

1

2

3

4

5

6

7

8

COMPONENT DETAILS:-IF IN DOUBT ASK!

RevNo	Revision note	Date	Signature	Checked

A

A

B

B

C

C

D

D

E

E

UNLESS OTHERWISE SPECIFIED

X.X = ± 0.1

X.XX = ± 0.05

X.XXX = ± 0.002

ANGLE = ± 30'

NO OF FLUTE :

HELIX ANGLE :

ALL DIMENSIONS ARE IN mm

WORKPIECE	COMPONENT	LAST UPDATE DATE: SCALE - NTS THIRD ANGLE	SHEET	01	A4	CUSTOMER	TOOL NAME TOOL SPEC.	
	MATERIAL		SHEET	01	A4	CUSTOMER		
	HARDNESS		SHEET	01	A4	CUSTOMER		
CUTTING CONDITION	CUTTING SPEED(Vc)m/min		MSTM TOOLING REGRINDING COATING	Y	6	CUSTOMER APPROVAL CHECKED BY		
	SPEED (N) r.p.m							
	FEED (F) mm/min							
	CUTTING TIME (T) sec							

1

2

3

Y

6

7

8