

ENZFELDER GmbH

Power transmission- and lifting engineering

Electric cylinder Type ELZ

History

1969 Mr. Enzfelder established a job shop in Vienna. Equipped with some machinery, the Enzfelder Company manufactured machine parts according to drawings.

Within one year the number of employees rose to 3. The Enzfelder company started manufacturing threaded spindles and nuts according to drawings. Then the range of manufacturing was enlarged by toothed wheels, screw wheels and endless screws according to drawings.

1974 The company including the complete manufacture was relocated to Enzesfeld.

1975 The manufacture of spindle gears was launched. The company's experience in the manufacture of trapezoid-threaded spindles, nuts, worm gear pairs and casings was a valuable basis for the construction. After many tests, the serial production of spindle gears was launched one year later. The result was a product characterized by a first-rate price-performance ratio. The product was distributed by dealers all over Europe.

1981 The planning and construction of small hydropower plants was launched to replace diesel generators. Environmental protection was not really a topic at that time, however, and the production was stopped in 1986.

1989 The Enzfelder GesmbH company replaced the Franz Enzfelder Company.

1990 Scissor-type lifting platforms and cable winches were added to the delivery program.

1991 Resilient spacer shafts were tested and added to the production range. At the same time, the telescopic spindle gear was developed. A patent for this principle was applied for and issued.

1993 The sale of spindle gears under their own name was launched and presented for the first time at the Hannover industrial fair. We have been approached with a variety of tasks and have provided solutions according to the customers' needs ever since.

1994 In cooperation with our customers we produced the first bevel gears to specification.

1995 Spindle bearing arrangements were designed and included in the standard program.

1996 The Enzfelder company produced planet gear to specification for the first time.

1998-1999 The standard programs were enlarged. Additionally, bevel gears are manufactured in a standard design.

2000 The development of electric cylinders in standard design for very high loads (5-1000kN) was started. At the same time the telescopic spindle gears were refined to save the customer the guiding and locking devices. Since that time we have been able to offer telescopic cylinders, too.

2001 The development of electric cylinders was completed, and these cylinders were added to the standard program.

At the same time the development and fabrication of cubic spindle gears for lifting loads between 2.5 and 150kN was started. These gears were added to the standard program as well.

2002 were extended and optimized the series of the electric cylinders. Further we provide an electronic 2D-3D product catalogue of the spindle gears, it makes it possible to integrate our products into your system.

2002-2003 We putted our new assembling and packaging hall, beside the manufacturing hall, in operation

2003 We increased our machinery by buying a CNC machine tool with 7 axes, brand AXA. That new CNC machine allows a precise machining of the screw jack housings in only two clamping.

2003-2004 The engineering started to use new 3-D CAD software, Solid Edge. That software enables our customers to integrate easily our drawings.

2004 We opened a sales office in France.

2004-2005 We started to design the high performance screw jacks HSG and we created a range of 10 different sizes.

2005 First participation to an exhibition in France: INDUSTRIE 2005 at Lyon.

2005-2006 We started to design a new range of telescopic screw jacks TSGLR. Today, these new telescopic screw jacks, with a more compact design, are used in the stage industry, in the aircraft industry, on train lifting equipments and in machine building.

2008 We replaced the tread grinding machine by a new CNC thread grinding machine, brand Mikromat.

2008-2009 transmission program is certified to ATEX

2009-2010 beginning of the series production of Quick-lifting screw jacks SHG

2010 Development of the transmission range Servo lifting gear (backlash & game adjustable) Expand our global market with traders in Australia

2011 development Servo lifting electric cylinder SHELZ (Servo lifting gear with cylindrical structure) and the beginning of the ELZP Series Electric cylinders parallel for Industry sector applications.

2012 acquisition of the product group UniCe worm gear, helical worm geared motors, couplings, torque limiters and slip clutches. Expansion screw jacks cubic BG up to size for 1000kN

2013-2014 revision of the telescopic spindle cylinder TSGZ the new cost-optimized design.

Development of product group Electric PNEU, electric cylinder with ball screw, stainless version in hygienically optimized design with mounting dimensions, speeds and forces such as pneumatic cylinder.

2014 first Quick-lifting screw jacks with cylindrical structure can be delivered SHGZ = Quick-lifting electric cylinder

In recent years, customer problems are solved in the drive and lifting technology from us. Depending on the application, we developed the optimal solution and made with the best possible price / performance ratio.



Content of Catalog

ENZFELDER GMBH Power transmission- and

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Product information

ENZFELDER GMBH
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FREN Electric cylinders are an advancement of our standard program. By thought construction is an electrical cylinder in the situation also components out to be taken up. The lift link inside electrical cylinders is protected by the tubing system from any damage by environmental influences and is approximately to rotate secured.

In the FREN Electric cylinder there is a robust worm gear pair driving a trapezoid thread spindle. The gear box is made of nodular graphite cast iron 50 fit high loads and meeting high safty standards. The worm is hardened and ground and running on tapered roller bearings. The worm wheel is made of high-strength material which is particularly resistant to abrasion; it is mounted between deep groove ball thrust bearings. The thrust tube consists of steel and is outside polished and chromium plated. The spindle ends can be supplied after customer's request also stainless.

The ELZ5 to ELZ350 line ist the worm gear alternatively filled with grease or oil and the tubing system is lubricated with grease on delivery and fit for operating temperatures ranging between -30°C and +80°C. To be increased the trapezoid thread spindle is the life span additionally coated with lubricating varnish by better fail-safe characteristics to be achieved and thus. The operating factor at maximum load is 20% per hour 30% per 10 minutes.

The trapezoid thread spindles are stand single-threas double-thread three-thread and four-thread execution. For higher demands with regard to lifting speed and operating factor we use ball screw spindles. FREN Electric cylinders are fitted with blue prime coat (RAL 5012)

Advantages opposite hydraulic cylinders

Exact synchronism of several lifting spindles also in case of eccentric stress Automatic lock at standstill, consequently 100% prevention of sinking after customer's request

Synchronous actuation by motors or crank handle possible.

Precise adjustment and measuring possible

Operable in any position

Indifference to temperature over long periods

Many combinations possible thanks to standard piece parts

Large accessory assortment

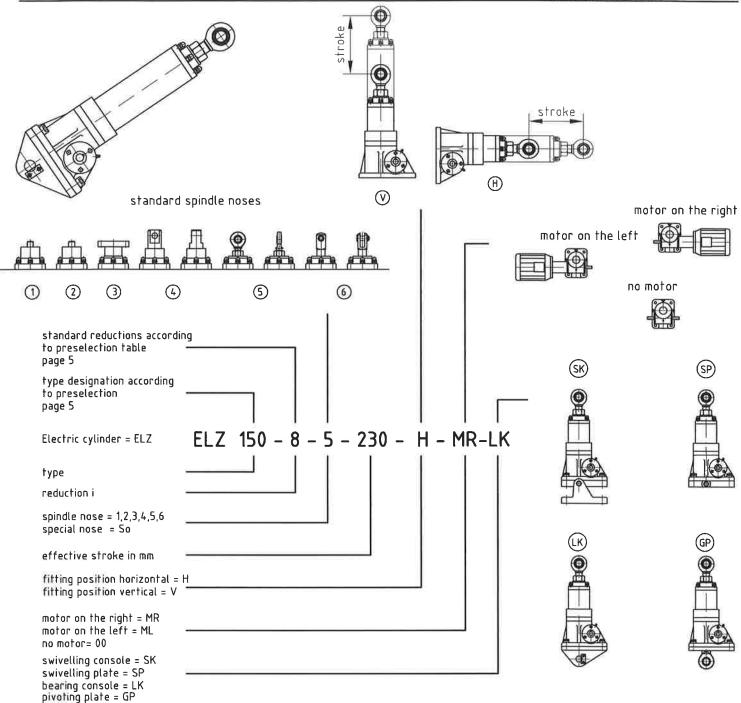
High thrusts (up to 1000kN) and long strokes (up to 2500mm) feasible

No leakages



Survey of construction modes with example for ordering

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Above example for ordering: Electric cylinder type 150, reduction 8:1, spindelnose 5, stroke 230, mountet horizontal, with motor mounted on the right and bearing console

additionally available options:

ball bearing spindel limit stop stainless execution safty nut

three-phase A.C. motor with or without brake d.c. motor gear motor

impulse transmitter overload clutch oil lubrication

the required options must be added to the order ID or marked in the questionnaire.



Selection of Electric cylinder with trapezoid thread spindle

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For the correct selection of spindle gears the following data are of decisive importance:

1.) load

[m/min] 2.) lifting speed [%/10min] [%/hour] 3.) operating cycle

4.) spindle length (buckling) [mm] 5.) tensile- or pressure load [kN] [°C] 6.) ambient temperature

7.) fitting length (please indicate when ordering) [mm] If you use the questionnaire on page 33

8.) critical speed of the spindle [min-1]please provide the data available.

How to proceed in the selection: on the basis of the desired load data (in kN) a suitable type of gear is selected from the preselection table below.

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Type		5		5		0		0		0		0		00		00		50
rated power kN	!	5	1	5	3	0	5	0	10	00	19	0	2	00	3	00	3!	50
size of spindle	Tr 2	20x6	Tr 2	24×6	Tr 3	30x6	Tr 4	0x9	Tr 5	5x12	Tr 6	0×12	Tr 6	5×12	Tr 9	0 x 16	Tr 10	00x16
gear reduction	10:1	20:1	6:1	25:1	6:1	24:1	6:1	24:1	8:1	24:1	8:1	24:1	8:1	24:1	10 ¾ ; 1	32:1	10 ⅔:1	32:1
length of stroke per rotation in mm	0,6	0,3	1	0,24	1	0,25	1,5	0,375	1,5	0,5	1,5	0,5	1,5	0,5	1,5	0,5	1,5	0,5
torque at rated power Nm	1,65	1,14	7,7	3,18	17,68	7,96	39,8	17,05	88,42	44,21	143,24	77	199	22,6	311,3	170,5	397,8	214,3
efficiency in %	29	21	31	18	27	15	30	17,5	27	18	25	15,5	24	15	23	14	21	13
max. RPM	28	00	28	00	28	00	18	00	18	00	15	00	15	00	10	00	10	00
max. lifting speed m/min	1,68	0,84	2,8	0,67	2,8	0,7	2,7	0,67	2,25	0,75	2,25	0,75	2,25	0,75	1,5	0,5	1,5	0,5
max, driving power in kW at 20% duty cycle	0,	18	0,	35	0	,6	1,	,2	2	,1	2	8	3	,9	5	,2	6	,2
max. driving power in kW at 10% duty cycle	0,	23	0,	46	0	8	1,	6	2	,8	3	,8	5	,1	6	,9	8	,3
weight, ELZ excl. lifting element in kg	-	*	-	æ	-	¥	-	en.	-	-	-	+	-	-		÷		22
100mm spindle in kg	0	,2	0	,3	0,	43	0	,8	1,	5	1	,8	2,	15	4	,2	5	,2
kg of grease contained in spindle gear	0,	05	0	,1	0	,2	0,	35	0	,6	0	.8	1,	,2	1	,7	2	,2
catalog page		7		8	1	0	1	1	1	2	1	3	1	4	1	6	1	17
		oubl							lectr nust be	-	inder	'S						
rated power kN		4	1	2		4		.0		0	12	20	15	50	2:	20	2	80
size of spindle	Tr 20	x12P6	Tr 24	x12P6	Tr 30	x12P6	Tr 40	x18P9	Tr 55>	24P12	Tr 60>	24P12	Tr 65>	(24P12	Tr 90:	<32P16	Tr 100)x32P
length of stroke per rotation in mm	1,2	0,6	2	0,48	2	0,5	3	0,75	3	1	3	1	3	1	3	1	3	1
max. lifting speed m/min	3,36	1,68	5,6	1,34	5,6	1,4	5,4	1,35	4,5	1,5	4,5	1,5	4,5	1,5	3	1	3	1
torque at rated	1,96	1,32	8,9	3,53	19,6	8,3	45,5	19,1	95,5	51	159,2	83	204,6	108,52	300	159,2	417,7	222
efficiency in %	39	29	43	26	39	23	42	25	40	25	36	23	35	22	35	22	32	20

Read off the dimensioned sketch and the performance table on the corresponding page of the catalog:

- 1.) whether the dimensions of gear and spindle fit into your system.
- 2.) which gear reduction must be selected for the desired lifting speed (for higher lifting speeds the use of a double-thread spindle may be necessary).
- 3.) whether the power required for the desired lifting speed is admissible.
- 4.) whether under pressure load the critical buckling force is not exceeded.
- 5.) whether the critical revolutions/min of the spindle are not exceeded.
- 6.) If one of these requirements cannot be met the type next in size must be chosen.
- 7.) If point 6 is not sufficient, choose one of the types next in size or ask for special types (questionnaire see pages 33-34)!



Seletion of Electric cylinder with ball bearing spindle

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For the correct selection of spindle gears the following data are of decisive importance:

2.) lifting speed

3.) operating cycle

4.) spindle length (buckling) 5.) tensile- or pressure load

6.) ambient temperature

7.) fitting length (please indicate when ordering)

8.) critical speed of the spindle

[m/min]

[%/10min] [%/hour]

[mm][kN] [°C]

[mm][min-1] If you use the questionnaire on page 33 please provide the data available.

How to proceed in the selection: on the basis of the desired load data (in kN) a suitable type of gear is selected from the preselection table below.

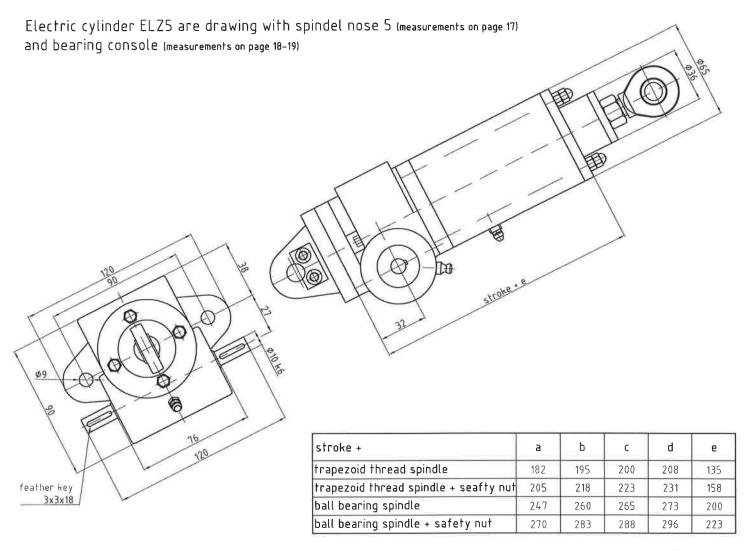
				EI (lectri			lect with g-brad				spindl ed!)	le					
Туре		LZ 5	EL 1	.Z	El	.Z 0	EI	LZ 0	EL	.Z)0	El	.Z	El	_Z 00		_Z 00		LZ 50
rated power kN	2	1,8	2	7	5	8	82	2,6	10	6,8	21	0,8	21	8,0	20	59	3:	36
size of spindle	KGT	2005	KGT	2505	KGT	3210	KGT	4010	KGT	5010	KGT	6310	KGT	6310	KGT	8010	KGT	10010
gear reduction	10:1	20:1	6:1	25:1	6:1	24:1	6:1	24:1	8:1	24:1	8:1	24:1	8:1	24:1	10 3/3:1	32:1	10 ⅔: 1	32:1
length of stroke per rotation in mm	0,5	0,25	0,834	0,2	1,67	0,416	1,67	0,416	1,25	0,416	1,25	0,416	1,25	0,416	0,938	0,313	0,938	0,313
torque at rated	3,6	2,48	6.4	2,53	27,5	11,3	39,13	16,1	37,94	19,7	76,25	42,4	76,25	42,4	75,7	39,35	96,38	50,6
efficiency in %	48	35	56	34	56	34	56	34	56	36	55	33	55	35	53	34	52	33
max. RPM	30	00	30	00	30	00	18	00	18	00	15	00	15	00	10	00	10	00
max: lifting speed m/min	1,5	0,750	2,5	0,6	5	1,248	3	0,749	2,25	0,749	1,875	0,624	1,875	0,624	0,938	0,313	0,938	0,313
max. driving power in kW at 20% duty cycle	0	18	0,	35	0	,6	1	.2	2	,1	2	,8	3	9	5	2	6	,2
max. driving power in kW at 10% duty cycle	0,	23	0,4	46	0	,8	1	,6	2	,8	3	,8	5	,1	6	9	8	,3
weight, ELZ excl. lifting element in kg	12	2	9	=	-	2	-	=	-	-			-	-		-0	G.	-
100mm spindle in kg	0	,2	0,1	34	0.	56	0.8	815	1,3	25	2,	17	2,	17	3	,6	-	4
kg of grease contained in spindle gear	0,	05	0	,1	0	,2	0,	35	0	,6	0	,8	1,	,2	1	,7	2	,2
catalog page		7	8	3	1	0		11	1	2	1	3	1	4	1	6	1	7
				E		,		r wit					е					
rated power kN	14	.,6	2	7	26	5,8	36	5,4	7	6	25	50	2!	50	32	22	4	78
size of spindle	KGT	2006	KGT	2510	KGT	3220	KGT	4020	KGT	5020	KGT	6320	KGT	6320	KGT	8020	KGT	10020
length of stroke per rotation in mm	0,6	0,3	1,67	0.4	3,33	0,833	3,33	0,833	2,5	0,833	2,5	0,833	2,5	0,833	1,875	0,625	1,875	0,625
max. lifting speed m/min	1,8	0,9	5	1,2	10	2,5	6	1,5	4,5	1,5	3,75	1,25	3,75	1,25	1,875	0,625	1,875	0,625
torque at rated	2,9	2	12,8	5,1	25,4	10,45	34,5	14,2	54	28	180,86	100,48	180,86	100,48	181,25	94,2	274,23	144.0
efficiency in %	48	35	56	34	56	34	56	34	56	36	55	33	55	35	53	34	52	33

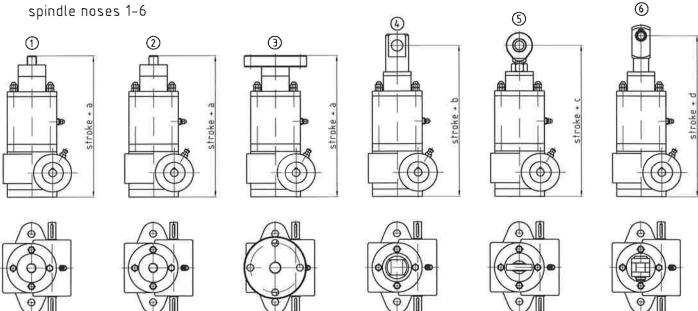
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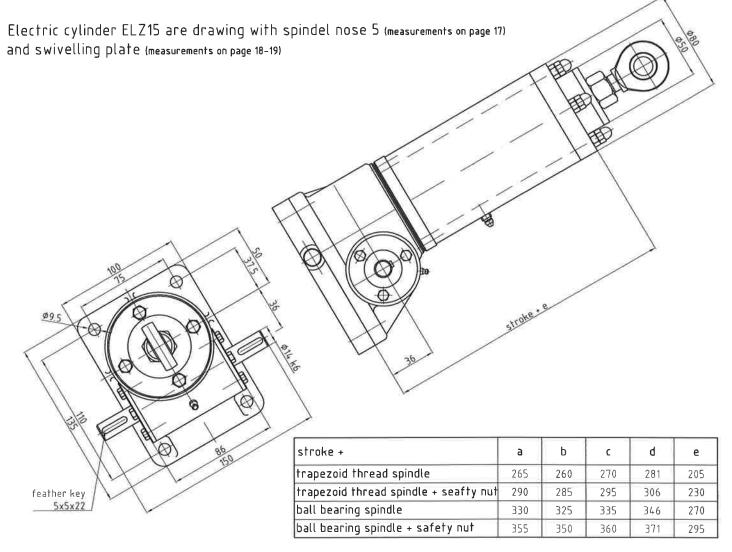


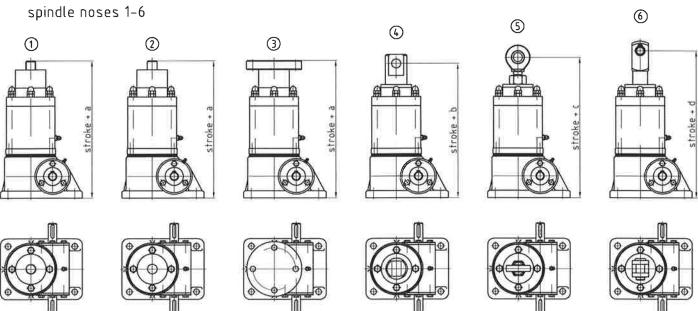


spindel noses 90° turned are possible



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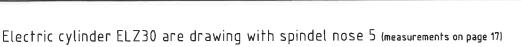


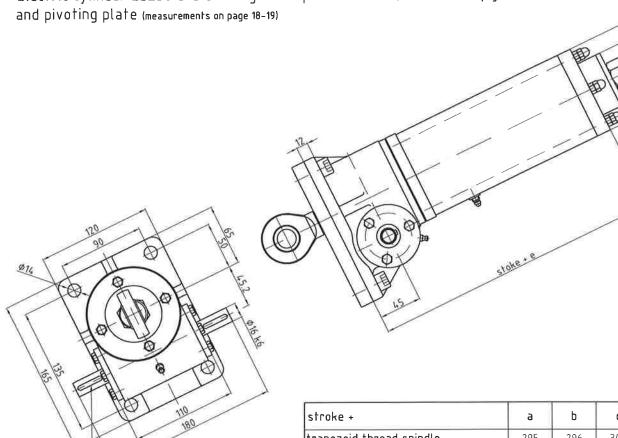


spindel noses 90° turned are possible



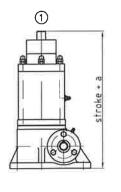
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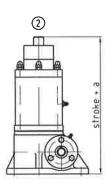


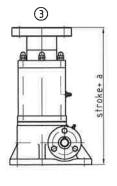
stroke +	a	ь	С	d	e
trapezoid thread spindle	295	296	309	334	228
trapezoid thread spindle + seafty nut	328	329	342	367	261
ball bearing spindle	472	473	486	511	405
ball bearing spindle + safety nut	521	522	535	460	438

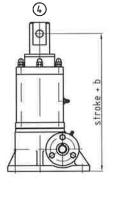
spindle noses1-6

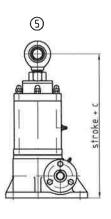


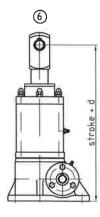
feather key 5x5x28



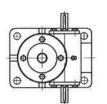


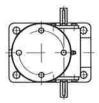




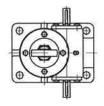


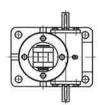










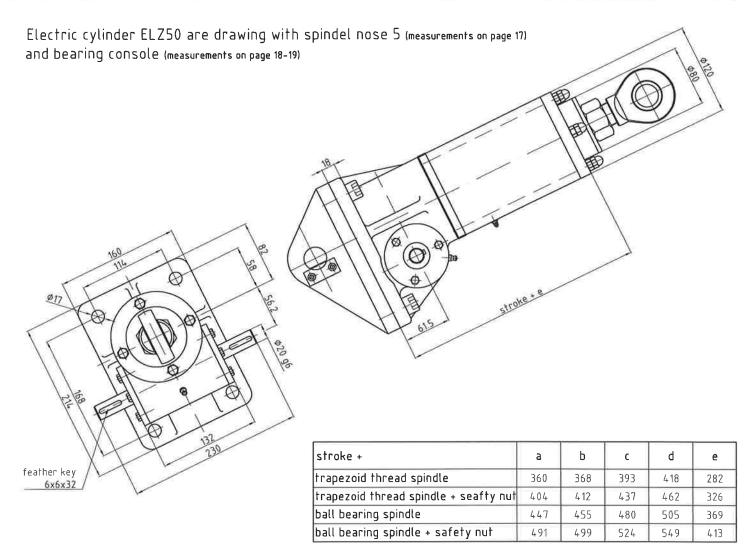


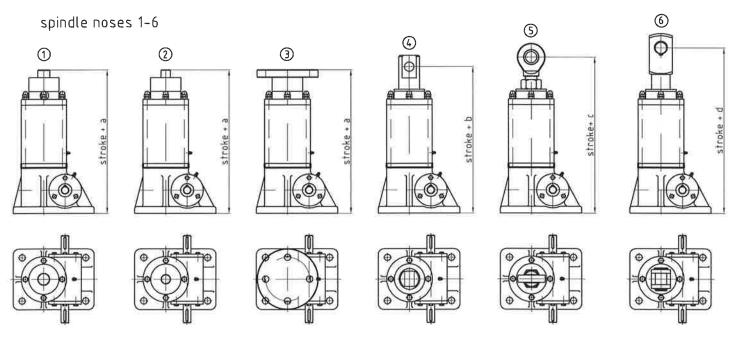
spindel noses 90° turned are possible



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spindel noses 90° turned are possible

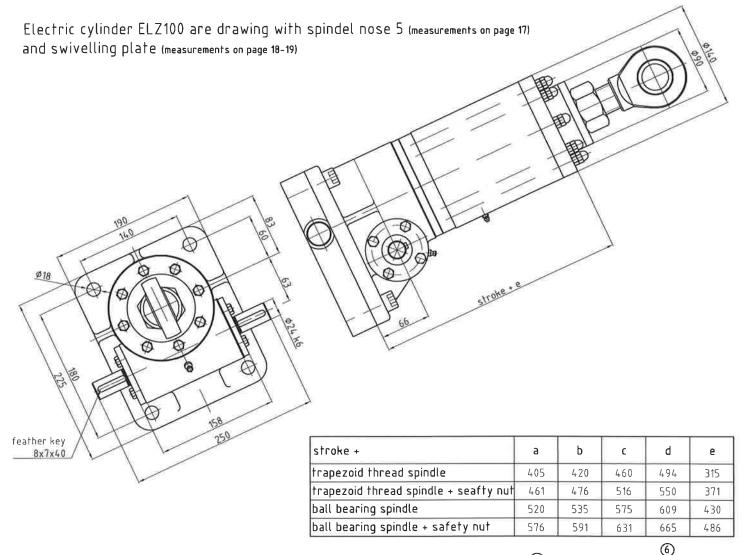


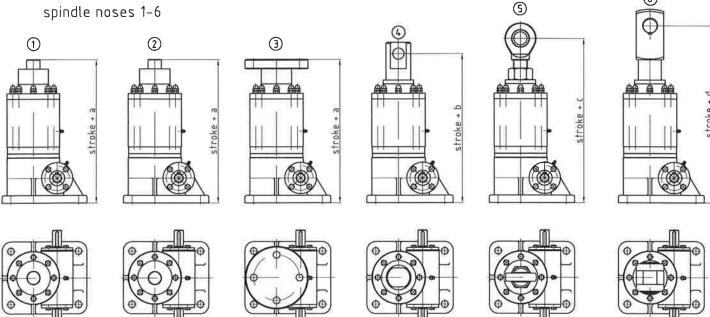
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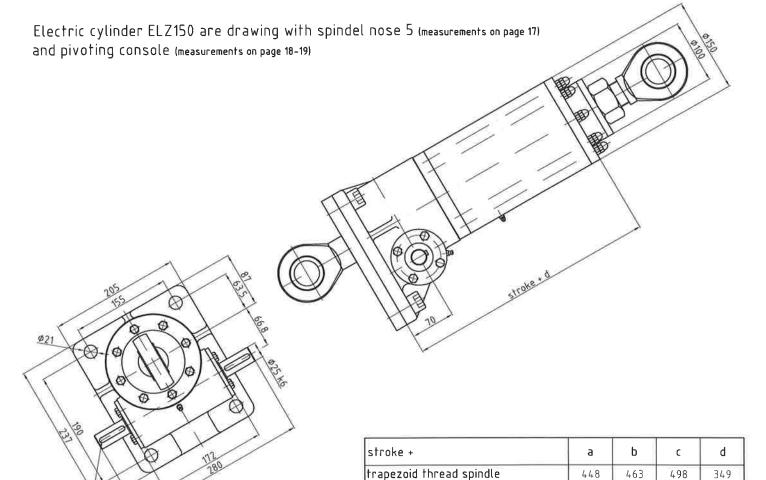




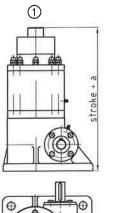
spindel noses 90° turned are possible



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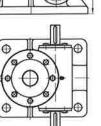


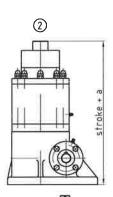
spindle noses 1-5

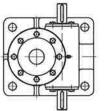


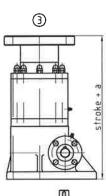
feather key

8x7x45





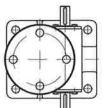


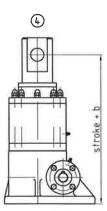


trapezoid thread spindle + seafty nut

ball bearing spindle + safety nut

ball bearing spindle





514

573

639

529

588

654

564

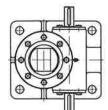
623

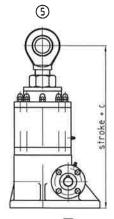
689

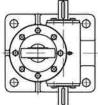
415

474

540







spindel noses 90° turned are possible

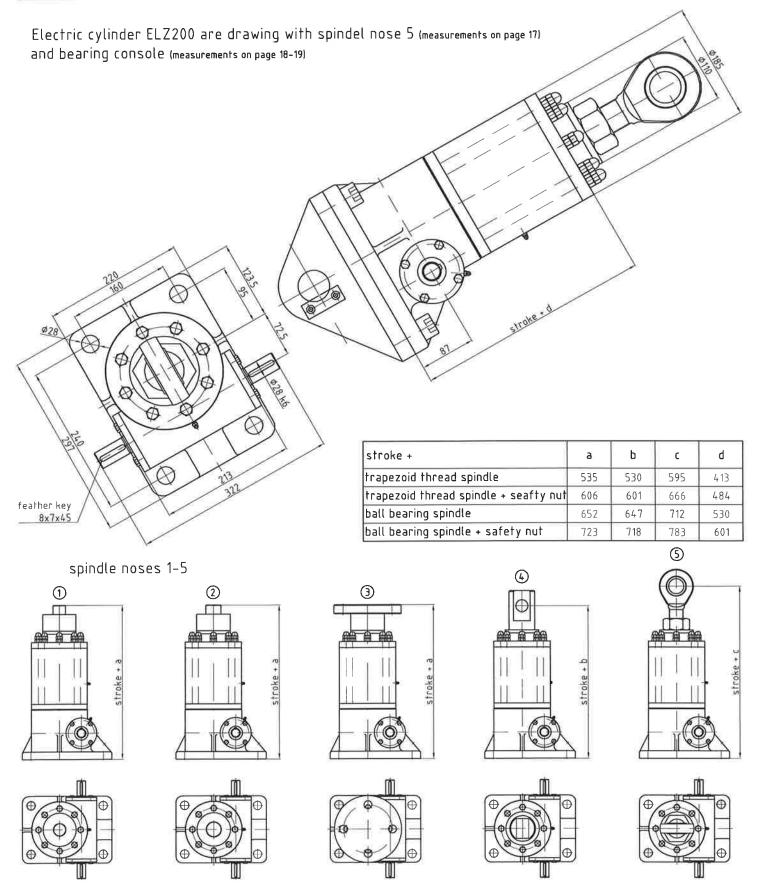


ENZFELDER GMBH

lifting engineering Eichengasse 36

Eichengasse 36 A-2551 Enzesfeld-Lindabrunn Tel.: ++43 (0) 2256 81287-0 Fax: ++43 (0) 2256 81287-95

Fax: ++43 (0) 2256 81287-95 E-Mail: office@enzfelder.at Internet: www.enzfelder.at

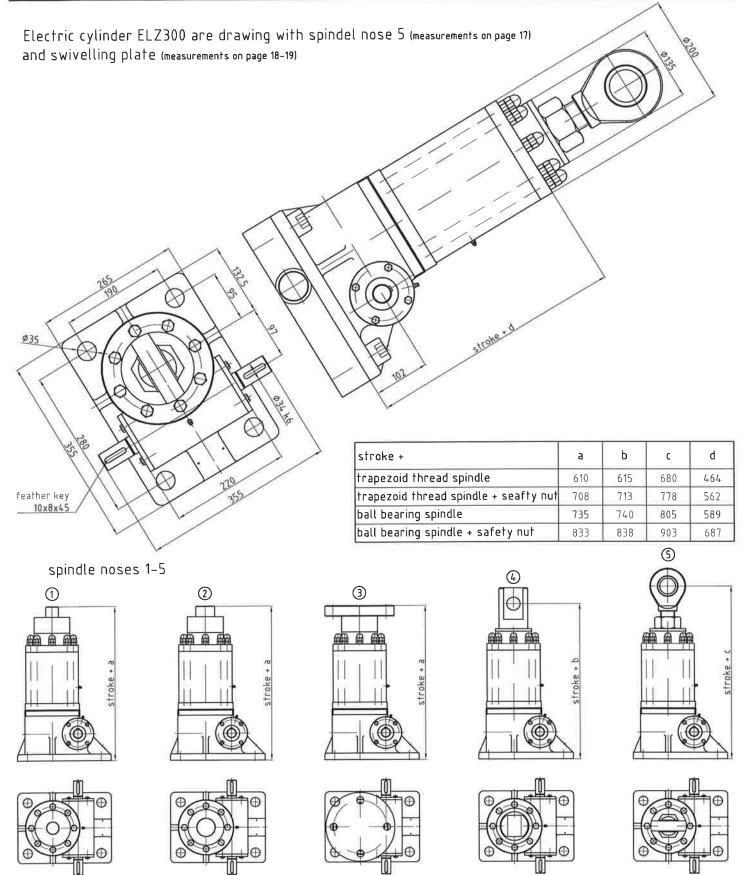


spindel noses 90° turned are possible



Eichengasse 36
A-2551 Enzesfeld-Lindabrunn
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Fax: ++43 (0) 2256 81287-95
E-Mail: office-Control to a

E-Mail: office@enzfelder.at Internet: www.enzfelder.at

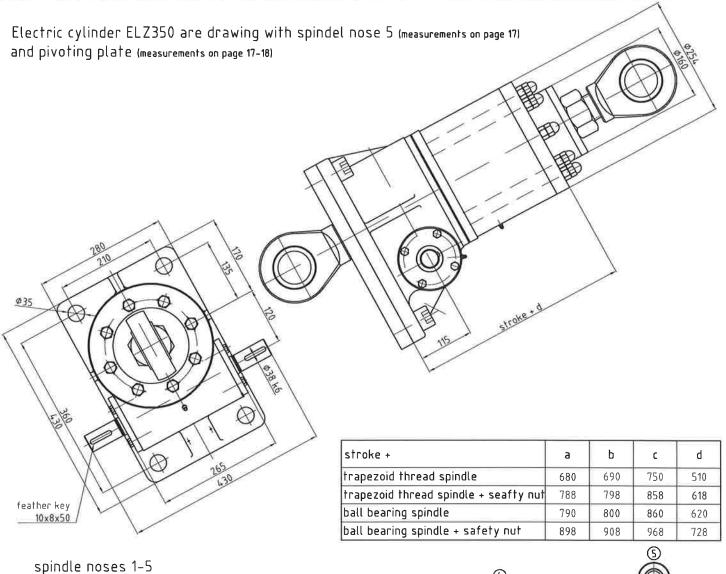


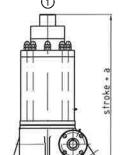
spindel noses 90° turned are possible

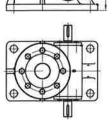


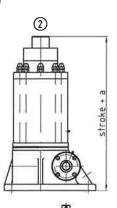
ENZFELDER GN Power transmission- and

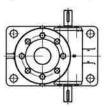
lifting engineering Eichengasse 36 A-2551 Enzesfeld-Lindabrunn Tel.: ++43 (0) 2256 81287-0 Fax: ++43 (0) 2256 81287-95 E-Mail: office@enzfelder.at Internet: www.enzfelder.at

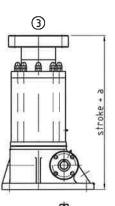


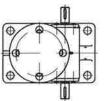


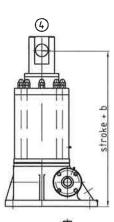


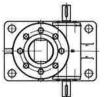


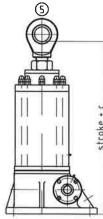


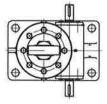












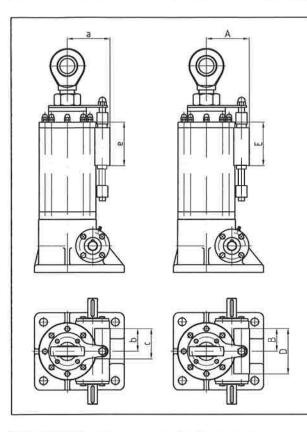
spindel noses 90° turned are possible



Limit stop with infinitely adjustable limit switches

lifting engineeringEichengasse 36
A-2551 Enzesfeld-Lindabrunn
Tel.: ++43 (0) 2256 81287-0
Fax: ++43 (0) 2256 81287-95

E-Mail: office@enzfelder.at Internet: www.enzfelder.at

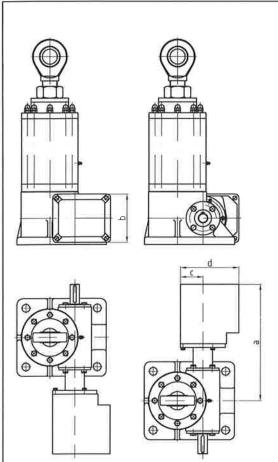


Limit stop with ever one operating limit switch above and down

ELZ	5	15	30	50	100	150	200	300	350
а	71	79	81,5	99	106	112	132,5	136	163
ь	60	60	60	60	60	60	60	60	60
С	80	80	80	80	80	80	80	80	80
d	120	120	120	120	120	120	120	120	120
е	106,5	115	115	115	115	115	120	125	130
Specia	l executi	ons on re	quest						

Limit stop with ever one operating and emergency limit switch above and down

ELZ	5	15	30	50	100	150	200	300	350
Α	71	79	81,5	99	106	112	132,5	136	163
В	60	60	60	60	60	60	60	60	60
C	80	80	80	80	80	80	80	80	80
D	120	120	120	120	120	120	120	120	120
Е	106,5	115	115	115	115	115	120	125	130
Specia	al executi	ons on re	quest						



Limit stop with Geared com limit switch

with ever one operating limit switch above and down

ELZ	5	15	30	50	100	150	200	300	350
a×	221	241,5	251	260	273	282	298	303	322
Ь	128	128	128	128	128	128	128	128	128
С	59	59	59	59	59	59	59	59	59
d	153	153	153	153	153	153	153	153	153
Specia	l executi	ons on re	quest						

[×] Measure a dependet from stroke

Limit stop with Geared com limit switch

with ever one operating and emergency limit switch above and down

ELZ	5	15	30	50	100	150	200	300	350
a×	246	266,5	276	285	298	307	323	328	347
Ь	128	128	128	128	128	128	128	128	128
С	59	59	59	59	59	59	59	59	59
d	153	153	153	153	153	153	153	153	153
		ons on re							

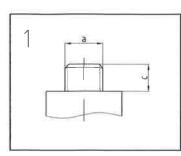
[×] Measure a dependet from stroke

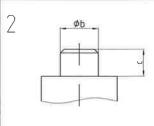
Limit switch housing made of glass fibre reinforced polycarbonate with the degree of protection IP66



Spindle noses

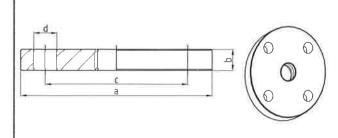
lifting engineering
Eichengasse 36
A-2551 Enzesfeld-Lindabrunn
Tel.: ++43 (0) 2256 81287-0
Fax: ++43 (0) 2256 81287-95
E-Mail: office@enzfelder.at
Internet: www.enzfelder.at





Spindle nose 1 and 2

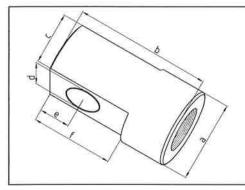
ELZ	5	15	30	50	100	150	200	300	350
а	M12	M16	M20x1,5	M30x1,5	M36x3	M42x1,5	M50x3	M70x3	M80x3
Øb	12	16	20	25	35	40	50	70	80
C	22	20	32	42	45	50	62	65	75
Specia	l avacuti	005 00 06	nuest						



Spindle nose 3

ELZ	5	15	30	50	100	150	200	300	350
а	82	90	120	160	165	150	220	260	280
b	15	15	18	20	25	25	30	40	55
c	65	70	90	115	120	140	160	200	220
Φd	7	9	10,5	17	18	21	26	27	33

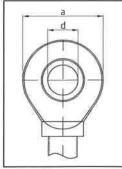
Special executions on request

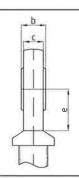


Spindle nose 4

ELZ	5	15	30	50	100	150	200	300	350
а	30	35	40	55	65	80	85	108	120
Ь	50	50	65	90	100	120	130	155	175
С	20	25	30	40	50	60	65	80	100
Ød	15	15	15	25	30	35	40	50	60
е	15	15	23	30	30	45	50	60	100
f	30	35	46	60	70	90	100	120	130

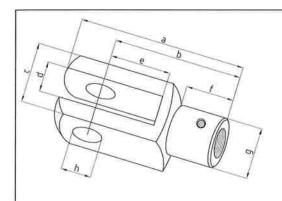
Special executions on request





Spindle nose 5

ELZ	5	15	30	50	100	150	200	300	350
а	34	40	53	73	82	92	112	135	160
Ь	10	12	16	22	25	28	35	44	49
С	8,5	10,5	13,5	20	22	24	31	39	43
Фd	12	15	20	30	35	40	50	60	70
e	19	20	27,5	37	43	48	60	75	87
Specia	l executi	ons on re	quest						



Spindle nose 6

ELZ	5	15	30	50	100	150	200	300	350
a	62	72	105	148	188	265			Fores
b	48	56	80	110	144	192			
С	24	27	40	60	72	96			
d	12	14	20	30	36	50	Deline:		
е	24	28	40	60	72	96		22022	
f	18	22,5	30	40	54	73			
g	20	24	34	48	60	82	*****	*****	00101
φh	12	14	20	30	36	50			
Specia	l executi	ons on re	quest						

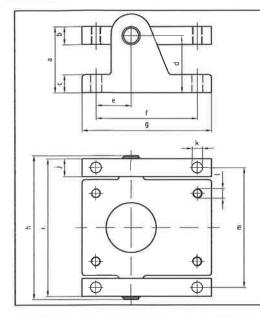
---- on request



Swivelling console, Swivelling plate, Bearing console and Pivoting plate

lifting engineering Eichengasse 36

A-2551 Enzesfeld-Lindabrunn Tel.: ++43 (0) 2256 81287-0 Fax: ++43 (0) 2256 81287-95 E-Mail: office@enzfelder.at Internet: www.enzfelder.at

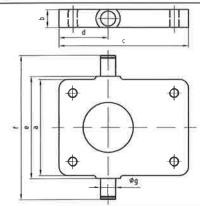


Swivelling console (SK)

ELZ	5	15	30	50	100	150	200	300	350
а	50	67,5	90	110	110	150	160	170	210
Ь	10	15	25	30	35	45	50	60	65
С	8	15	20	30	30	30	40	50	60
d	45	60	77,5	95	92,5	127,5	135	140	177,5
e	30	37,5	50	58	60	63,5	95	95	135
f	60	110	135	168	180	190	240	280	360
g	70	135	165	215	225	237	297	355	430
h	150	150	190	240	270	297	322	411	424
i	144	140	180	230	260	285	310	395	410
j	10	15	25	30	30	35	40	60	60
k	6	9	13	18	18	21	26	35	35
l	M8	M8	M12	M16	M16	M20	M24	M30	M30
m	134	125	155	200	230	250	270	335	350

Special executions on request

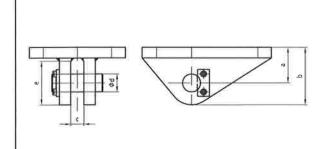
Product as delivered: enclosed



Swiveling plate (SP)

ELZ	5	15	30	50	100	150	200	300	350
а	120	100	120	160	190	205	220	265	280
ь	10	15	25	30	35	45	50	60	65
С	65	135	165	215	225	237	297	355	430
d	32,5	50	65	81,5	82,5	87	123,5	133	170
е	124	110	130	170	200	215	230	275	290
f	150	150	190	240	270	297	322	411	424
g	8 f7	14 h7	20 h7	25 h7	32 h7	40 h7	45 h7	55 h7	60 h7
	l								

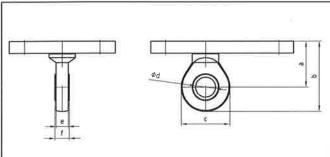
Product as delivered: enclosed



Bearing console (LK)

ELZ	5	15	30	50	100	150	200	300	350
а	30	40	46	59,5	65	71	86	101,5	115
Ь	47	61	72,5	96	106	117	142	169	195
С	10	12	16	22	26	28	35	44	49
d	12	15	20	30	35	40	50	60	70
е	34	42	54	73	82	92	112	135	162
Specia	Special executions on request								

Product as delivered: enclosed



Pivoting plate (GP)

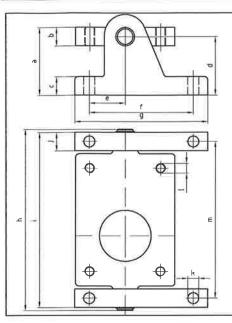
ELZ	5	15	30	50	100	150	200	300	350
a	37	45	52	69	80	96	112	129	144
Ь	54	65	78,5	105,5	121	147	168	196,5	224
С	34	40	53	73	82	92	112	135	160
d	12	15	20	30	35	40	50	60	70
e	8	10	13	19	21	23	30	38	42
f	10	12	16	22	25	28	35	44	49
Specia	l executi	ons on re	quest						

Product as delivered: enclosed



Swivelling console, Swivelling plate, Power transmission- and Bearing console and Pivoting plate Lichengasse 36 A-2551 Enzesfeld-Lindahrung 90° turned

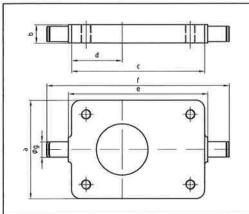
A-2551 Enzesfeld-Lindabrunn Tel.: ++43 (0) 2256 81287-0 Fax: ++43 (0) 2256 81287-95 E-Mail: office@enzfelder.at Internet: www.enzfelder.at



Swivelling console 90° turned (SK)

50	67,5							
	1 -	90	110	110	150	160	170	210
10	15	25	30	35	45	50	60	65
8	15	20	30	30	30	40	50	60
45	60	77,5	95	92,5	127,5	135	140	177,
30	37,5	50	58	60	63,5	95	95	135
60	110	135	168	180	190	240	280	360
70	135	165	215	225	237	297	355	430
106	185	235	295	305	329	399	501	574
100	175	225	285	295	317	387	485	560
10	15	25	30	30	35	40	60	60
6	9	13	18	18	21	26	35	35
M8	M8	M12	M16	M16	M20	M24	M30	M30
90	160	200	255	265	282	347	425	500
	45 30 60 70 106 100 10 6 M8	45 60 30 37,5 60 110 70 135 106 185 100 175 10 15 6 9 M8 M8	45 60 77,5 30 37,5 50 60 110 135 70 135 165 106 185 235 100 175 225 10 15 25 6 9 13 M8 M8 M12	45 60 77,5 95 30 37,5 50 58 60 110 135 168 70 135 165 215 106 185 235 295 100 175 225 285 10 15 25 30 6 9 13 18 M8 M8 M12 M16	45 60 77,5 95 92,5 30 37,5 50 58 60 60 110 135 168 180 70 135 165 215 225 106 185 235 295 305 100 175 225 285 295 10 15 25 30 30 6 9 13 18 18 M8 M8 M12 M16 M16 M16	45 60 77,5 95 92,5 127,5 30 37,5 50 58 60 63,5 60 110 135 168 180 190 70 135 165 215 225 237 106 185 235 295 305 329 100 175 225 285 295 317 10 15 25 30 30 35 6 9 13 18 18 21 M8 M8 M12 M16 M16 M20	45 60 77,5 95 92,5 127,5 135 30 37,5 50 58 60 63,5 95 60 110 135 168 180 190 240 70 135 165 215 225 237 297 106 185 235 295 305 329 399 100 175 225 285 295 317 387 10 15 25 30 30 35 40 6 9 13 18 18 21 26 M8 M8 M12 M16 M16 M20 M24	45 60 77,5 95 92,5 127,5 135 140 30 37,5 50 58 60 63,5 95 95 60 110 135 168 180 190 240 280 70 135 165 215 225 237 297 355 106 185 235 295 305 329 399 501 100 175 225 285 295 317 387 485 10 15 25 30 30 35 40 60 6 9 13 18 18 21 26 35 M8 M8 M12 M16 M16 M20 M24 M30

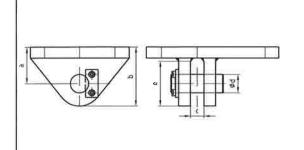
Product as delivered: enclosed



Swiveling plate 90° turned (SP)

ELZ	5	15	30	50	100	150	200	300	350
a	120	100	120	160	190	205	220	265	280
Ь	10	15	25	30	35	45	50	60	65
c	65	135	165	215	225	237	297	355	430
d	32.5	50	65	81,5	82,5	87	123,5	133	170
е	80	145	175	223,5	235	247	307	365	440
f	160	185	235	293,5	305	329	399	501	574
g	8 f7	14 h7	20 h7	25 h7	32 h7	40 h7	45 h7	55 h7	60 h7
Specia	l executi	ons on re	quest						

Product as delivered: enclosed

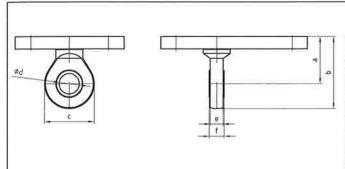


Bearing console turned (LK)

ELZ	5	15	30	50	100	150	200	300	350
a	30	40	46	59,5	65	71	86	101,5	115
Ь	47	61	72,5	96	106	117	142	169	195
С	10	12	16	22	26	28	35	44	49
d	12	15	20	30	35	40	50	60	70
e	34	42	54	73	82	92	112	135	162

Special executions on request

Product as delivered: enclosed



Pivoting plate (GP)

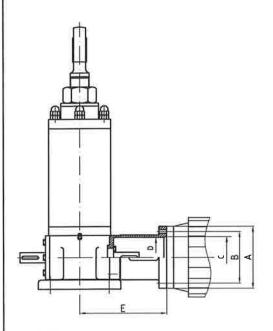
ELZ	5	15	30	50	100	150	200	300	350
а	37	45	52	69	80	96	112	129	144
Ь	54	65	78,5	105,5	121	147	168	196,5	224
С	34	40	53	73	82	102	112	135	160
d	12	15	20	30	35	45	50	60	70
е	8	10	13	19	21	27	30	38	42
f	10	12	16	22	25	32	35	44	49
Specia	Lexecuti	ons on re	nuest						

Product as delivered: enclosed



Motor flanges Motor flanges Crank handeles, Hand wheels Hifting engineering Eichengasse 36 A-2551 Enzesfeld-Lindabrunn Tel.: ++43 (0) 2256 81287-0 Fax: ++43 (0) 2256 81287-95 E-Mail: office@enzfelder.at Internet: www.enzfelder.at

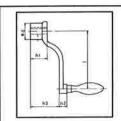
Motor flanges



important:

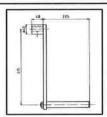
Unless otherwise requested by the customer, motor flanges are mounted on the right, as shown above! Engines and fastening bolts are delivered non mounted.

	type of motor	flange ØA	øΒ	φC	øD	E	shaft SG	endsø Motor	4 pces bolts DIN 912 f. motor
	56 B14	80	65	50	44	93	10	9	M5 x 16
ELZ 5	63 B14	90	75	60	44	96	10	11	M5 x 20
	71 B14	105	85	70	44	103	10	14	M6 x 25
	63 B14	90	75	60	52	114	14	11	M5 x 20
ELZ15	71 B14	105	85	70	52	121	14	14	M6 x 25
	80 B14	120	100	80	52	131	14	19	M6 x 25
	71 B14	105	85	70	59	136	16	14	M6 x 25
ELZ 30	80 B14	120	100	80	59	146	16	19	M6 x 25
	90 B14	140	115	95	59	156	16	24	M8 x 25
	90 B14	140	115	95	76	181	20	24	M8 x 25
ELZ 50	100 B14	160	130	110	76	193	20	28	M8 x 25
	112 B14	160	130	110	76	193	20	28	M8 x 25
	100 B14	160	130	110	80	203	24	28	M8 x 25
ELZ 100	112 B14	160	130	110	80	203	24	28	M8 x 25
	132 B14	200	215	180	80	225	24	38	M10 x 30
	100 B14	160	130	110	84	218	25	28	M8 x 25
ELZ 150	112 B14	160	130	110	84	218	25	28	M8 x 25
	132 B14	200	215	180	84	240	25	38	M10 x 30
FI 7 000	132 B14	200	215	180	100	263	28	38	M10 x 30
ELZ 200	160 B5	350	300	250	100	307	28	42	M16 x 60 + 4 nuts
EL 7.300	132 B14	200	215	180	114	278	34	38	M10 x 30
ELZ 300	160 B5	350	300	250	114	312	34	42	M16 x 60 + 4 nuts
51.7.25	160 B5	350	300	250	130	349	38	42	M16 x 60 + 4 nuts
ELZ 350	180 B5	350	300	250	130	351	38	48	M16 x 60 + 4 nuts



Crank handles

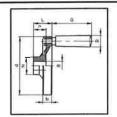




	C	h l	
BG	5	10	25
aF7	10	14	16
bP9	3	5	5
С	11,4	16.3	18,3
d	28	38	38
hl	28	38	38
h2	13	14	14
h3	48	65	65
1	100	160	160

		Ch 2	
BG	50	100	150
aF7	20	25	25
bP9	6	8	8
C	22.8	27.3	28.3

Dimensional variations according to DIN 7168 medium. Deviating dimensions on request.



Hand wheels

type	d	N	b	n	L	G	D	Pilot drill 8.H7	Weight [Kgl:
BG 5	80	26	13.0	16	30	58,5	22	10	0,16
BG 10	125	31	15,0	18	34	67,5	23	14	1,3
BG 25	160	36	18,0	20	37	67,5	23	14	1,5
BG 50, 100	200	42	20,5	24	45	80,0	26	18	1,0
BG 100, 150	250	48	23,0	28	51	90,0	28	24	1,3



Elektric cylinder accessories

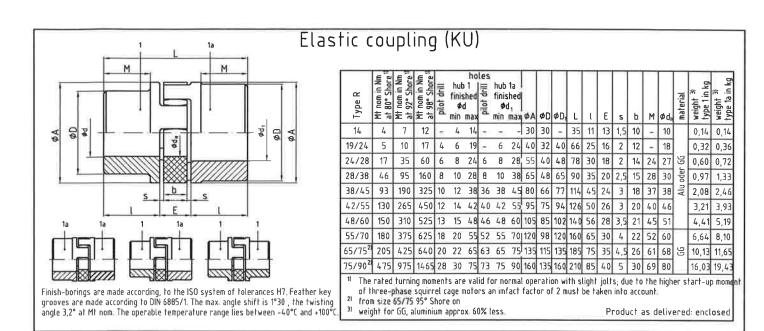
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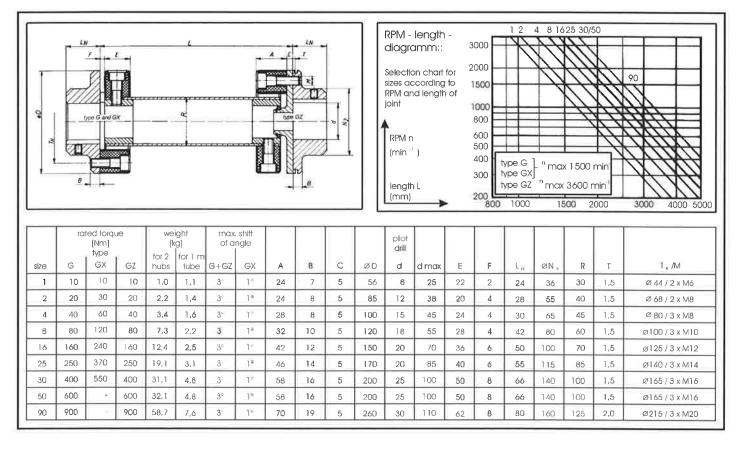
lifting engineering

Eichengasse 36

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Elastic propeller shafts G/GX/GZ





Calculations

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Symbols:

 $\begin{array}{lll} F\left(kN\right) &= \text{dynamic load} & P_{\text{Elz}}(kW) &= \text{operating performance of the spindle gear} \\ v\left(\text{m/min}\right) &= \text{lifting speed} & P_{\text{ges}}(kW) &= \text{operating performance of all spindle gears} \\ s\left(\text{mm}\right) &= \text{spindle pitch} & P_{\text{Anl}}(kW) &= \text{operating performance of the system} \end{array}$

n (R/min) = revolutions/min at the worm $\eta_{\rm ges}$ = operating efficiency (preselection table page 5)

= worm gear reduction η_{Anl} = efficiency of the system fm = factor for spindle load torque M_{sp} (Nm) = spindle load torque

M (Nm) = load torque at the worm

Driving power:

If the required driving power cannot be read sufficiently clear from the preselection and performance charts, it is computed as follows:

Driving power Petz per spindle gear:

PEIz=
$$\frac{F \times v}{61,2 \times \eta_{ges}}$$

Driving power Pgesall of multiple spindle systems:

After adding the individual performances P_{Elz} to reach the total performance P_{ges} , the losses of spacer shafts, bevel gears, couplings, pedestal bearings, alignment errors etc. must be allowed for.

Standard value in case of 2 spindle gears η 0,95 3 spindle gears η 0,90 4 spindle gears η 0,85 η 0,85 6-8 spindle gears η 0.80

Starting capacity:

To compute the starting capacity the performance value $R_{\rm Elz}$ or $R_{\rm nl}$ is multiplied by 1.3.

Ambient temperature:

At an ambient temerature higher than +20 $^{\circ}\text{C}$ the operating factor must be reduced in correspondence with the following table.

Ambient temperature °C	50	60	70	80
max. permiss.OF in %/h	18	15	10	5
max. permiss.OF in %/10min	27	22	15	8

Load torque at the worm:

$$M = \frac{F \times s}{2 \times \pi \times i \times \eta_{ges}}$$

$$M = \frac{9550 \times P_{Elz}}{n}$$



Operating and Mounting Instructions for Electric cylinders

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Mounting

Spindle gears without swivelling equipment must be mounted in true alignment on a flat surface which must be so stiff that it can assume the maximal load without oscillations or deformations.

In lifting systems the spindle noses (in case of the basic type) or the traveling nuts (in case of the traveling nut type) must lie level with each other before the worms of the spindle gears are connected.

Before the driving gear is mounted the sense of rotation must be checked: in bevel gear driven lifting systems the sense of rotation can easily be confused; the result would be faulty mounting and possible damage of the installation.

Before putting it into service the electric cylinder or the lifting system should be turned by hand once. If this requires non uniform forces the electric cylinders are misaligned both to each other and to the installation. Adjustments are necessary; the fastening screws must be worked loose and the whole lifting gear must again be turned by hand.

Oil-lubricated worm gears: the upper screwed sealing plug must be replaced by the vent screw provided.

If our specifications and performances according to the technical instructions are nor observed and/or the components are not used as prescribed, any warranty claims will no longer be applicable.

Maintenance

By electric cylinder the worm gears are filled with the greasing AGIP GRS M2 and the tube systems are filled with the greasing Klüberplex GE11-680 in the factory.

Grease the worm gear and the tube system only in the driven out condition with the lubricating nipples at regular intervals (~ 30-50 operating hours). The intervals depend on the given operating conditions and the duty cycle of the spindle gears. In case of doubt please set up the lubrication plan together with us. After approx. 200-300 operating hours the wear of the tube system due to the backlash of threads should be checked. The maximal normal backlash of single trapezoid threads must not exceed 1/4 of the thread pitch. In the cases of multiple threads or special threads 1/4 of P is the maximum normal acceptable backlash. When the maximum normal backlash is reached, the traveling nut in the tube system must be

replaced. After a short run-in period all screws must be checked.

After approx. 500 energting hours we recommend cleaning goor and spindle to remove the

After approx. 500 operating hours we recommend cleaning gear and spindle to remove the grease, checking all parts as to wear, and recharging them with new grease.

Recommended lubricants: Shell Darina 2, Castrol Grease MS3, BP Energrease LS-EP2. The lubricant recommended can be used both for gears and spindles. If a high-grade spindle lubricant has to be used, we recommend Klueberplex GE 11-680.

For special conditions (e.g. higher temperatures) we recommend the lubricants specified in the enclosed technical manual.

For oil-lubricated electric cylinders please ask for a special service manual.

If you order spare parts, the gear specifications, marked on the type plate must be provided.



Tolerances Electric cylinders

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External dimensions

For connecting dimensions, the tolerances given in the corresponding drawings are valid. The values where no tolerance is indicated are untoeranced dimensions.

The axial backlash of the spindle

The axial backlash of the traveling nut in the tubing system is necessary for the building-up of an adequate lubricating film. Wear during operation will increase the axial backlash; please pay attention to our operating and maintenance instructions.

	Spindle pitch P (mm) max. axial backlash of the threaded spindle as manufactured (mm) max. permissible axial backlash due to wear (mm)	6 0,25 1,5	7 0,26 1,7	~	10 0,30 2,5	—	16 0,40 4,0
1	The permission and action action (Till)	. , .	177	2,0	2,0	0,0	4,0

Pitch errors of the spindle

Due to the work tolerances of the processing machines a pitch error of 0,05 to 0,075 mm per 300 mm threaded length results in whirl thread spindles. In the practice this error has hardly any effect on the precision of the lifting. In case of doubt please contact us.

Backlash of tooth flank

The backlash of the tooth profile between worm and wormwheel is 0,05 to 0,15 mm as manufactured. Due to the high speed-increasing ratios the effect on the lifting motion is practically imperdeptible.

Adjustment tolerance

An adjustment tolerance around 0,1 mm can easily be achieved with one-side load direction and manual operation. In the case of an alternation of load the above-mentioned points must be observed. For manual operation also fixed stop motion devices can be used.

In case of a motor drive a number of additional factors must be taken into account, e.g. speed of the driving motor, lifting load, flywheel effect, speed-reducing ratios in the piece parts, efficiency, load direction etc.. If suitable limit switches are used, which are adjusted in the process of assemblage, the stop point can be determined relatively exactly (prerequisite: constant operating conditions).

If in certain cases greater halting precision is required, braking motors or motor operators equipped with brakes must be used. Fixed stroke-arresting devices are not permissible. If in certain cases running against fixed devices is unavoidable, adequate steps must be taken to make sure that overstress is prevented (e. g. by slipping clutch, load-controlled motor cutoff, etc.).

For further information please contact us.



Questionnaire

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		Dept			
To be able to following info		proposal meeting your spec	ific demands,	, please provide us wit	h the
In which syste	ems are th	e lifting elements to be use	d?		
Number of sy	stems	nts per system	est kor kor korteten	EM EST EST BOSON FOR EUR BOX E-MORE FO	OF RESTRICTIONS ASSESSMENT
AXIAL LOAD					
per system	pressure	dynamickN statickN	tension	dynamickN statickN	1
per spindle	pressure	dynamickN statickN	tension	dynamickN statickN	1
OPERATING C	ONDITIONS				
Side forces a Lifting speed Mounting of s Ambient temp Duty cycle/lo	cting desired pindle perature ad conditio	ons per 10min per hour.		vertically/	kN mm/min horizontally °C
FOR WHICH PA	ARTS DO Y	OU WISH TO RECEIVE OUR OF	FER?		
Spindle nose.		apezoid thread spindle	60	en en en en en en en 0/1/2/ e en enen en en en en en en en en	3/4/5/6/So
Spindle nose.		ll bearing spindle		*** *** *** *** *** *** 0/1/2/ **** *** *** *** *** *** *** ***	3/4/5/6/So
Elastic cardar Couplings Pedestal bear Motor flanges Motor, voltag Limit stop	n shaft ring s e	The distribution for the distribution of the fire so the source of the distribution of the source of the distribution of the d		ystem of protection.	yes/no yes/no yes/no yes/no
bearing conso Swivelling cor Swivelling pla	ole nsole ite			en en en eneme en en en en eneme e En en en eneme en en en eneme en	yes/no yes/no yes/no
♥ 111€1		 First Wilder McCollington Wilder William MCCollington Wilder Wilder 	DISERSED BY ON BY SOME WANTED BY	activation, which will be the controlled the street will be all a fairly	tion at a sing bills with the



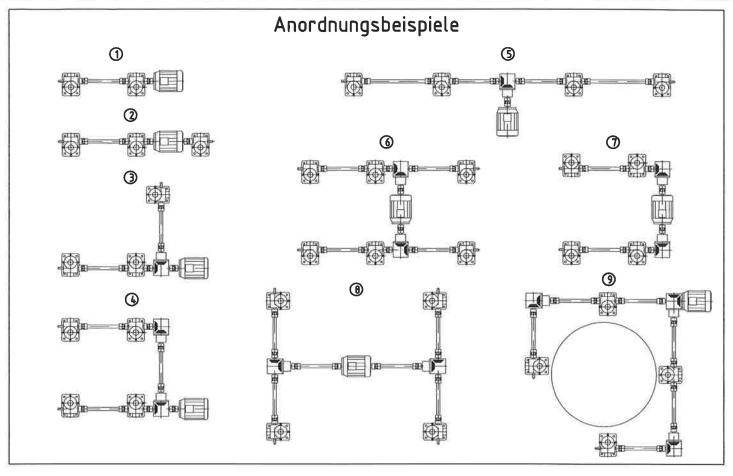
Examples for arrangements

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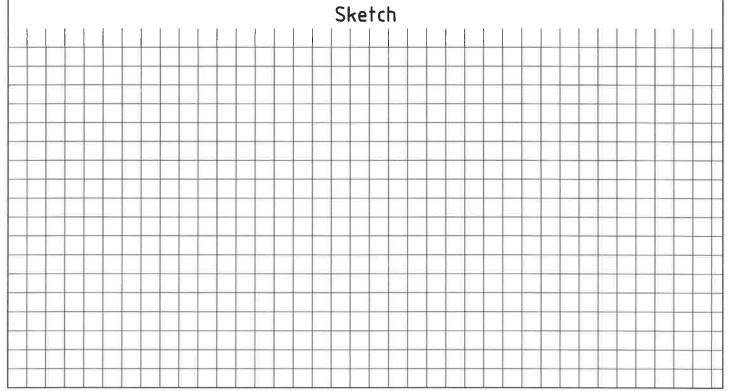
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Please provide us with a sketch on the desired arrangement as shown above or according to your own ideas. Please enter the distance from spindle to spindle and possibly lateral guidings into the sketch. If you wish to receive an offer on spindle lifting elements actuated by multi-thread spindles or ball screw spindles, or if stainless material is desired, please let us know, too.



Telescopicspindle-Screw jack 2-5 stage Connecting shaft Elektric cylinder Spindle-G/GX **EPNEU** Elastic Telescopicspindle-Liffing system Screw jack 2-stage **TSGLR** Connecting shaft ZR FREN (SS) Servo electriccylinder SHELZ (3) Servo liffing gear 몴 Worm gear unice Electric cylinder Parallel (S2) Slip coupling ELZP screw jack (Ex 퐀 Quick-liffing SHG Elektric cylinder (Ex Planetary gear High performance-PG Slip hub HELZ R Screw jack Cubic Coupling (Ex Elastic / backlash-free Electric cylinder R/GS ELZ High performance-Rope winche Screw jack S∕S Product overview 03/2015 Spindlebearings-(3) Bevel gear Type H (3) Spindlebearing mechanic / hydraulic Screw jack Classic Liffing table Bevel gear Type K 노

spindlecylinder

2-5 stage

Telescopic-

TSGZ

And off-load



Special gear

Cardan shaft