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COMPONENT DETAILS:-IF IN DOUBT ASK!

RevNo	Revision note	Date	Signature	Checked

A

A

B

B

C

C

D

D

E

E

UNLESS OTHERWISE SPECIFIED

X.X = ± 0.1

X.XX = ± 0.05

X.XXX = ± 0.002

ANGLE = ± 30'

NO OF FLUTE :

HELIX ANGLE :

ALL DIMENSIONS ARE IN mm

WORKPIECE	COMPONENT	LAST UPDATE DATE:	SHEET 01 A4	CUSTOMER	TOOL NAME
	MATERIAL			TOOL NAME	
	HARDNESS			TOOL SPEC.	
CUTTING CONDITION	CUTTING SPEED(Vc)m/min	THIRD ANGLE	MSTM TOOLING   REGRINDING   COATING	CUSTOMER APPROVAL	
	SPEED (N) r.p.m			CHECKED BY	APPROVED BY
	FEED (F) mm/min				
CUTTING TIME (T) sec					

1

2

3

Y

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