

COMPONENT DETAILS:-

IF IN DOUBT ASK!

RevNo	Revision note	Date	Signature	Checked

NOTE:

NO OF FLUTE :


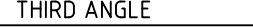

HELIX ANGLE :

UNLESS OTHERWISE SPECIFIED

$$X.X = \pm 0.1$$
$$X.XX = \pm 0.05$$
$$X.XXX = \pm 0.002$$

ANGLE = $\pm 30'$

ALL DIMENSIONS ARE IN mm

WORKPIECE	COMPONENT		LAST UPDATE DATE:		SHEET 01	A4	CUSTOMER	
	MATERIAL		SCALE - NTS				TOOL NAME	
	HARDNESS		THIRD ANGLE				TOOL SPEC.	
CUTTING CONDITION	CUTTING SPEED(Vc)m/min							
	SPEED (N) r.p.m							
	FEED (F) mm/min							
	CUTTING TIME (T) sec							
							CUSTOMER APPROVAL	
							CHECKED BY	APPROVED BY

