

ITC LIMITED

Paperboards & Specialty Papers Division Unit - KOVAI

Neo White Bliss

Development Specification

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SUBSTANCE (GSM)	CALIPER (microns)	Bulk	STIFFNESS-L&W (mN)			
Tappi : T - 410	Tappi : T - 411	(cc/gm)	T	Tappi : T - 556		
			MD	CD	GM	
250	350	1.40	161	80	113	
270	378	1.40	203	101	143	
280	392	1.40	226	113	160	
290	406	1.40	251	125	177	
300	420	1.40	279	139	197	
320	451	1.41	339	169	239	
330	465	1.41	361	180	255	
350	494	1.41	420	210	297	
360	508	1.41	445	222	314	
Tolerances: ±3%	±5%	±5%	±15% on GM values only			
PARAMETERS		UNITS	VALUES			
COBB 60	Top side/Bottom side	g/m ²	Max 50 / Max 50			
SMOOTHNESS - Bendtsen - Tappi : T - 535	Top side/Bottom side	ml/min	50 max/500 max			
PLYBOND Tappi : T - 833		J/m ²	150 min			
IGT - DRY PICK- (Medium Viscosity) ISO - 3782	Top side	m/sec	0.7 min			
BRIGHTNESS ISO(Top/Bottom) ISO - 2469 (With 100% UV)	Top side/Bottom side	%	83 min/80 min			
Whiteness Index	Top Side	%	105			
GLOSS at 75° - Topside Tappi : T - 480		%	40 min			
MOISTURE Tappi : T - 412	•					
230 - 300 GSM		% 6.5 - 8.0				
300 - 390 GSM		7.0 - 8.5				
CBWB Board Structure			Top-Coat - Blade Pre -Coat - Rod Size Press Starch Top Layer - Pre Consumer White Waste			
Filler Layer - Grey waste Back Layer - Pre consumer White Waste						
Size Press Starch Bottom coat - Bar						
APPROVED BY		ISSUED BY TECHNICAL CELL				
SIGNATURE	SIGNATURE 1.0 ISSUED DATE 07.02.2012					
VERSION NO REVISION NO	1.0 ISSUED DATE 07.02.2013 1.0 PAGE NO QC/Devp. Spec 1 OF 1					