

IF IN DOUBT ASK!

RevNo	Revision note	Date	Signature	Checked

NOTE:

NO OF FLUTE :

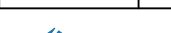

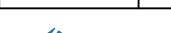
HELIX ANGLE :

UNLESS OTHERWISE SPECIFIED

$$X.X = \pm 0.1$$
$$X.XX = \pm 0.05$$
$$X.XXX = \pm 0.002$$

ANGLE = $\pm 30'$

ALL DIMENSIONS ARE IN mm

WORKPIECE	COMPONENT		LAST UPDATE DATE:		SHEET 01	A4	CUSTOMER		
	MATERIAL		SCALE - NTS					TOOL NAME	
	HARDNESS		THIRD ANGLE					TOOL SPEC.	
CUTTING CONDITION	CUTTING SPEED(Vc)m/min								
	SPEED (N) r.p.m								
	FEED (F) mm/min								
	CUTTING TIME (T) sec								
					CUSTOMER APPROVAL				
					CHECKED BY		APPROVED BY		