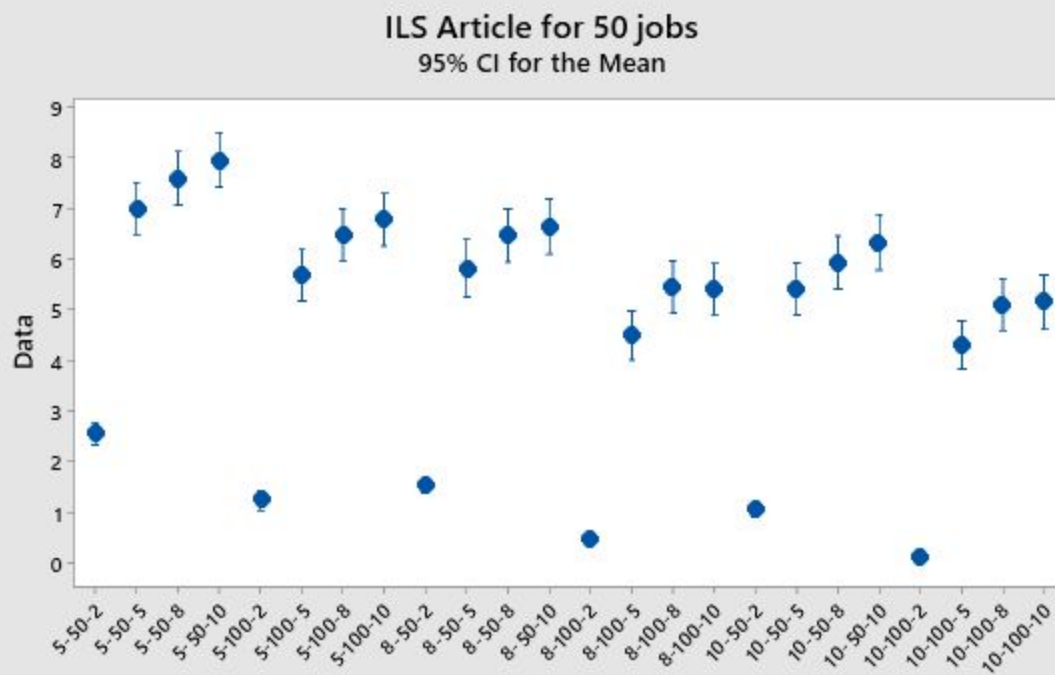
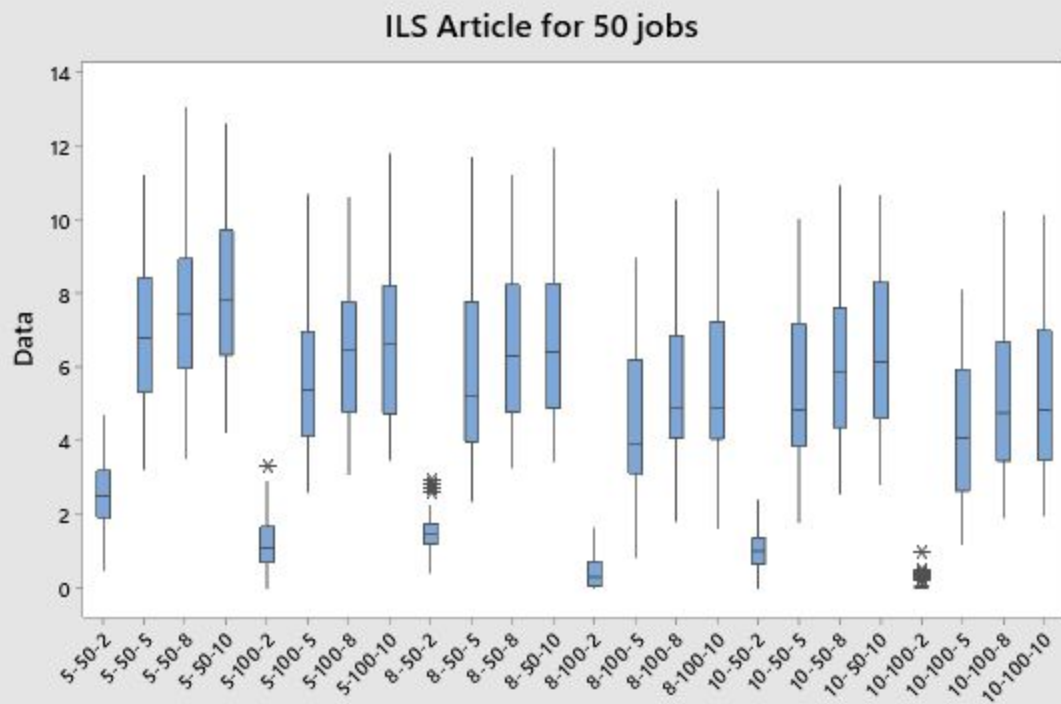


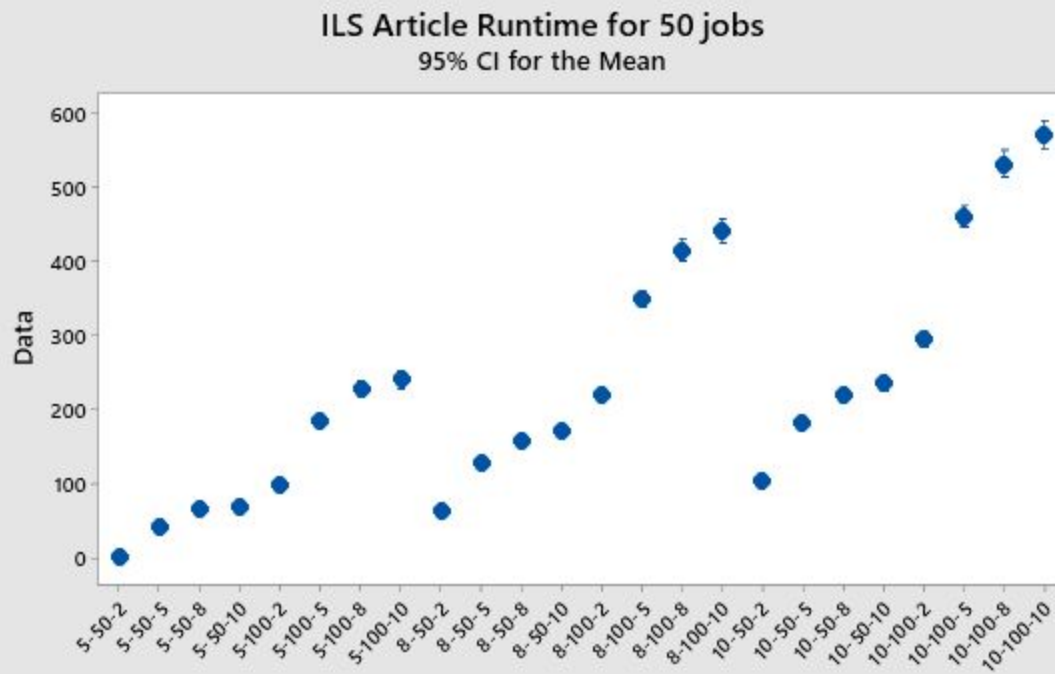
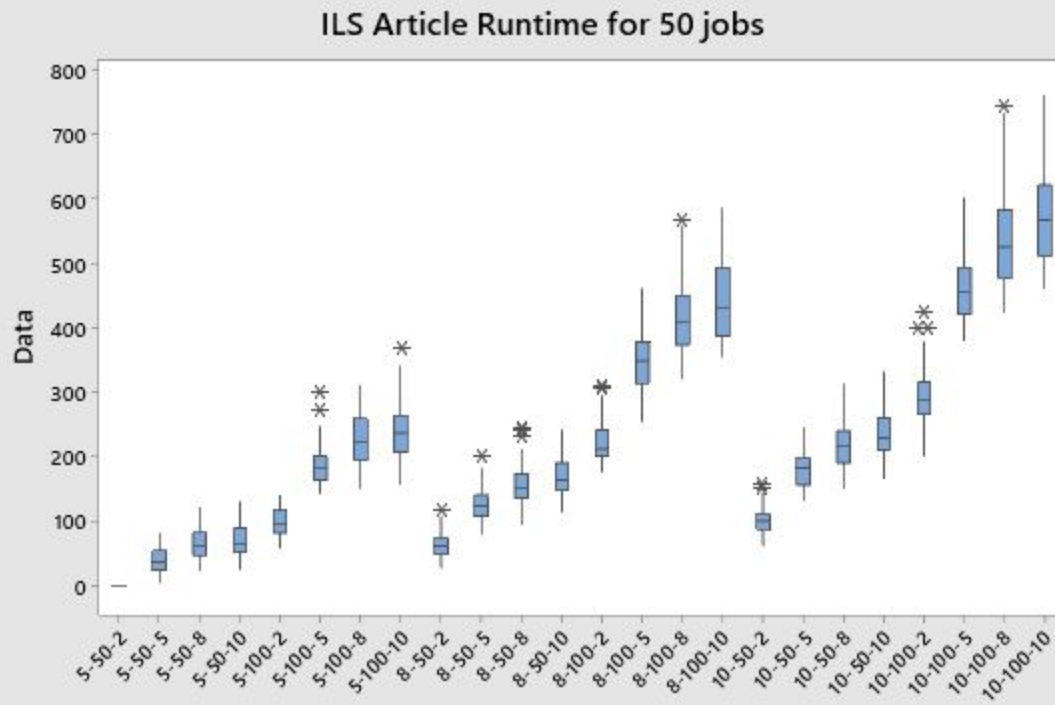
ILS-RVND with Custom Route Enhancement

50 jobs OBJ FUNCTION



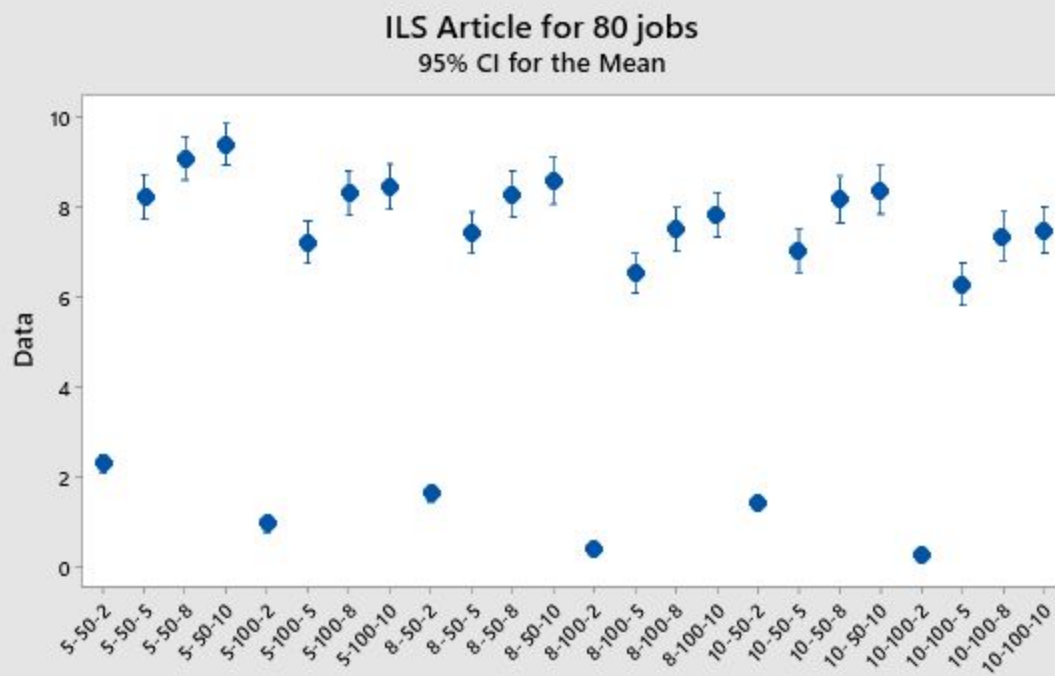
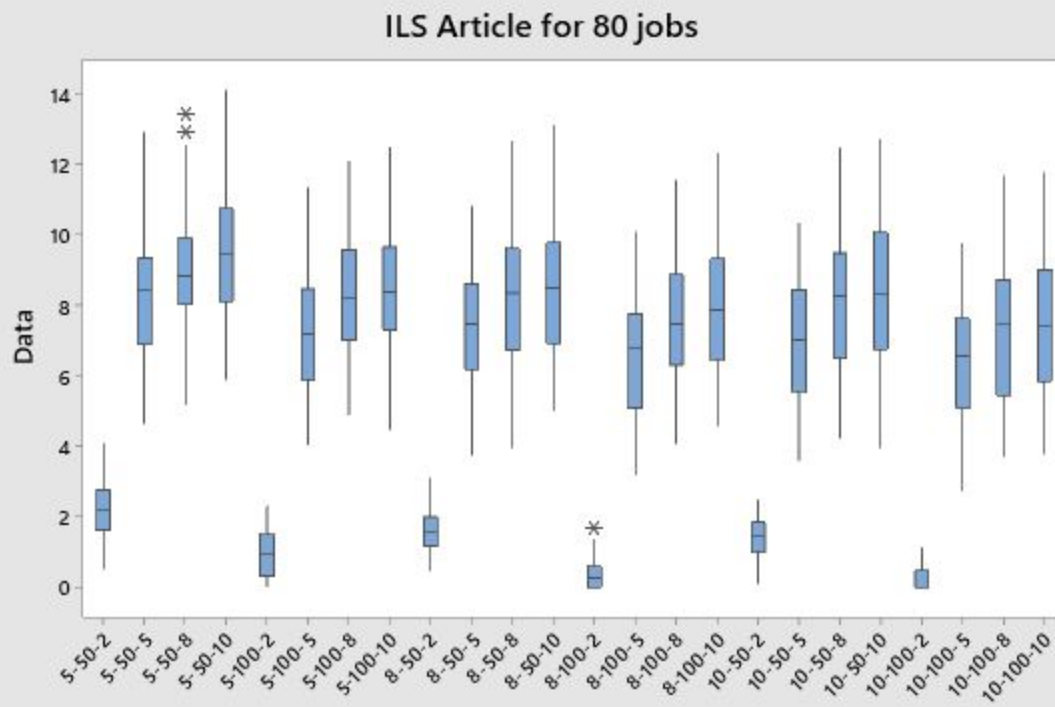
Individual standard deviations are used to calculate the intervals.

50 jobs TIME



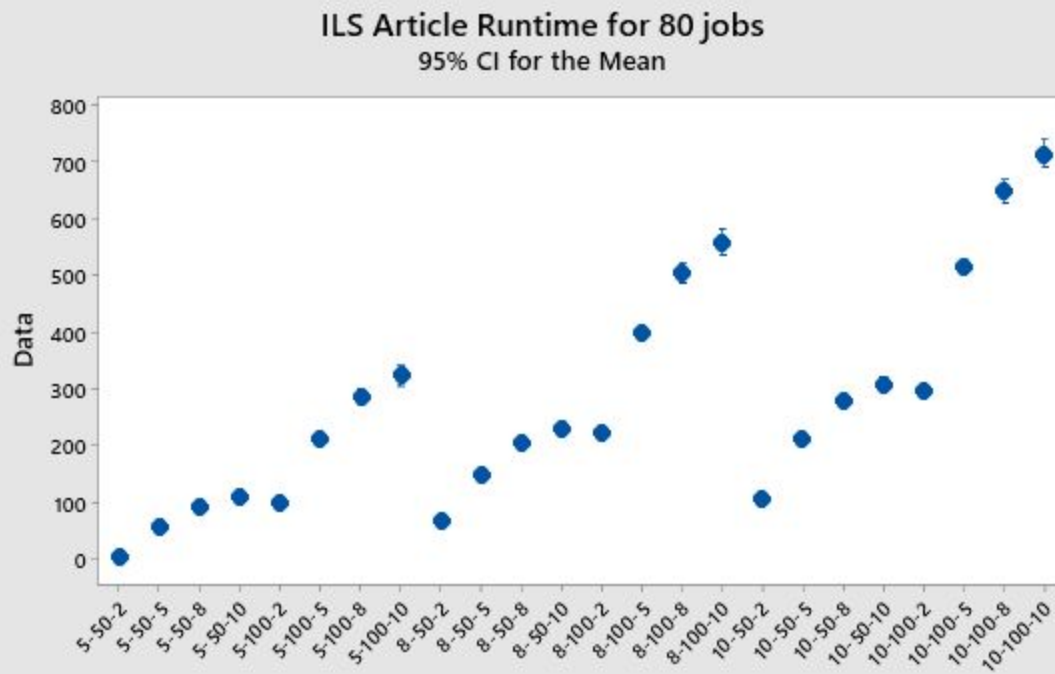
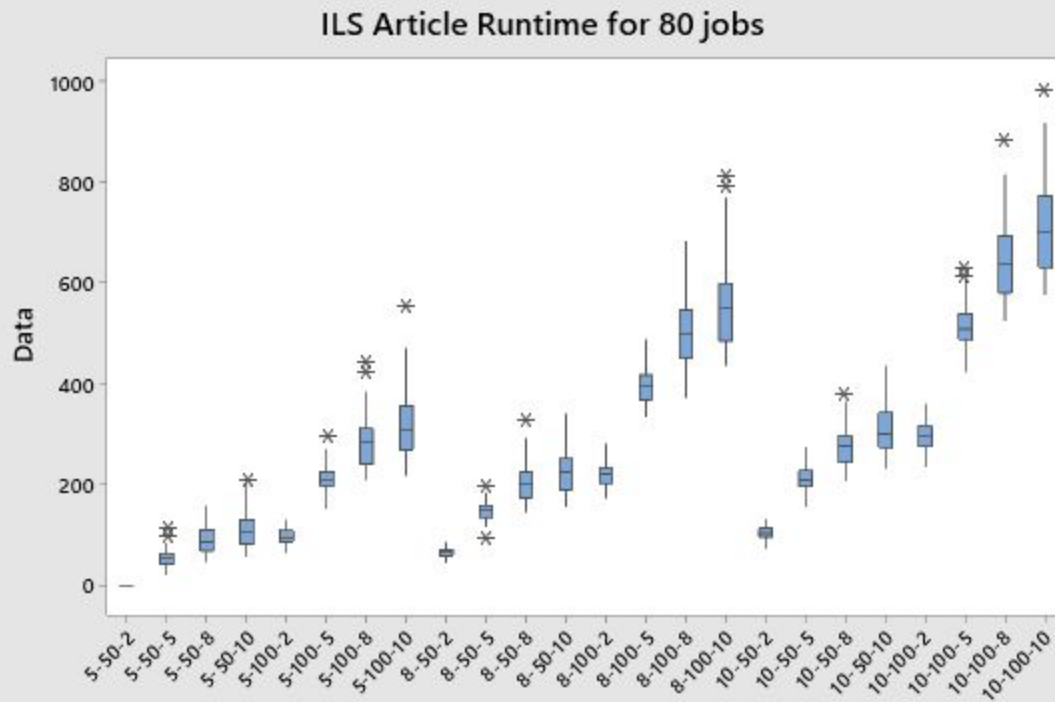
Individual standard deviations are used to calculate the intervals.

80 jobs OBJ FUNCTION



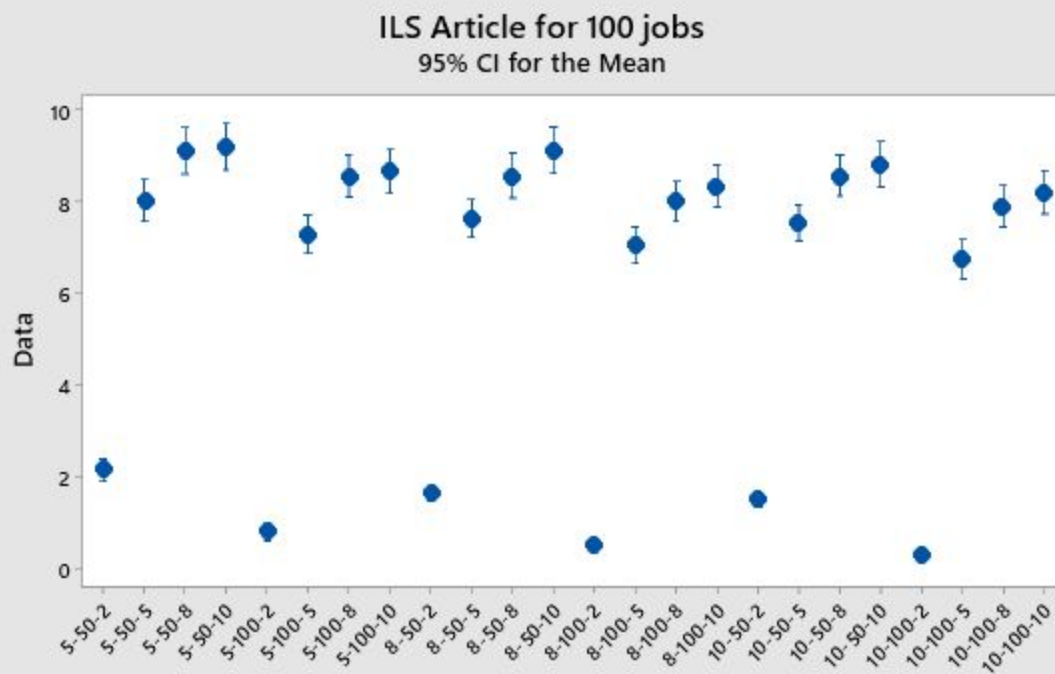
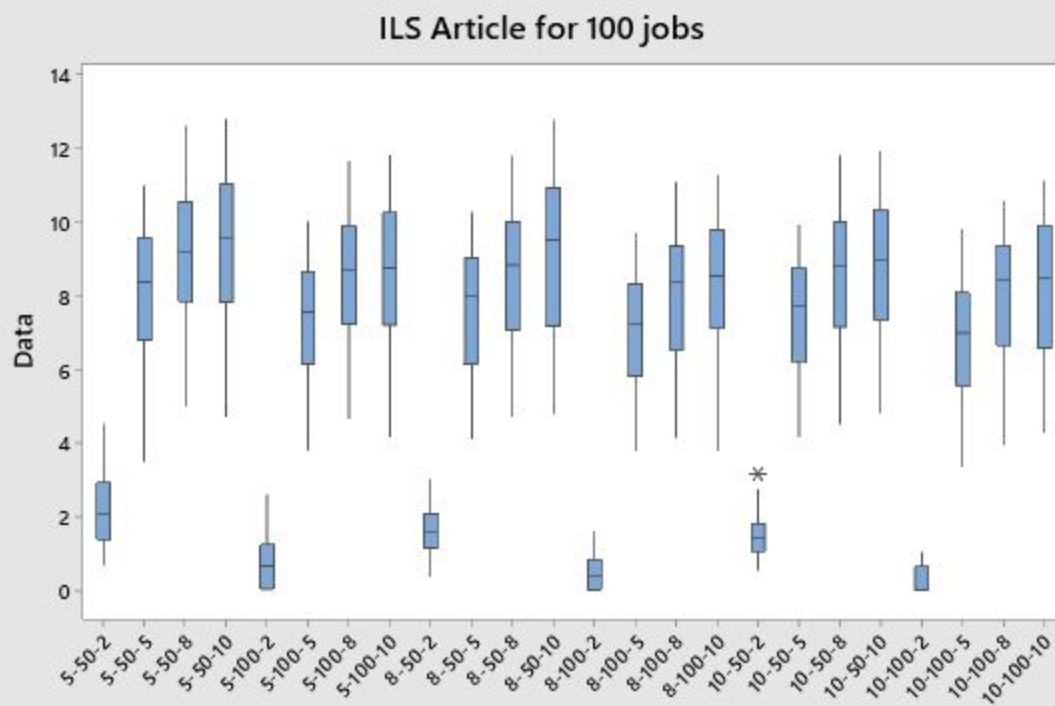
Individual standard deviations are used to calculate the intervals.

80 jobs TIME



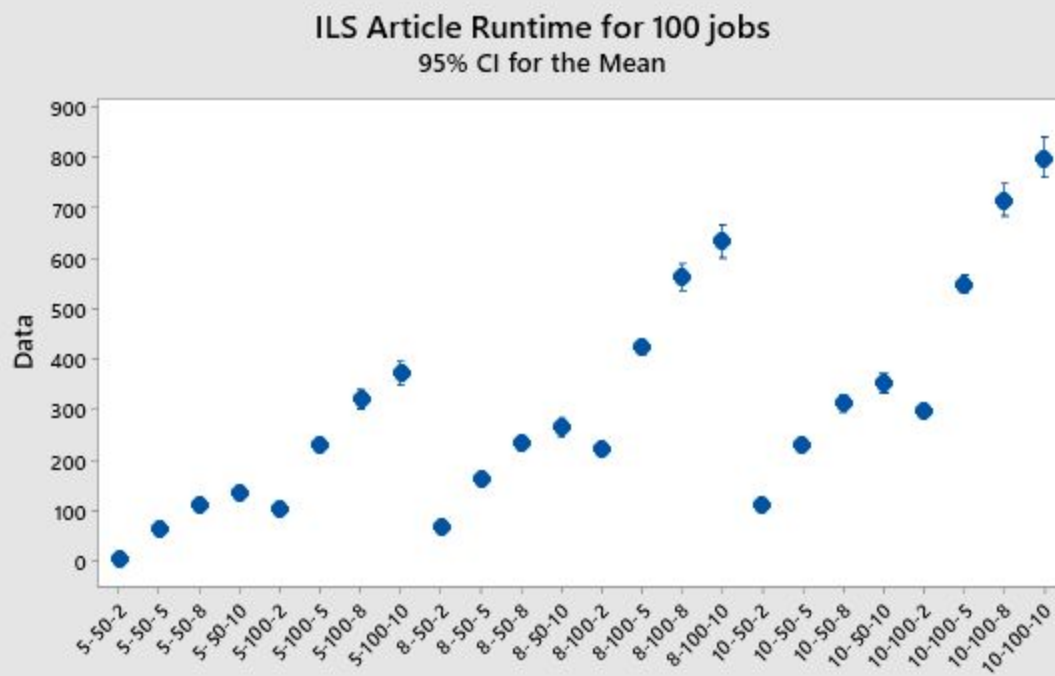
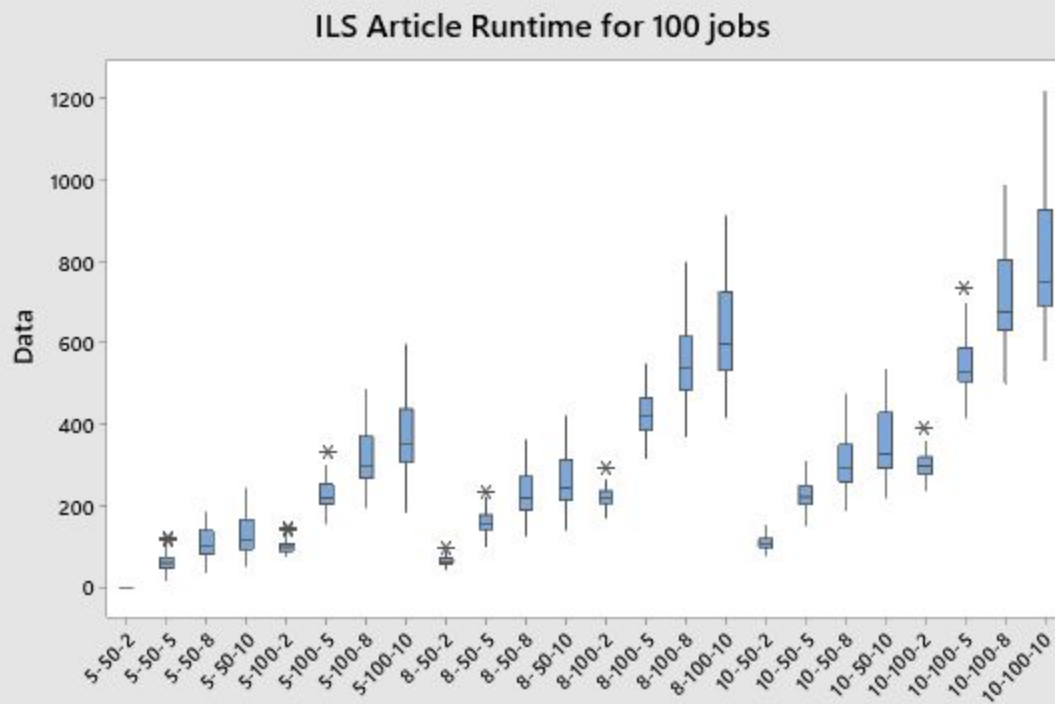
Individual standard deviations are used to calculate the intervals.

100 jobs OBJ FUNCTION



Individual standard deviations are used to calculate the intervals.

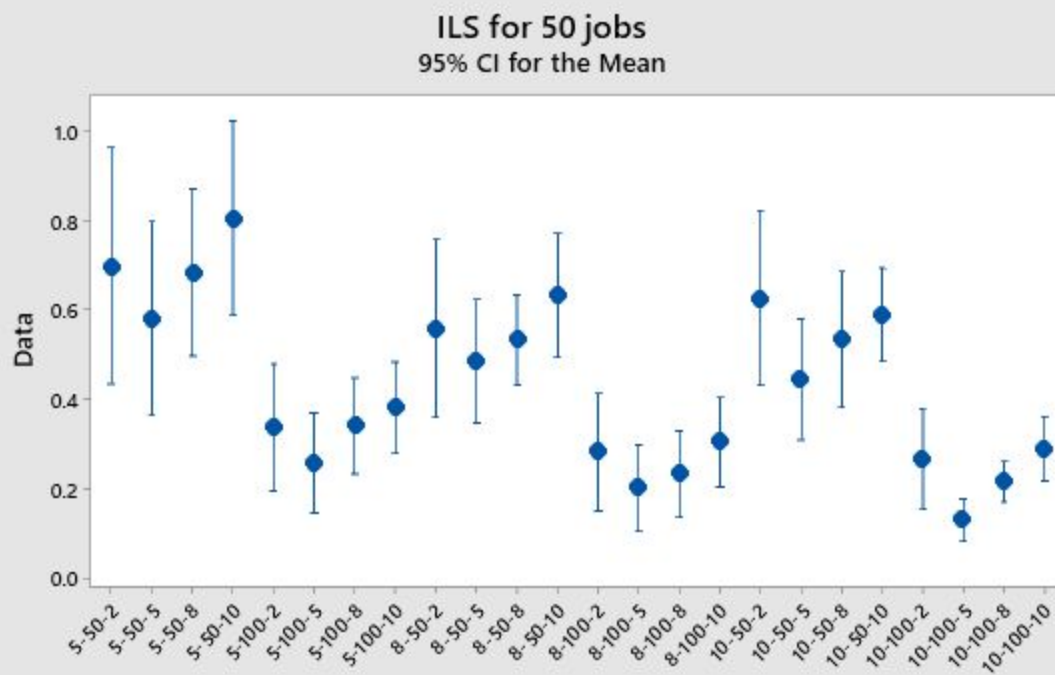
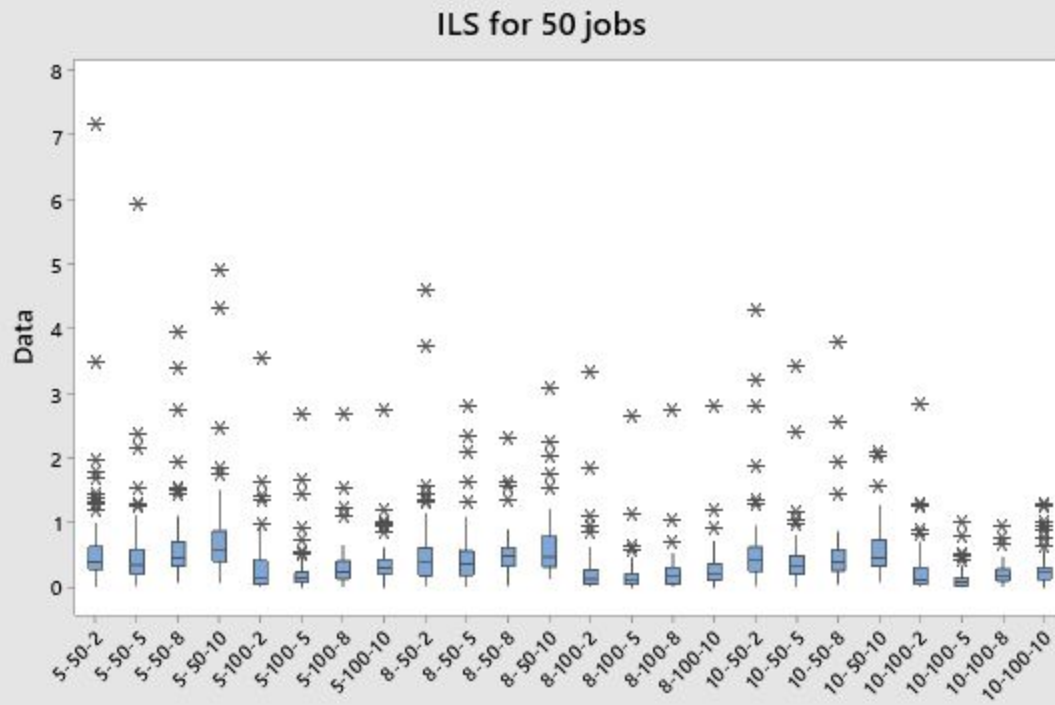
100 jobs TIME



Individual standard deviations are used to calculate the intervals.

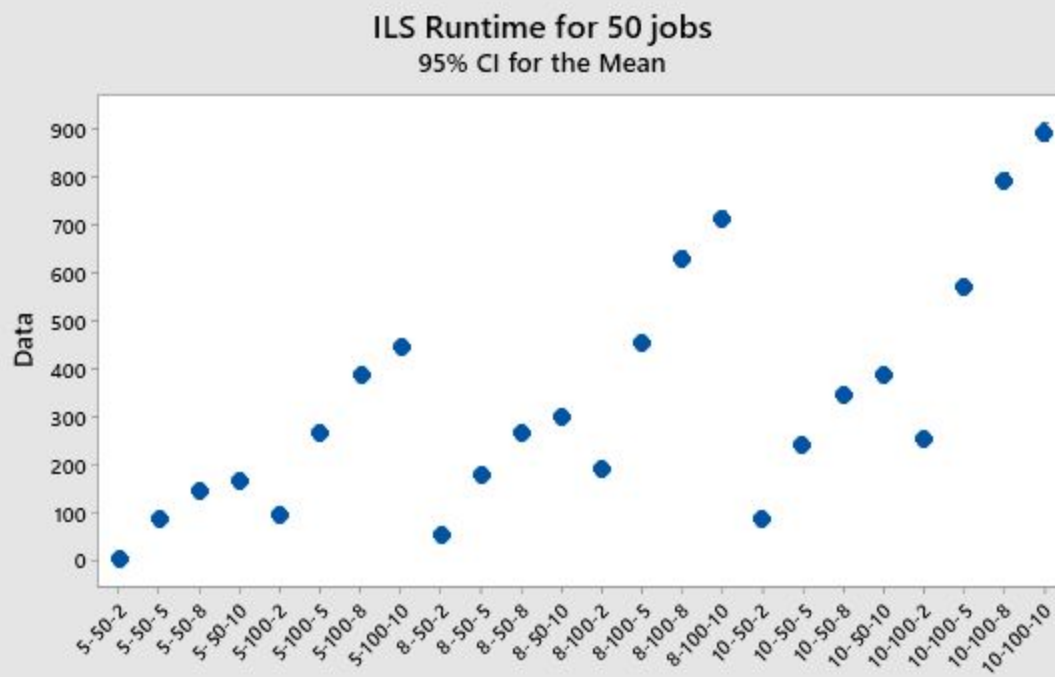
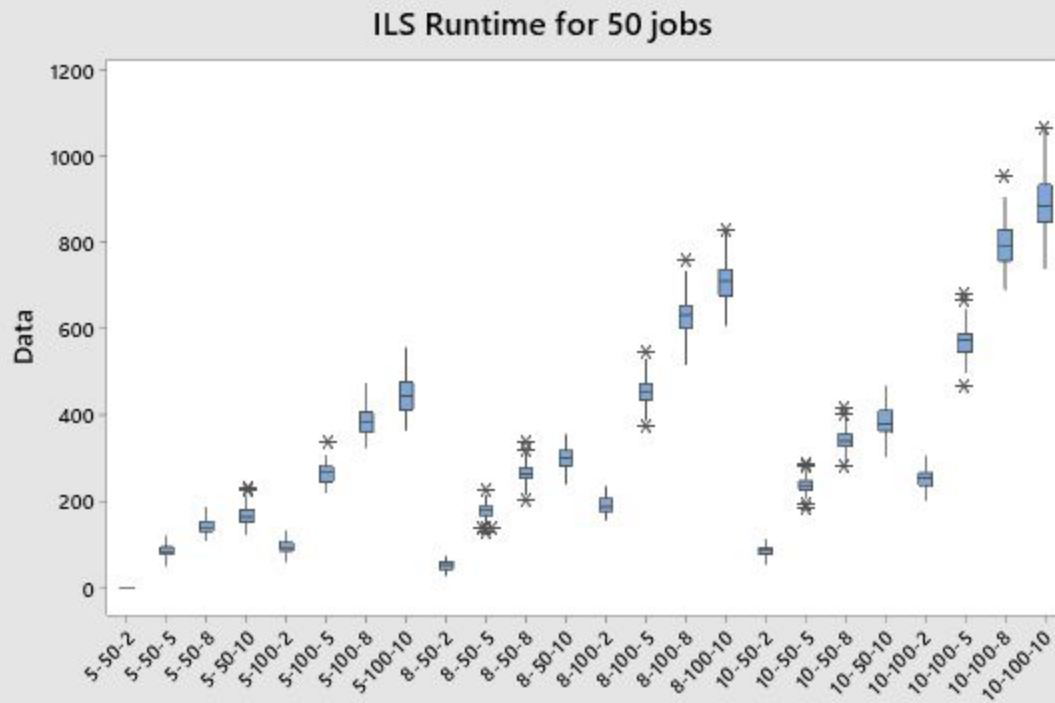
ILS-RVND

50 jobs OBJ FUNCTION



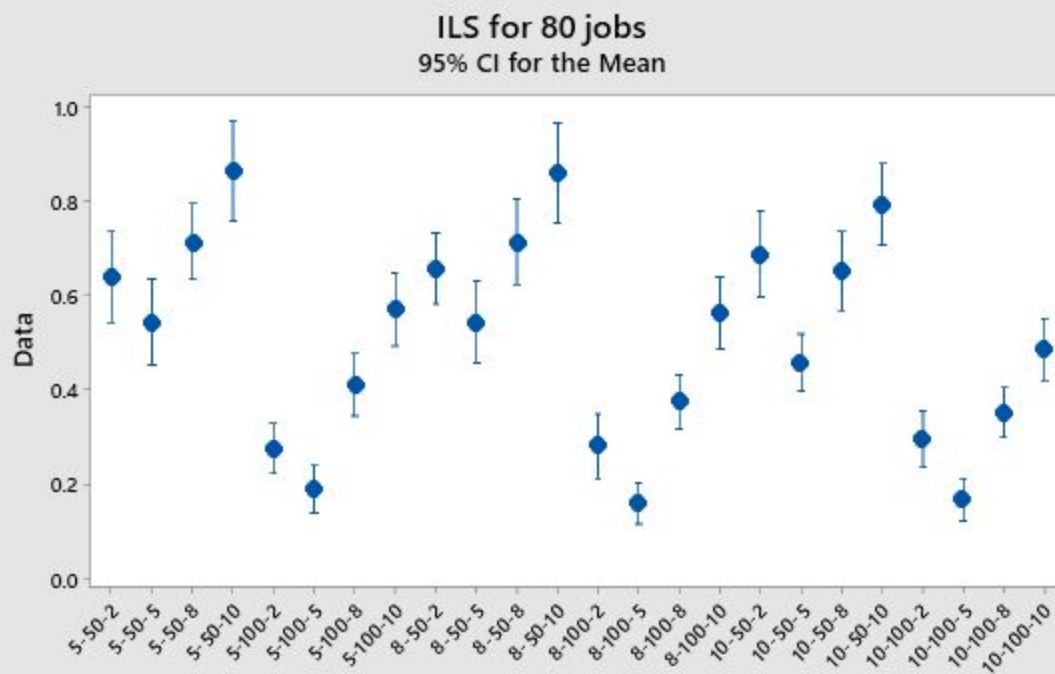
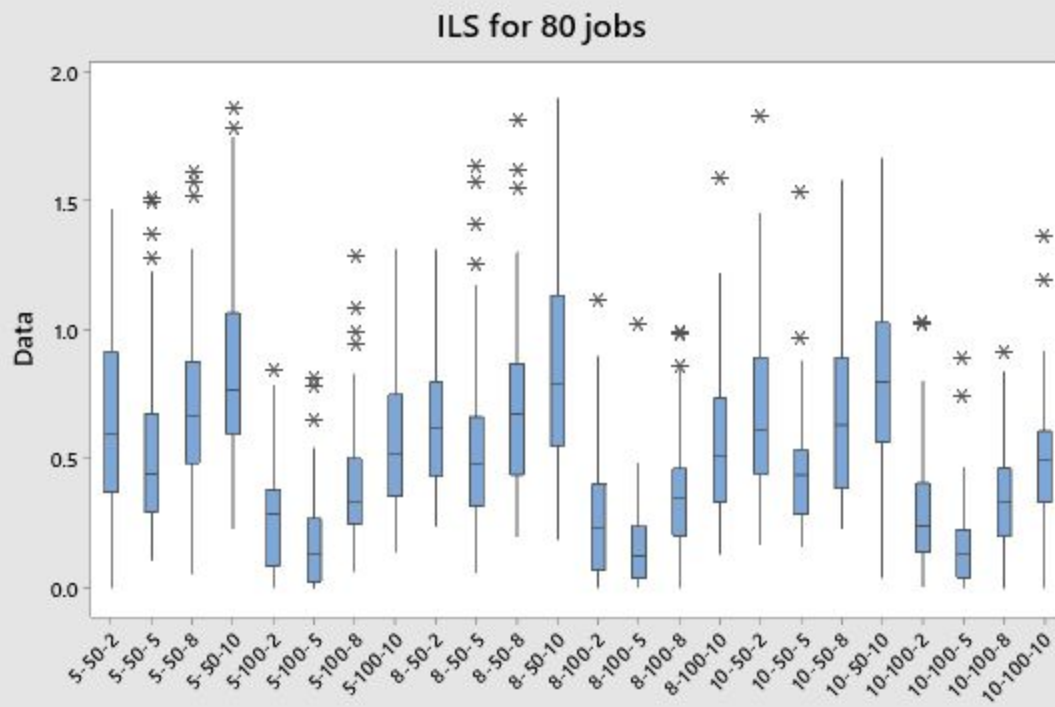
Individual standard deviations are used to calculate the intervals.

50 jobs TIME



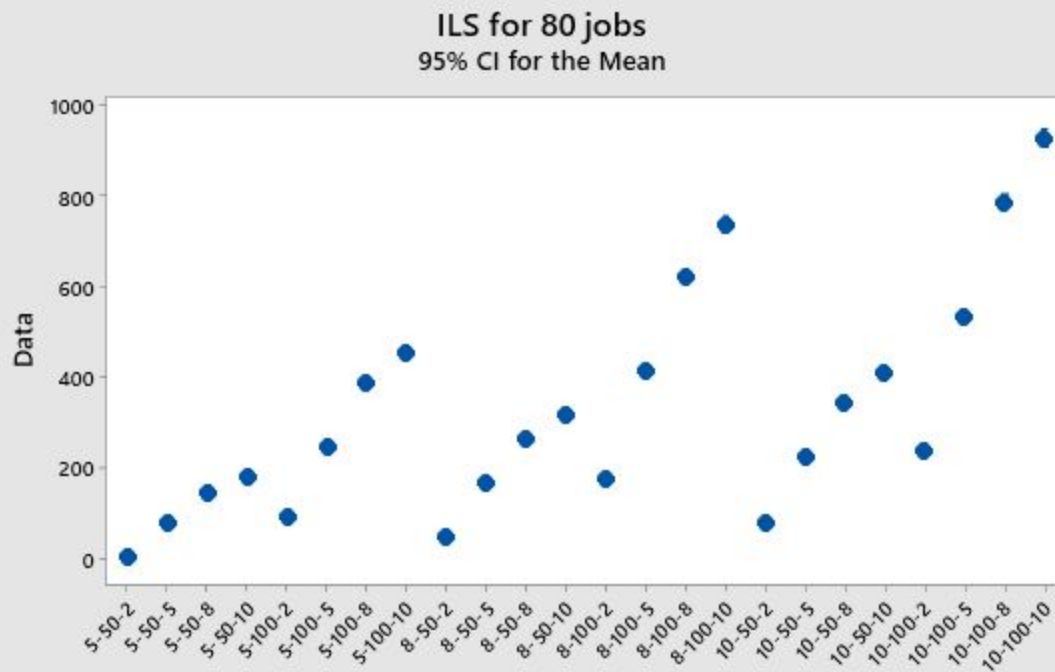
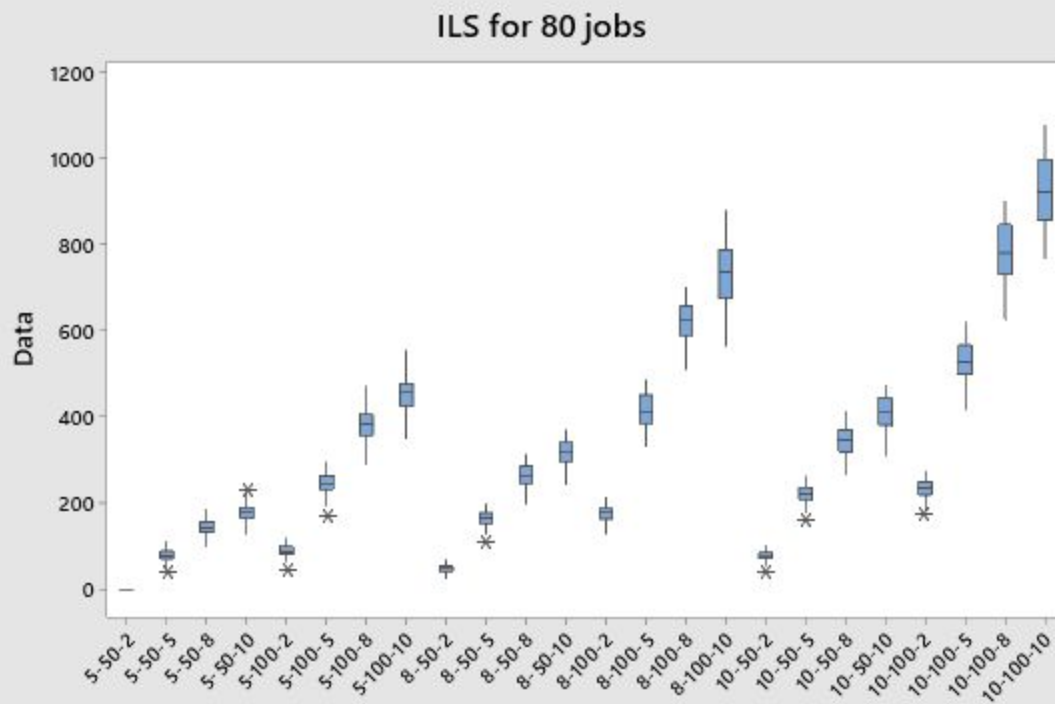
Individual standard deviations are used to calculate the intervals.

80 jobs OBJ FUNCTION



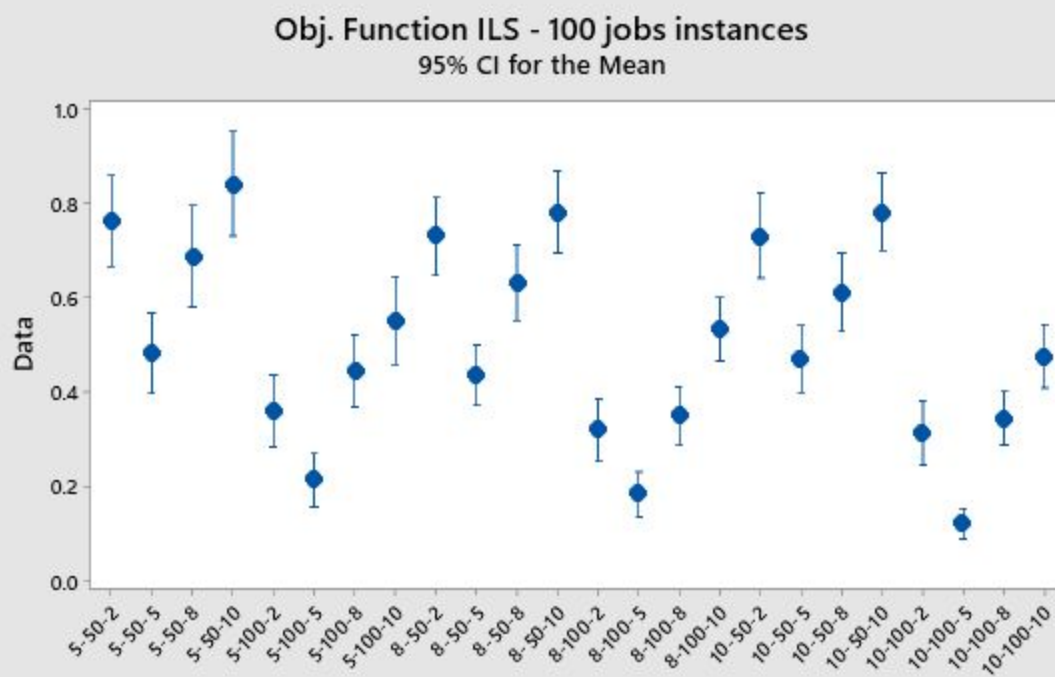
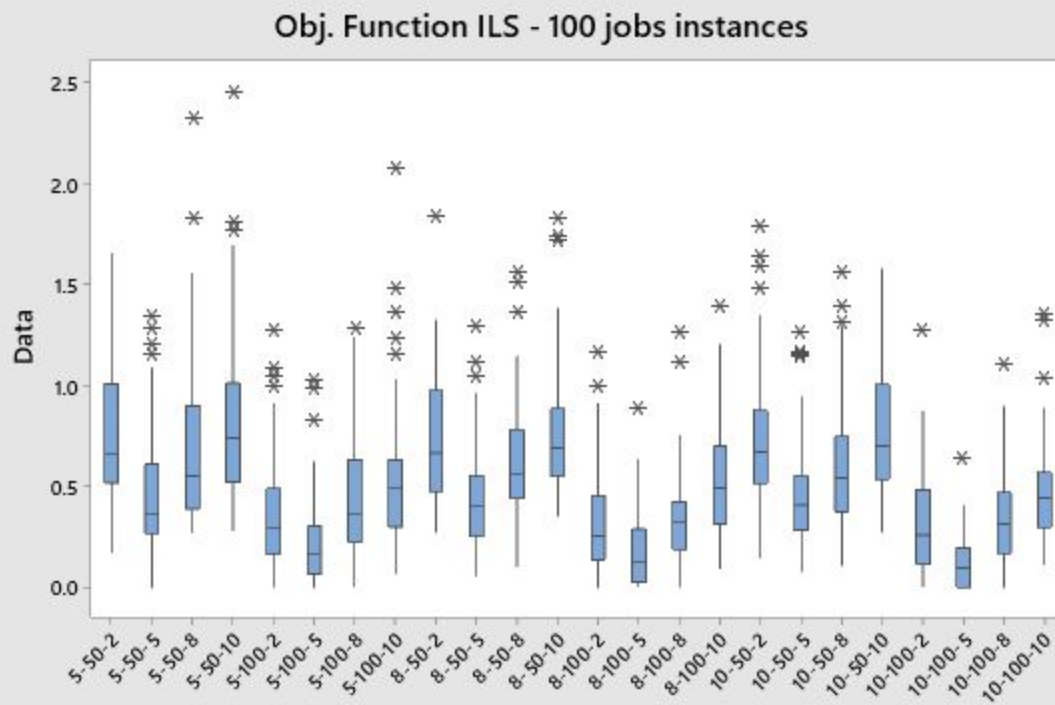
Individual standard deviations are used to calculate the intervals.

80 jobs TIME



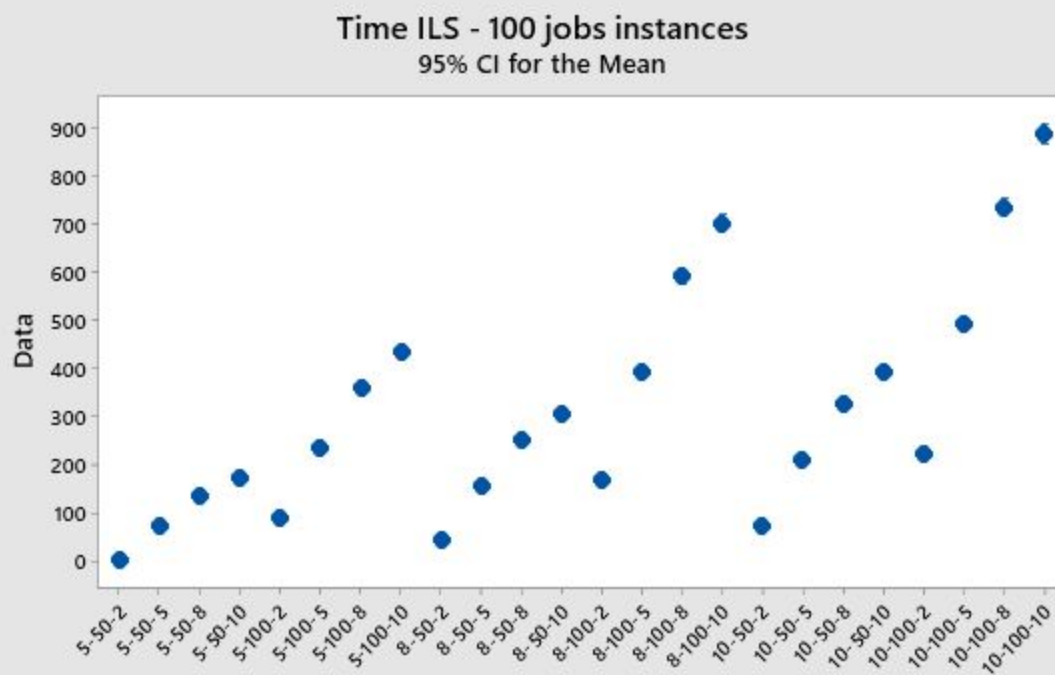
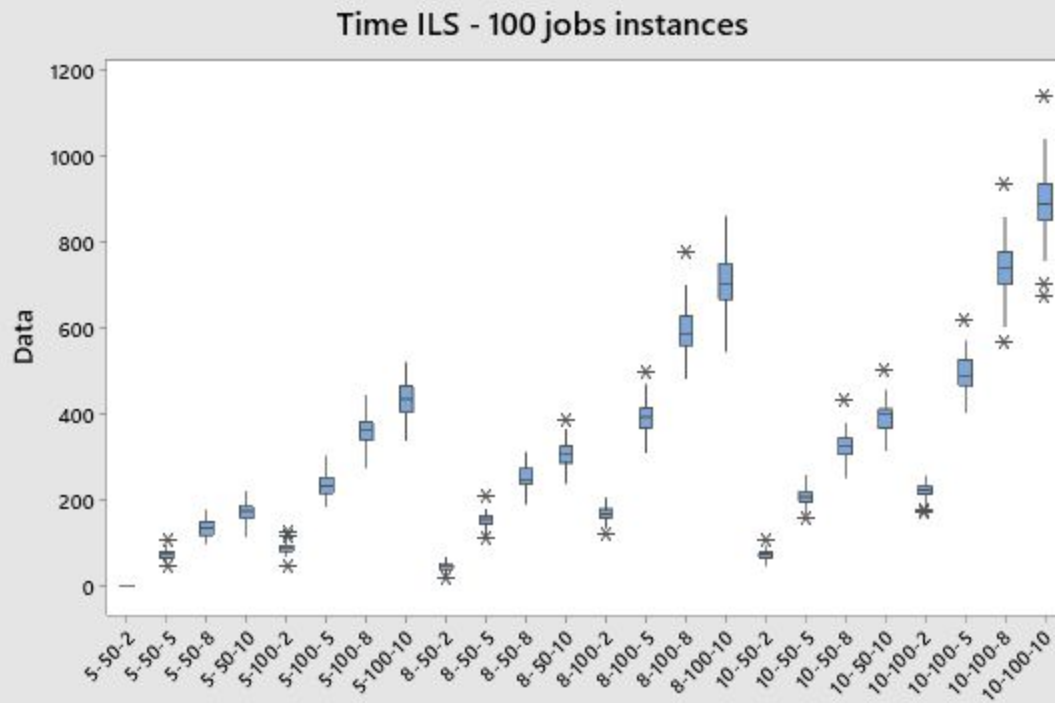
Individual standard deviations are used to calculate the intervals.

100 jobs OBJ FUNCTION



Individual standard deviations are used to calculate the intervals.

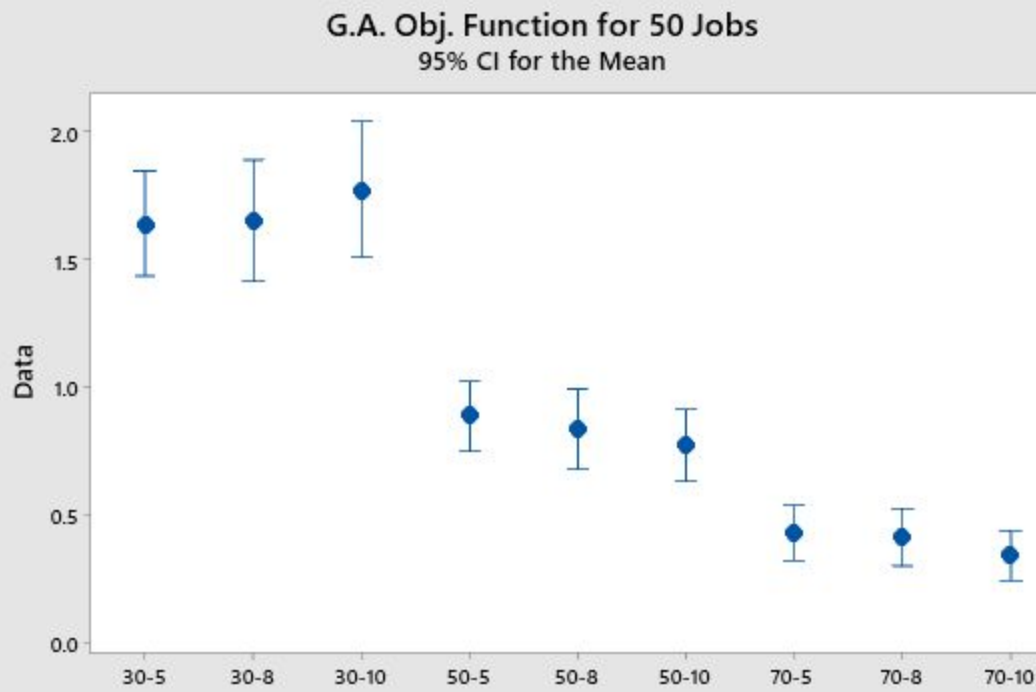
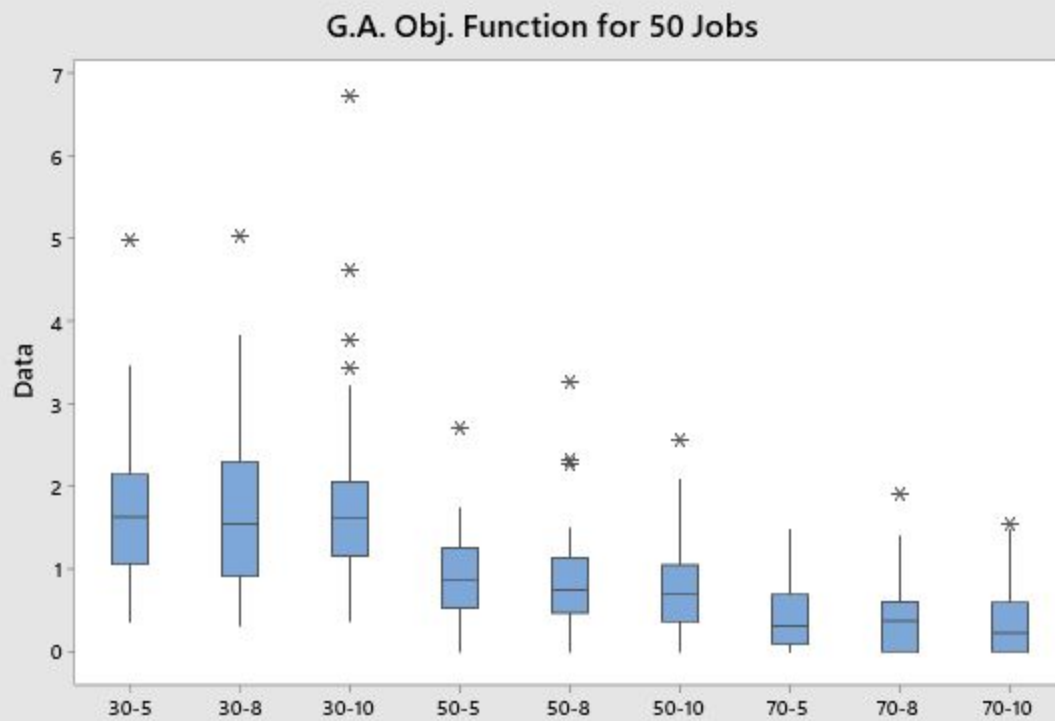
100 jobs TIME



Individual standard deviations are used to calculate the intervals.

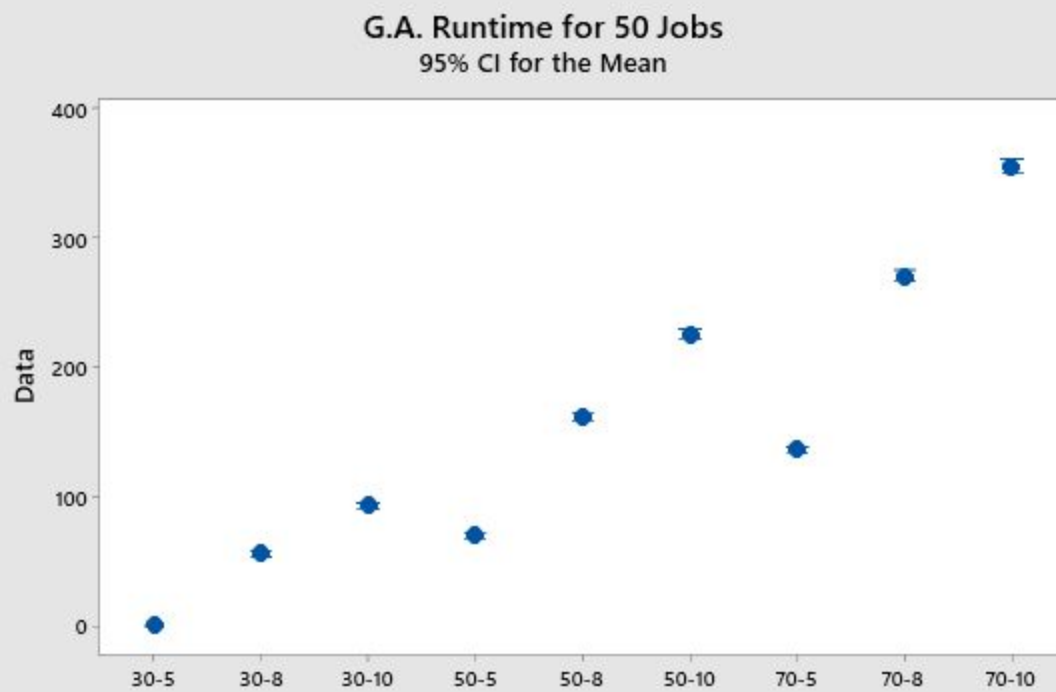
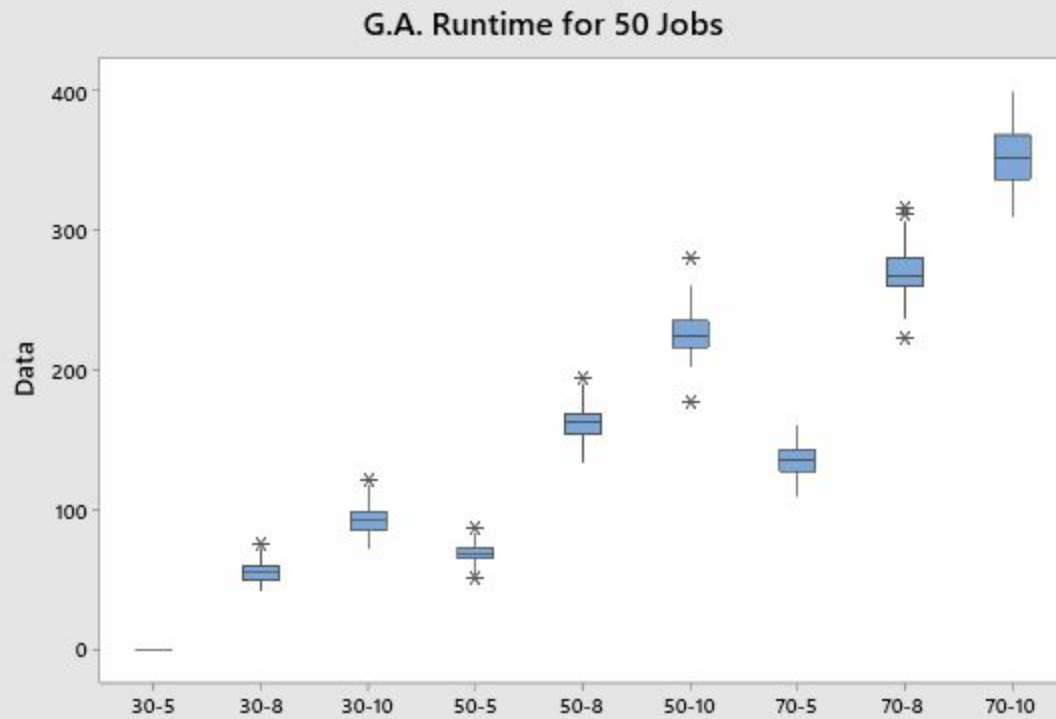
Genetic Algorithm

50 jobs OBJ FUNCTION



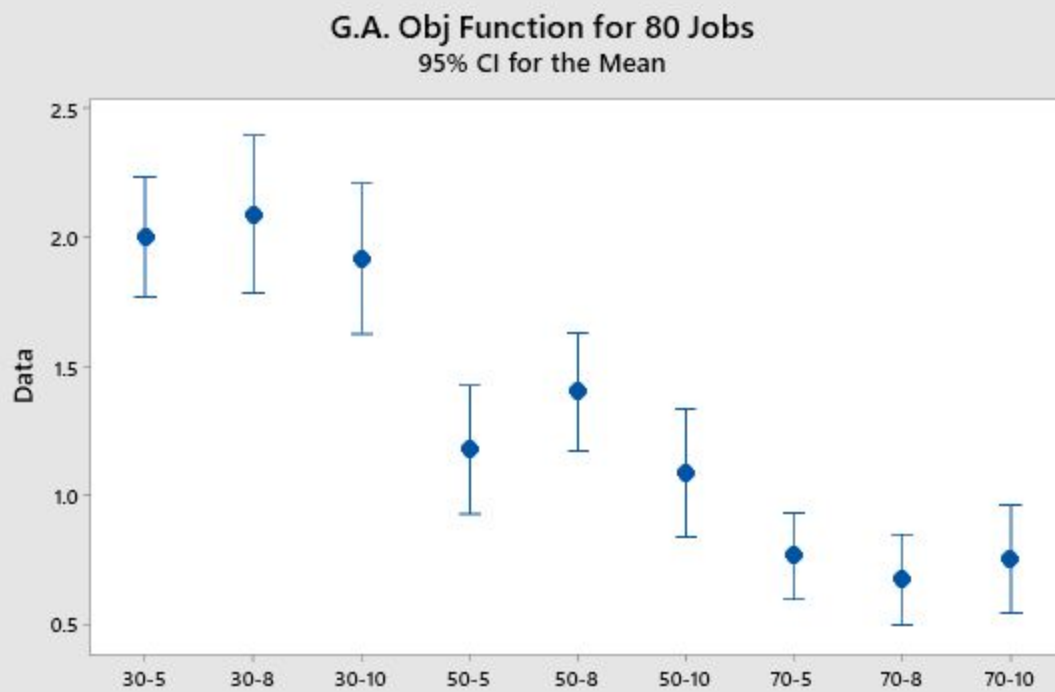
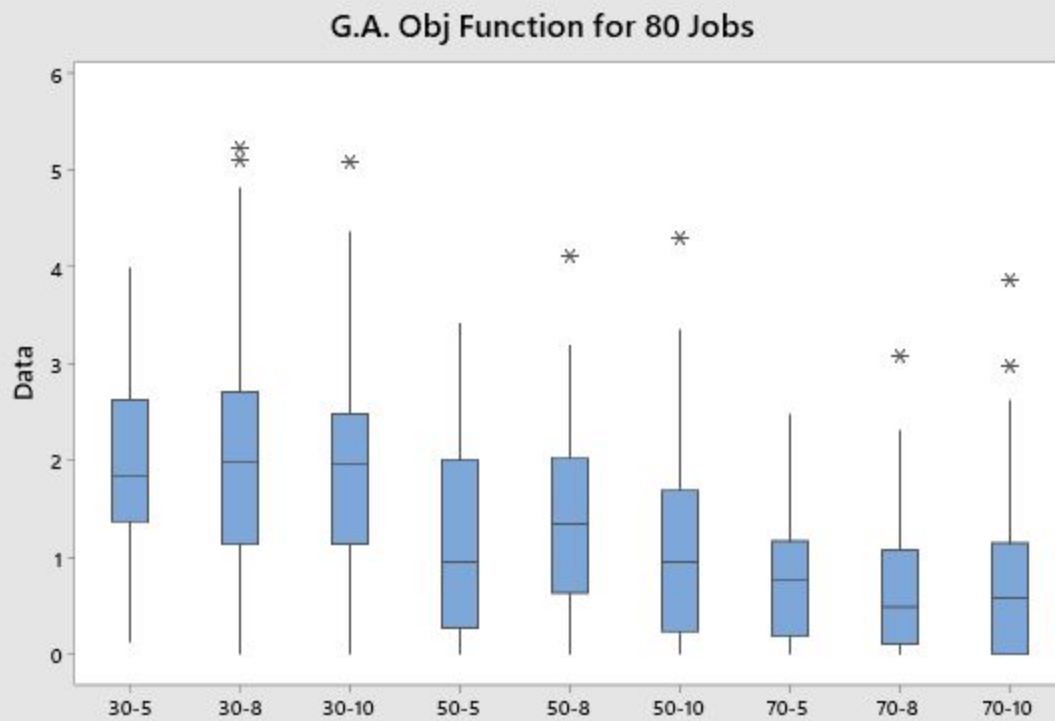
Individual standard deviations are used to calculate the intervals.

50 jobs TIME



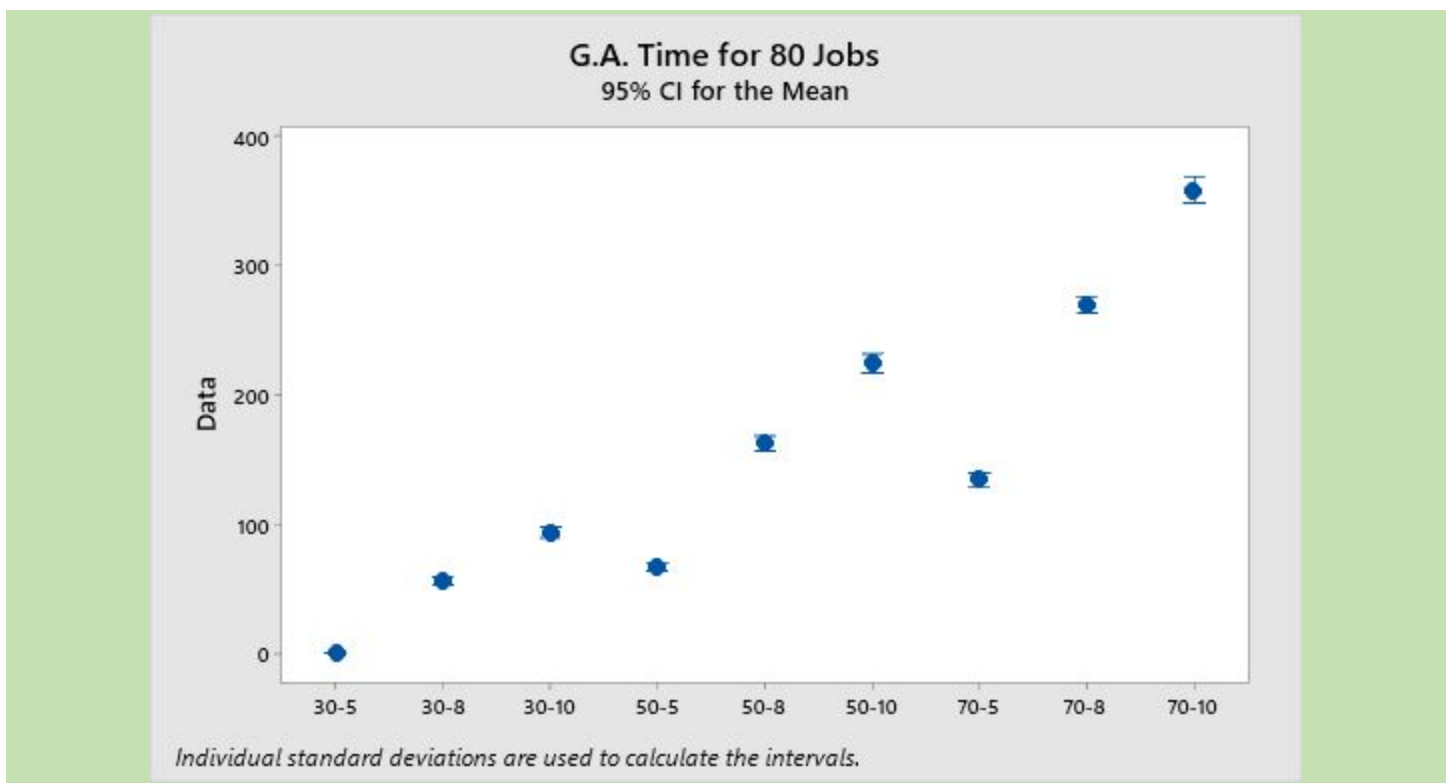
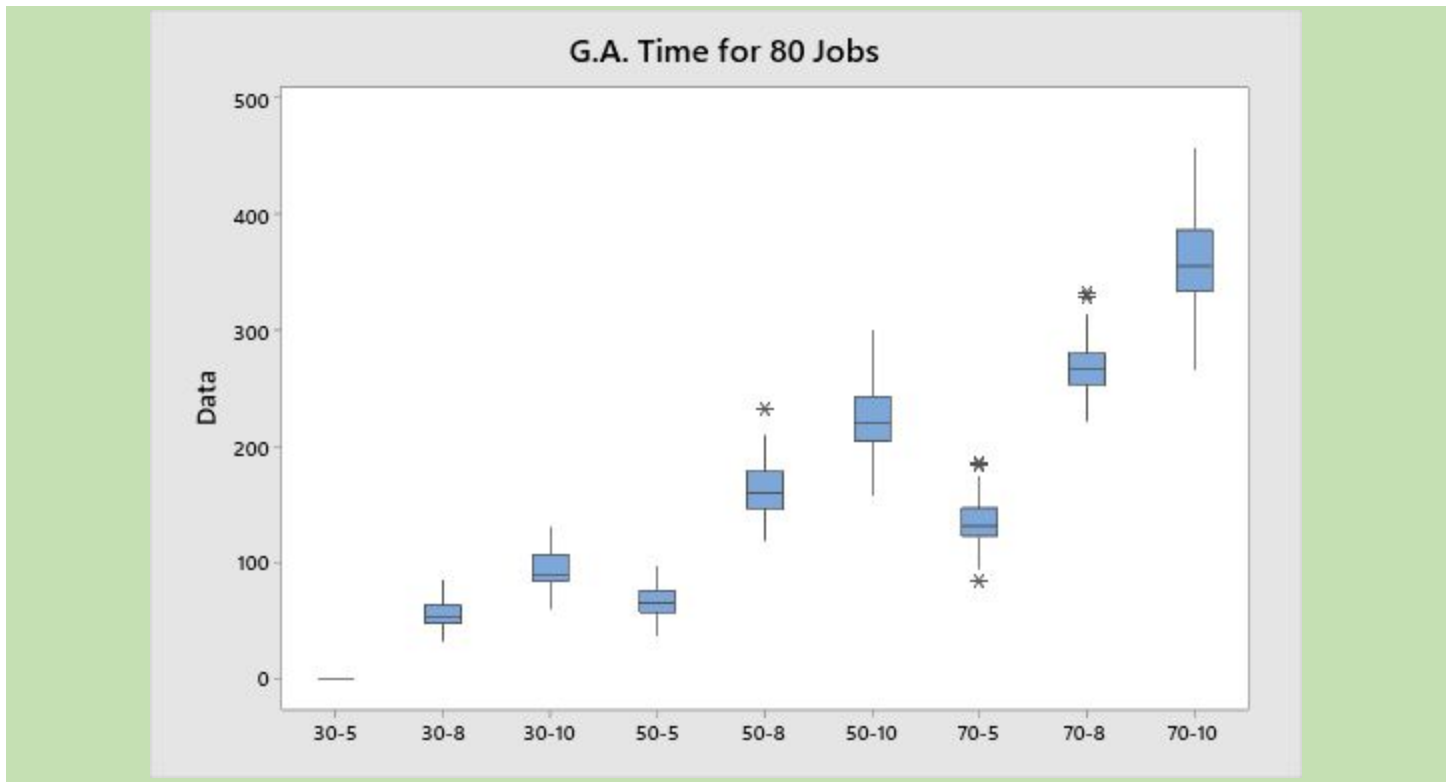
Individual standard deviations are used to calculate the intervals.

80 jobs OBJ FUNCTION

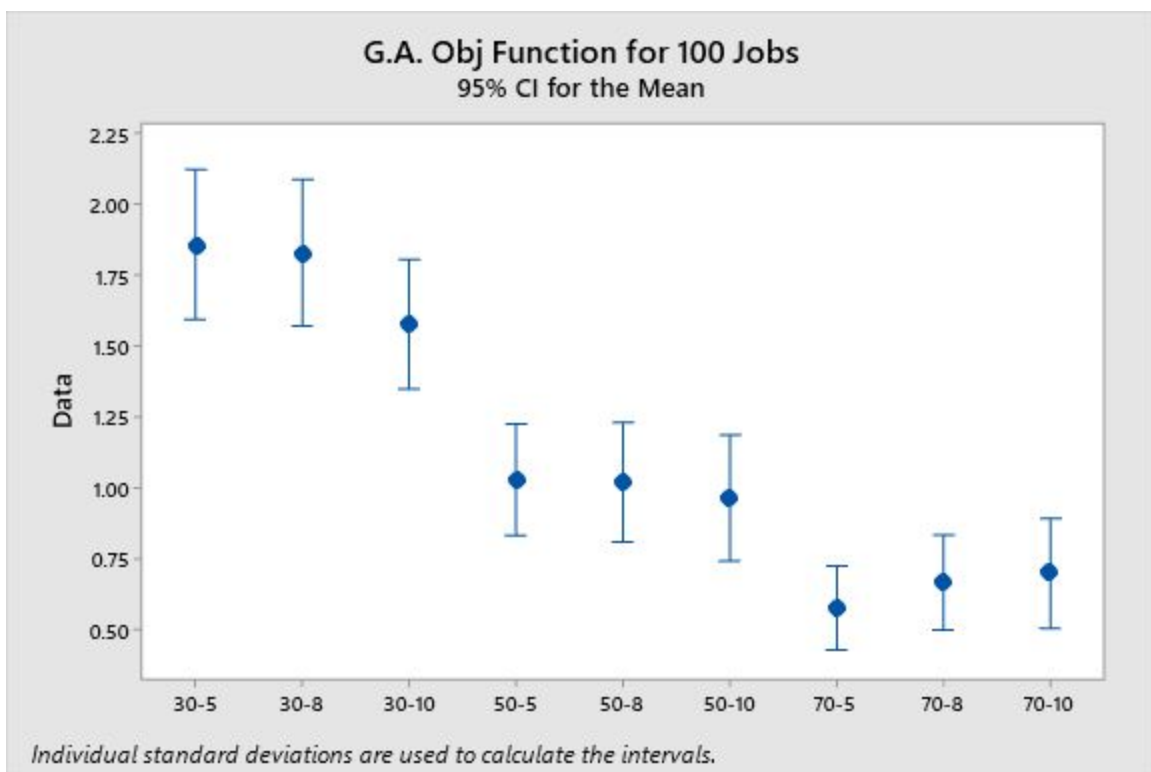
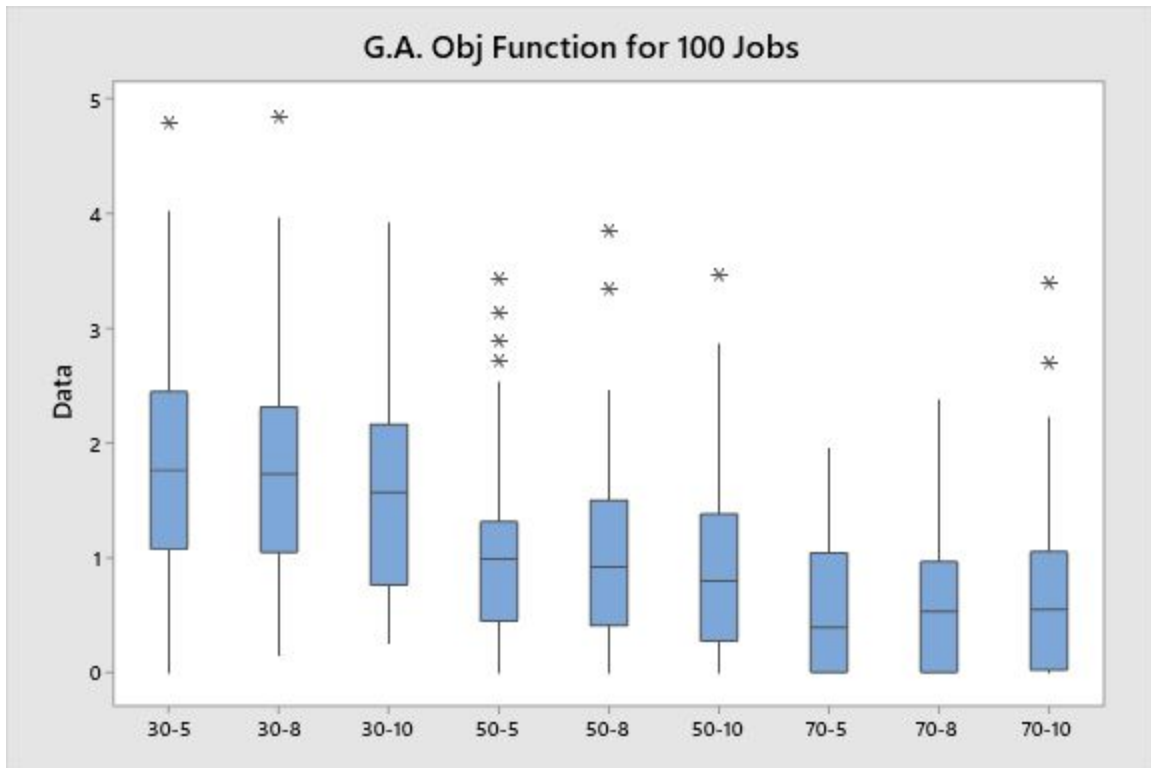


Individual standard deviations are used to calculate the intervals.

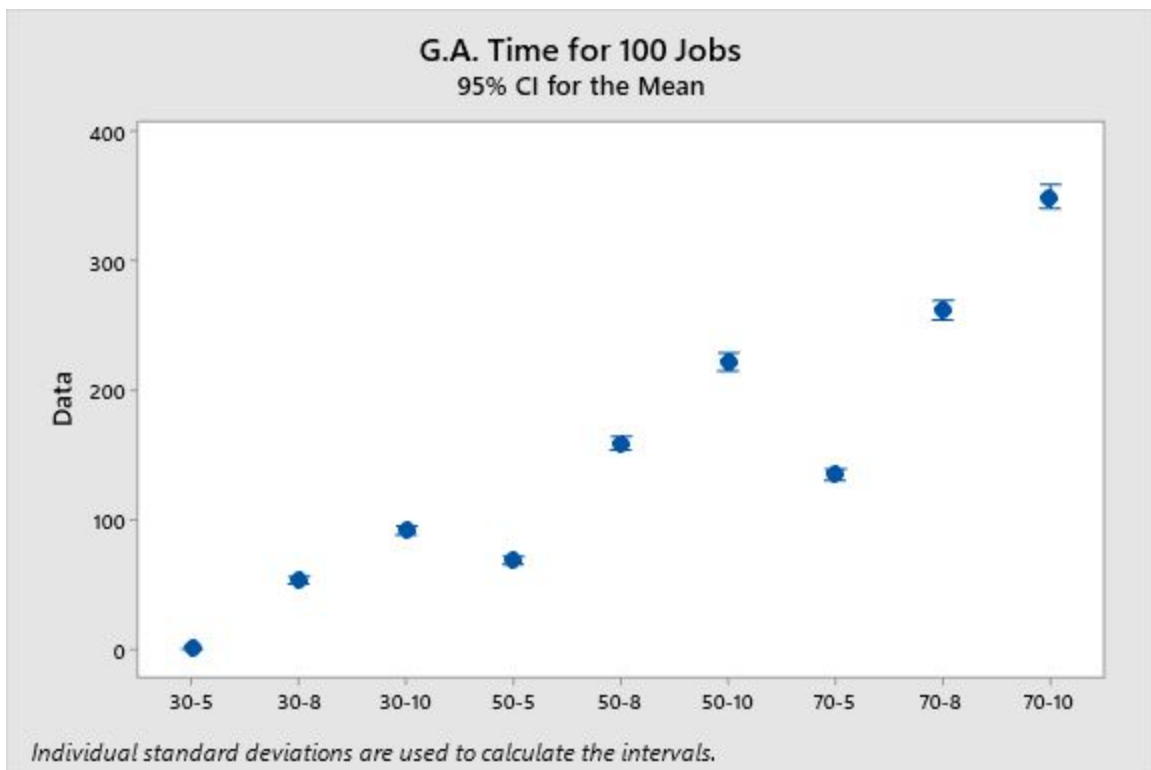
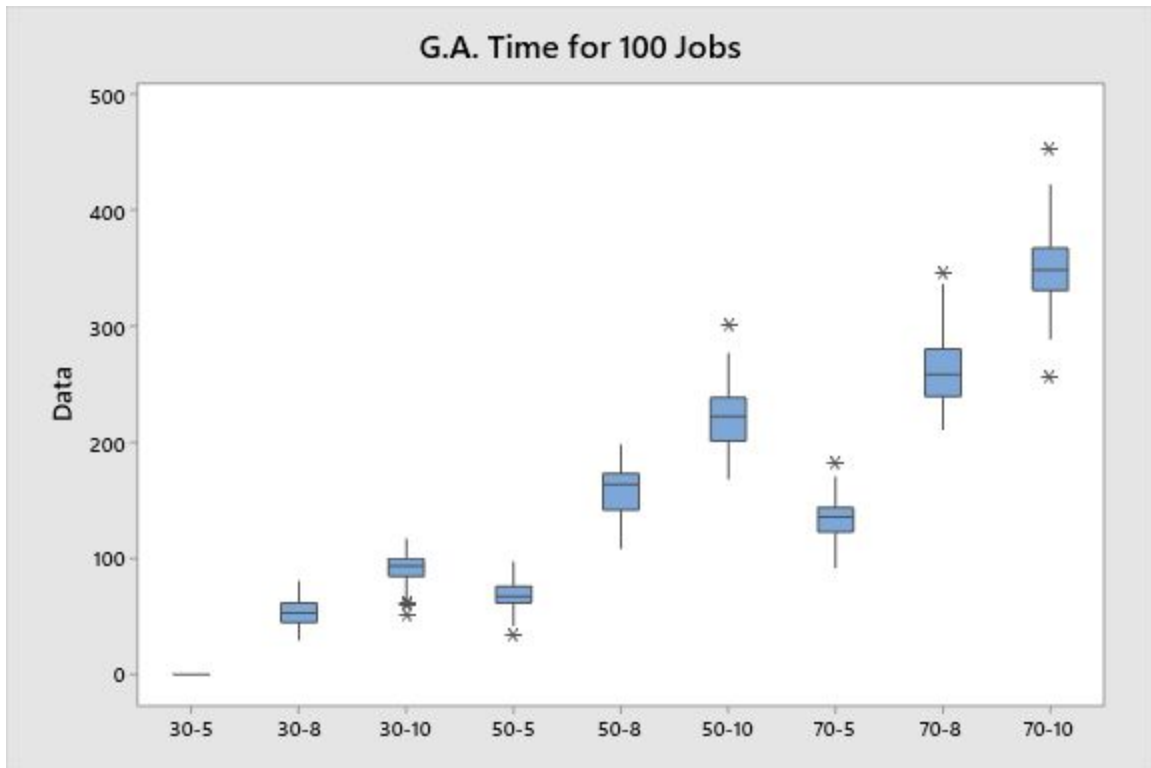
80 jobs TIME



100 jobs OBJ FUNCTION

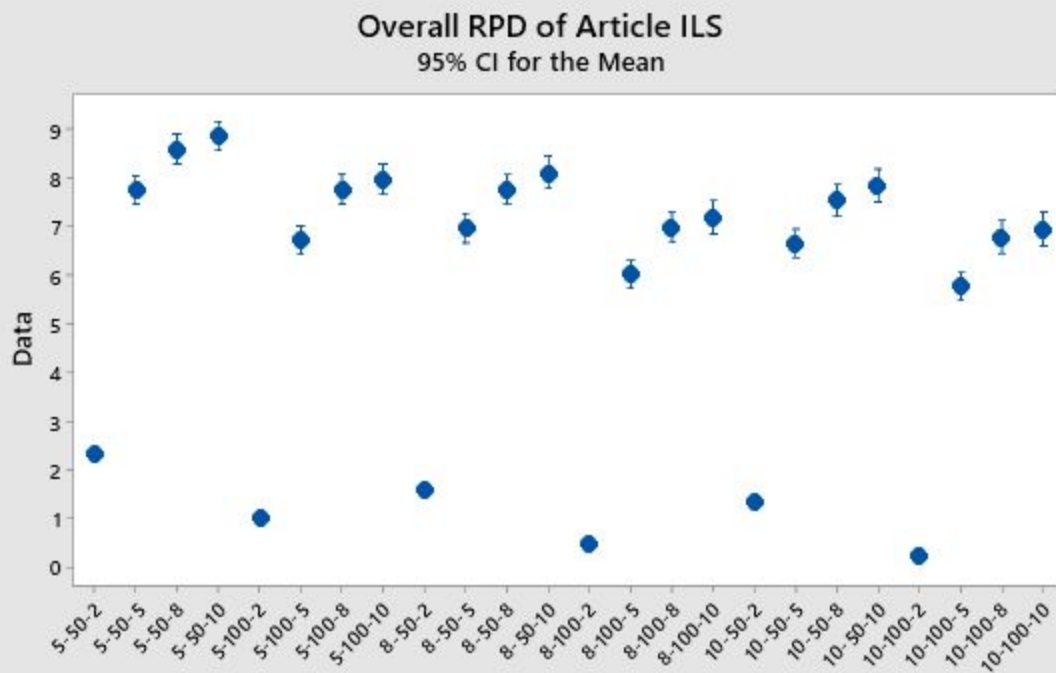
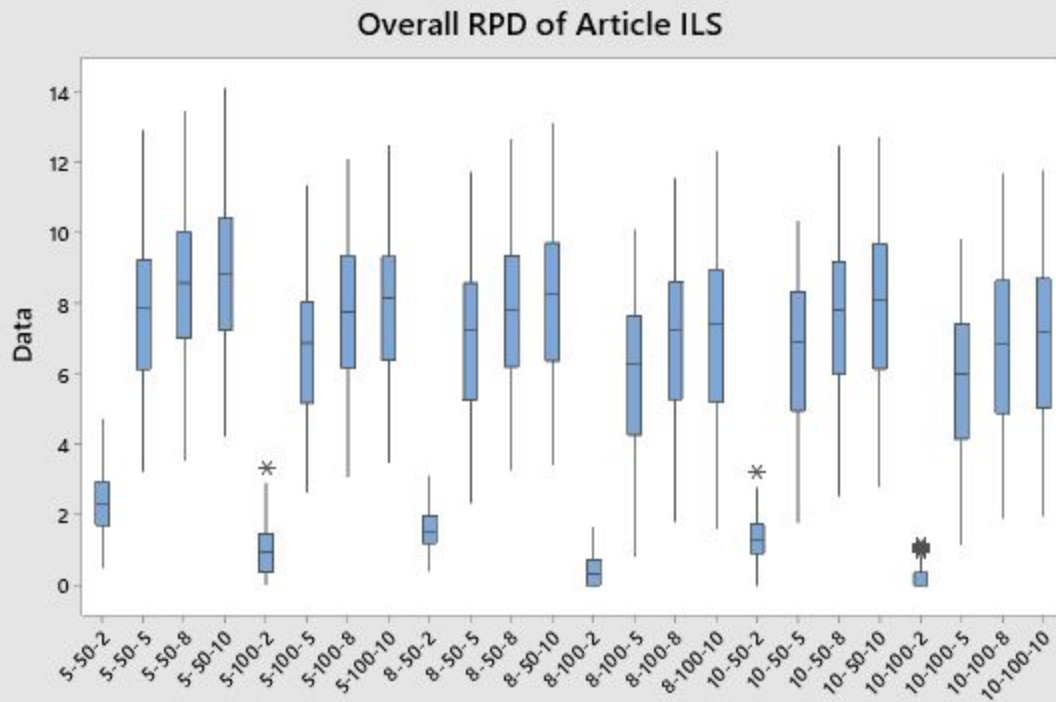


100 jobs TIME



RPD ILS-RVND Custom

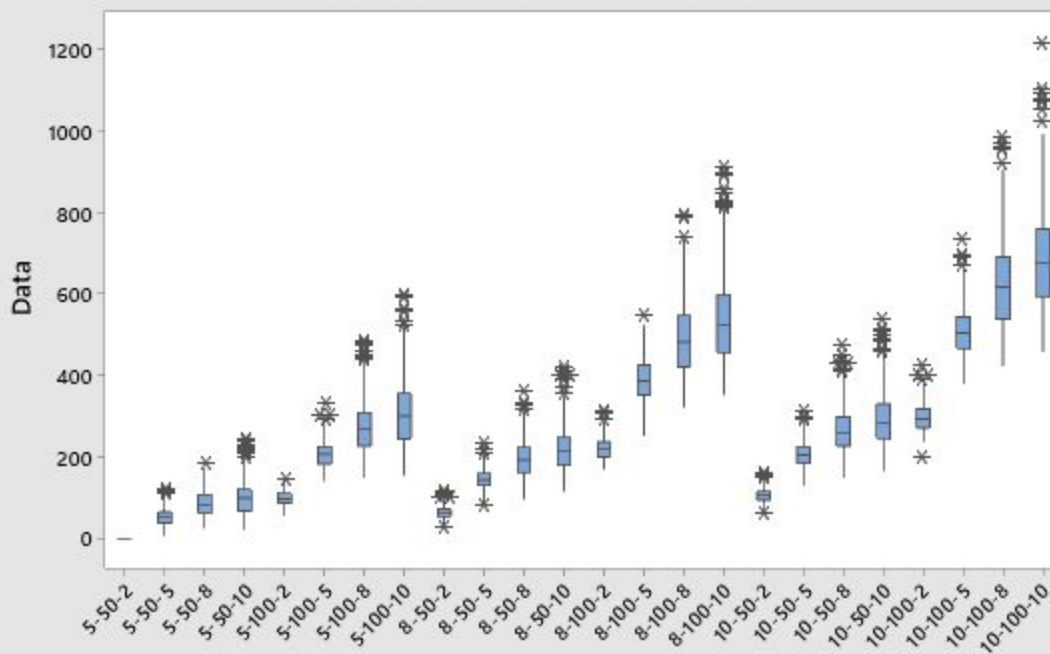
OBJ FUNCTION



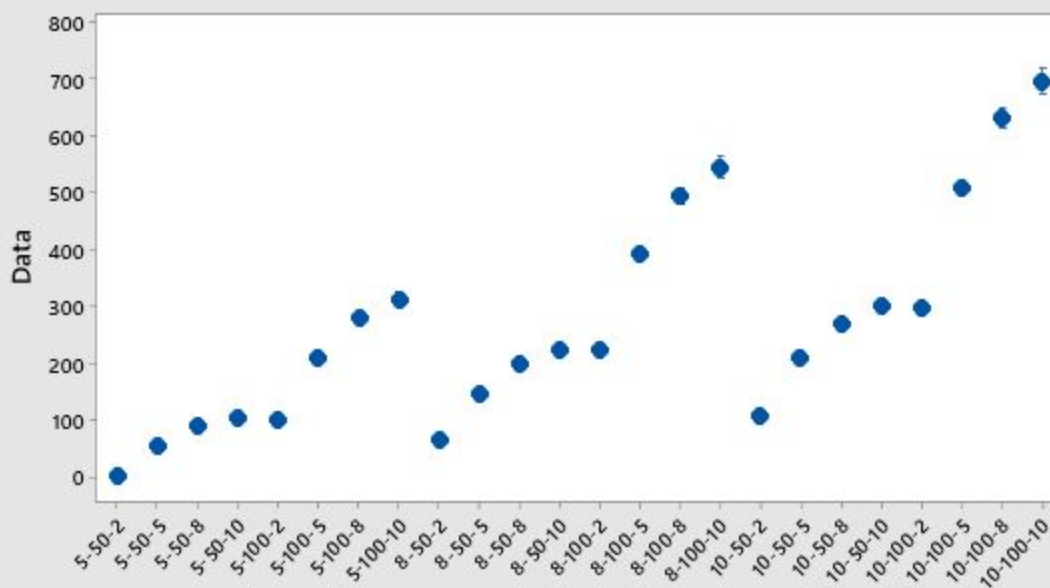
Individual standard deviations are used to calculate the intervals.

TIME

Overall Time RPD of Article ILS



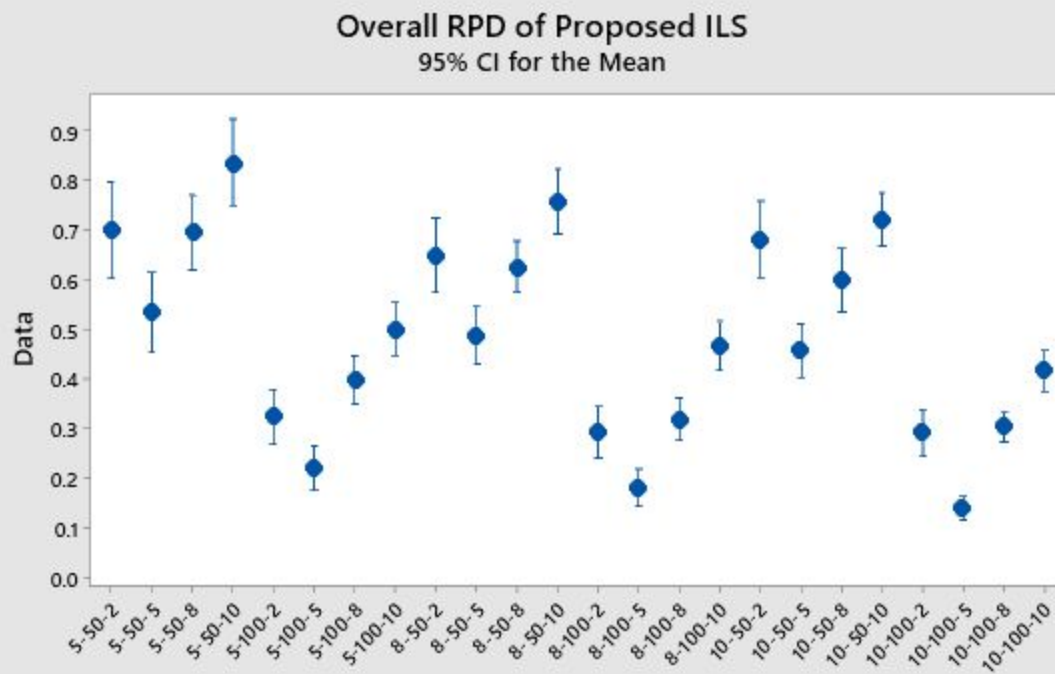
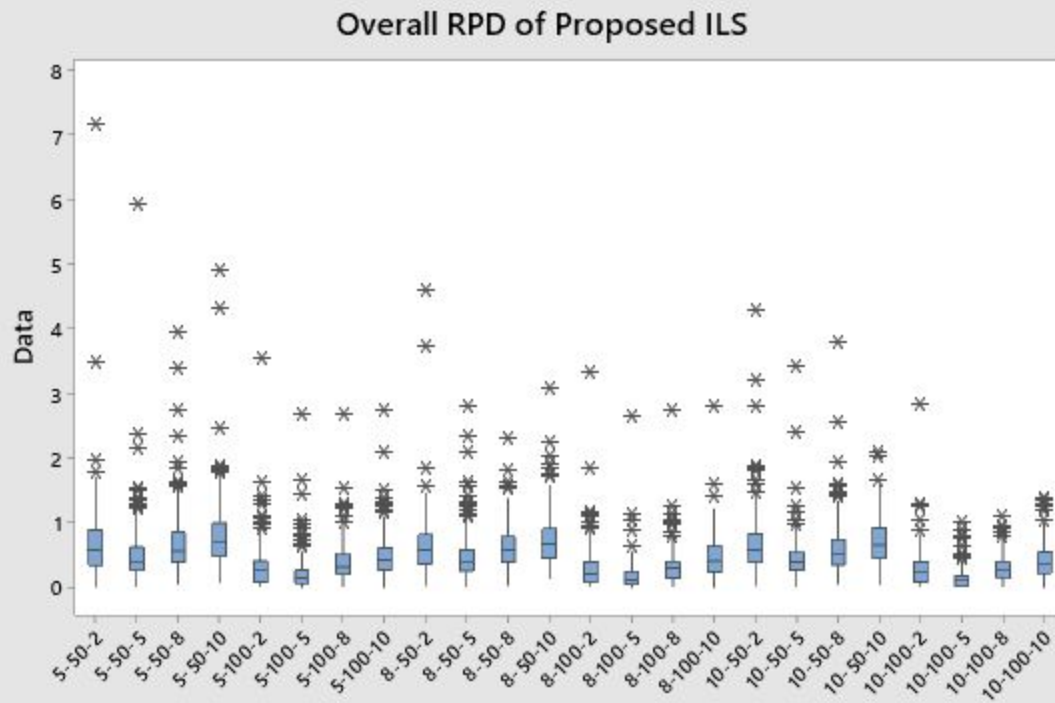
Overall Time RPD of Article ILS
95% CI for the Mean



Individual standard deviations are used to calculate the intervals.

RPD ILS-RVND

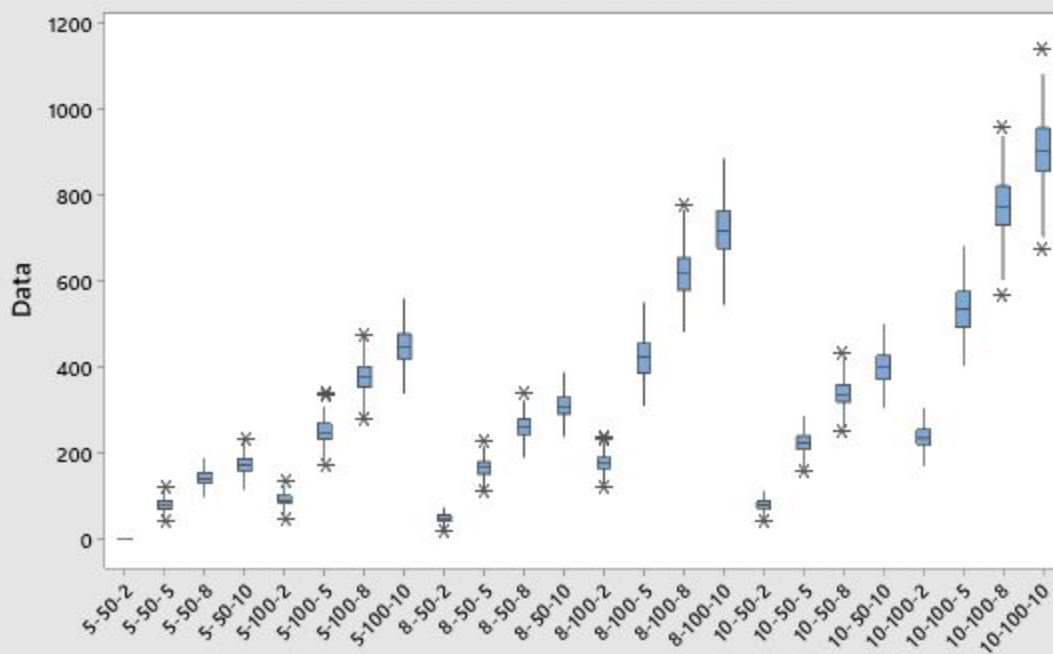
OBJ FUNCTION



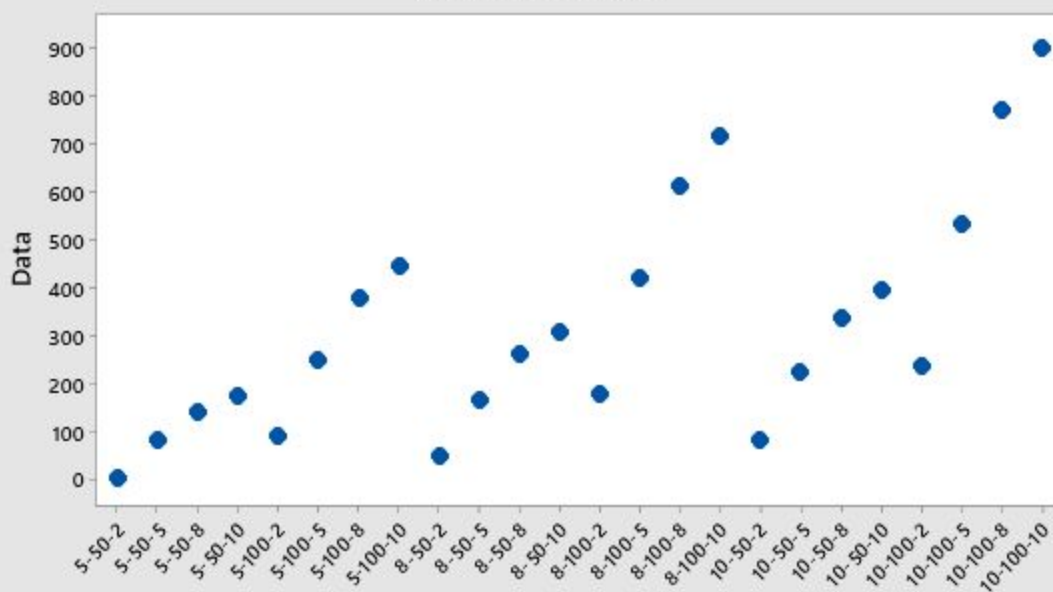
Individual standard deviations are used to calculate the intervals.

TIME

Overall Time RPD of Proposed ILS



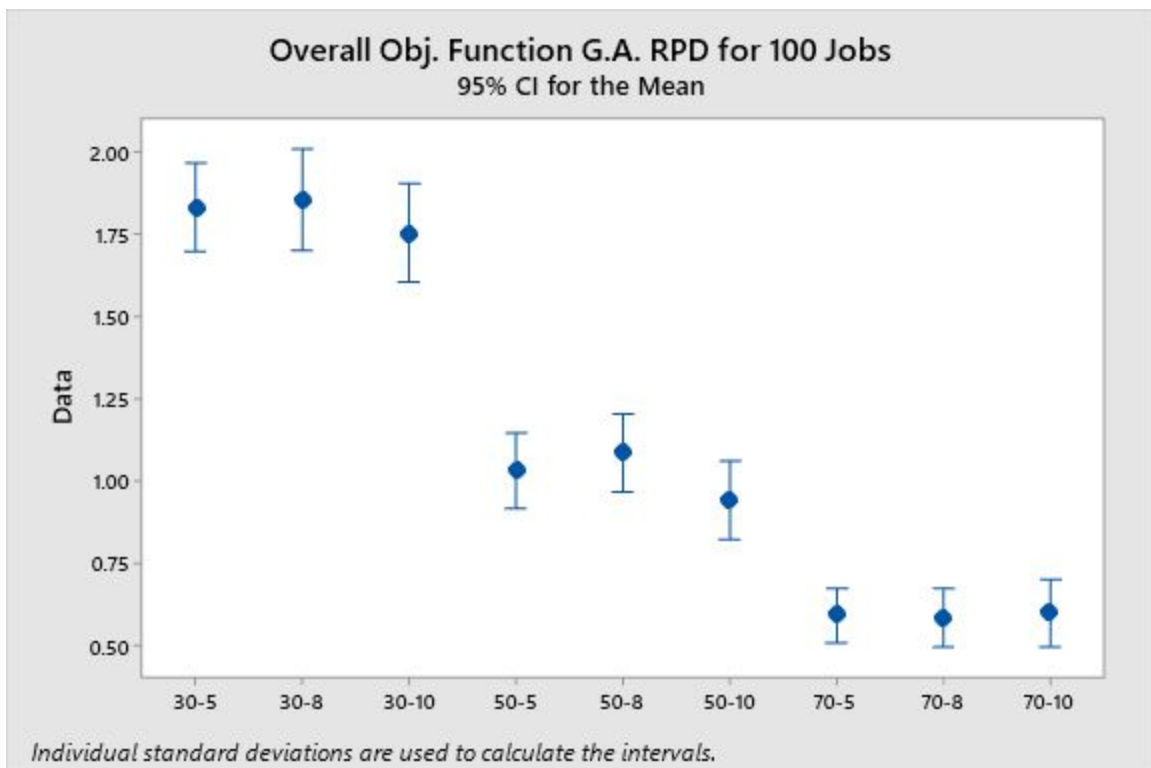
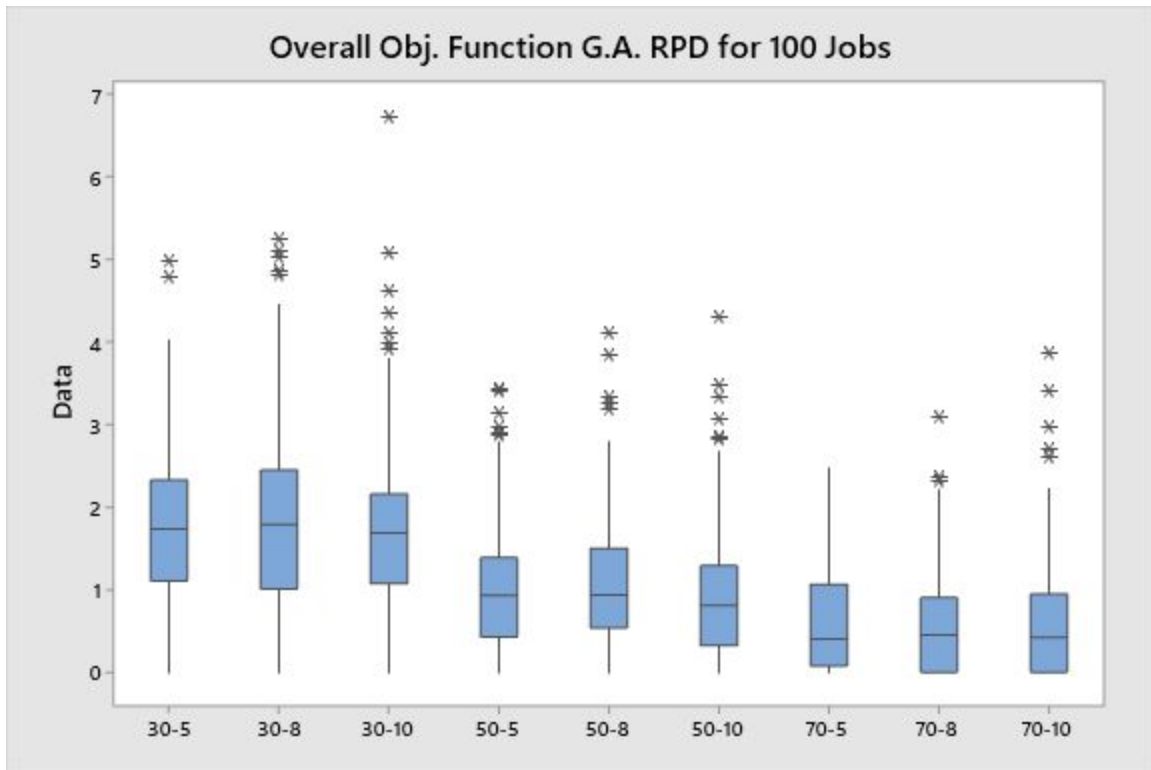
Overall Time RPD of Proposed ILS
95% CI for the Mean



Individual standard deviations are used to calculate the intervals.

RPD Genetic Algorithm

OBJ FUNCTION



TIME

