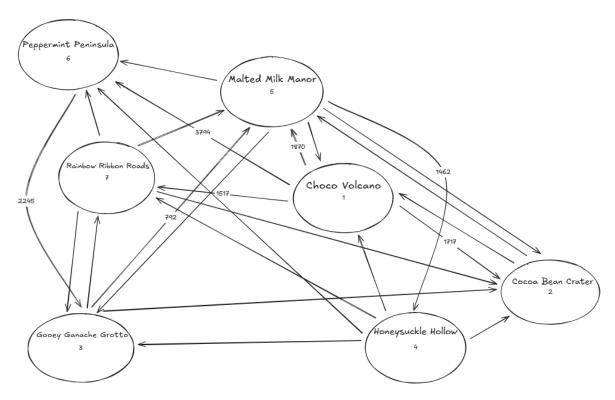
Module 10 - MOLP

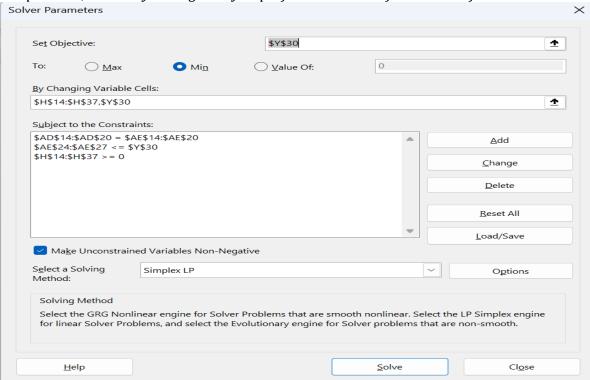
Exploratory Data Analysis





Model Formulation

Write the formulation of the model into here prior to implementing it in your Excel model. Be explicit with the definition of the decision variables, objective function, and constraints. For this problem, I am only asking that you perform the model formulation for the MOLP model.

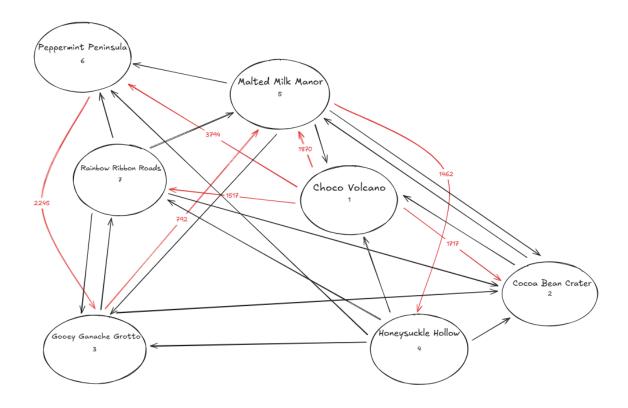


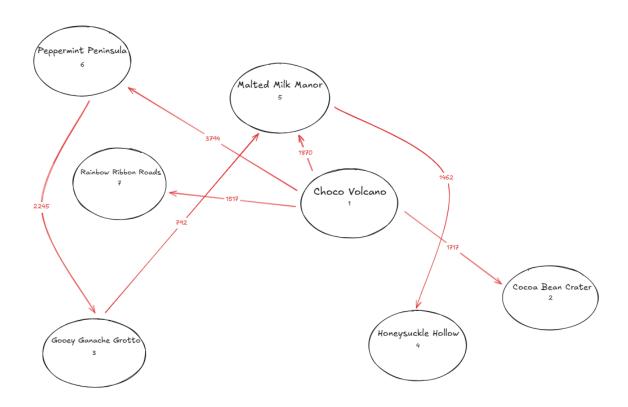
Model Optimized for Equally Weighted Objectives

| Ship | From To | | Transportation Method | Latitude (F) | Longitude (F) | Latitude (T) | Longitude (T) | Euclidian | ECO Binary | Congestion Level | Congestion Binary | Unit Cost |
|----------|------------------------|------------------------|------------------------------|--------------|---------------|--------------|---------------|-------------|------------|------------------|-------------------|-----------|
| 1717 | 1 Choco Volcano | 2 Cocoa Bean Crater | Air Freight | 37.5 | -102.5 | 34.4 | -95.88 | 7.30988372 | 1 | 103 | 1 | \$13 |
| 1870.333 | 1 Choco Volcano | 5 Malted Milk Manor | Air Freight | 37.5 | -102.5 | 39.86 | -105.08 | 3.496569748 | 1 | 83 | 1 | \$6 |
| 3793.667 | 1 Choco Volcano | 6 Peppermint Peninsula | Wind-powered Ships | 37.5 | -102.5 | 40.81 | -110.66 | 8.805776513 | 0 | 31 | . 0 | \$8 |
| 1517 | 1 Choco Volcano | 7 Rainbow Ribbon Roads | Diesel Trucks | 37.5 | -102.5 | 38.06 | -108.82 | 6.344761619 | 1 | 87 | 1 | \$10 |
| 0 | 2 Cocoa Bean Crater | 1 Choco Volcano | Air Freight | 34.4 | -95.88 | 37.5 | -102.5 | 7.30988372 | 1 | 100 | 1 | \$8 |
| 0 | 2 Cocoa Bean Crater | 5 Malted Milk Manor | Diesel Rail | 34.4 | -95.88 | 39.86 | -105.08 | 10.69820546 | 1 | 105 | 1 | \$20 |
| 0 | 3 Gooey Ganache Grotto | 2 Cocoa Bean Crater | Air Freight | 33.02 | -112.55 | 34.4 | -95.88 | 16.72702305 | 1 | 83 | 1 | \$9 |
| 791.6668 | 3 Gooey Ganache Grotto | 5 Malted Milk Manor | Electrified Rail | 33.02 | -112.55 | 39.86 | -105.08 | 10.1284994 | 0 | 92 | 1 | \$16 |
| 0 | 3 Gooey Ganache Grotto | 7 Rainbow Ribbon Roads | Diesel Rail | 33.02 | -112.55 | 38.06 | -108.82 | 6.27012759 | 1 | 29 | 0 | \$13 |
| 0 | 4 Honeysuckle Hollow | 1 Choco Volcano | Electric/Hybrid Trucks | 34.12 | -100.14 | 37.5 | -102.5 | 4.122377955 | 0 | 28 | 0 | \$19 |
| 0 | 4 Honeysuckle Hollow | 2 Cocoa Bean Crater | Cargo Ships (Heavy Fuel Oil) | 34.12 | -100.14 | 34.4 | -95.88 | 4.269191961 | 1 | 87 | 1 | \$23 |
| 0 | 4 Honeysuckle Hollow | 3 Gooey Ganache Grotto | Diesel Trucks | 34.12 | -100.14 | 33.02 | -112.55 | 12.45865563 | 1 | 20 | 0 | \$14 |
| 0 | 4 Honeysuckle Hollow | 6 Peppermint Peninsula | Wind-powered Ships | 34.12 | -100.14 | 40.81 | -110.66 | 12.46701648 | 0 | 77 | 1 | \$5 |
| 0 | 4 Honeysuckle Hollow | 7 Rainbow Ribbon Roads | Diesel Trucks | 34.12 | -100.14 | 38.06 | -108.82 | 9.532365918 | 1 | 73 | 1 | \$23 |
| 0 | 5 Malted Milk Manor | 1 Choco Volcano | Diesel Rail | 39.86 | -105.08 | 37.5 | -102.5 | 3.496569748 | 1 | 35 | 0 | \$9 |
| 0 | 5 Malted Milk Manor | 2 Cocoa Bean Crater | Air Freight | 39.86 | -105.08 | 34.4 | -95.88 | 10.69820546 | 1 | 89 | 1 | \$17 |
| 0 | 5 Malted Milk Manor | 3 Gooey Ganache Grotto | Diesel Trucks | 39.86 | -105.08 | 33.02 | -112.55 | 10.1284994 | 1 | 77 | 1 | \$7 |
| 1462 | 5 Malted Milk Manor | 4 Honeysuckle Hollow | Diesel Trucks | 39.86 | -105.08 | 34.12 | -100.14 | 7.573057507 | 1 | 76 | 1 | \$8 |
| 0 | 5 Malted Milk Manor | 6 Peppermint Peninsula | Diesel Trucks | 39.86 | -105.08 | 40.81 | -110.66 | 5.660291512 | 1 | 90 | 1 | \$7 |
| 2244.667 | 6 Peppermint Peninsula | 3 Gooey Ganache Grotto | Wind-powered Ships | 40.81 | -110.66 | 33.02 | -112.55 | 8.015996507 | 0 | 90 | 1 | \$14 |
| 0 | 7 Rainbow Ribbon Roads | 2 Cocoa Bean Crater | Diesel Rail | 38.06 | -108.82 | 34.4 | -95.88 | 13.44764663 | 1 | 31 | . 0 | \$24 |
| 0 | 7 Rainbow Ribbon Roads | 3 Gooey Ganache Grotto | Diesel Rail | 38.06 | -108.82 | 33.02 | -112.55 | 6.27012759 | 1 | 88 | 1 | \$13 |
| 0 | 7 Rainbow Ribbon Roads | 5 Malted Milk Manor | Cargo Ships (Heavy Fuel Oil) | 38.06 | -108.82 | 39.86 | -105.08 | 4.150614412 | 1 | 38 | 0 | \$11 |
| 0 | 7 Rainbow Ribbon Roads | 6 Peppermint Peninsula | Diesel Trucks | 38.06 | -108.82 | 40.81 | -110.66 | 3.30879132 | 1 | 110 | 1 | \$5 |
| | | | | | | | | | | | | |
| Nodos | | | Latitudo | Longitudo | Inflow | 0 | utflow | Not Ele | | Supply/Dar | mand | |

| | | | · · | - | | | |
|------------------|-------------------------|---------------|--------------|-------------|-------------|----------|----------------------|
| | Vodes | Latitude | Longitude | Inflow | Outflow | Net Flow | Supply/Demand |
| 1 | Choco Volcano | 37.5 | -102.5 | 0 | 8898 | -8898 | -8898 |
| 2 | Cocoa Bean Crater | 34.4 | -95.88 | 1717 | 0 | 1717 | 1717 |
| 3 | Gooey Ganache Grotto | 33.02 | -112.55 | 2244.66675 | 791.6667531 | 1453 | 1453 |
| 4 | Honeysuckle Hollow | 34.12 | -100.14 | 1462 | 0 | 1462 | 1462 |
| 5 | Malted Milk Manor | 39.86 | -105.08 | 2662 | 1462 | 1200 | 1200 |
| 6 | Peppermint Peninsula | 40.81 | -110.66 | 3793.66675 | 2244.666753 | 1549 | 1549 |
| 7 | Rainbow Ribbon Roads | 38.06 | -108.82 | 1517 | 0 | 1517 | 1517 |
| | | | | | | | |
| | | | | | | | |
| Objectives | | Totals | Target Value | Deviation | % Deviation | Weight | Weighted % Deviation |
| Tota | al Transportation Cost> | \$ 134,850.34 | \$ 96,440 | \$38,410.34 | 39.83% | 1 | 39.83% |
| To | otal Distance Traveled> | 99205.45 | 74525 | \$24,680.12 | 33.12% | 1 | 33.12% |
| | Eco-Friendliness> | 6566.33 | 4696 | \$1,870.33 | 39.83% | 1 | 39.83% |
| | Congestion Levels> | 9602.67 | 8811 | \$791.67 | 8.98% | 1 | 8.98% |
| | | | | | | | |
| Objective | | | | | | | |
| MiniMax Variable | 0.40 | | | | | | |

The following model recommends that to minimize the Total Transportation Cost, minimize Total Distance Traveled, Increase the Eco-Friendliness, and minimize Congestion Levels between the 7 Warehouse locations, certain steps must be taken. Following the data graph listed above, they must maximize Net Flow by using all the available Supply/Demand that they have. In doing so, they will optimize total costs and efficiency standards by planning the most effective routes to run. Between the 24 possible combinations the business can choose from, demand can be filled with -8898, 1717, 1453, 1462, 1200, 1549, & 1517 sent/received to each warehouse while taking into account maximizing or minimizing each of the 4 MOLP Objectives, respectively. As a result, this sums up the total demand between all locations, equaling 13,396 units. By following this model, the business can prevent unnecessary spending, limit shipment mileage, remain environmentally conscious, and prevent bottlenecks tied to operating a transportation-based business. Thus, following these steps will satisfy each constraint of the MOLP model, or, in other words, optimize the Minimax Variable.





Model with Stipulation

| Weight | Weighted % Deviation | | | | |
|--------|----------------------|--|--|--|--|
| 1.25 | 15.50% | | | | |
| 0.75 | 5.75% | | | | |
| 0.25 | 15.50 % | | | | |
| 1.75 | 2.47% | | | | |

The following adjusted weight used to in the Model 2.0 provides a more balanced and efficient solution concerning each of the 4 Objectives and the Minimax Variable. Using these new weights the Total Transportation Costs dropped nearly \$26,000. This means the business will have more money to invest in other projects and award bonuses. The Total Distance Traveled also dropped nearly 19,000 units. This means the amount of time spent delivering goods would be optimized to include shorter routes rather than longer ones, saving fuel in the long run. Furthermore, the Congestion Level dropped 700 units as well. This means that shipment will spend less time in bottlenecks and will distribute itself more easily. Finally, consequently, the Eco-Friendliness does increase by about 900 units. This means that the business will focus more about being effective in their shipping patterns than efficient in the physical methods they use in transporting units. However, this is a cost the business should look into as it has 3 significant upsides while only holding 1 minor downside.