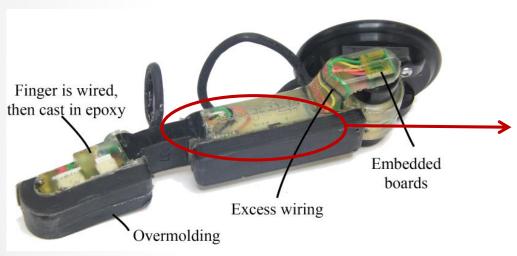
Rapid Prototyping of Electric Circuits Using 3-D Printing

Gerardo Carranza

Mentor: John Swensen, Postdoctoral Associate P.I: Dr. Aaron Dollar, John J. Lee Associate Professor of Mechanical Engineering & Materials Science

GRAB Lab

Embedded Circuits

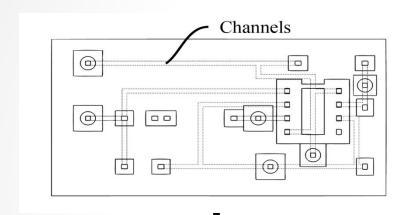


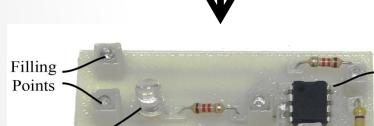
GRAB Lab

Printed Circuit Board (PCB)
Design

http://www.imaginant.com/images/HR-1100cCircuitBoard.jpg

Prior Work





-555 Timer

Brandon Araki, 2014, An Injection-Based Method of Embedding Electronics in 3D Printed Parts

LED

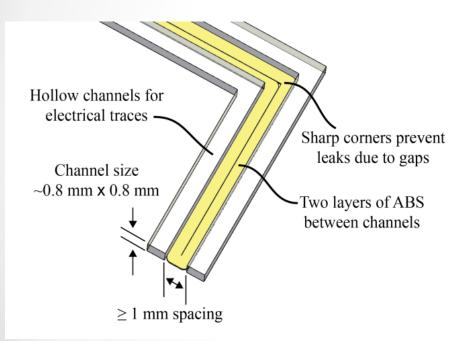
Cerrolow 136

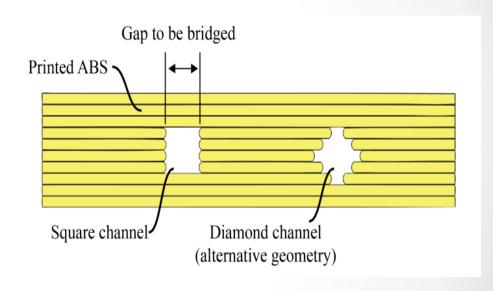
- 57.8 °C melting point
- Minor net volume change



Creation of Channels

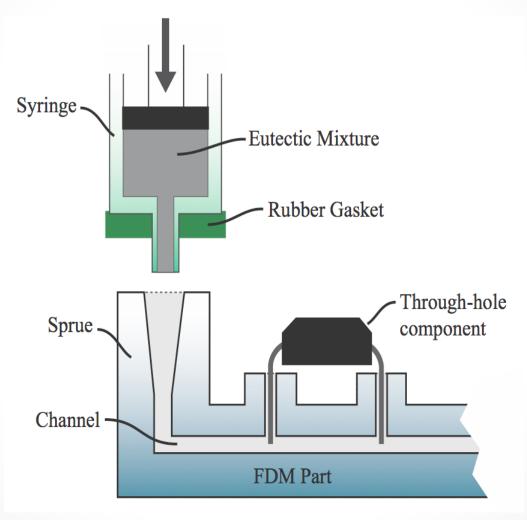
FDM Printer: Stratasys Fortus 250mc





Brandon Araki, 2014, An Injection-Based Method of Embedding Electronics in 3D Printed Parts

Injection-Based Method



Brandon Araki, 2014, An Injection-Based Method of Embedding Electronics in 3D Printed Parts

Questions

- Can we automate the manual process of 3-D printable circuit design?
- Can we design a method that solves the metal spillage problem?

Proposed Method

Define Circuit Board Layout

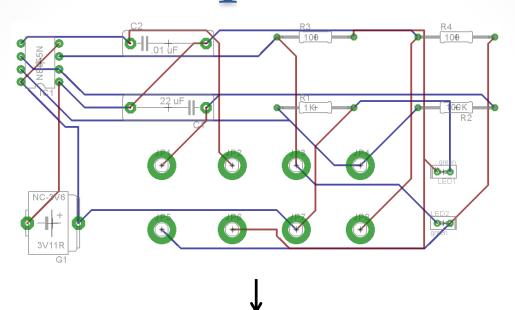


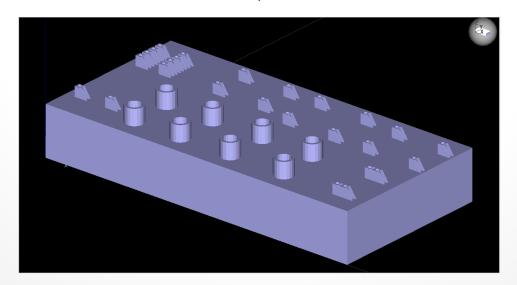
Extract and Interpret PCB Information



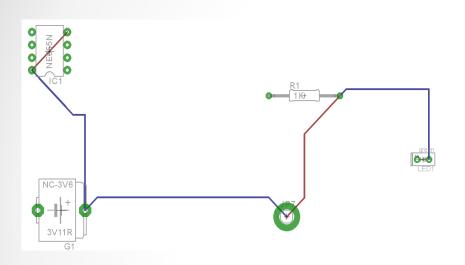
Create 3-D printable circuit

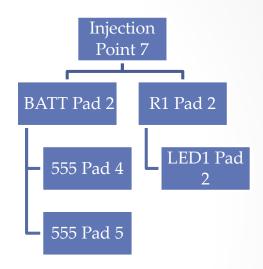
Goal of Proposed Method

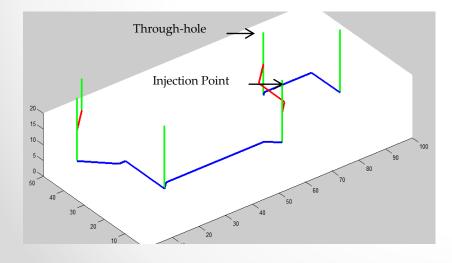


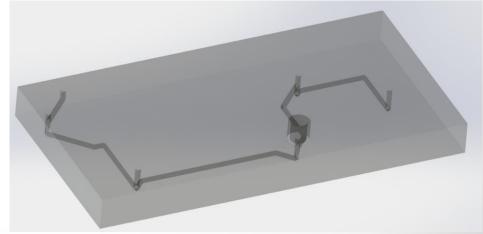


Tree Structure



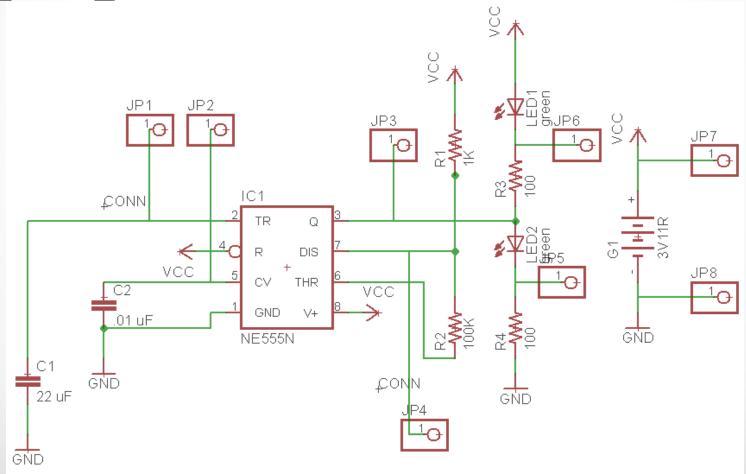




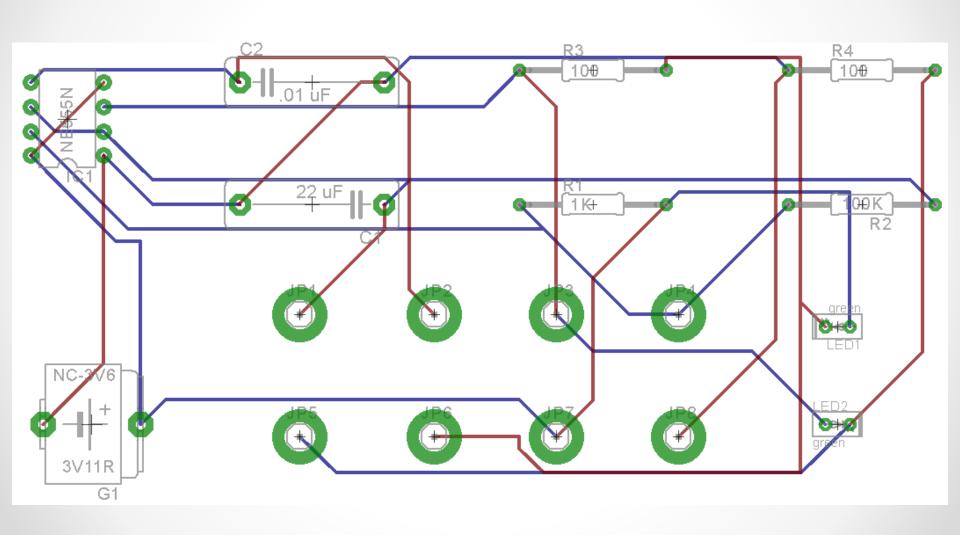


EAGLE PCB

<u>Easily Applicable Graphical Layout Editor for Printed Circuit Boards</u>

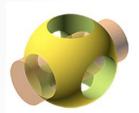


EAGLE PCB



Computer Aided Design

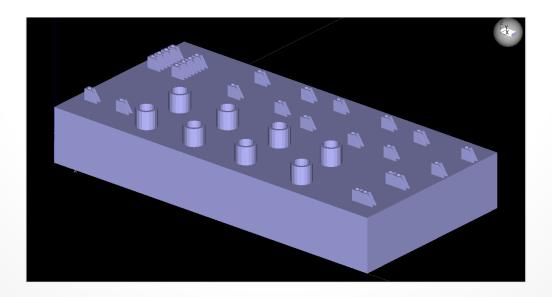
 Computer Aided Design (CAD) software applications used to create 3-D models

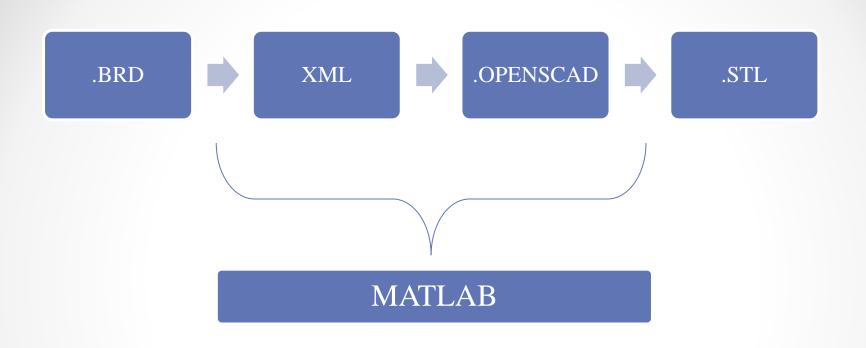


OpenSCAD

Advantages:

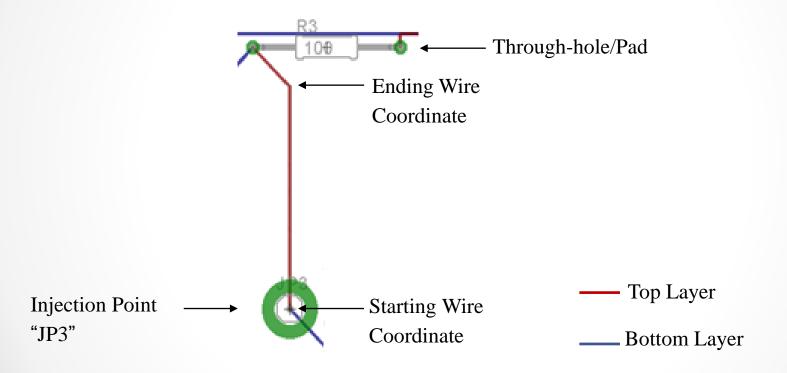
- Programmable
- Export STL file format



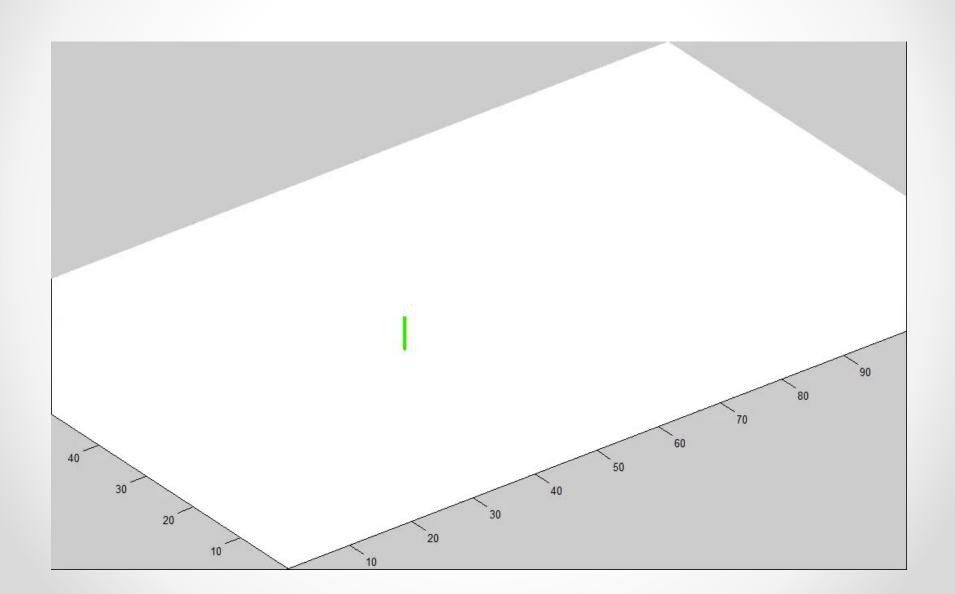




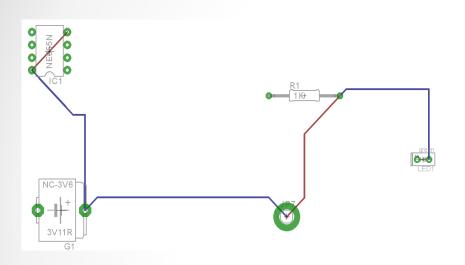
PCB Information

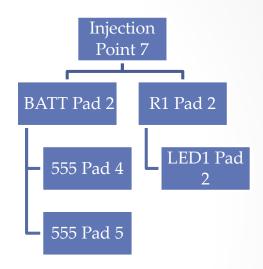


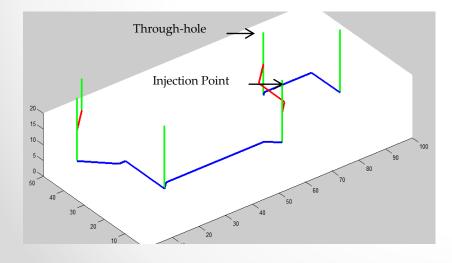
MATLAB

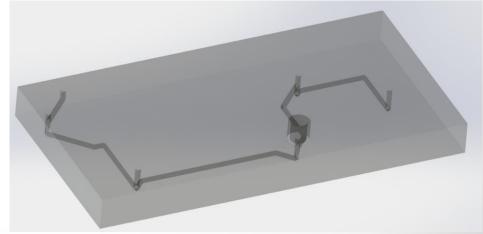


Tree Structure

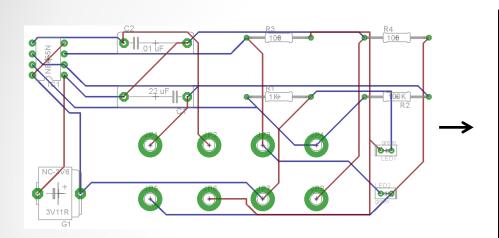


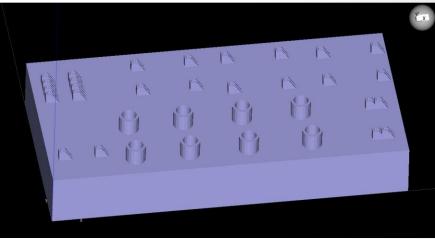


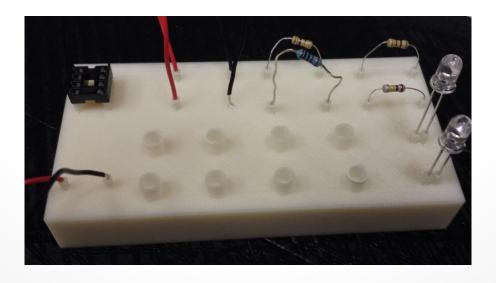




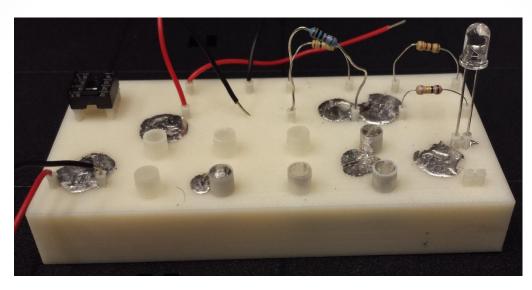
Automation Successful







Injection Based Method





Future Work

- Expansion to 3+ layered circuits
- Trials with Different Types of Printers
- Automation of Injection Points
- Modification of Tree Structure Model

Acknowledgements

STARS Summer Research Program

- Howard Hughes Medical Institute (HHMI)
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GRAB Lab (Aaron Dollar)

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- Raymond Ma
- o Tom Bu