

Now, to add bigger numbers,
combine the knowledge of adding one-digit numbers with the method
of carrying over:

$$\begin{array}{r} \text{plus} \quad 372 \\ + \quad 48 \\ \hline \end{array} \quad \begin{array}{l} \text{(three hundred and seventy-two)} \\ \text{(forty-eight)} \end{array}$$

??? \leftarrow how to calculate the solution?

Step 1: You need to add the rightmost column: $\begin{array}{r} 37\boxed{2} \\ + \quad 4\boxed{8} \\ \hline \end{array}$ $2+8=10$ \leftarrow this carries over.
 \leftarrow this goes here

Step 2: Write the carry over at the next column:

$$\begin{array}{r} 3\boxed{7}2 \\ + \quad \boxed{1}4\boxed{8} \\ \hline \end{array}$$

Step 3: Add the second column from the right:

$$7+4+1=12$$

Step 4: Again, repeat as in Step 1 to 3:

$$\begin{array}{r} 372 \\ + \quad 148 \\ \hline 420 \end{array} \quad 3+1$$

Result: $372 + 48 = 420$.