



## IE407 - Homework 2

Emre Geçit

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a)

Decision variables:

- $x_{ij}$ : The amount of product produced at Plant  $i$  and shipped to Warehouse  $j$  (in tons).
- $y_{ij}$ : The amount of product shipped from Warehouse  $i$  to Customer  $j$  (in tons).
- $w_{ij}$ : The cost of shipping product from Plant  $i$  to Warehouse  $j$  (in dollars per ton).
- $z_{ij}$ : The cost of shipping product from Warehouse  $i$  to Customer  $j$  (in dollars per ton).

The cost function to be minimized:

$$C = \sum \sum w_{ij}x_{ij} + \sum \sum z_{ij}y_{ij} \quad (1)$$

Constraints:

- Plant Constraints:  $\sum x_{1j} \leq 300, \sum x_{2j} \leq 200, \sum x_{3j} \leq 300, \sum x_{4j} \leq 200, \sum y_{1j} \leq 400$
- Customer Constraints:  $\sum y_{i1} \geq 200, \sum y_{i2} \geq 300, \sum y_{i3} \geq 250, \sum y_{i4} \geq 350$
- Transportation Constraints:  $\sum_{i=1}^5 x_{ij} = \sum_{k=1}^4 y_{jk} \quad \forall j$

To minimize the cost of meeting customer demand, decisions should be made as follows:

- The amount of product produced at Plant  $i$  and shipped to Warehouse  $j$  should be as in Table 1.
- The amount of product shipped from Warehouse  $i$  to Customer  $j$  should be as in Table 2.

When these decisions are made, minimized total cost is  $C = 53800$ .

b)

New constraints and variables should be added to the model to solve this problem.

Decision variables:

- $p_i$ : Binary variable that is equal to 1 if Plant  $i$  is used and 0 otherwise.
- $w_i$ : Binary variable that is equal to 1 if Warehouse  $i$  is used and 0 otherwise.

Table 1: Amount produced at Plant  $i$  and shipped to Warehouse  $j$  (tons)

		To			Total
		Warehouse 1	Warehouse 2	Warehouse 3	
From	Plant 1	0	0	0	0
	Plant 2	0	200	0	200
	Plant 3	0	50	250	300
	Plant 4	200	0	0	200
	Plant 5	350	50	0	400
	Total	550	300	250	

Table 2: Amount shipped from Warehouse  $i$  to Customer  $j$  (tons)

		To				Total
		Customer 1	Customer 2	Customer 3	Customer 4	
From	Warehouse 1	200	0	0	350	550
	Warehouse 2	0	300	0	0	300
	Warehouse 3	0	0	250	0	250
	Total	200	300	250	350	

The cost function to be minimized:

$$C = \sum \sum w_{ij}x_{ij} + \sum \sum z_{ij}y_{ij} + 40p_1 + 50p_2 + 45p_3 + 50p_4 + 45p_5 + 30w_1 + 40w_2 + 30w_3 \quad (2)$$

Constraints:

- Plant Constraints:  $\sum x_{1j} \leq 300p_1$ ,  $\sum x_{2j} \leq 200p_2$ ,  $\sum x_{3j} \leq 300p_3$ ,  $\sum x_{ij} \leq 200p_4$ ,  $\sum y_{1j} \leq 400p_5$
- Warehouse Constraints:  $\sum x_{ij} \leq 1100w_1$ ,  $\sum x_{ij} \leq 1100w_2$ ,  $\sum x_{ij} \leq 1100w_3$

To minimize the cost of meeting customer demand, decisions should be made as follows:

- All warehouses and plants should be used except for plant 1. Mathematically,  $p_i = 1 \quad \forall i, i \neq 1$  and  $w_i = 1 \quad \forall i$ .
- The amount of product produced at Plant  $i$  and shipped to Warehouse  $j$  should be as in Table 3.
- The amount of product shipped from Warehouse  $i$  to Customer  $j$  should be as in Table 4.

When these decisions are made, minimized total cost is  $C = 54090$ .

Table 3: Amount produced at Plant  $i$  and shipped to Warehouse  $j$  (tons)

		To			Total
		Warehouse 1	Warehouse 2	Warehouse 3	
From	Plant 1	8.52651E-14	0	0	8.52651E-14
	Plant 2	0	200	0	200
	Plant 3	0	50	250	300
	Plant 4	200	0	0	200
	Plant 5	350	50	0	400
	Total	550	300	250	

Table 4: Amount shipped from Warehouse  $i$  to Customer  $j$  (tons)

		To				Total
		Customer 1	Customer 2	Customer 3	Customer 4	
From	Warehouse 1	200	0	0	350	550
	Warehouse 2	0	300	0	0	300
	Warehouse 3	0	0	250	0	250
	Total	200	300	250	350	

c)

In addition to existing variables and constraints, the following should be added to the model:

Decision variables:

- $s_i$ : explained in Equation 3. A binary variable.
- $t_i$ : equal to the amount of product sold to Customer  $i$  more than 100 tons. A continuous variable.

$$s_i = \begin{cases} 1 & \text{if Warehouse 1 sells to Customer } i \text{ more than 100 tons} \\ 0 & \text{otherwise} \end{cases} \quad (3)$$

Constraints:

- $t_i \geq 100s_i$
- $t_i \leq 350s_i$
- $100 * (1 - s_i) + t_i = y_{1i}$

The new cost function is as follows:

$$C = \sum \sum w_{ij}x_{ij} + \sum \sum z_{ij}y_{ij} + 40p_1 + 50p_2 + 45p_3 + 50p_4 + 45p_5 + 30w_1 + 40w_2 + 30w_3 + 1000s_1 - 10t_1 + 4000s_2 - 40t_2 + 6000s_3 - 60t_3 + 2000s_4 - 20t_4$$

The minimized total cost is  $C = 52455$ .