Properties of symbol table

Name:	Symbols
Author:	
Comment:	
Created on	03/31/2025 06:54:09 PM
Last modified on:	09/13/2025 04:10:59 PM
Last filter criterion:	All Symbols
Number of symbols:	73/73
Last Sorting:	Address Ascending

Status	Symbol	Address		Data type		Comment
	Initialization	FB	1	FB	1	Initialization
	OPC-UA Sensors	FB	2	FB	2	OPC-UA Sensors
	OPC-UA Actuators	FB	3	FB	3	OPC-UA Actuators
	Store Part	FB	4	FB	4	Store Part
	Retrieve Part	FB	5	FB	5	Retrieve Part
	I_41_Led_Start	I	41.0	BOOL		PB Start LED
	I_41_Led_Reset	I	41.1	BOOL		PB Reset LED
	I_41_Led_Extra1	I	41.2	BOOL		PB Extra1 LED
	I_41_Led_Extra2	I	41.3	BOOL		PB Extra2 LED
	I_41_Panel_O4	I	41.4	BOOL		PB Panel O4 (Outside connection)
	I_41_Panel_O5	I	41.5	BOOL		PB Panel O5 (Outside connection)
	I_41_Panel_O6	I	41.6	BOOL		PB Panel O6 (Outside connection)
	I_41_Panel_O7	I	41.7	BOOL		PB Panel O7 (Outside connection)
	C_42_Profibus	I	42.0	BOOL		PB Profibus OK
	A_44_Cart_Stat	I	44.0	BOOL		PB Cart in station
	A_44_Cart_Next	I	44.1	BOOL		PB Cart near next station
	A_44_Optic	I	44.2	BOOL		PB Optic sensor on station
	A_44_Count	I	44.3	BOOL		PB Cart count identifier
	A_44_Pist_Bck	I	44.4	BOOL		PB Piston in back position
	A_44_Release_FB	I	44.5	BOOL		PB Pin release feedback
	A_44_CRoute_In	I	44.6	BOOL		PB Cart Arrived - Routing
	C_45_Start	I	45.0	BOOL		PB Start Procedure
	C_45_StorePart	I	45.1	BOOL		PB Store Parte
	C_45_RetrievePart	I	45.2	BOOL		PB Retrieve Part
	Start	I	125.0	BOOL		Start Button
	Stop	I	125.1	BOOL		Stop Button
	Key_Pos	I	125.2	BOOL		Key position
	Reset	I	125.3	BOOL		Reset Button
	Panel_I4	I	125.4	BOOL		Panel I4 (Outside connection)
	Panel_I5	I	125.5	BOOL		Panel I5 (Outside connection)
	Panel_I6	I	125.6	BOOL		Panel I6 (Outside connection)
	Panel_I7	I	125.7	BOOL		Panel I7 (Outside connection)
	A_43_StorCartID	IB	43	BYTE		PB Cart Number
	FB1_Init	M	0.0	BOOL		FB1 Initialization Ok
	FB4_StoreOK	M	0.1	BOOL		FB4 Store Parte Finished
	FB5_RetrieveOK	M	0.2	BOOL		FB5 Retrieve Parts Finished
	OB1_ProcessOK	M	0.3	BOOL		OB1 Signals Process Finished for cart
	OB1_ED1	M	0.4	BOOL		OB1 Edge Detection
	OB1_ED2	M	0.5	BOOL		OB1 Edge Detection
	I/O_FLT1	OB	82	OB	82	I/O Point Fault 1
	PROG_ERR	OB	121	OB	121	Programming Error

Status	Symbol	Address		Data type	Comment
	O_41_Start	Q	41.0	BOOL	PB Start Button
	O_41_Stop	Q	41.1	BOOL	PB Stop Button
	O_41_Key_Pos	Q	41.2	BOOL	PB Key position
	O_41_Reset	Q	41.3	BOOL	PB Reset Button
	O_41_Panel_I4	Q	41.4	BOOL	PB Panel I4 (Outside connection)
	O_41_Panel_I5	Q	41.5	BOOL	PB Panel I5 (Outside connection)
	O_41_Panel_I6	Q	41.6	BOOL	PB Panel I6 (Outside connection)
	O_41_Panel_I7	Q	41.7	BOOL	PB Panel I7 (Outside connection)
	F_43_Led_Start	Q	43.0	BOOL	PB LED Start
	F_43_Led_Reset	Q	43.1	BOOL	PB LED Reset
	F_43_Led_Extra1	Q	43.2	BOOL	PB LED Extra 1
	F_43_Led_Extra2	Q	43.3	BOOL	PB LED Extra 2
	F_43_Panel_O4	Q	43.4	BOOL	PB Panel O4 (Outside connection)
	F_43_Panel_O5	Q	43.5	BOOL	PB Panel O5 (Outside connection)
	F_43_Panel_O6	Q	43.6	BOOL	PB Panel O6 (Outside connection)
	F_43_Panel_O7	Q	43.7	BOOL	PB Panel O7 (Outside connection)
	A_44_Request	Q	44.0	BOOL	PB Release cart
	A_44_No_Cart	Q	44.1	BOOL	PB No cart
	A_44_Cart_Full	Q	44.2	BOOL	PB Cart Delivered
	A_44_CRoute_Out	Q	44.3	BOOL	PB Process Finished - Routing
	C_45_Initialization	Q	45.0	BOOL	PB Initialization OK
	Led_Start	Q	125.0	BOOL	Start LED
	Led_Reset	Q	125.1	BOOL	Reset LED
	Led_Extra1	Q	125.2	BOOL	Extra1 LED
	Led_Extra2	Q	125.3	BOOL	Extra2 LED
	Led_PanelO4	Q	125.4	BOOL	Panel O4 (Outside connection)
	Led_PanelO5	Q	125.5	BOOL	Panel O5 (Outside connection)
	Led_PanelO6	Q	125.6	BOOL	Panel O6 (Outside connection)
	Led_PanelO7	Q	125.7	BOOL	Panel O7 (Outside connection)
	FB4_StoreT	T	1	TIMER	FB4 Simulate Store
	FB5_RetrieveT	T	2	TIMER	FB5 Simulate Retrieve
	OB1_CartOut	T	3	TIMER	OB1 Routing Timer