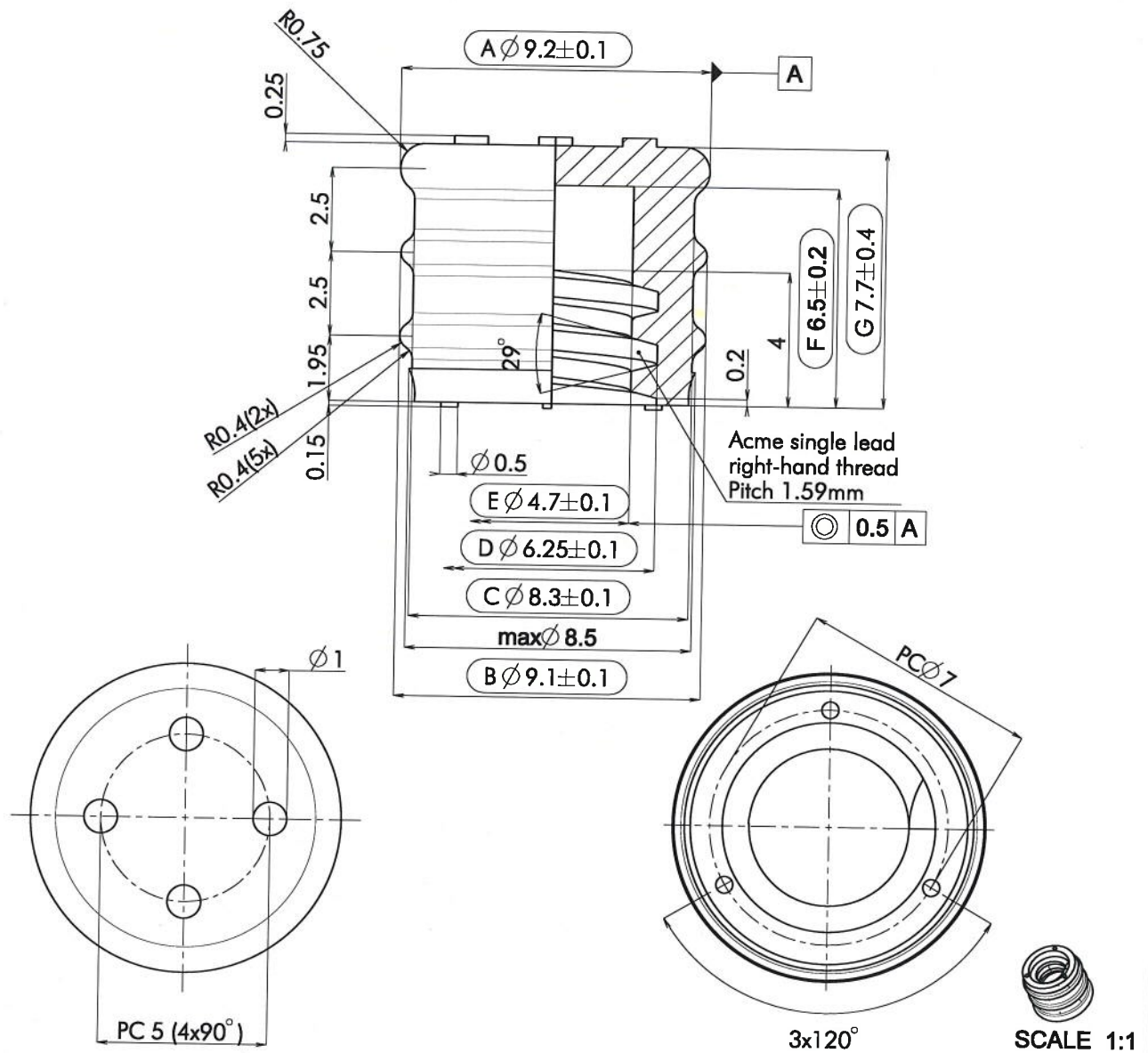









**DATWYLER****PISTON****PRODUCT NUMBER****V9416**

Printed copies will not be systematically updated

DIMENSIONS	Jan 27,'14		OCP	Ø 9.23	Ø 9.13	Ø 8.33	Ø 6.10	Ø 4.60	6.50	7.80		
	DATE	CHECKED		Deviating compounds mentioned above.	± 0.10	± 0.10	± 0.10	± 0.15	± 0.10	± 0.20	± 0.40	
				A	B	C	D	E	F	G		
Drawing units are in mm All edges not specified: R0.2mm (.008inch)												
MODIFICATIONS	NR	OBJECTS OF MODIFICATION				DATE	TRACED	CHECKED	AUTHORIZED			
	3	Added dimensions to compound line				Jan 27,'14	TCUY					
	2	Relocated main dimension F to cavity depth				Oct 28,'13	TCUY					
DRAWING	TRACED	L.B.	DATE	Dec 16,'08	CHECKED	Jan. 27, 2014		INITIALS			FILE REF. -	SCALE 5:1
	DERIVED FROM DRAWING					-			DATED -		PROJECTION	
	REPLACES PRODUCT DRAWING					V9416			DATED Oct 28,'13		 	
VALIDITY	VALID FROM January 27, 2014				AUTHORIZED BY RJAN				SIGNATURE 			

This drawing is the property of Datwyler and may not be copied nor disclosed to third parties without our written consent.
Dimensions without tolerance indication correspond to DIN-ISO 3302 Class M3. Cut or punched edges can be slightly conical, excentric and/or variable.