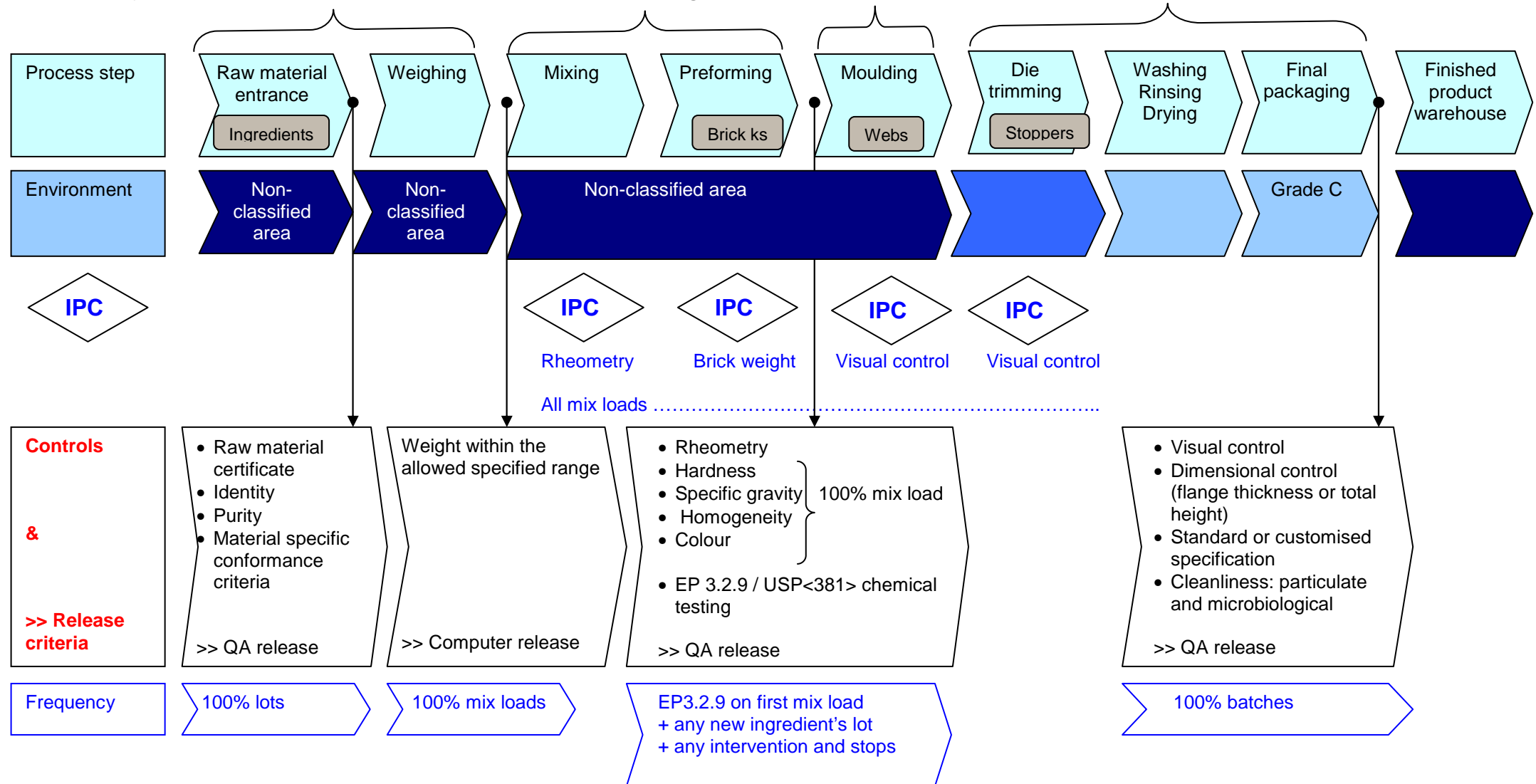


Datwyler Production Process Flow Chart – Belgium, Alken - Pharma Plant (Uncoated Stoppers)



[Lighter shades of blue in the row 'Environment' indicate areas with increasing state of cleanliness and in overpressure versus darker shaded areas, with stricter gowning]