Sealing Solutions

COMPOUND DATA SHEET
07002001 Black

General description
07002001 is a synthetic polyisoprene compound with silicate filler. Unconventionally cured, free from MBT.

Identification as per Ph.Eur. 3.2.9., method A
A typical ATR-FTIR spectrum of a clean, cut surface of 07002001 is enclosed on page 2.

Physical properties

Hardness *ISO 7619-1(1sec Indentation)*	**61 ± 5 °Shore A**
Density *ISO 2781*	**1.376 ± 0.025 g/cm³**
Ash content *Internal method. Calc.4h@700°C*	**48.6 ± 2.0 %**
Compression set *ISO 815, (typical value)*	**32 %**
Modulus 100 *Internal method. 100mm/min,ISO 37 Dumb-bell 2, (typical value)*	**2.2 N/mm²**
Modulus 300 *Internal method. 100mm/min,ISO 37 Dumb-bell 2, (typical value)*	**4.5 N/mm²**
Elongation @ Break *Internal method. 200mm/min, ISO 37 Dumb-bell 2, (typical value)*	**425 %**
Tensile Strength *Internal method. 200mm/min, ISO 37 Dumb-bell 2, (typical value)*	**10 N/mm²**
Water Vapor Transmission Rate *Mocon, 38°C,90%RH, 1.34 mm thickness, (typical valu e)*	**3.8 g/m².24h**
Oxygen Transmission Rate *Mocon, 38°C, 90%RH, 100% O2, 1.43 mm thickness, (ty pical value)*	**1026 cc/m².24h**

Compound ingredient declarations

Latex	07002001 is not made with natural rubber latex.
Nitrosamines	07002001 is not made with chemicals that are associated with nitrosamine formation as per the ASTM F1313-90 list.
Phthalates	07002001 is not made using Di(2-EthylHexyl) Phthalate (DEHP) or other phthalates.
BSE/TSE	For the raw materials of 07002001, certification confirming that such products are either of vegetable origin or are manufactured in severe process conditions for inactivation of prions as described in the EMA/410/01-rev.3 and in the European Pharmacopoeia 5.2.8. "Minimizing the risk of transmitting Animal Spongiform Encephalopathy Agents" is available.
MBT	07002001 is not made with 2-mercapto-benzothiazole (MCBT, also named MBT), or any of its derivatives.
Heavy Metals	07002001 fulfills the EC Guideline 94/62/EC for heavy metals in packaging materials and the CONEG regulation on reduction of toxics in Packaging Law: "packaging components shall not contain more than 100 ppm of Pb, Cd, Hg, and Cr(VI)".

Biocompatibility
07002001 is non-cytotoxic and meets the requirements of the Elution Test as described in General Chapter <87>,"Biological Reactivity Tests, in vitro" of the USP. A typical USP<87> Elution Test certificate is enclosed on page 3.

Chemical properties
07002001 meets the chemical requirements for Type I closures specified in Ph.Eur. 3.2.9 and in USP <381>.
Typical results are given in the table below.
A typical UV spectrum is enclosed on page 2.

Characteristic		***Limits***		***07002001***
Appearance of solution	*Turbidity*	*Type I: 6 NTU (*)* *Type II: 18 NTU (*)*		***1***
	Color	*Solution S is not more intensely colored than reference*		***Pass***
Acidity or alkalinity (NA : Not applicable)		*0.8 ml 0.01M HCl*	*EP*	***NA***
			USP°	***NA***
		0.3 ml 0.01M NaOH	*EP*	***0.1***
			USP°	***0.0***
UV Absorbance (max 220-360 nm)		*Type I: 0.2* *Type II: 4.0*		***0.1***
Reducing substances		*Type I: 3.0 ml 0.01M* $Na_2S_2O_3$ *Type II: 7.0 ml 0.01M* $Na_2S_2O_3$		***1.3***
Extractable heavy metals		*2 ppm* Pb^{2+}	*EP*	***Pass***
			USP	***Pass***
Extractable zinc		*5.0 ppm* Zn^{2+}		***0.5***
Ammonium		*2 ppm* NH_4^+		***Pass***
Residue on evaporation (only for EP)		*Type I: 2.0 mg* *Type II: 4.0 mg*		***0.1***
Volatile sulphides		*Any black stain on the paper is not more intense than that produced by a control solution*		***Pass***

(*) By definition corresponding with reference suspensions II and III (for Ph.Eur.) or B and C (for USP) respectively
(°) corrected with blank
Note : Chemical testing is performed on non-post-treated standard test plates or products, prepared using representative process conditions.

Team Leader R&D lab	Senior Manager Material Development	Manager Global Quality & Regulatory Affairs
Date : 02 Apr 2014	Date : 03 Apr 2014	Date : 07 Apr. 2014

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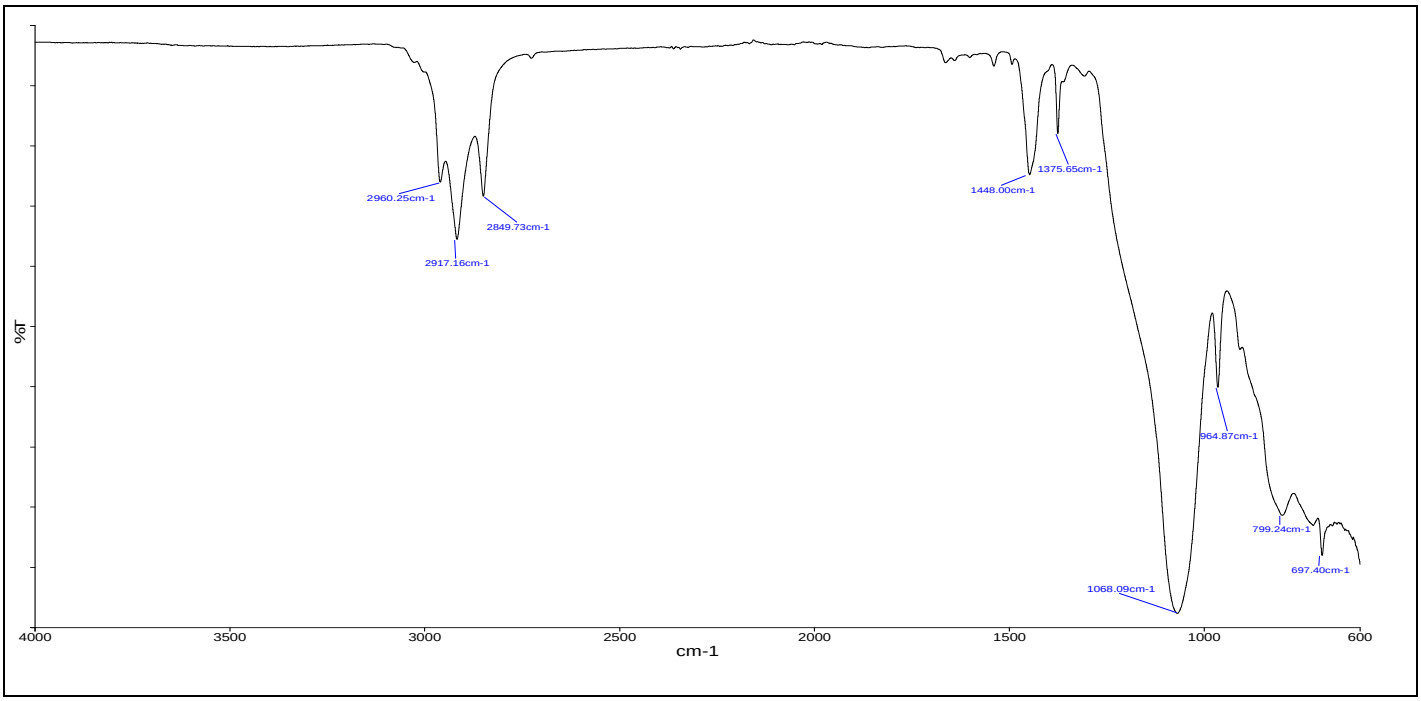
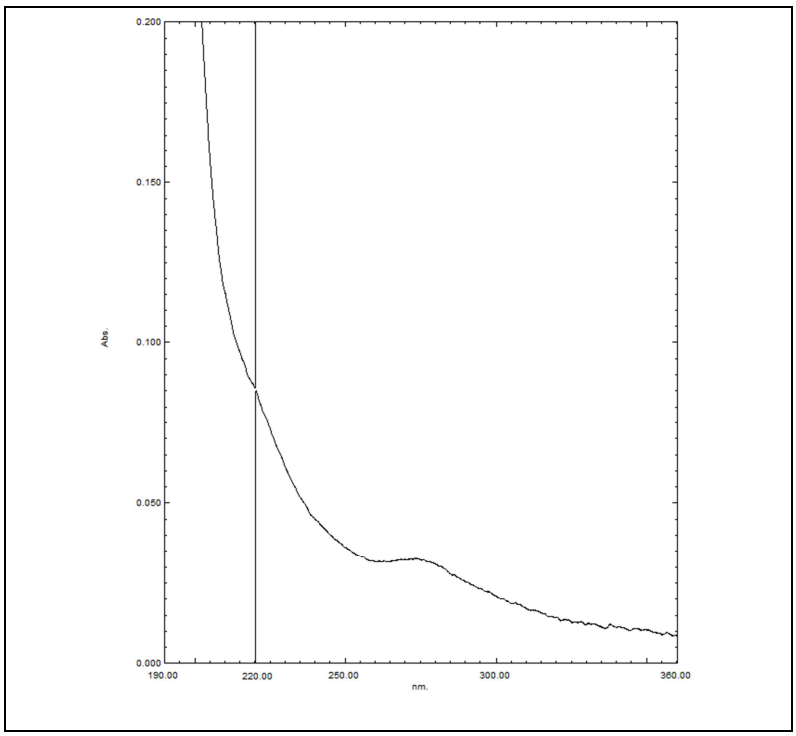
Typical ATR-FTIR spectrum of a clean, cut surface of 07002001:



Typical UV spectrum of the Solution S extract of 07002001, measured as per the USP <381> / Ph.Eur. 3.2.9.:



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USP<87> Elution Test certificate for 07002001:

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TEST RESULT CERTIFICATE

Project Number:	**TE 07285**	**Study Number:**	**07-B0803-N1**
Sponsor:	**Helvoet Pharma**	**Report Date:**	**26/04/2007**
Contact:	*Mrs. Nadia Nouri*		
Address:	Industriepark Kolmen 1519 B-3570 Alken Belgium	Technical Initiation:	23/04/2007
PO.Number:	PB0701107	Technical Completion:	26/04/2007

Study	**Elution Test – USP**	Temp/Time	37°C/24 hours
Test Item	Compound SL07002001	Ratio	25cm²/ 20mL
Lot	Ribbled plates	Vehicle	MEM-Complete

REFERENCE: Based on USP 29-NF 24, 2006: <87> Biological reactivity test, in vitro.
Toxikon Reference: SOP 3.1.2.3, rev.04.

PROCEDURE: The biological reactivity of a mammalian monolayer, L929 mouse fibroblast cell culture, in response to the test item extract was determined. Extracts were prepared at 37±1°C for 24 hours in a humidified atmosphere containing 5±1% carbon dioxide. Positive (natural rubber) and negative (silicone) control articles were prepared to verify the proper functioning of the test system. The maintenance medium on the cell cultures is replaced by the extracts of the test item or control article in duplicate and the cultures are subsequently incubated for 48 hours, at 37±1°C, in a humidified atmosphere containing 5±1% carbon dioxide. Biological reactivity was rated on a scale from Grade 0 (No reactivity) to Grade 4 (Severe reactivity).
The test item meets the requirements of the test if none of the cultures exposed to the test item shows greater than mild reactivity (Grade 2).

RESULTS: No reactivity (Grade 0) was exhibited by the cell cultures exposed to the test item at the 48 hours observation. Severe reactivity (Grade 4) was observed for the positive control article. The negative control article showed no signs of reactivity (Grade 0).

CONCLUSION: Based on the evaluation criteria mentioned above, the test item is considered non-cytotoxic.

RECORD STORAGE: All raw data generated in this study will be archived at Toxikon Europe, according to SOP 4.2.8.

AUTHORIZED PERSONNEL

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