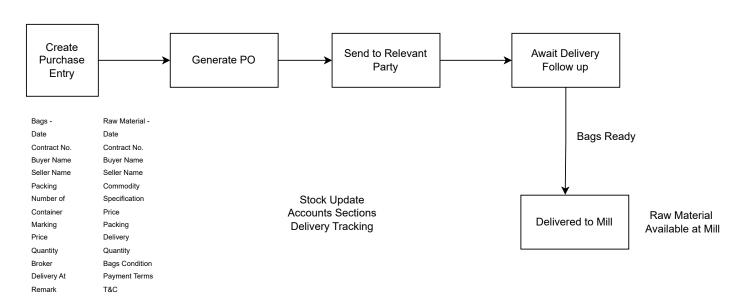
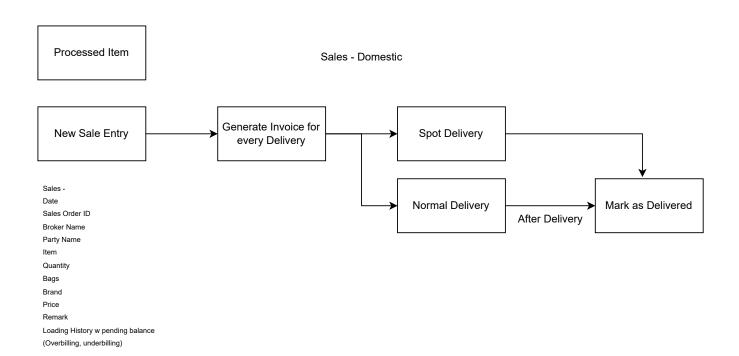
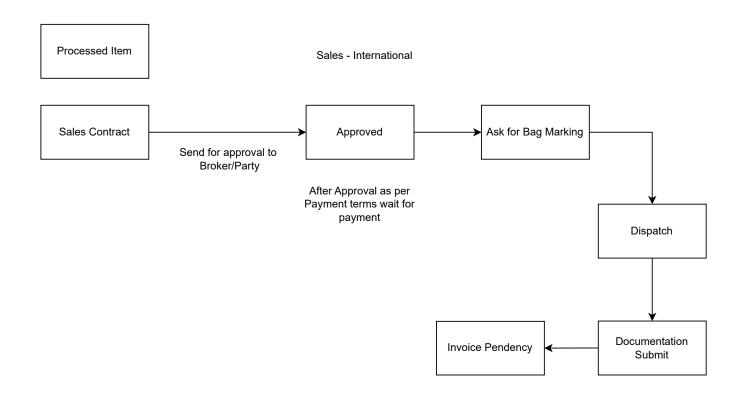
Purchasing







Production

Labour Management

