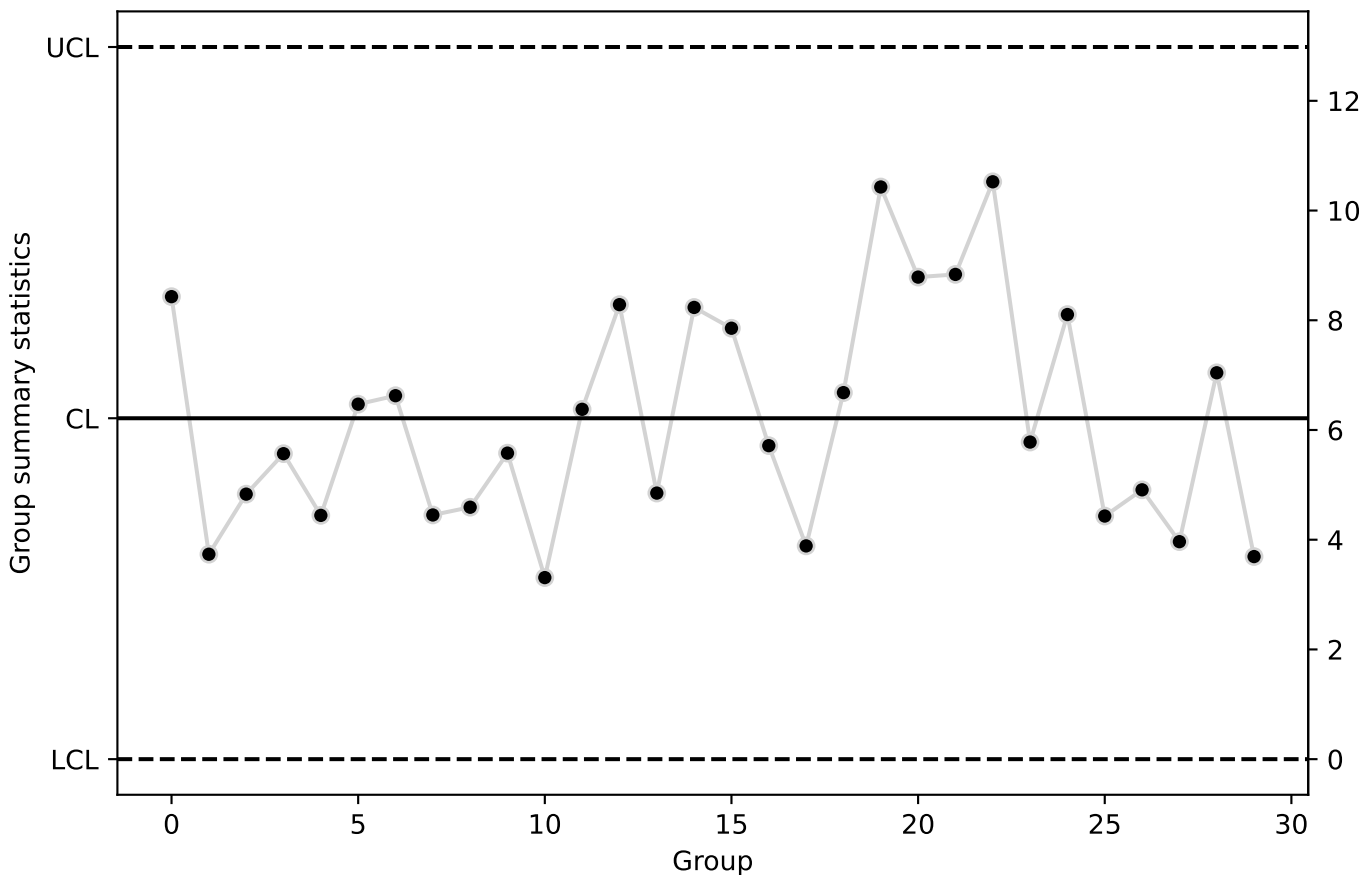


S Chart  
for cycleTime [ms]



Number of groups = 30

Center = 6.2139

StdDev = 6.6106

LCL = 0

UCL = 12.981

Number beyond limits = 0

Number violating runs = 0