

	Turning Products	MOQ
Tools	Square Shank Tools Cartridges, Spares and Blades	5
	Boring Bars Large- >= 2", 50mm	3
	Boring Bars Tuned	1
	Boring Bars Small and Medium	5
	Boring Bars Carbide Large >= 2", 50mm	1
	Boring Bars Carbide Small and Medium	5
	KM Micro	4
	Boring Bars Heavy Metal large >= 2", 50mm	1
	Boring Bars Heavy Metal Small and Medium	5
Inserts	ISO Turning Inserts Large >= 1", 25mm IC and Railroad	50
	ISO Turning Inserts Small and Medium	250
	Fix Perfect Inserts	100
	Ceramic Inserts	100
	Grooving Inserts	50
	Threading Inserts	30
	PCD and PcBN Inserts	15

	Milling Products	MOQ
Tools	Milling Cutters with less than 8 pockets	4
	High value specials like Helical/ Crankshaft/Gear Milling/ Equal or great than 8 pockets	1
Inserts	Milling Inserts Large >= 1", 25mm IC	50
	Milling Inserts Small and Medium	100
	Threadmilling Inserts	30
	Ceramic Inserts	100
	PCD and PcBN Inserts	15

	Tooling Systems Products	MOQ
Tools	Carbide / Ext Length Tunables, Motion Tools, Repairs	1
	Tunables, Hydraulic Holders	3
	KM Clamping Units, KM Ext / Reducers, Boeing Custom Rotating	4
	KM Micro, KM Cutting Units	4
	Special Toolholders - (HSK, PSC, Vflange holders)	4
	Driven units/Angle Heads/Custom KM Blocks	2
	Boring Cartridges, Custom Adapters, Rotating Misc	6

	Holemaking	MOQ
STEEL	Drilling and Holefinishing Steel Tool bodies (Indexable, Modular, Combination tools, Reamers, Rotating boring)	2
Inserts	Indexable Drilling inserts	50
	Reaming inserts (RIQ, RIR)	20
	Modular inserts (KSEM, KenTIP, Spadeblades)	10
SCD	Solid Carbide Drills < 10 mm	6
	Solid Carbide Drills 10mm – 16mm	4
	Solid Carbide Drills > 16mm	3
	Solid Carbide Drills HVCS	50
Reamers	Solid Carbide Reamers	5
	Brazed Reamers and modular reamer heads	3
PCD	PCD Round tools	2
Taps	HSS Taps < 12.7 mm	10
	HSS Taps 12mm – 25.4mm	5
	HSS Taps > 25.4 mm	3
	SC Taps and Threadmills ≤ 12.7 mm	6
	SC Taps and Threadmills > 12.7 mm	3

	Solid Carbide End Milling	MOQ
Round Tools		
	Duo Lock ≤12mm (≤1/2")	30
	Duo Lock >12-20mm (>1/2" - 3/4")	20
	Duo Lock >20mm (>3/4")	10
	Solid Carbide ≤6mm, (≤1/4")	10
	Solid Carbide >6-16mm, (1/4"- 5/8")	5
	Solid Carbide >16mm, (>5/8")	3
	Brazed Carbide	2
	PCD	2

	diverse	MOQ
diverse	Spareparts in general for all applications	?
	Cartridges separate for all applications	6