



Ender 3 S1 Pro Tray Insert Remix



NZPete

[VIEW IN BROWSER](#)

updated 13. 1. 2023 | published 13. 1. 2023

Summary

Parts tray insert for the Ender 3 S1 Pro

[3D Printers](#) > [3D Printers - Upgrades](#)

Tags: [crealityender3pro](#) [ender](#) [ender3s1pro](#)

Remix of turbett1's Ender_3_S1_Pro tray insert.

Have added:

- A long slot for printer nozzle needles
- Extended the front left slot to fit the USD card reader (the back section is still long enough for tools)
- Added fillets to all sections so items are easier to take out

V2 updates:

- Added cutout to needle slot, to make it easier to remove
- Added more room below the hinge of clippers for an easy point to grab and pick up

Print Settings

Printer:

Crealty Ender 3 S1 Pro

Resolution:
0.2 mm Layer Height

Infill:
20%

Supports:
On - Touching Buildplate

This remix is based on



Ender 3 S1 Pro Tray Insert
by Casper_FH

Model files



ender-3-s1-pro-tray-insert-remix-v2.stl

ender_3_s1_pro_tray_insert_remix-v1.stl

License ©

This work is licensed under a
Creative Commons (4.0 International License)



Attribution-NonCommercial

-
- ✗ | Sharing without ATTRIBUTION
 - ✓ | Remix Culture allowed
 - ✗ | Commercial Use
 - ✗ | Free Cultural Works

✖ | Meets Open Definition