93_Led_Start	Q 93.0	BOOL	PB Feedback LED Start
	F_93_Led_Reset	Q 93.1	BOOL	PB Feedback LED Reset
	F_93_Led_Extra1	Q 93.2	BOOL	PB Feedback LED Extra 1
	F_93_Led_Extra2	Q 93.3	BOOL	PB Feedback LED Extra 2
	F_93_Panel_O4	Q 93.4	BOOL	PB Feedback Panel O4
	F_93_Panel_O5	Q 93.5	BOOL	PB Feedback Panel O5
	F_93_Panel_O6	Q 93.6	BOOL	PB Feedback Panel O6
	F_93_Panel_O7	Q 93.7	BOOL	PB Feedback Panel O7
	A_94_Request	Q 94.0	BOOL	PB Request cart
	A_94_No_Cart	Q 94.1	BOOL	PB No Cart at Station
	A_94_Cart_Full	Q 94.2	BOOL	PB Cart Full at Station
	A_94_CRoute_Out	Q 94.3	BOOL	PB Process Finished - Routing
	C_95_Initialization	Q 95.0	BOOL	PB Initialization Routine
	C_95_PD_Proc	Q 95.1	BOOL	PB Part Delivered to Processing
	C_95_PD_Cart	Q 95.2	BOOL	PB Part Delivered to Cart
	Claw_2_Cart	Q 124.0	BOOL	Moves claw to cart position
	Claw_2_Del	Q 124.1	BOOL	Moves claw to delivery position
	Lowers claw	Q 124.2	BOOL	Lowers claw
	Closes claw	Q 124.3	BOOL	Closes claw

Status	Symbol	Address	Data type	Comment
	Led_Start	Q 125.0	BOOL	Start LED
	Led_Reset	Q 125.1	BOOL	Reset LED
	Led_Extra1	Q 125.2	BOOL	Extra1 LED
	Led_Extra2	Q 125.3	BOOL	Extra2 LED
	Led_PanelO4	Q 125.4	BOOL	Panel O4 (Outside connection)
	Led_PanelO5	Q 125.5	BOOL	Panel O5 (Outside connection)
	Led_PanelO6	Q 125.6	BOOL	Panel O6 (Outside connection)
	Led_PanelO7	Q 125.7	BOOL	Panel O7 (Outside connection)
	OB1_RouteDelay	T 1	TIMER	OB1 Routing Pulse