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`\hyphenpenalty` [*number* parameter]

This parameter specifies the penalty that T_EX attaches to a breakpoint at an implicit hyphen. Implicit hyphens can come from T_EX's hyphenation dictionary or from discretionary hyphens that you've inserted with `\-` (p. '`\@minus`'). Increasing this parameter has the effect of discouraging T_EX from hyphenating words. Plain T_EX sets `\hyphenpenalty` to 50.