

*Thank you  
for your attention*

# THzID: A 1.6mm<sup>2</sup> Package-Less Cryptographic Identification Tag at 260GHz

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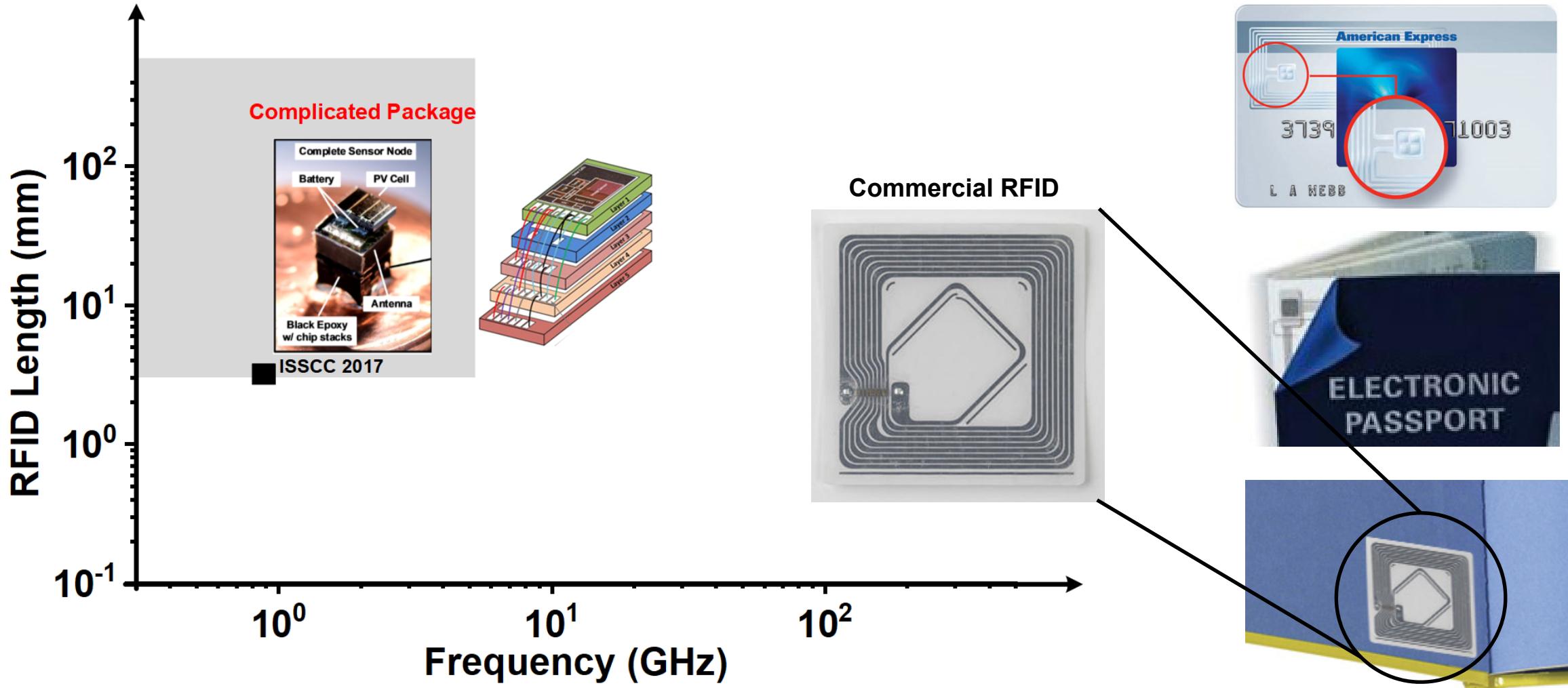
# Outline

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- **Introduction**
- **260GHz Package-Less Cryptographic ThzID**
  - 260GHz Backscattering Module
  - Downlink Circuitry
  - Optical-Power Harvesting
  - Cryptographic Processor
- **Measurement Results**
- **Conclusion**

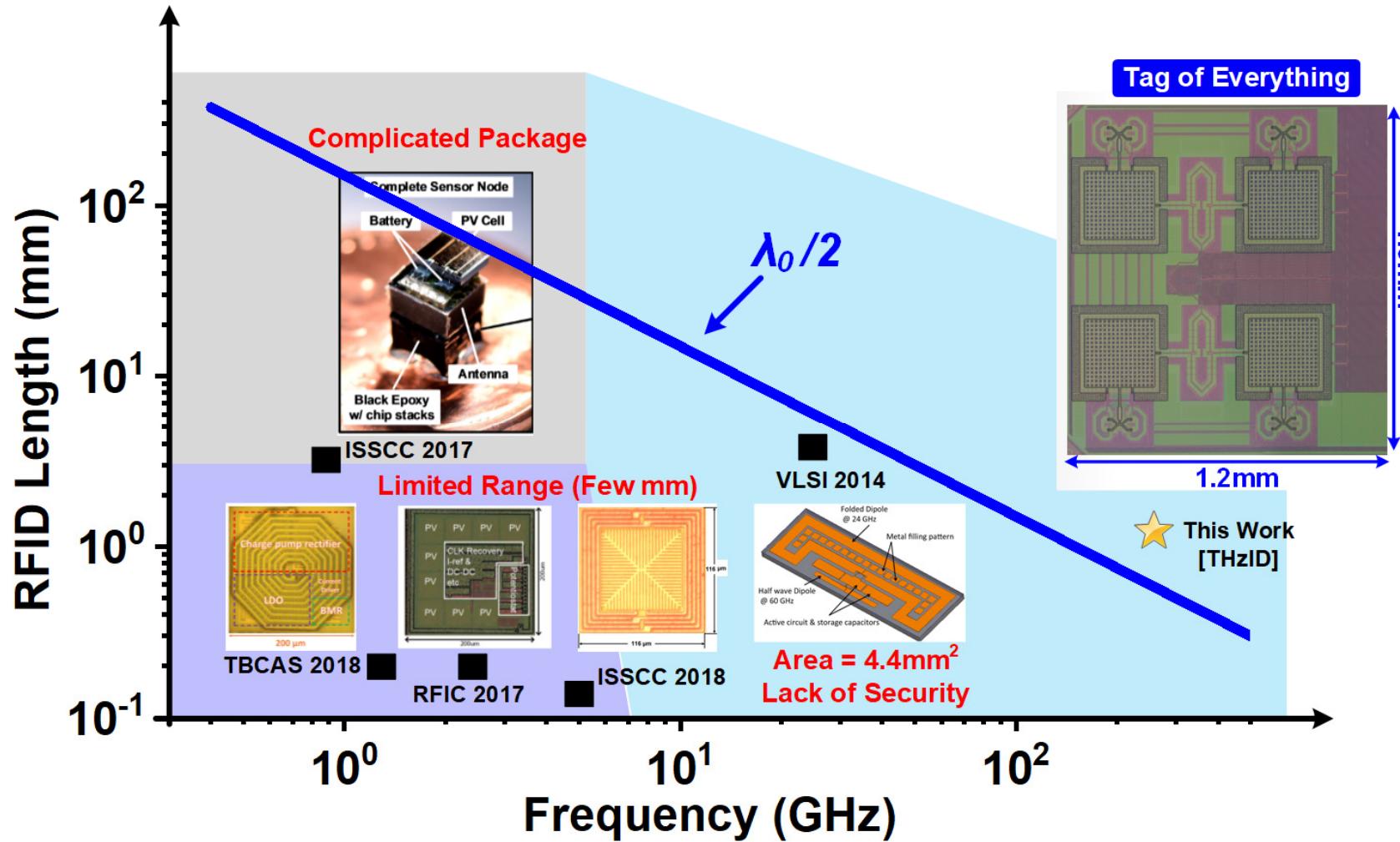
# Radio Frequency Identification (RFID) Tags

- RFIDs are used in ID cards, supply chain, authentication and other applications

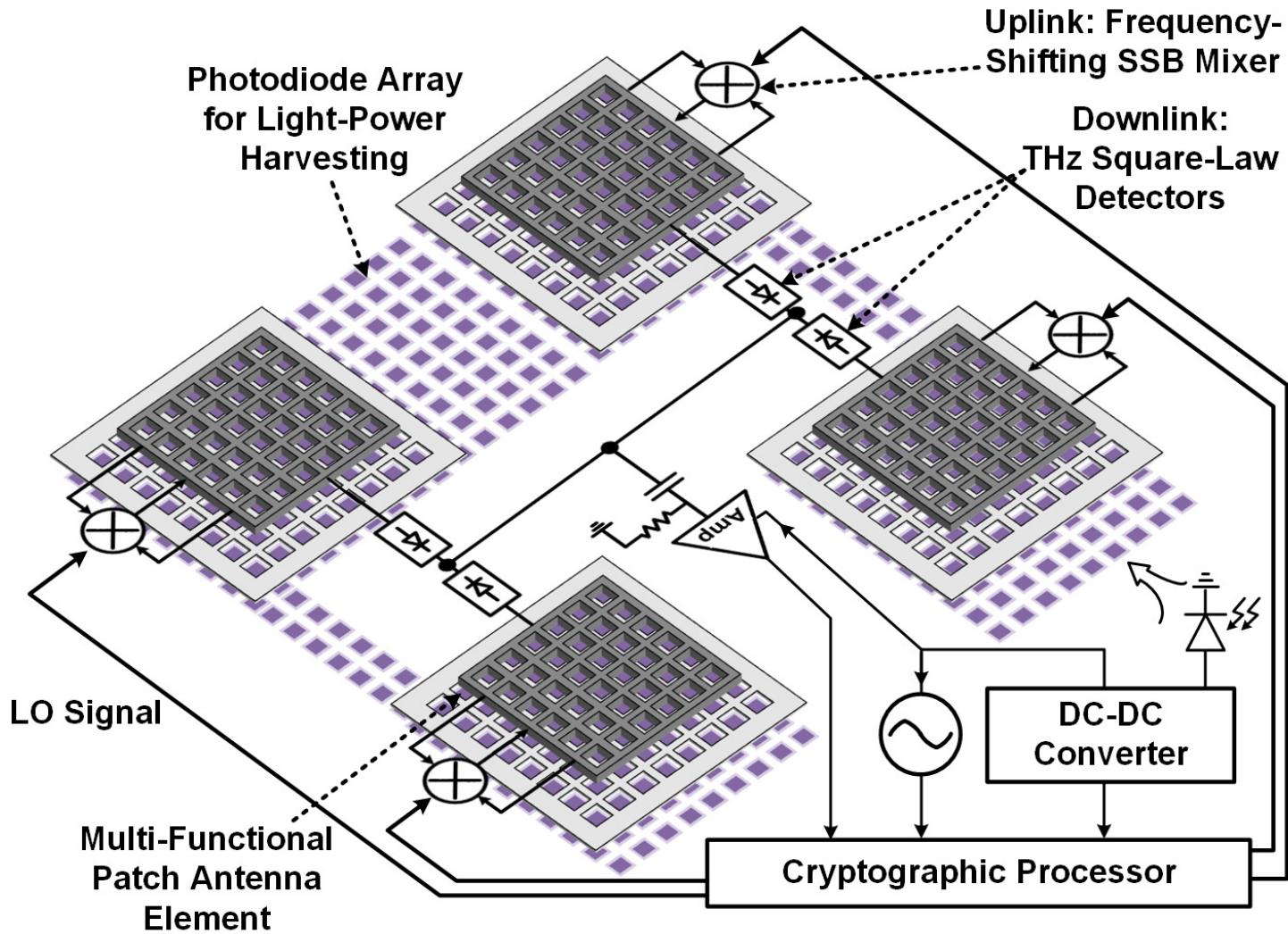


# Radio Frequency Identification (RFID) Tags

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# Cryptographic Package-Less THzID



**THz frequency → Small antenna size**

**Antenna array → Increase gain & Beam-steering**

**Fully passive and compact communication module**

**Tightly integrated photovoltaic cells for powering**

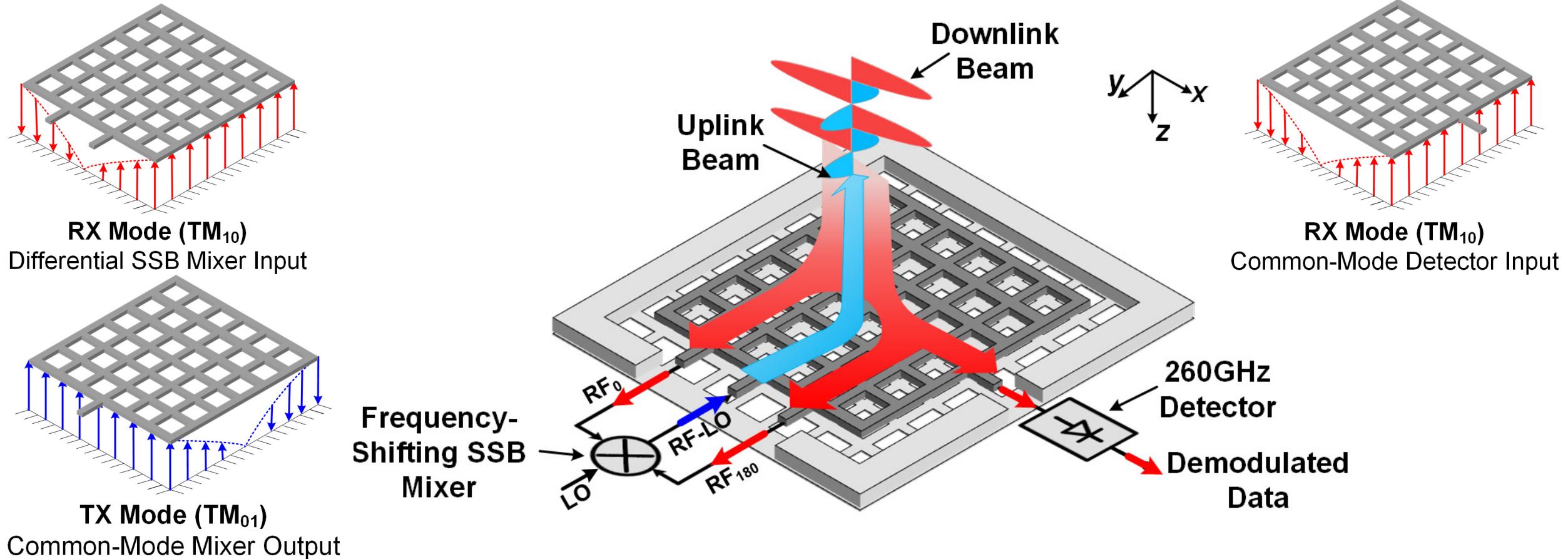
**Cryptographic processor for authentication**

# Outline

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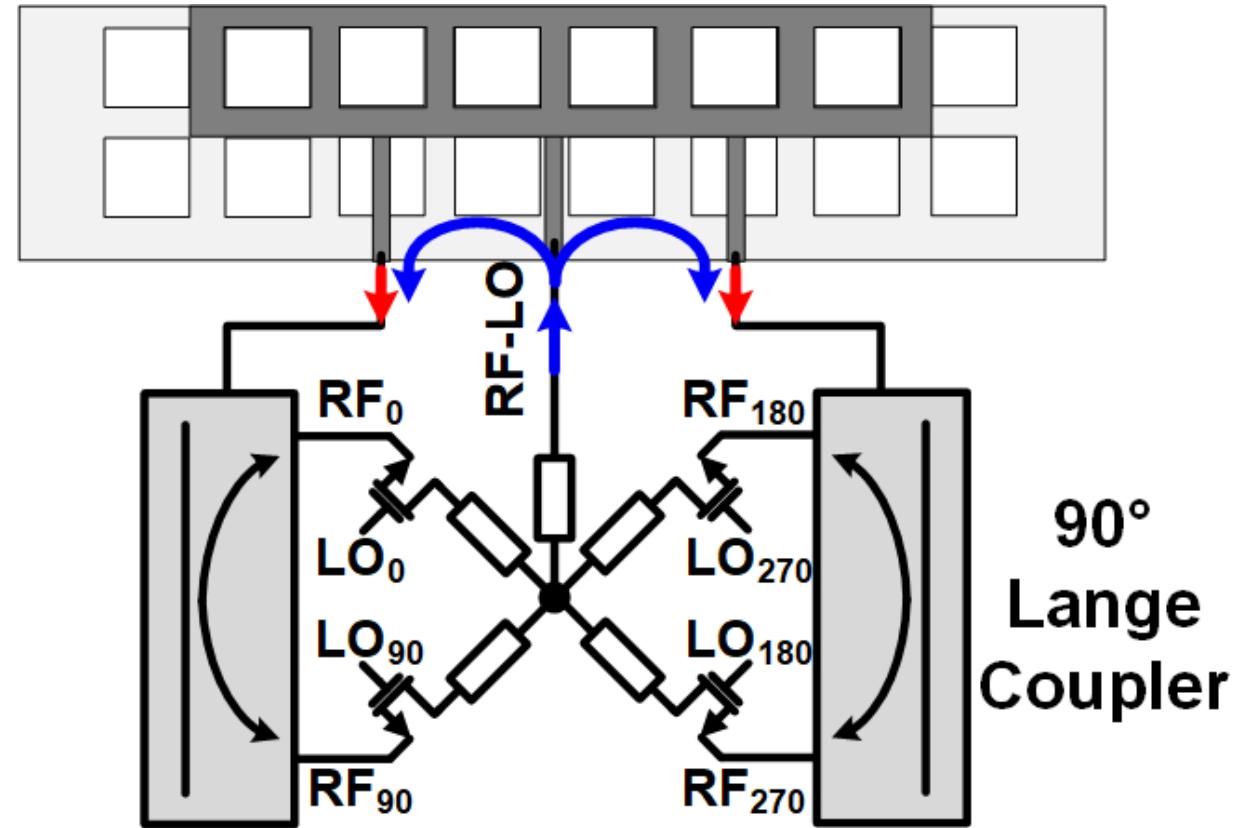
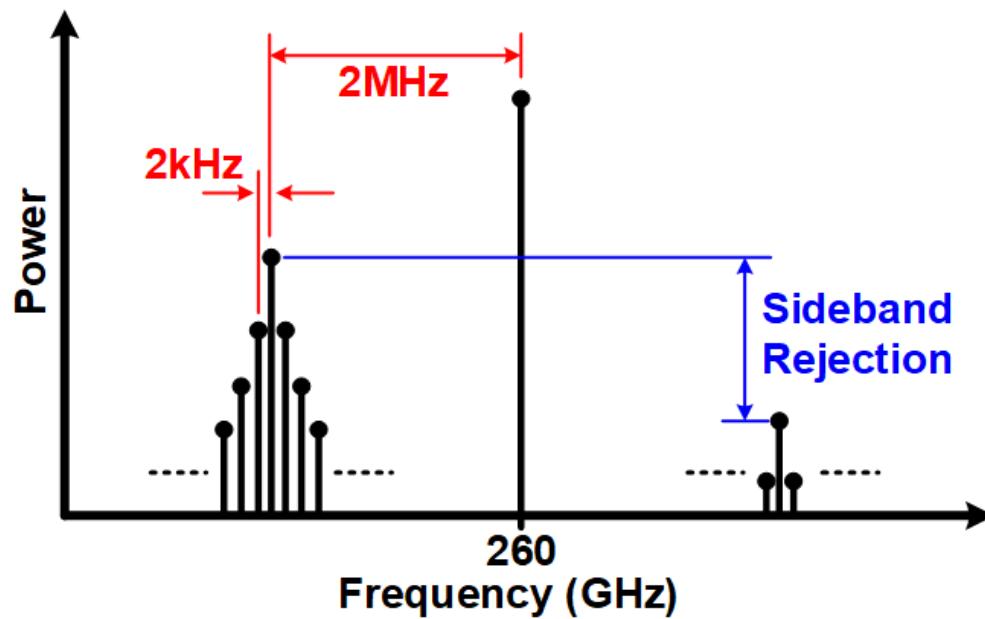
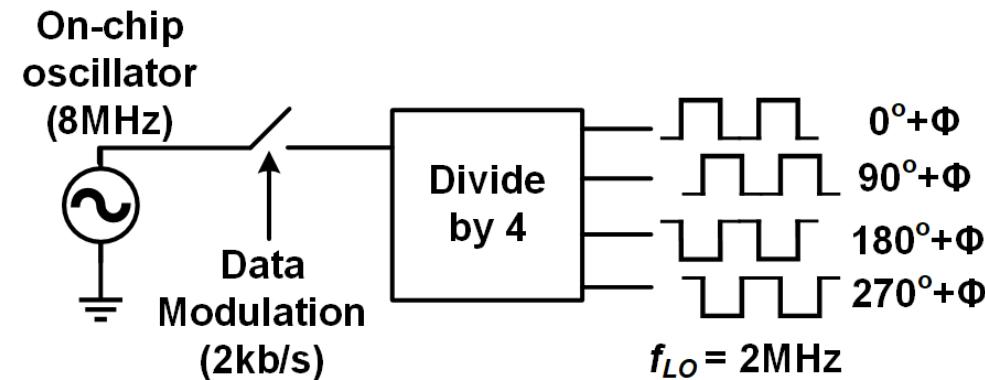
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# Multi-Functional Patch Antenna



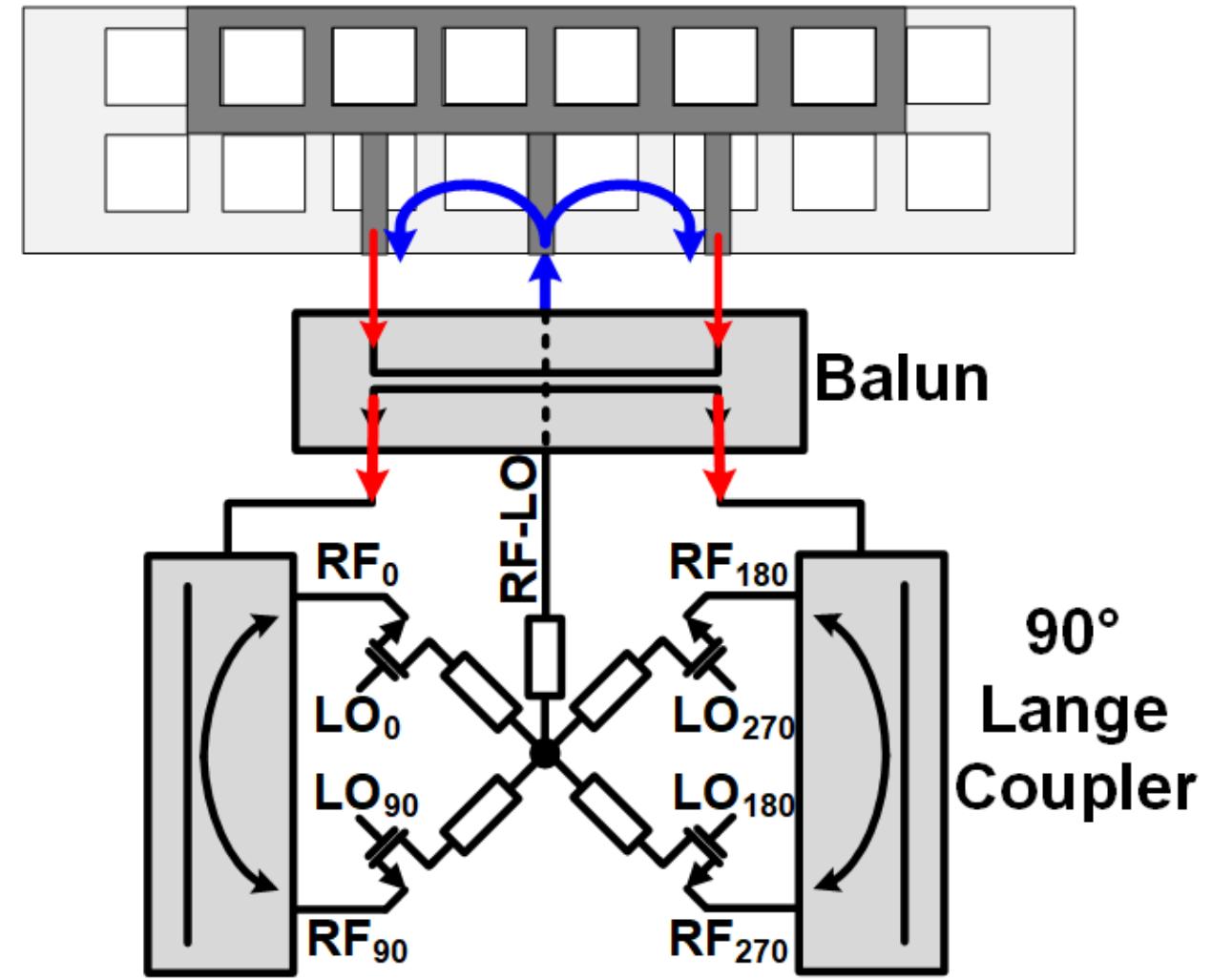
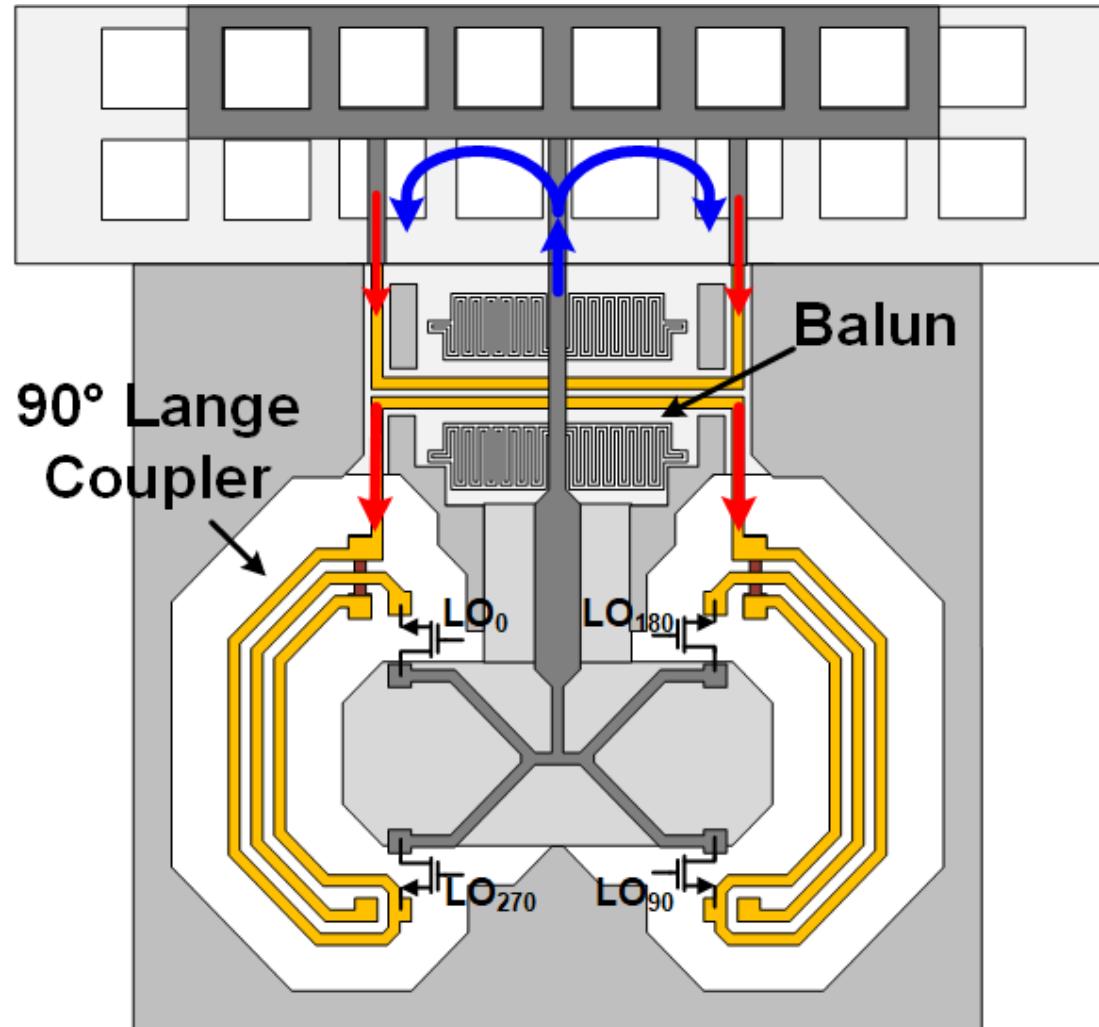
- Equal power splitting between mixer and detector
- Orthogonal polarization of the RX and TX modes resulting in 25dB rejection for the reflection from the surrounding

# Frequency-Shifting Backscattering Module

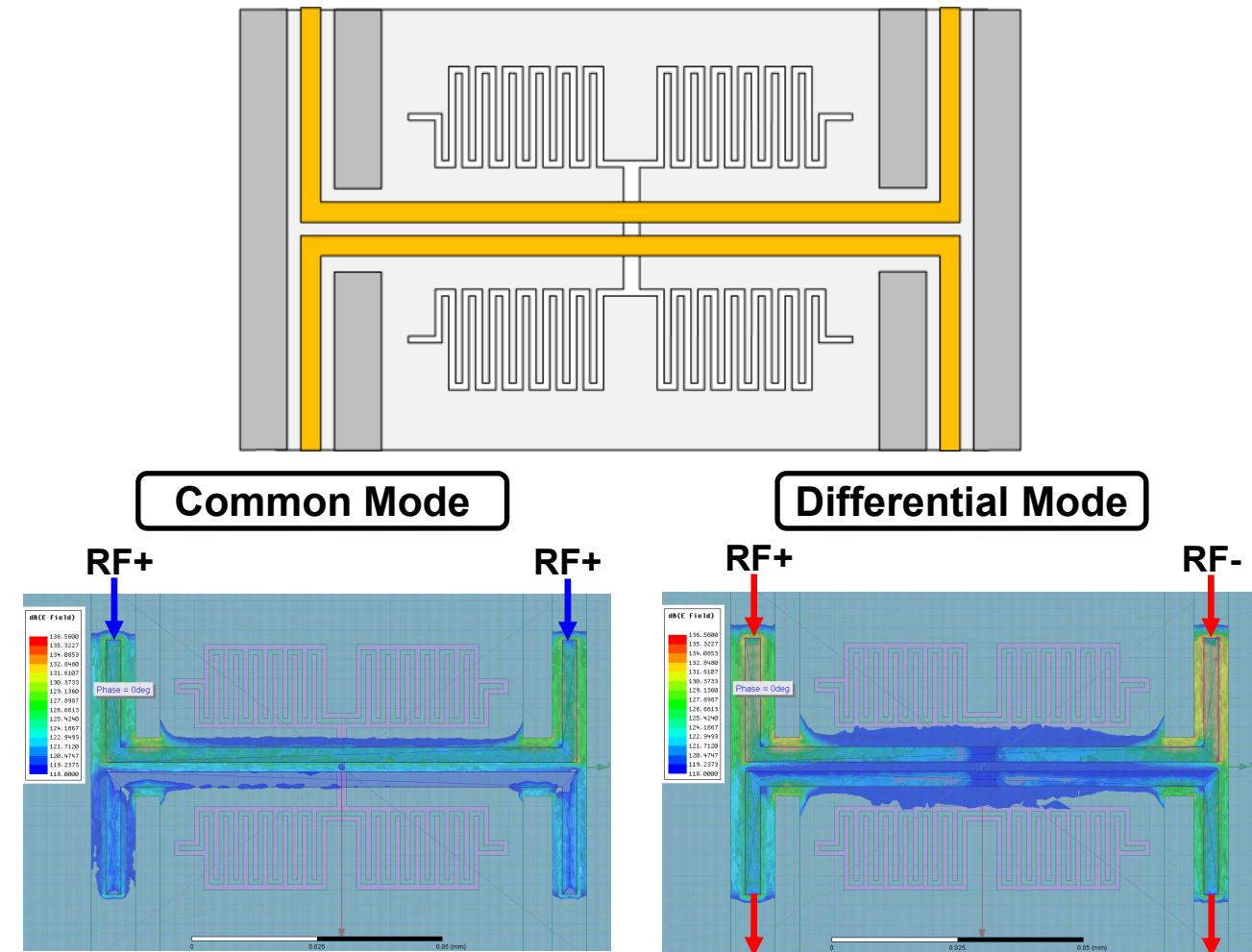
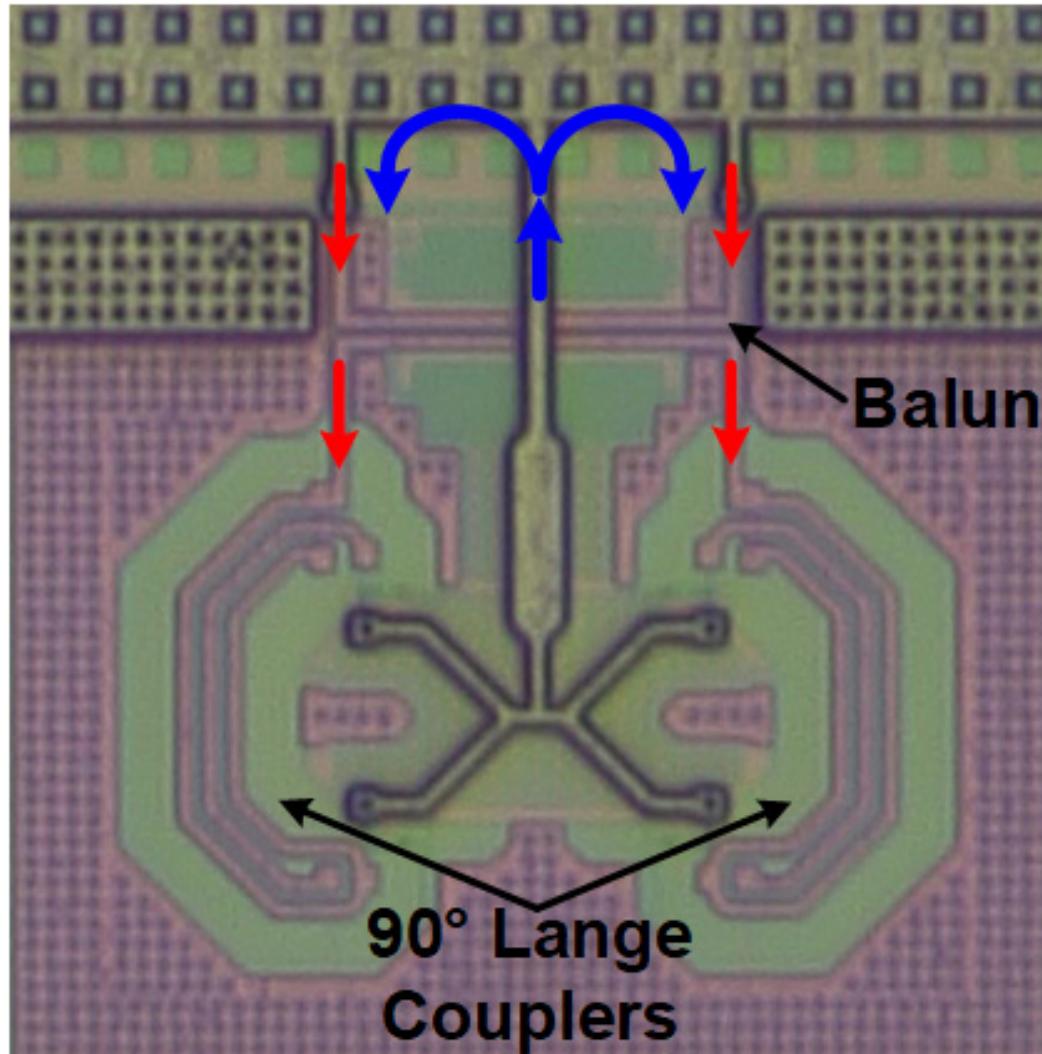


- The uplink data rate is 2kb/s
- Changing the LO phase ( $\Phi$ ) allows for beam-steering

# Frequency-Shifting Backscattering Module

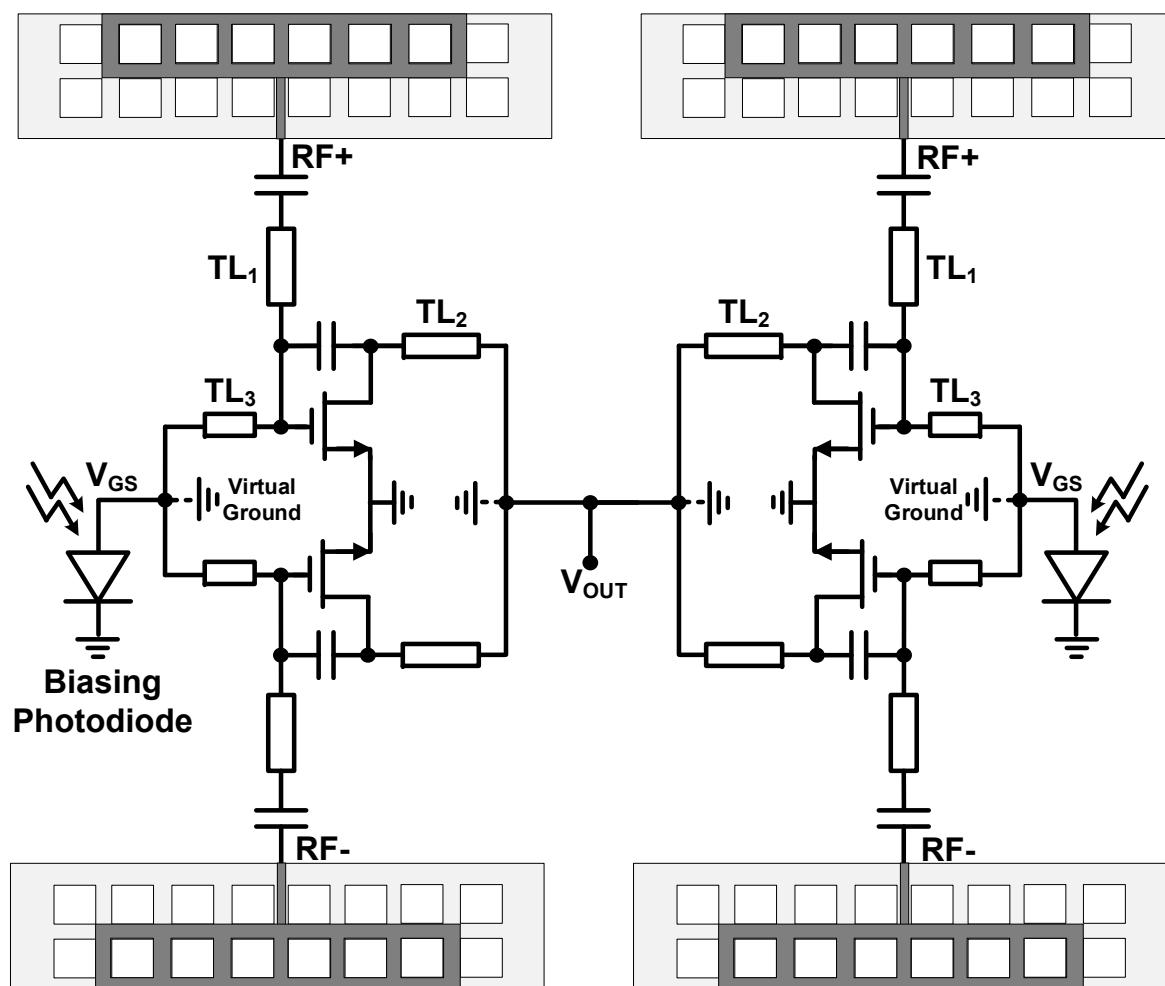


# Differential Slot Balun Performance

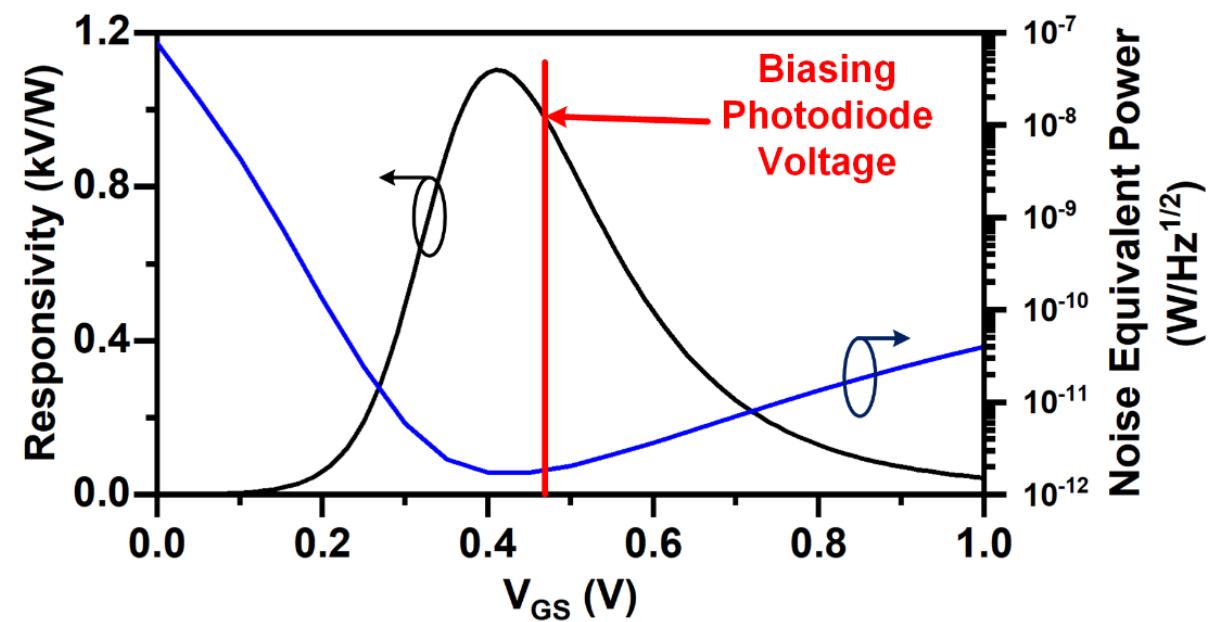


- Diff. to common mode isolation is 10dB

# 260GHz Square-Law Detector

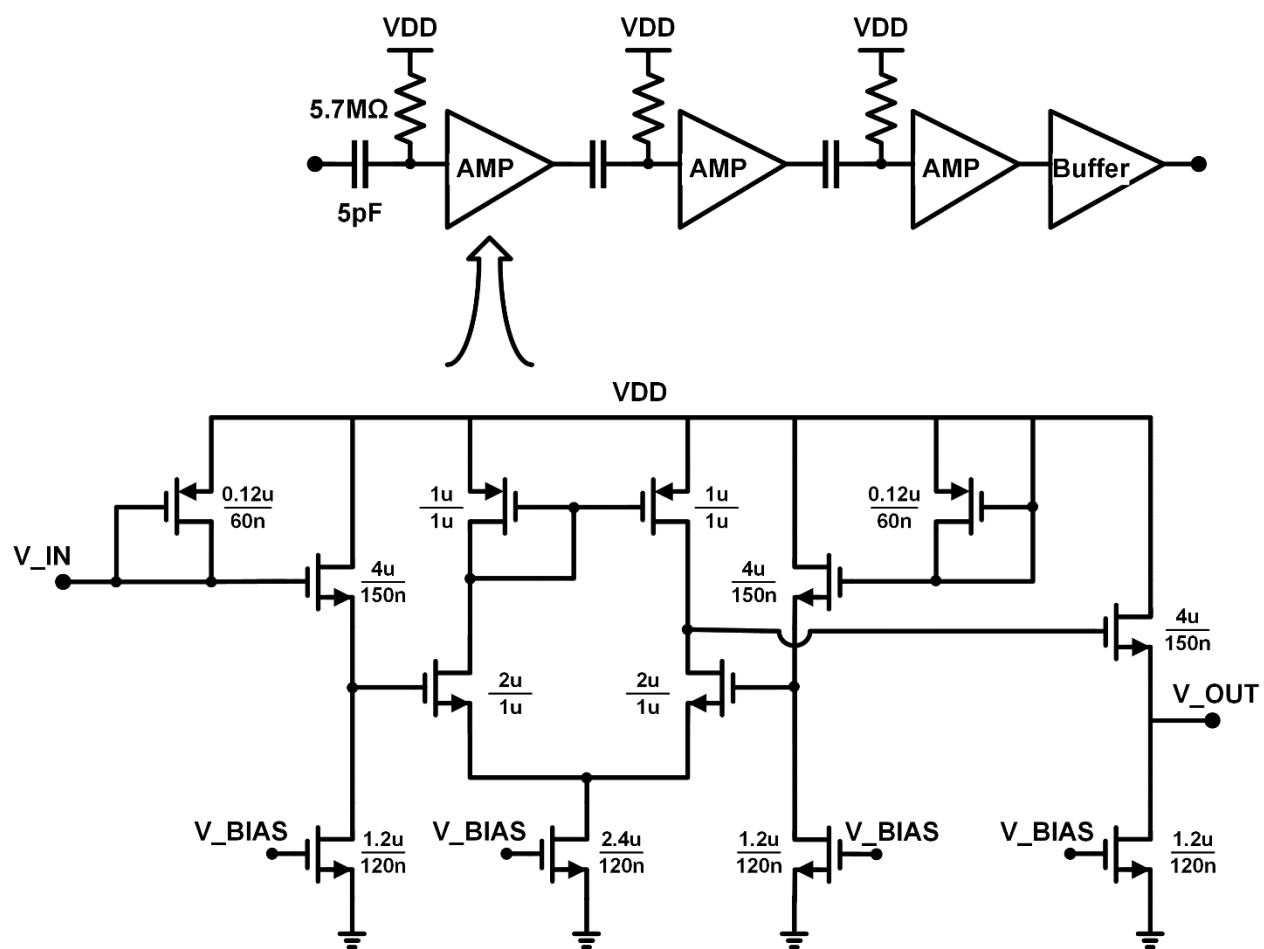


- RF+ and RF- are coming from two antennas facing each other
- Photodiode is used for biasing
- Responsivity  $\approx 1\text{kV/W}$ , and NEP  $\approx 32\text{pW}/\sqrt{\text{Hz}}$

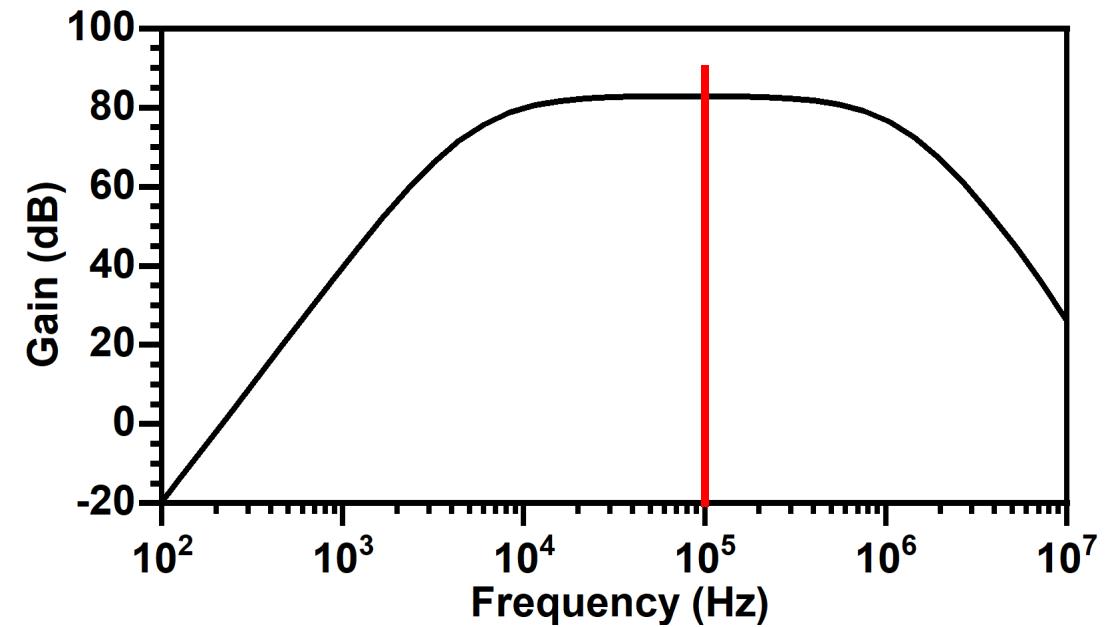


Simulated Detector Responsivity and NEP

# Ultra-Low Power Amplifier Chain

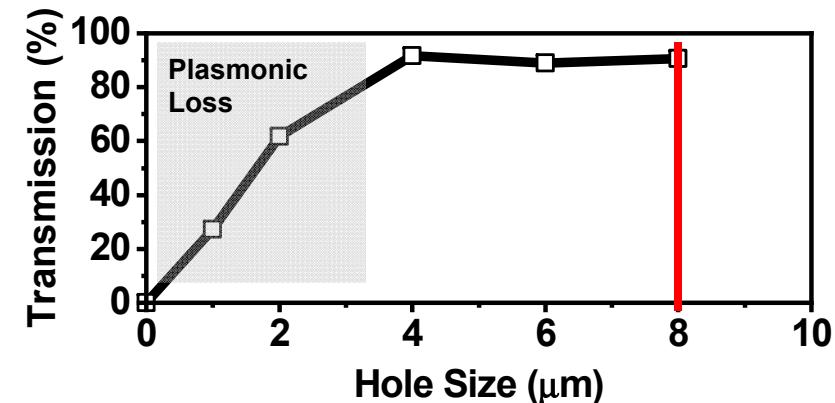
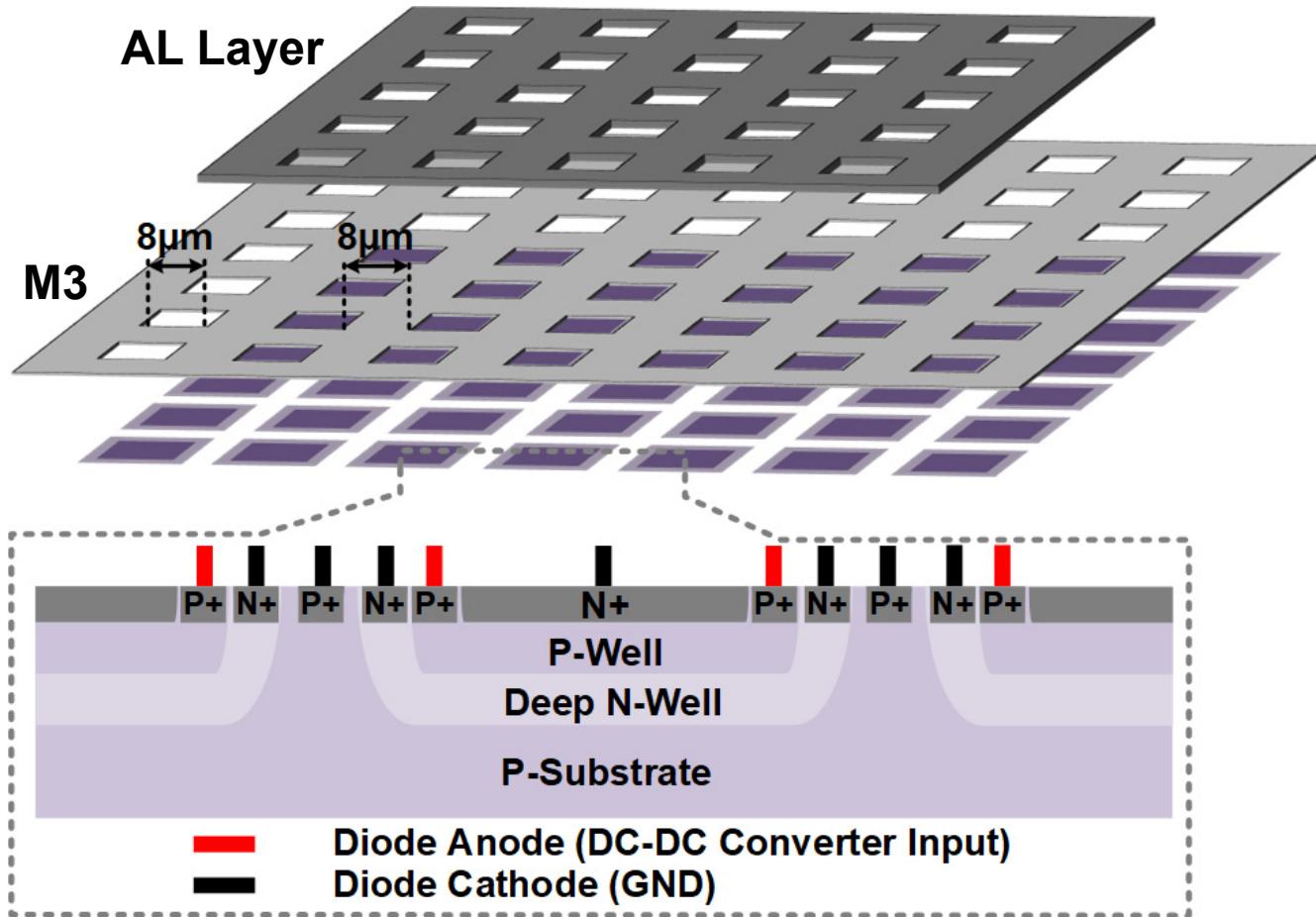


- Subthreshold low power design
  - Simulated gain of 80dB
  - Simulated DC power of  $1.5\mu\text{W}$
- Downlink data rate is 100kb/s

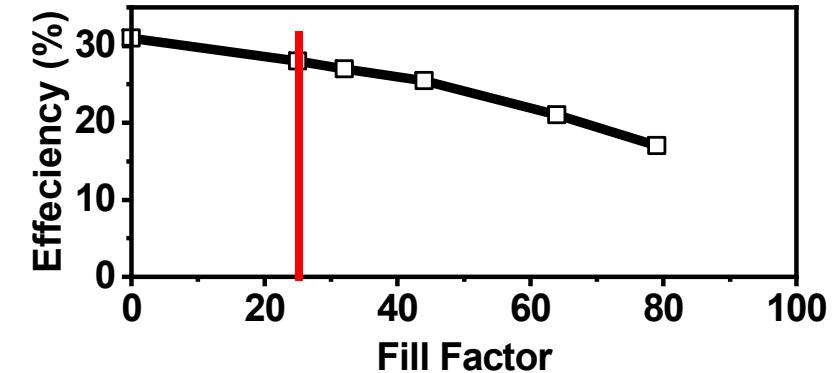


Simulated Amplifier Gain

# Optical-Power Harvesting



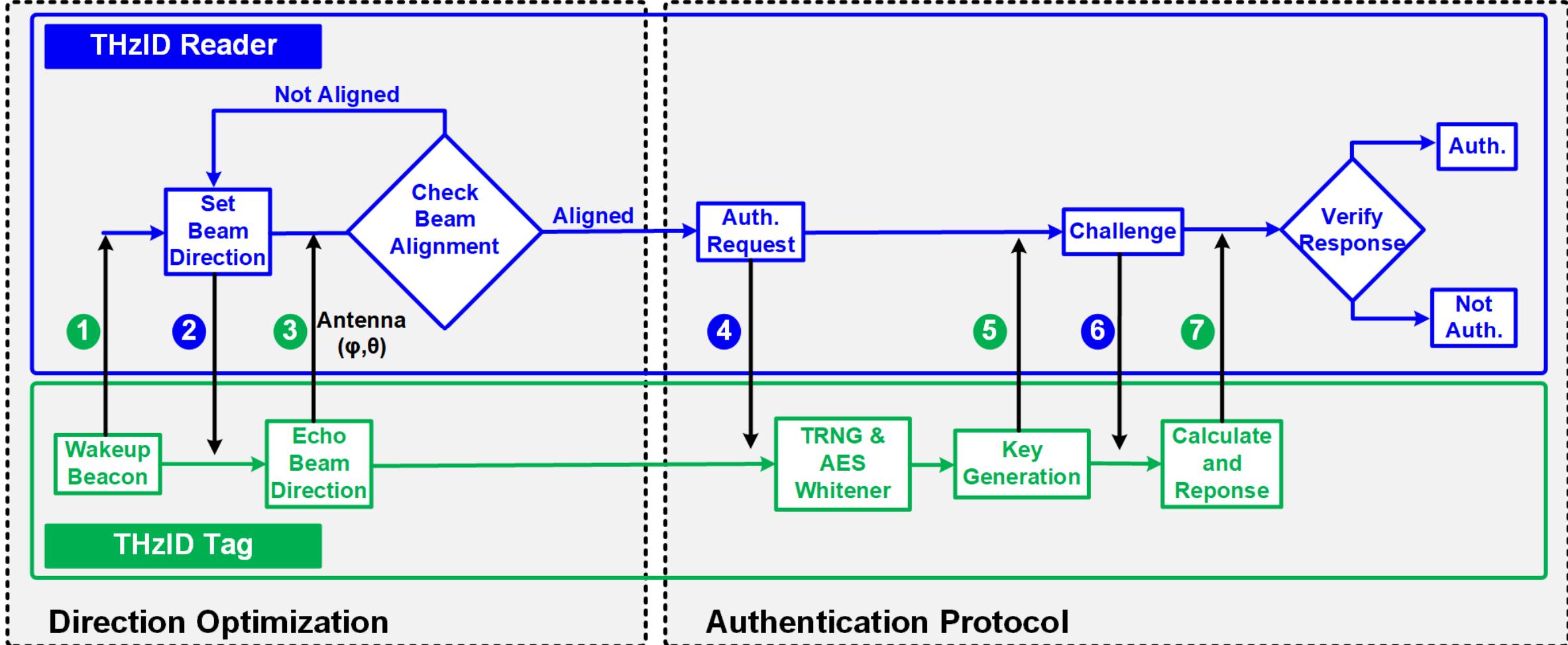
Light Transmission with Hole Size



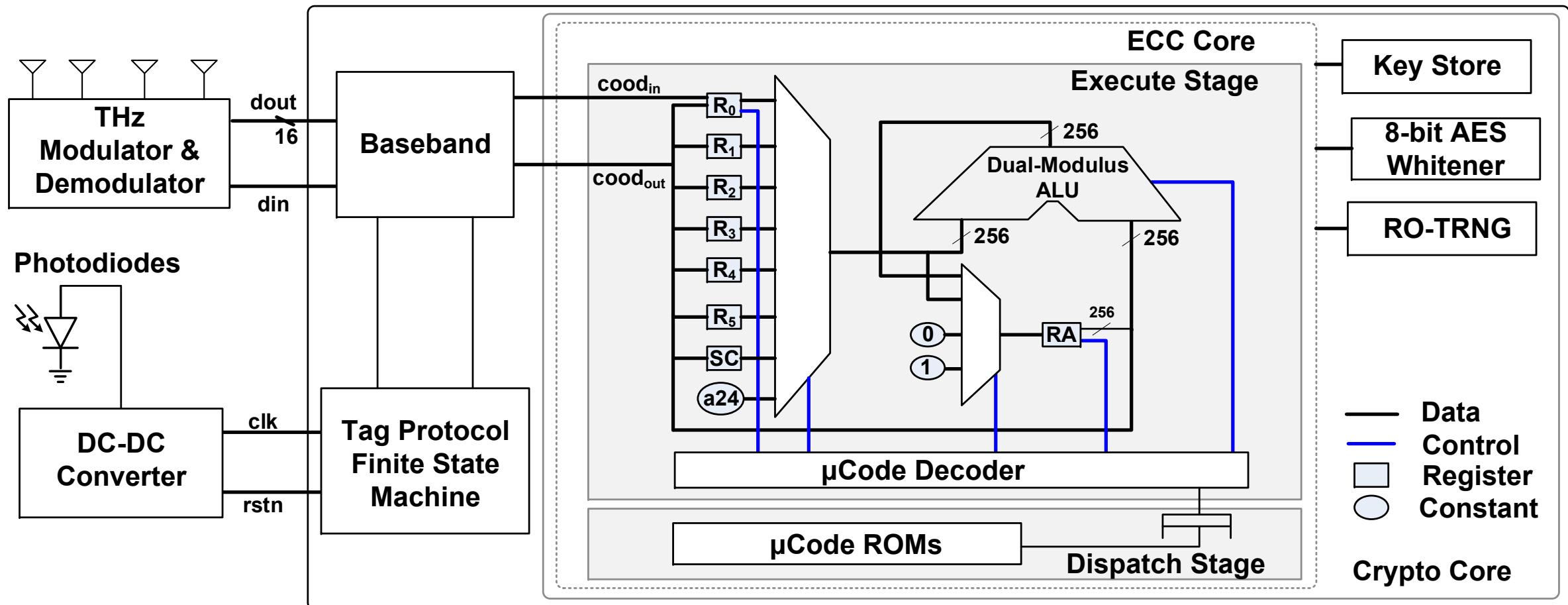
Antenna Efficiency with Fill Factor (8µm Hole Size)

- N+/P-well/Deep-N-well diode is used to create an isolated anode terminal
- The simulated light transmission through the antenna fishnet pattern is 22%

# Communication Protocol



# Cryptographic Processor



- Elliptic curve cryptography (ECC) with 22% lower area and 18% lower cycle count compared to state-of-the-art

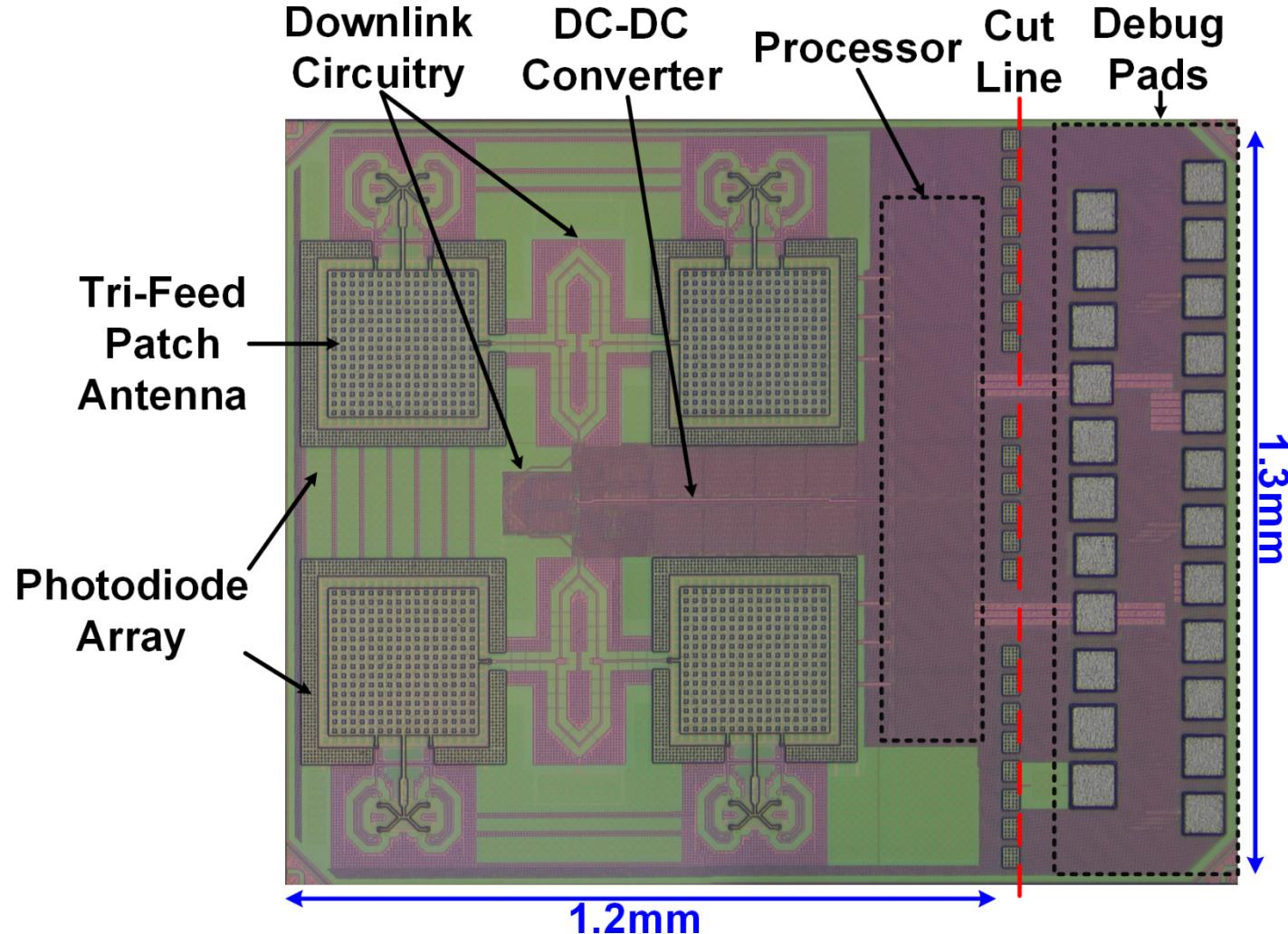
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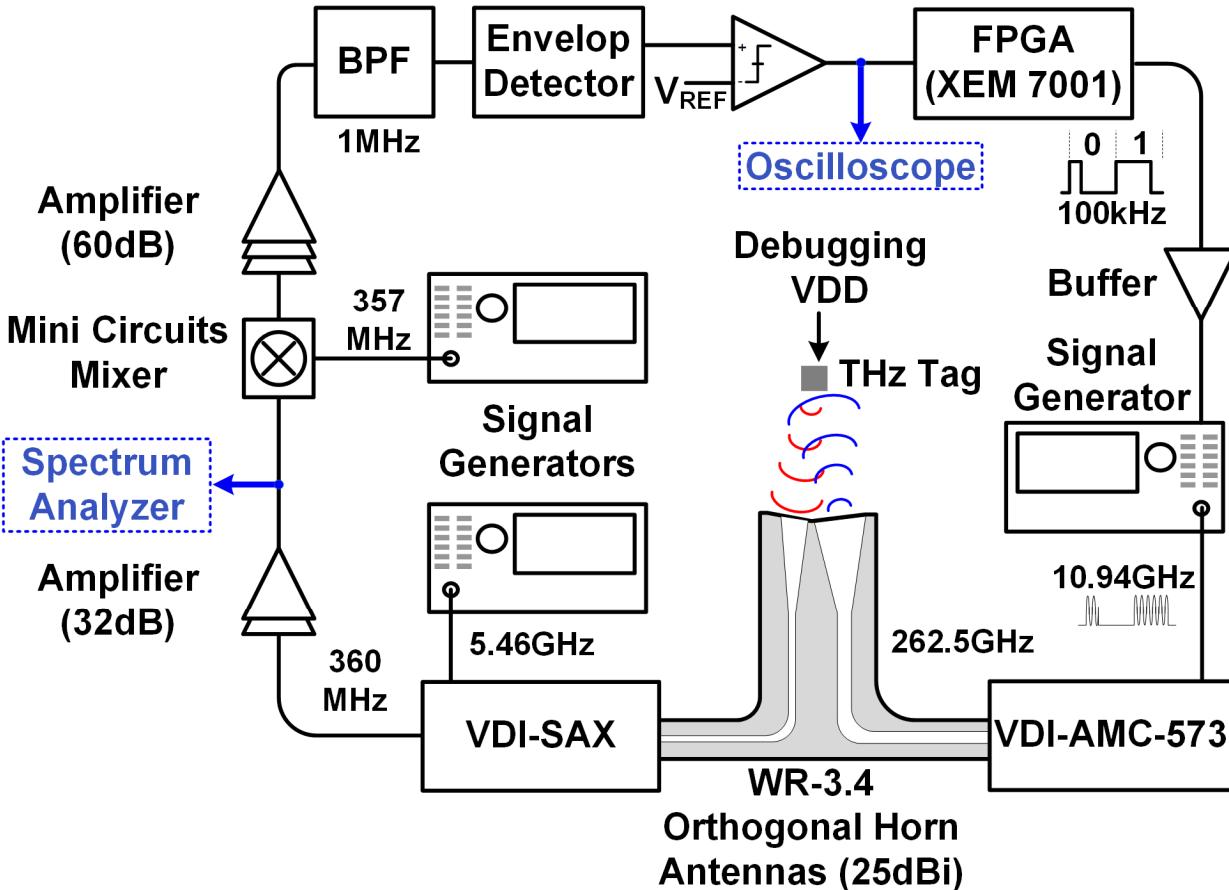
# Chip Micrograph

- TSMC 65nm CMOS process

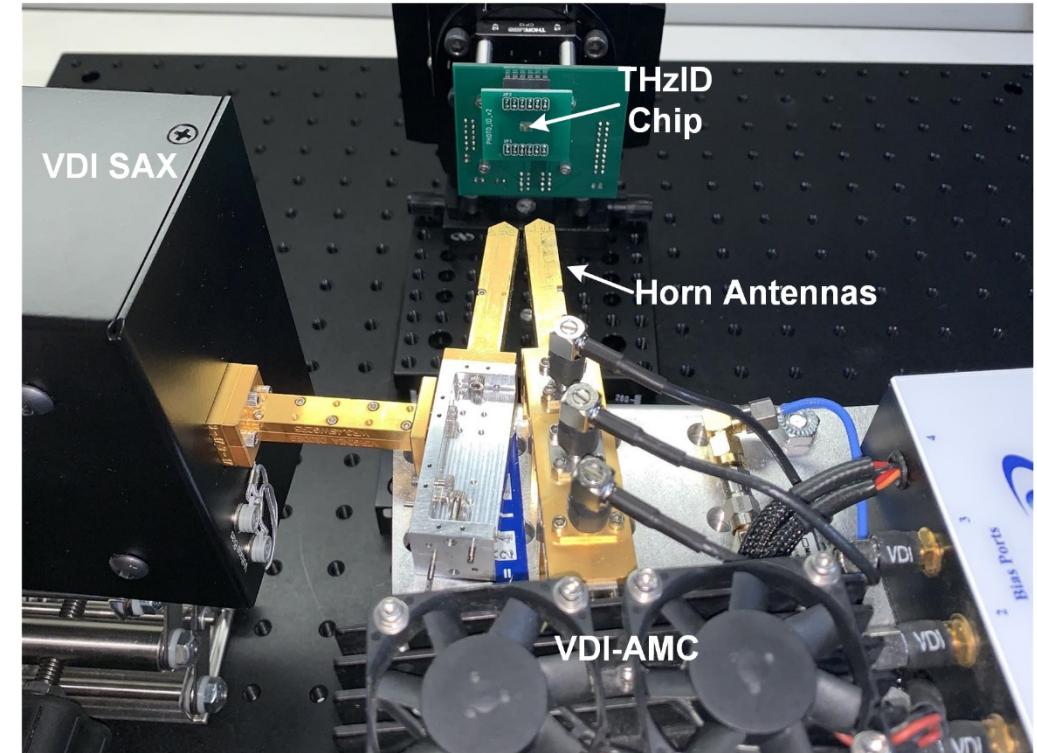


29.8: THzID: A 1.6mm<sup>2</sup> Package-Less Cryptographic Identification Tag at 260GHz

# Measurement Setup



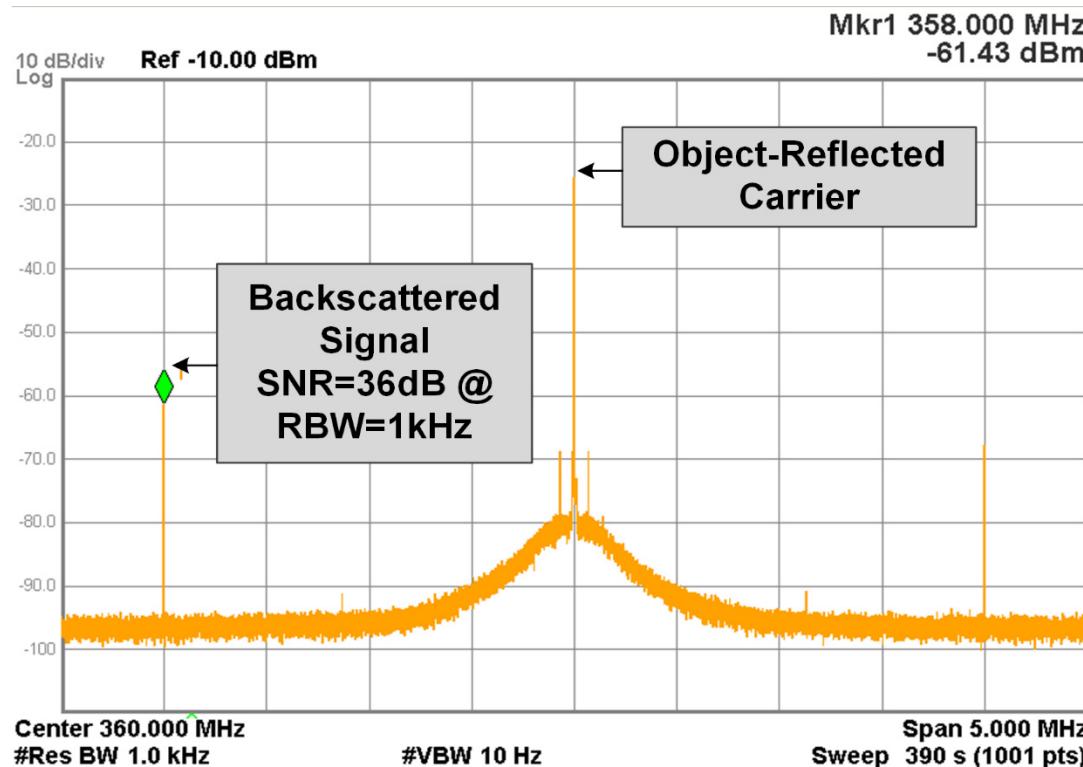
Measurement Setup Schematic



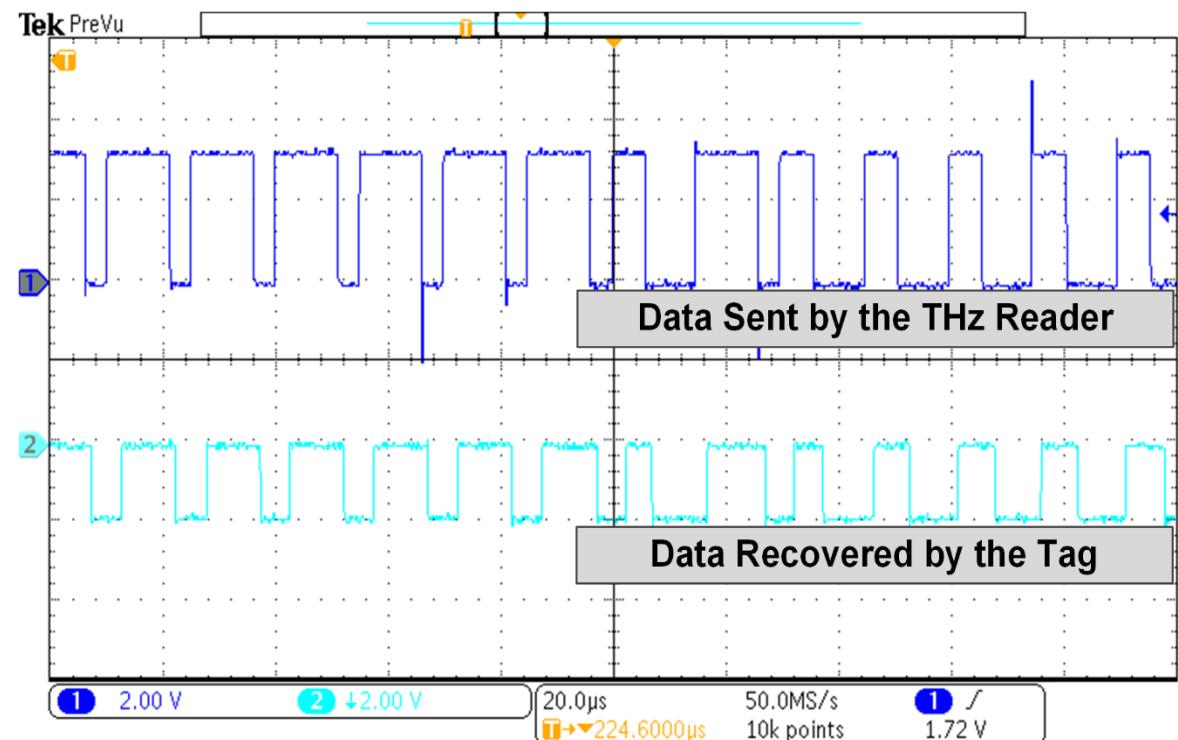
Chip Testing Setup Photograph

# 260GHz Front-End Performance

Measured Backscattered Spectrum

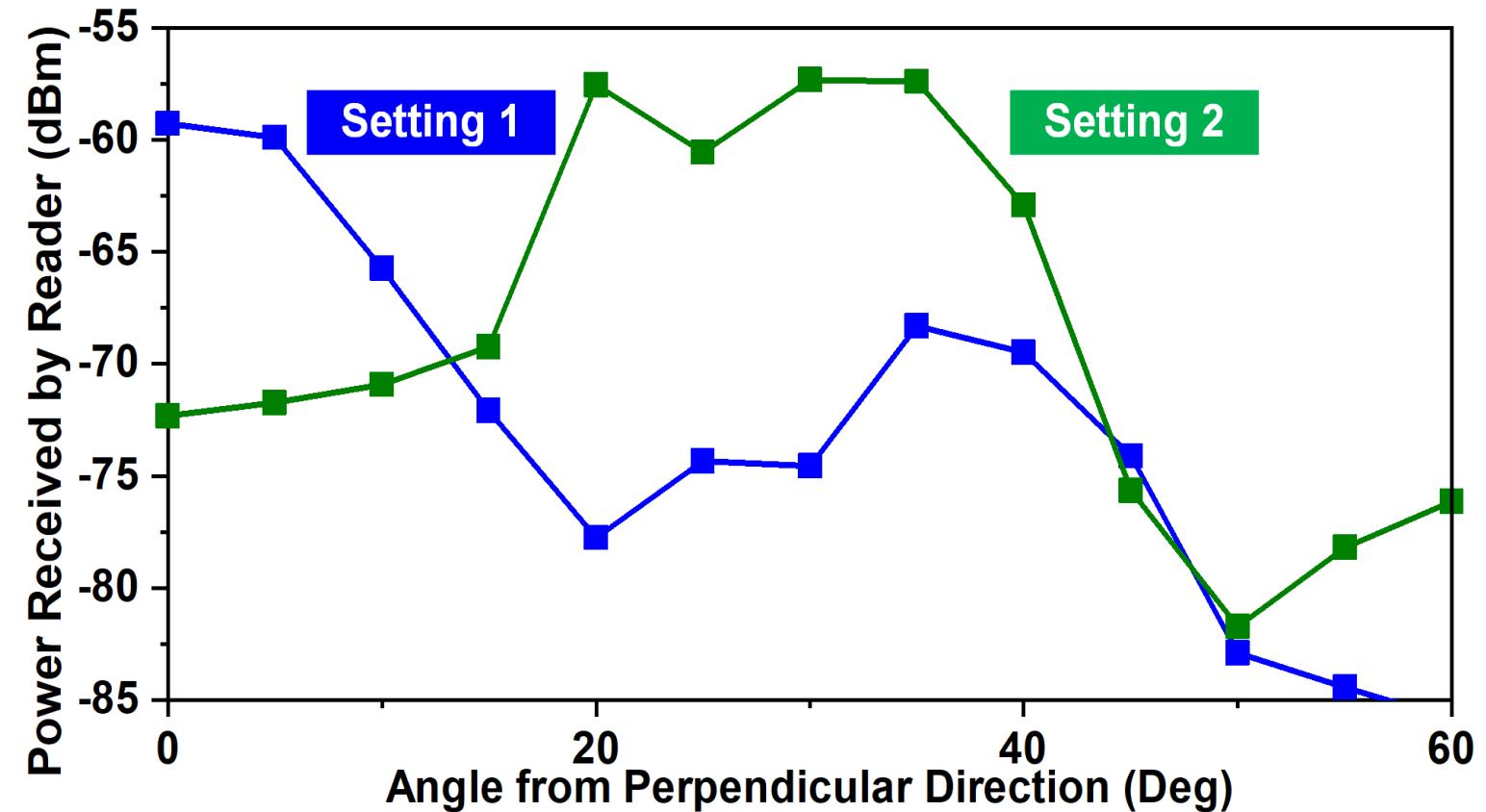
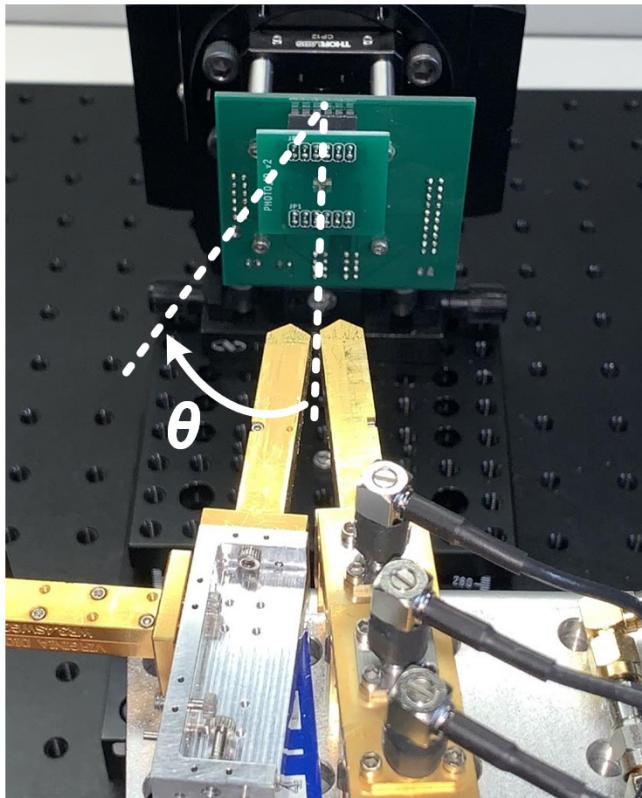


Measured Downlink Data

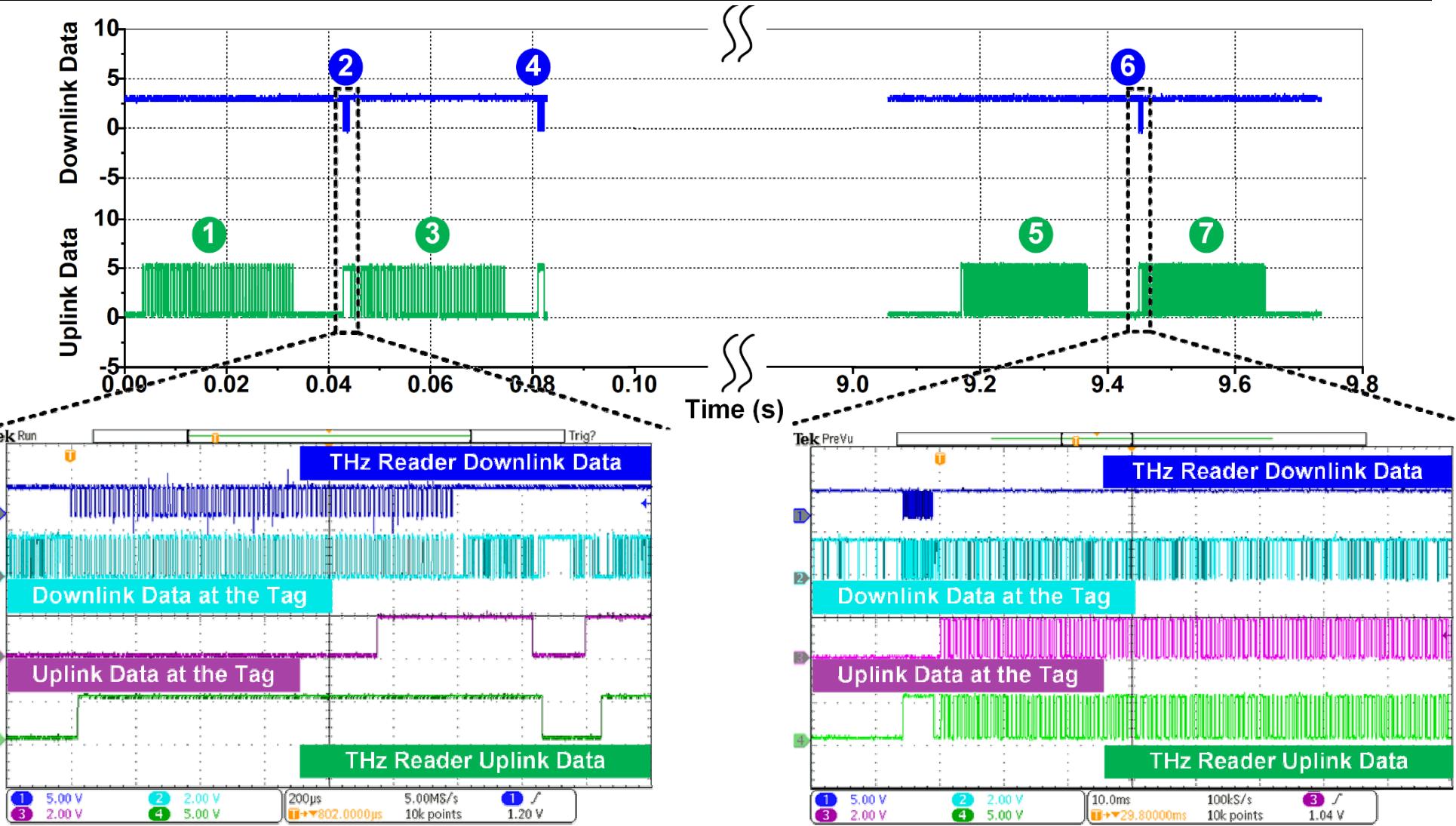
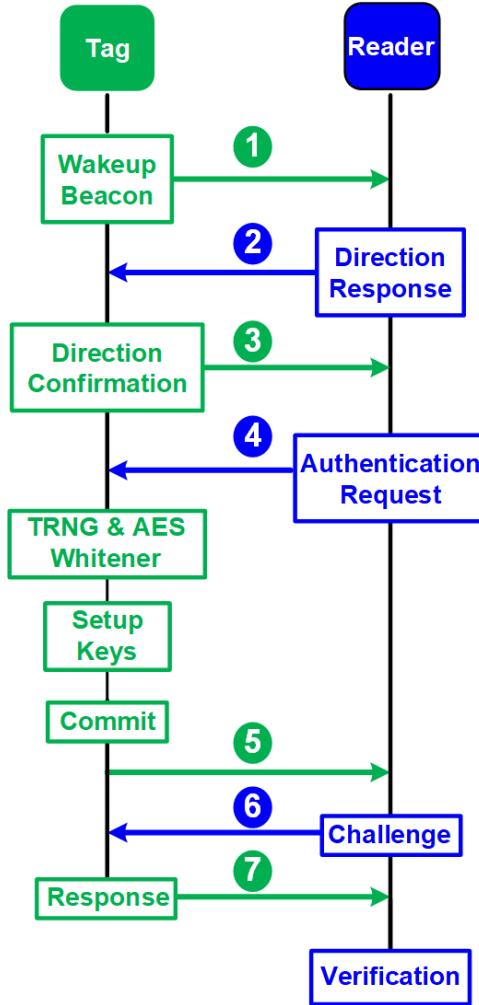


# Beam-Steering Measurements

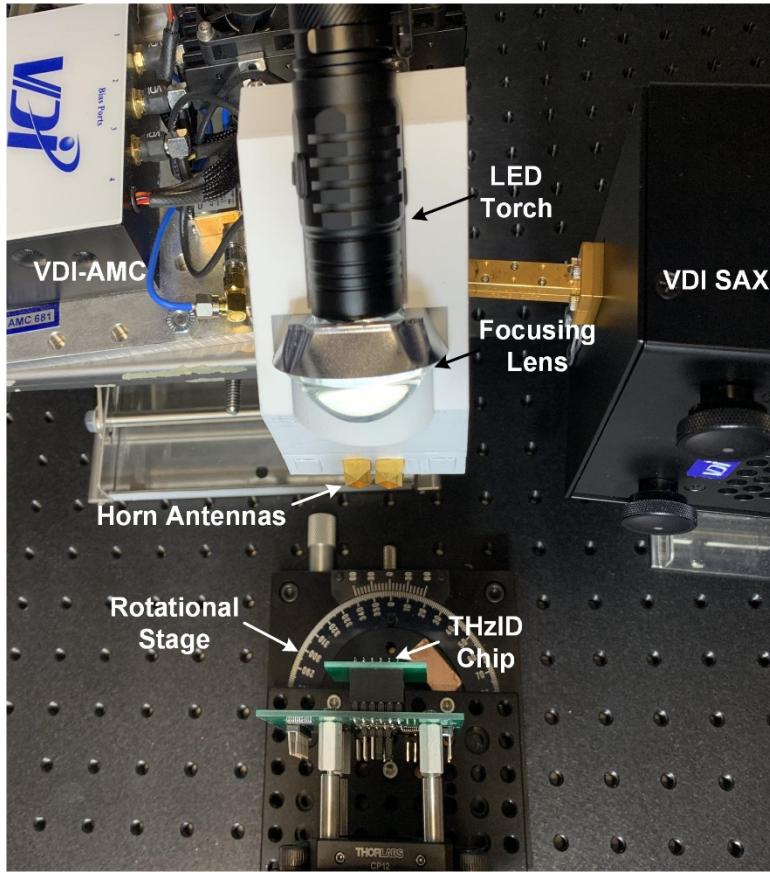
- Backscattered signal detected by the reader at non-perpendicular positions by sweeping the angle ( $\theta$ )



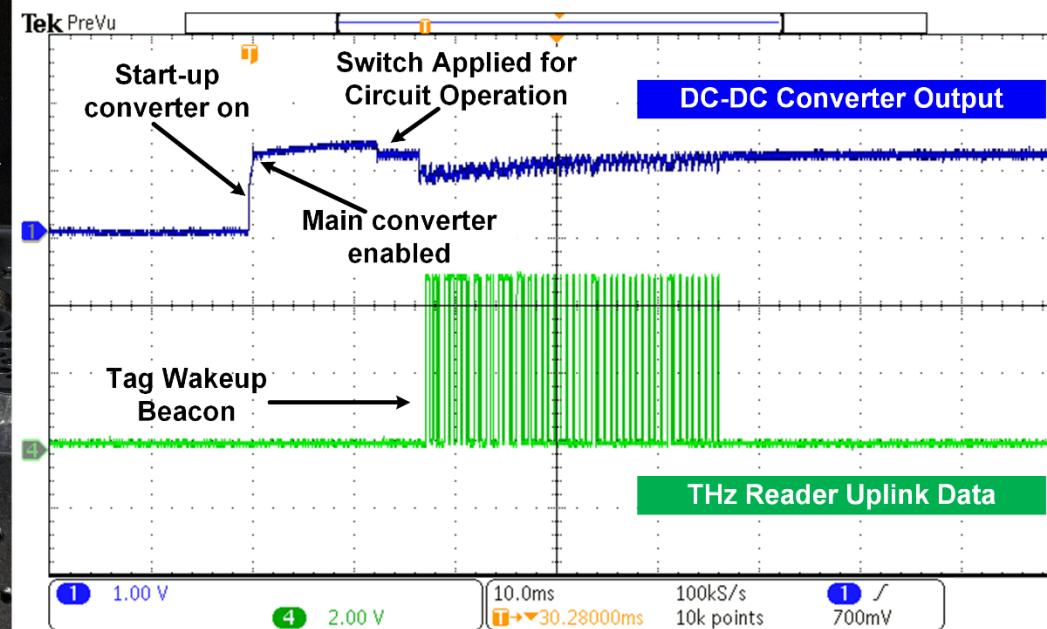
# Measured Time Domain Communication



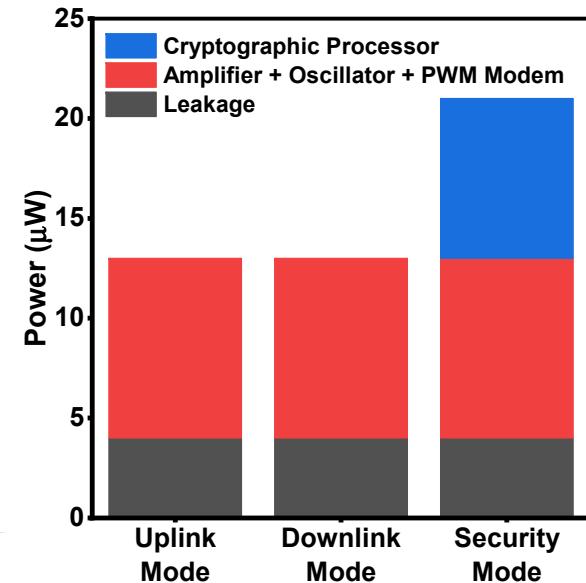
# Light Powering Performance



Chip Testing Setup Photograph  
with LED Torch



Chip Start-up with Light Power



Power Budget Breakdown

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# Performance Comparison

References	Process	Carrier Frequency (GHz)	Data Rate	Peak Power	Security	Range	Beam-Steering	Area (mm <sup>2</sup> )
This Work	65nm	260	DL:100kbps UL:2kbps	21μW	Yes (Elliptic Curve)	5cm	Yes	1.6
ISSCC'17 [1]	180nm	0.915	DL:62.5kbps UL:30.3kbps	2mW	No	20m	No	9*
ISSCC'18 [2]	65nm	5.8	DL:5Mbps UL:4kbps	10μW		1mm		0.01
VLSI'14 [3]	65nm	DL:24 UL:60	DL:6.5Mbps UL:1.2Mbps	11mW**		50cm		4.4
ISSCC'16 [4]	130nm	0.433	125kbps	16μW	Yes (Symmetric)	5mm		64***

\* Volume is 27mm<sup>3</sup>

\*\* Calculated data according to [1]

\*\*\* The area includes off-chip antenna (chip area is 0.8x0.8mm<sup>2</sup>)

[1] L. Chuo, et al., ISSCC, 2017.

[2] B. Zhao, et al., ISSCC, 2018.

[3] M. Tabesh, et al., VLSI, 2014.

[4] C. S. Juvekar, et al., ISSCC, 2016.

# Acknowledgement

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- **National Science Foundation (SpecEES ECCS-1824360)**
- **Virginia Diodes Inc. (VDI) for providing testing instruments**
- **Prof. Donhee Ham and Dr. Houk Jang at Harvard University for their support during the testing**
- **Prof. Nicholas Fang and Xinhao Li at MIT for their support during the testing**

Paper 29.9

# **4 x 4 Distributed Multi-Layer Oscillator Network for Harmonic Injection and THz Beamforming with +14dBm EIRP at 416GHz in a Lensless 65nm CMOS IC**

**Hooman Saeidi, Suresh Venkatesh, Chandrakanth Reddy Chappidi, Tushar Sharma, Chengjie Zhu, Kaushik Sengupta**

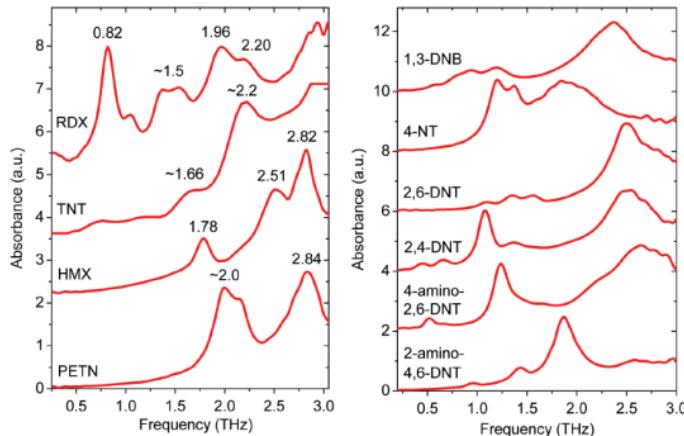
Princeton University, Electrical Engineering, Princeton, NJ



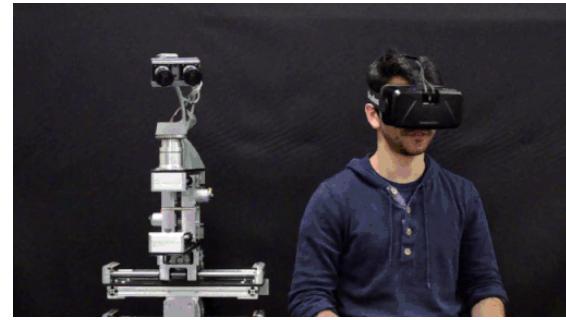
# THz Applications



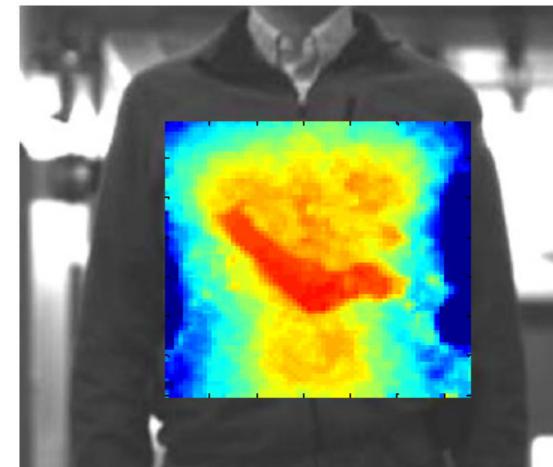
## High-resolution Sensing



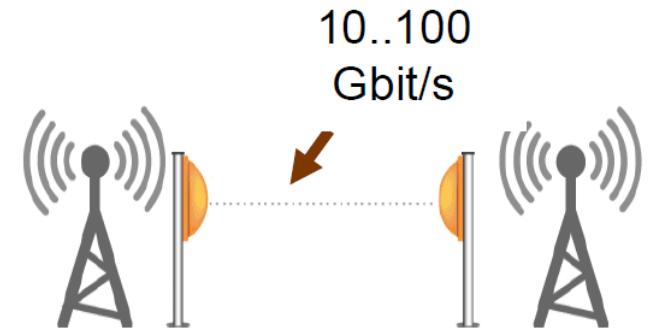
## Spectroscopy



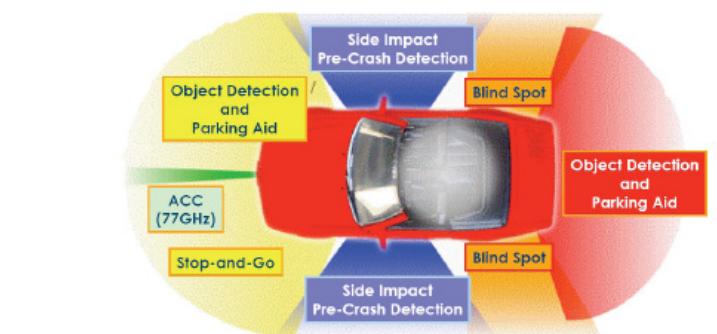
## Robotics and AR/VR



## Imaging



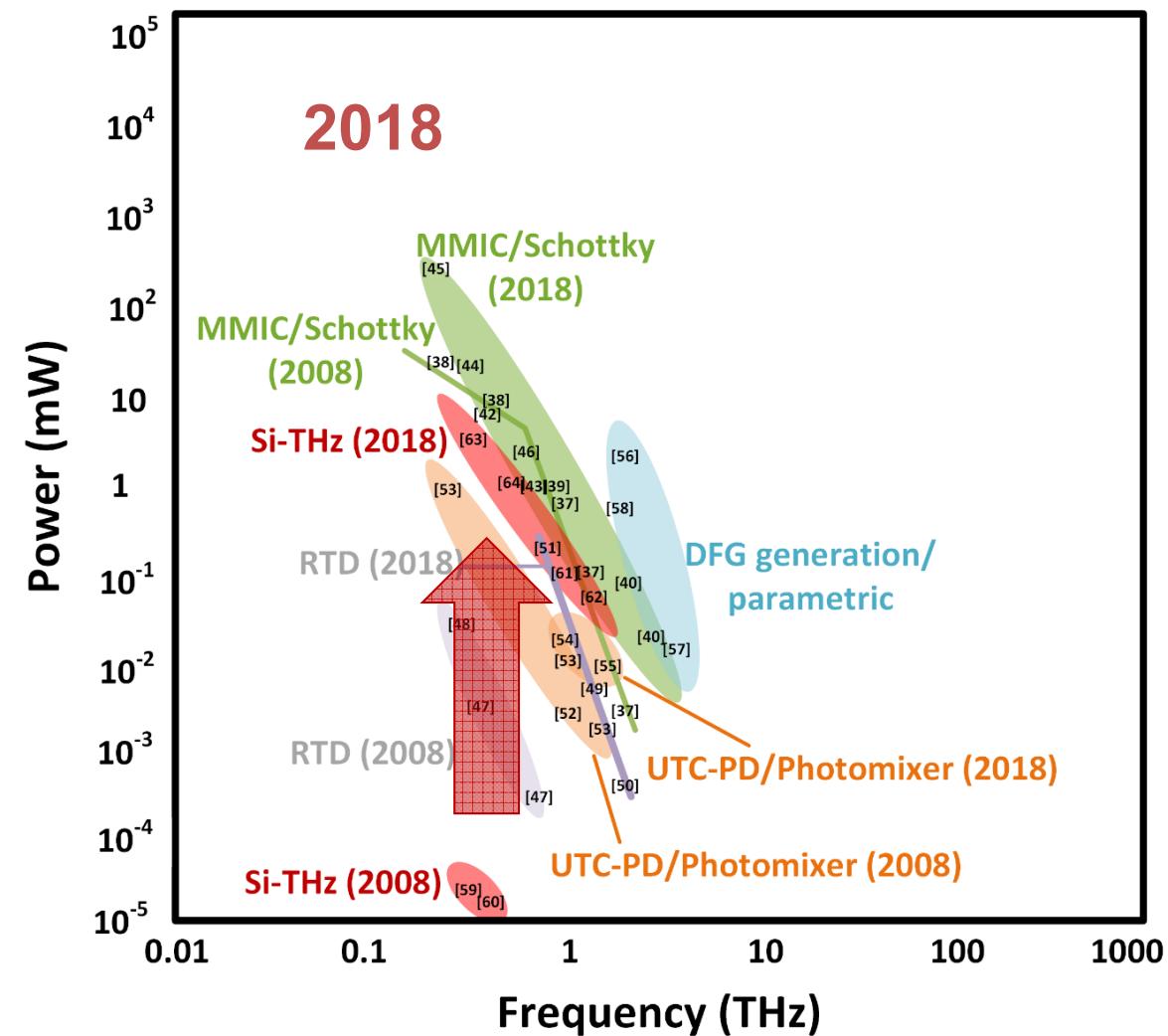
## Fronthaul/Backhaul



## Automotive Vision

□ Communication (backhaul), Sensing, Imaging and Spectroscopy

# THz Sources

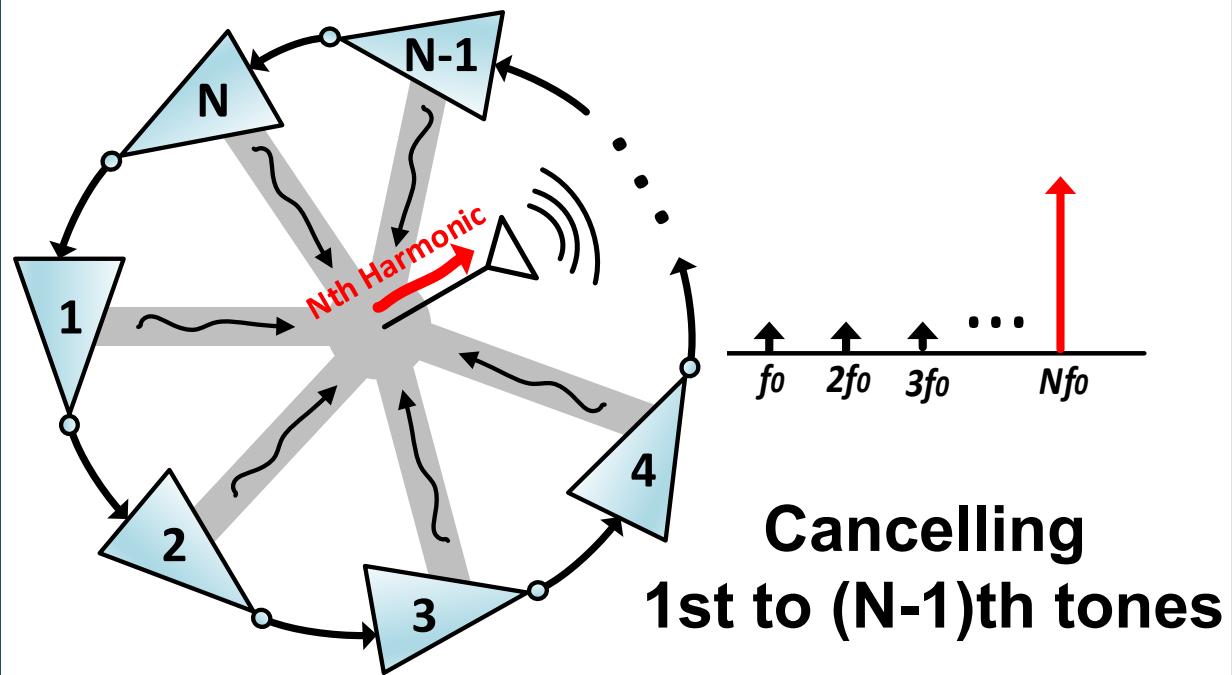


- Tremendous improvement of power generation in silicon at THz in the past decade.
- High efficient, high power generation needed in chip-scale THz systems where cost, size, scalability and room temperature operation are critical.

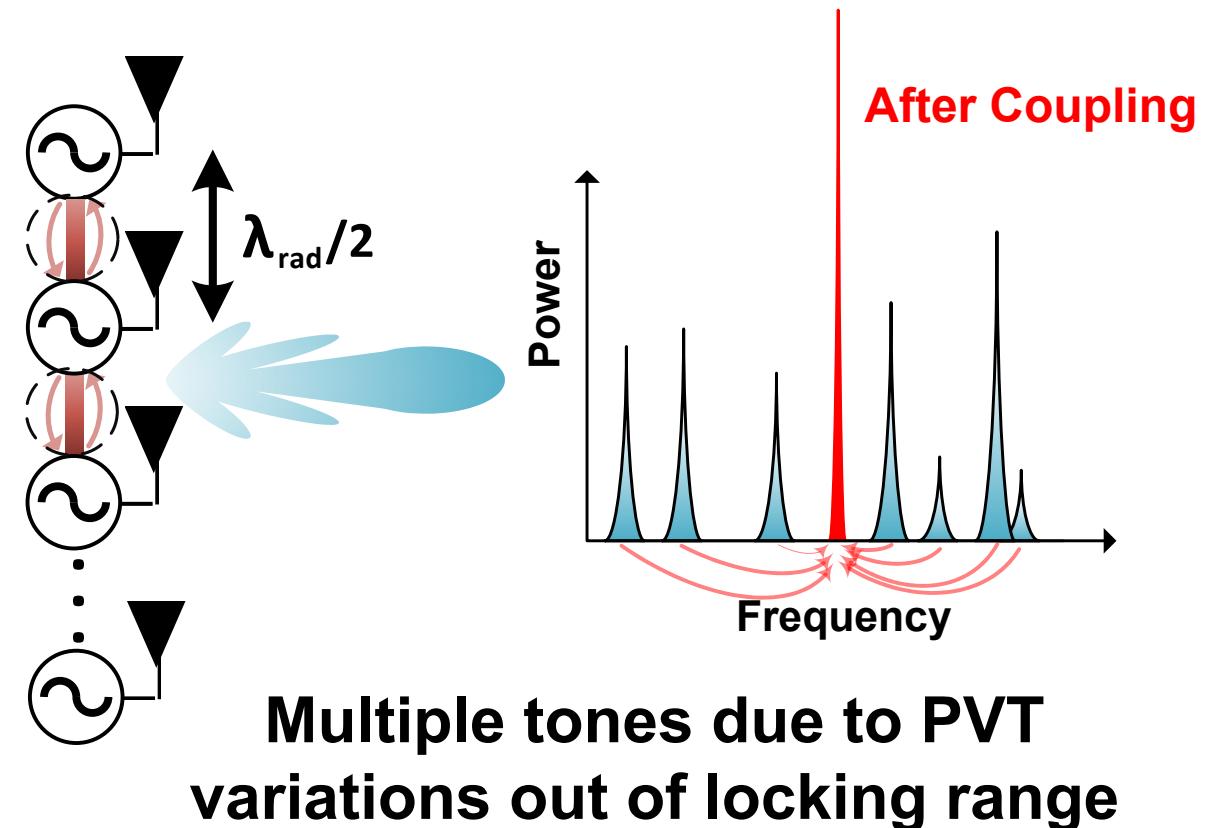
K.Sengupta, T.Nagatsuma and D.Mittleman,  
*Nature Electronics*, Dec. 2018.

# THz Power Generation

- Due to the limited Device  $f_{\max}$ , harmonic oscillators used to reach frequencies above  $f_{\max}$ .

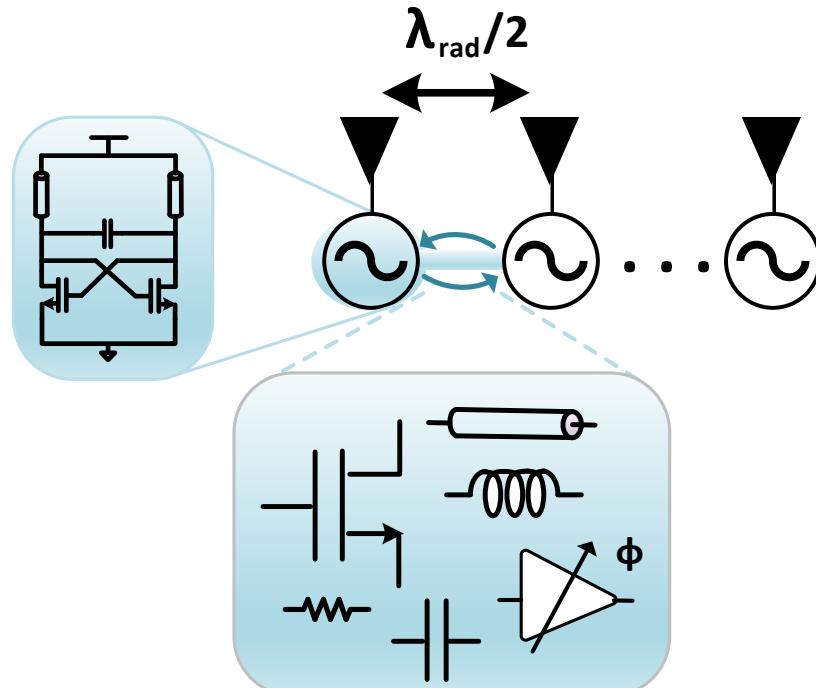


- Multiple coupled sources to boost up the radiated power.



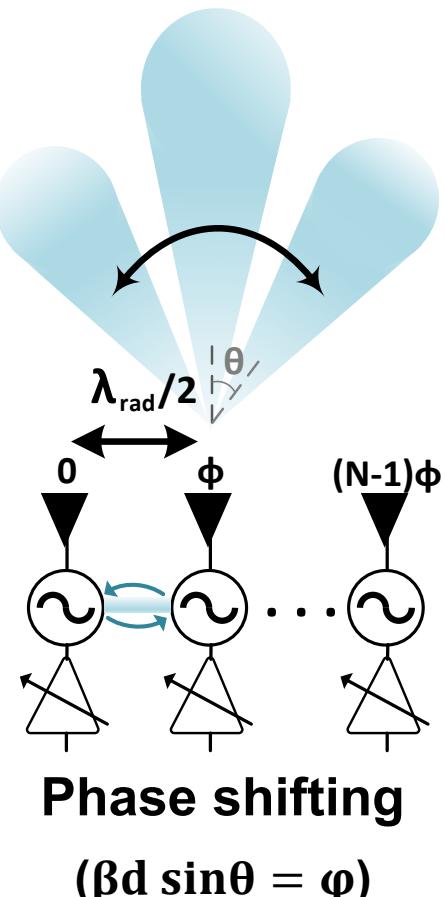
# Challenges in THz Sources

## 1. Locking the spaced sources



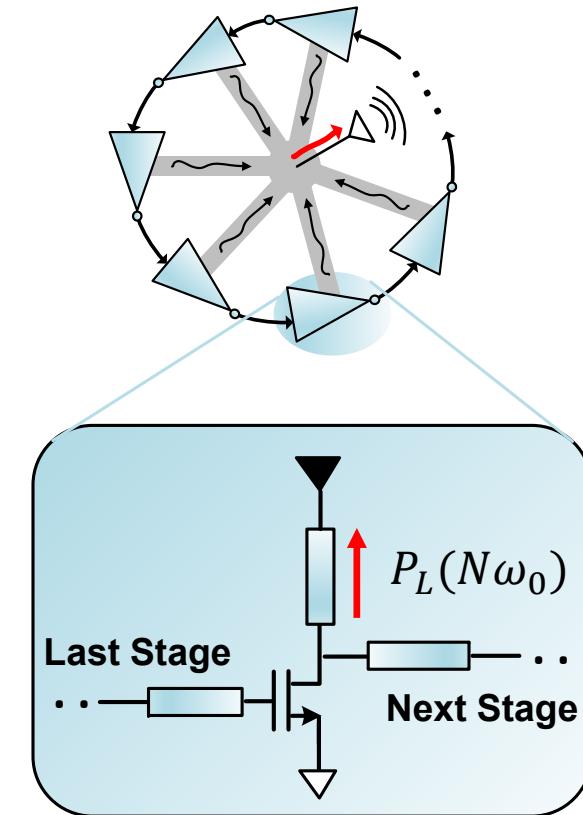
Active/ Passive Coupling

## 2. Phase difference for beamforming



Phase shifting  
( $\beta d \sin\theta = \varphi$ )

## 3. Optimum loading for High power generation



Optimum loading

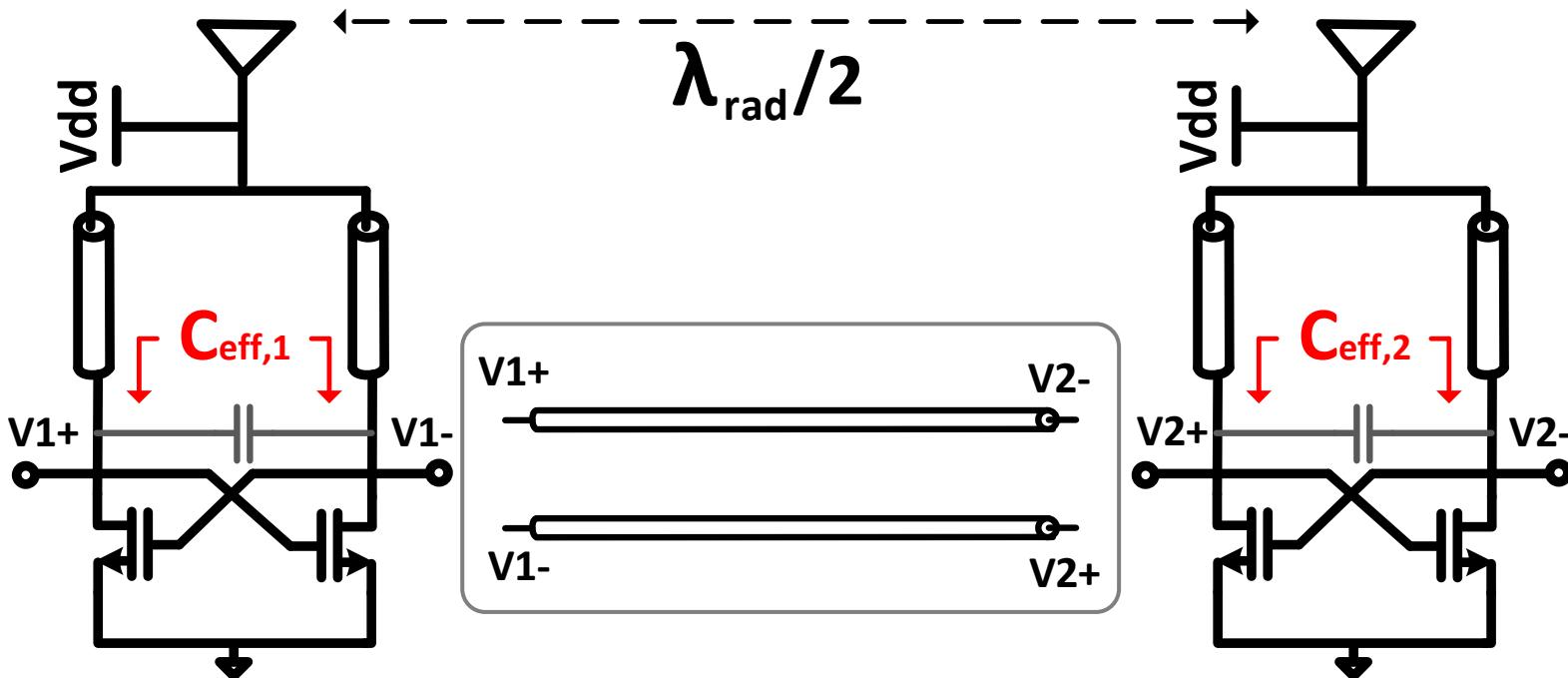
# Outline

- Large scale and Robust 2D Frequency Reference Network
- Multi-layer THz Power Generation and Beamforming Capability
- Measurement Results
- Conclusion

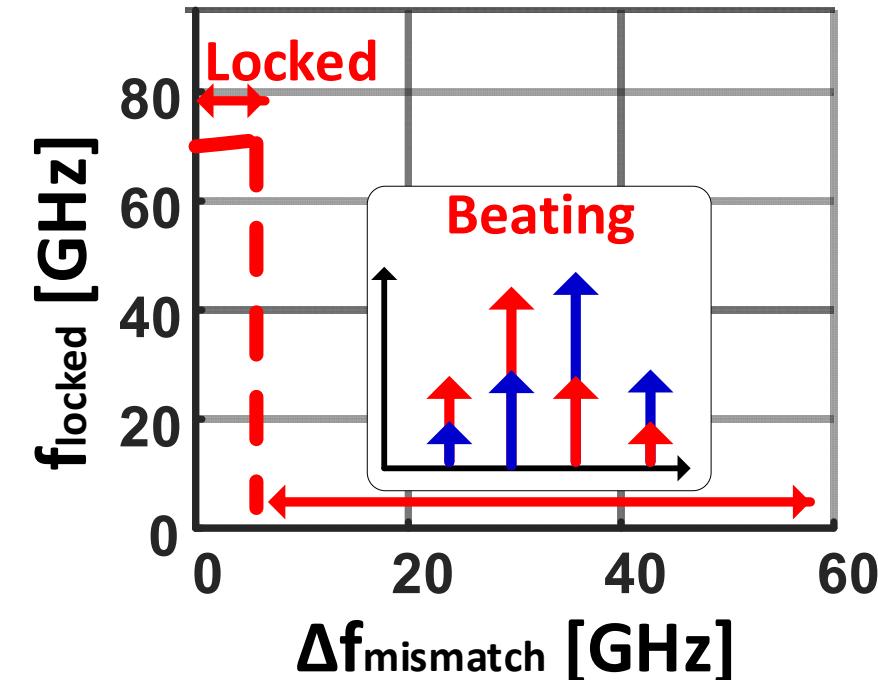
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# Tline-Coupled Oscillators

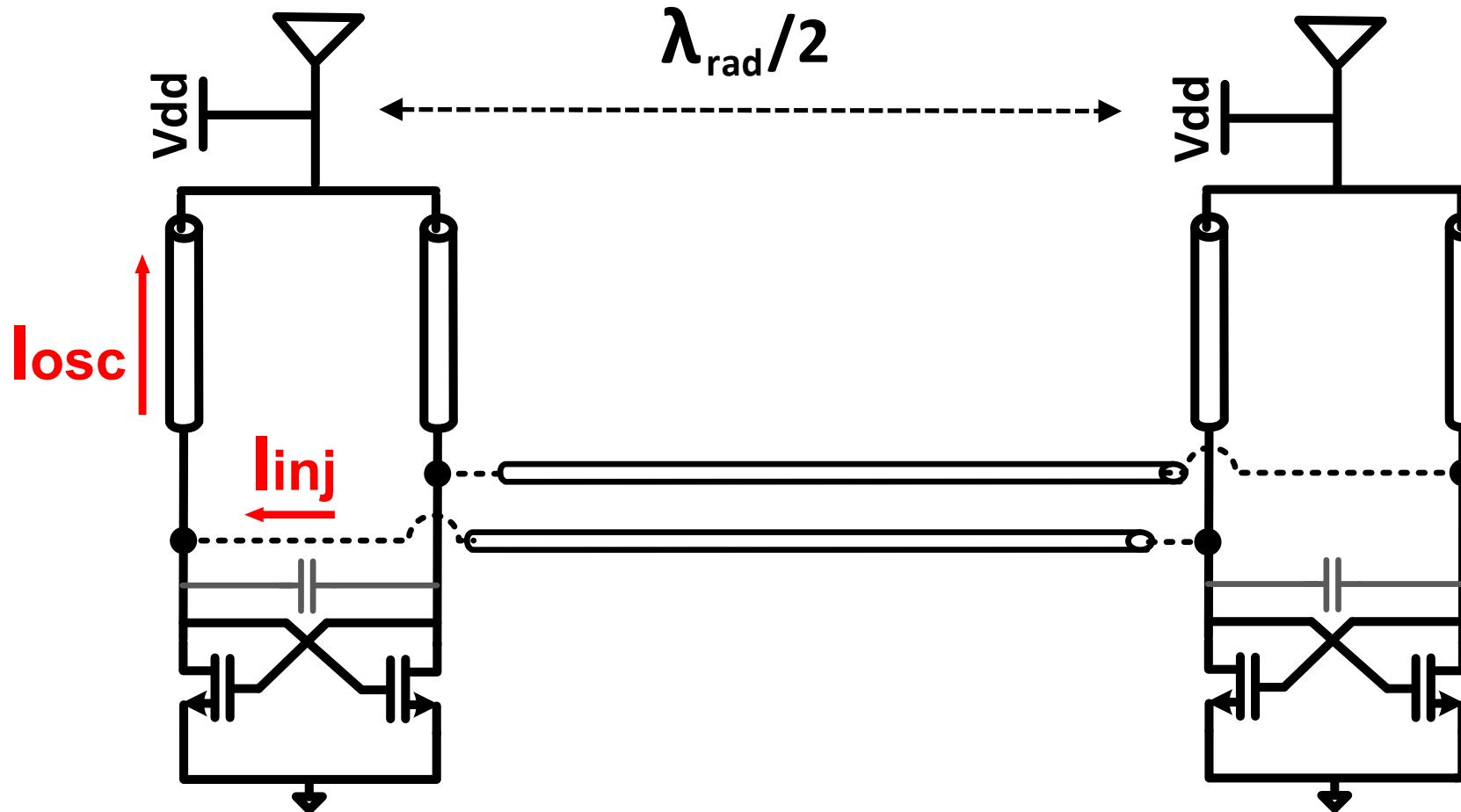


$$\Delta f_{mismatch} = \frac{1}{\sqrt{LC_{eff,1}\downarrow}} - \frac{1}{\sqrt{LC_{eff,2}\uparrow}}$$



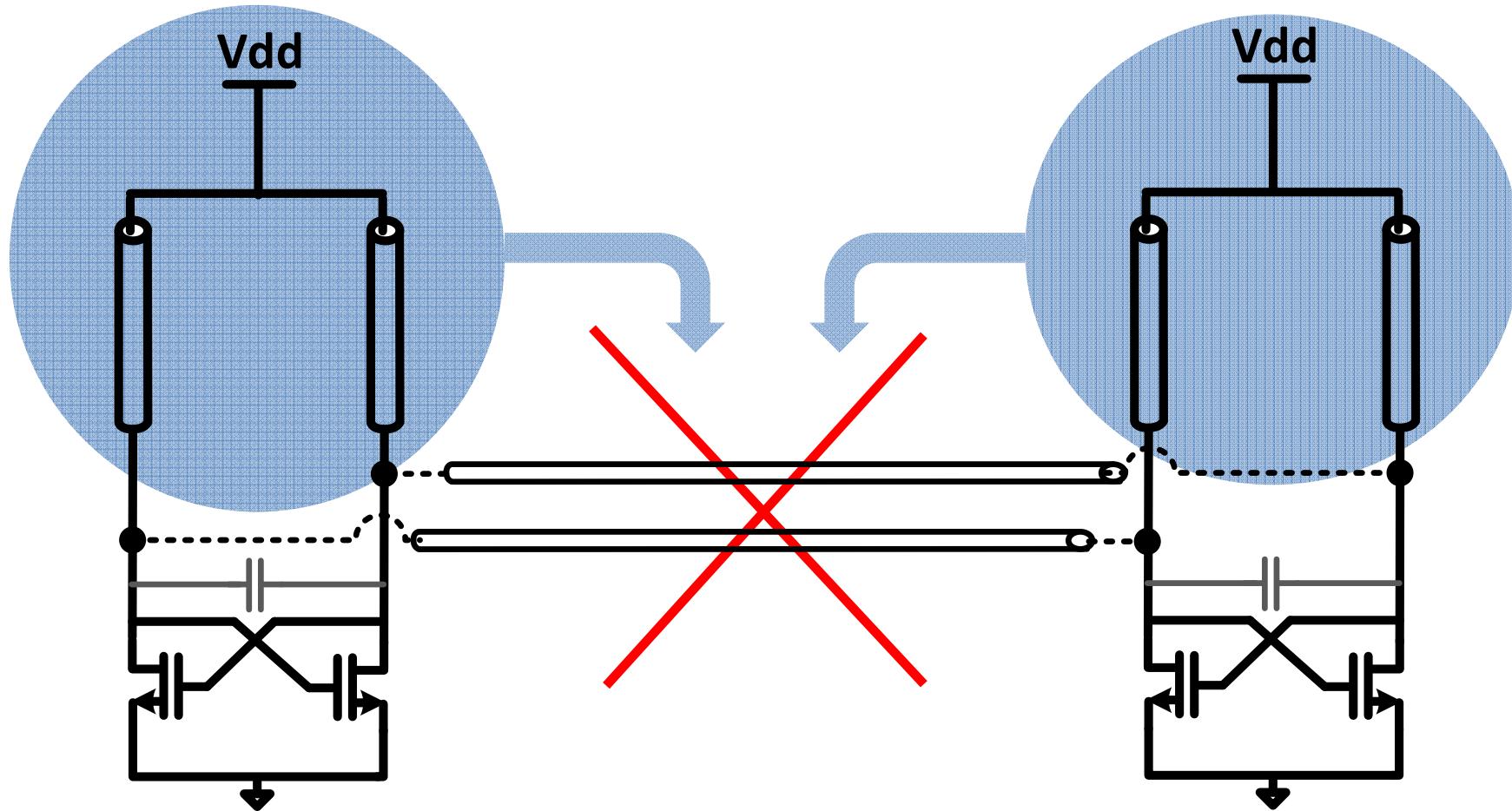
- Tline-based coupled oscillator sources.
- Even small mismatches can force them out of the locking range.

# Tline-Coupled Oscillators



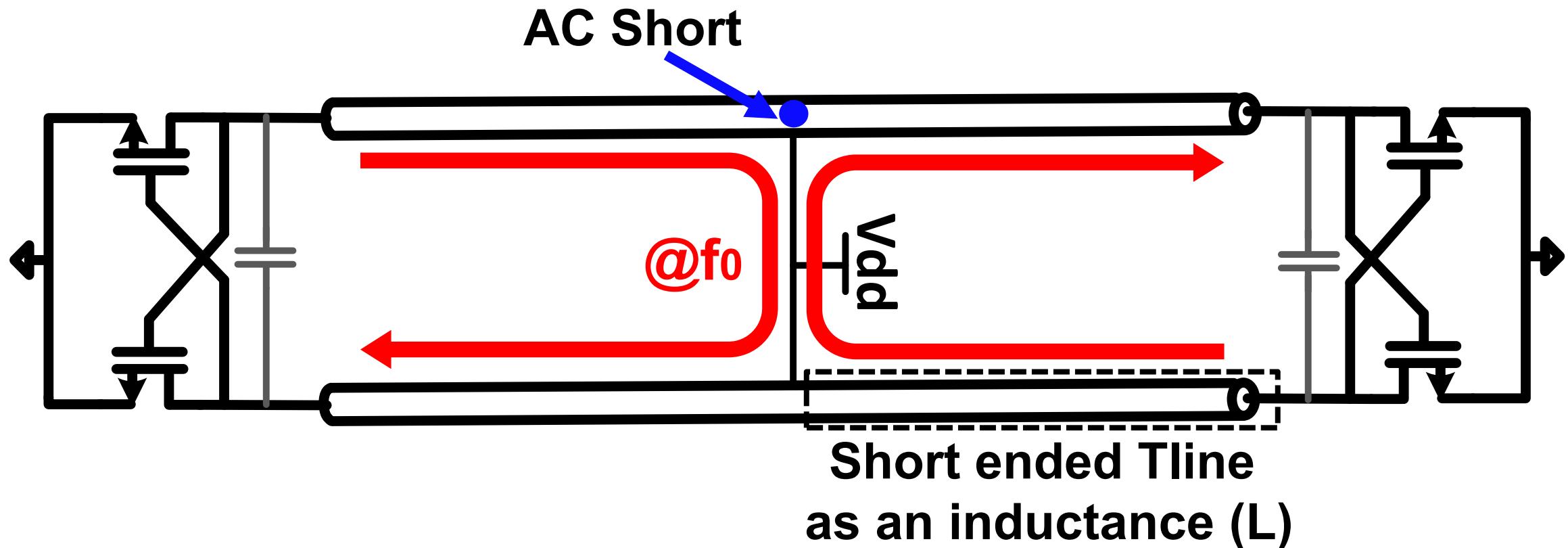
- Under small injection, based on Adler's equation :  $\frac{\Delta\omega}{\omega} \propto \frac{I_{Inj}}{I_{osc}}$

# Coupling Network = Resonator Network



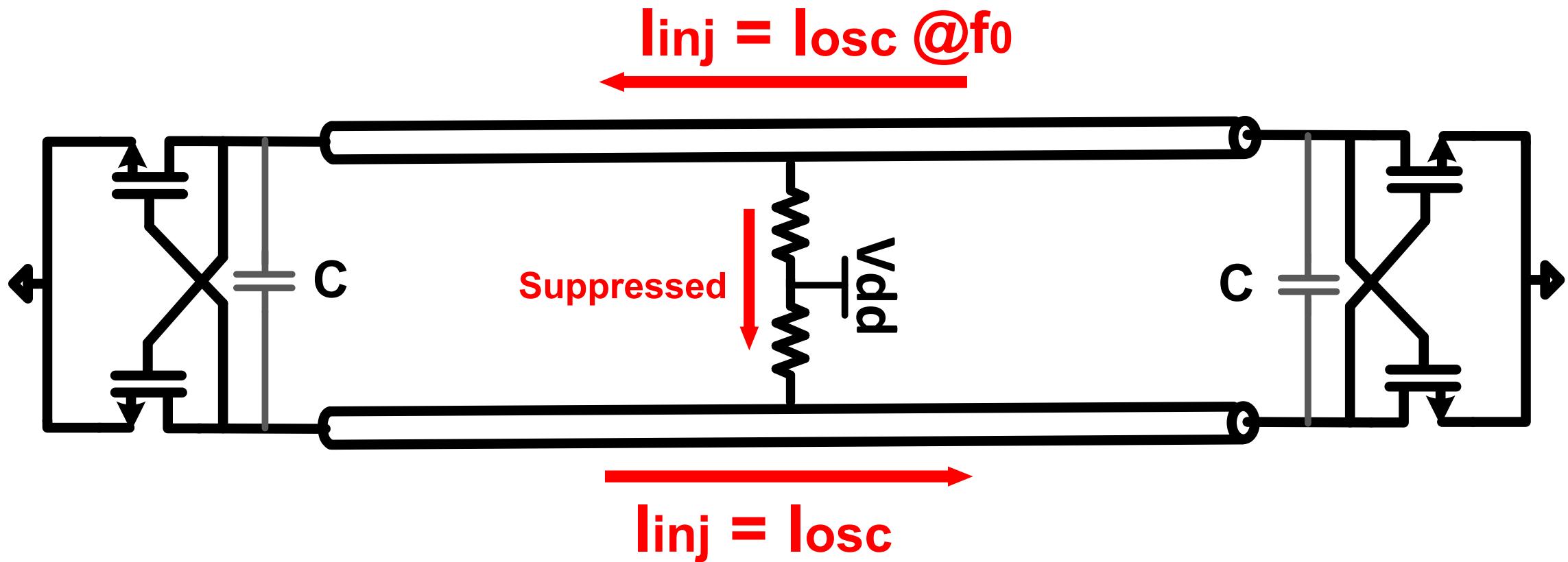
- Removing the coupling network and replacing the coupling network with the resonator network.

# Uncoupled System



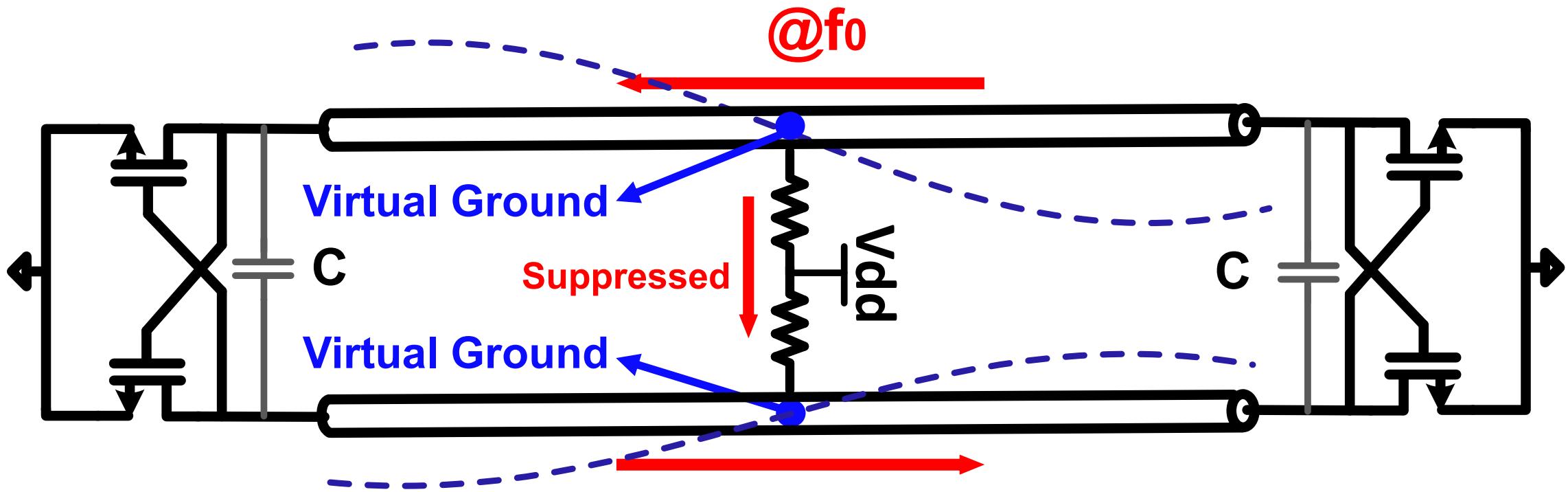
- This results in two uncoupled oscillator.

# Dual Core Distributed Oscillator



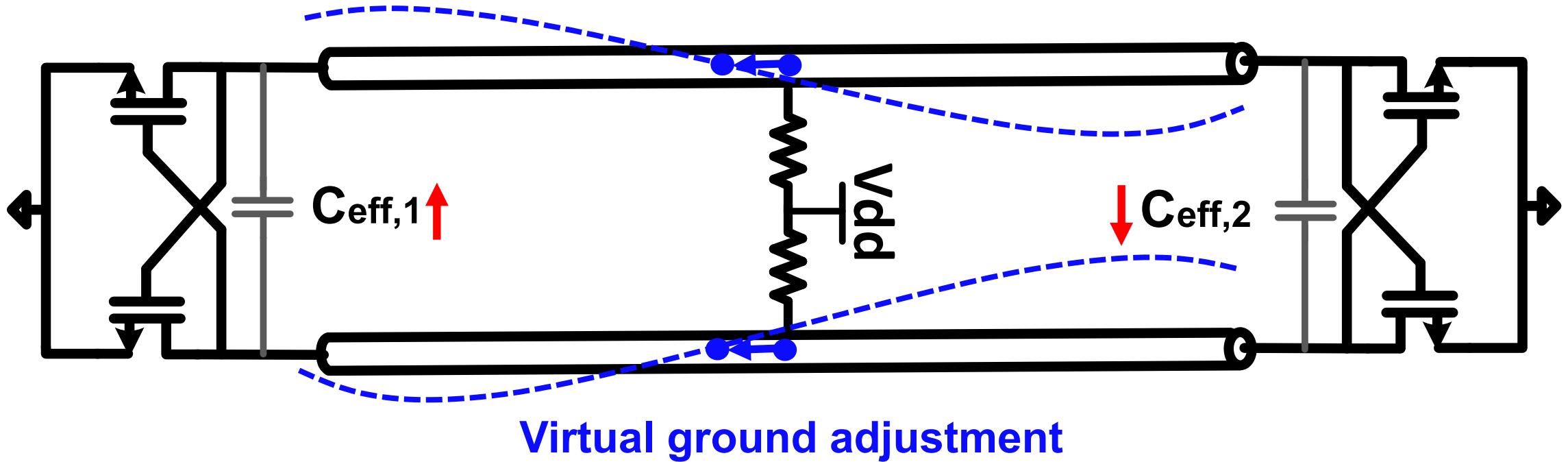
- The resistor suppresses any common mode oscillation
- Transparent to the fundamental oscillation.

# Dual Core Distributed Oscillator



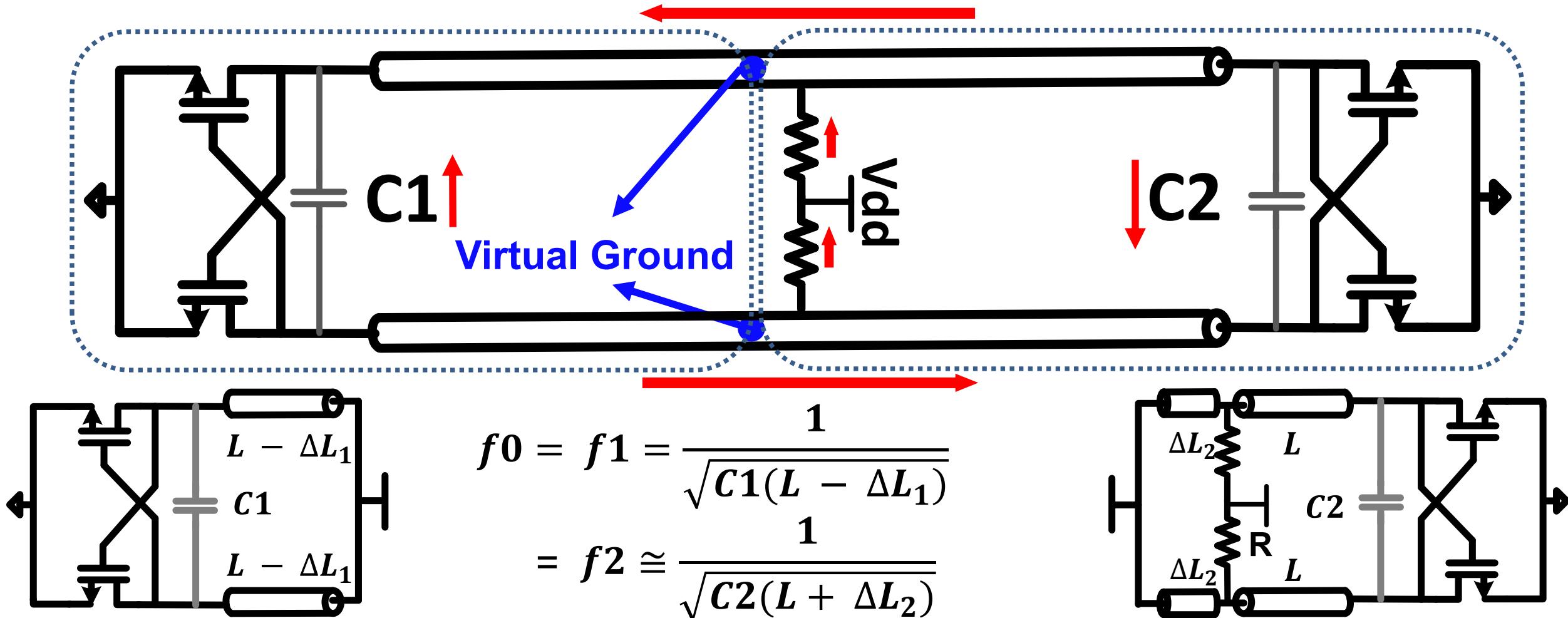
- The midpoint will be seen as a virtual ground.
- That structure will behave as a ***single oscillator*** with two separated – Gm Cells.

# Mismatches in the Dual-Core Oscillator



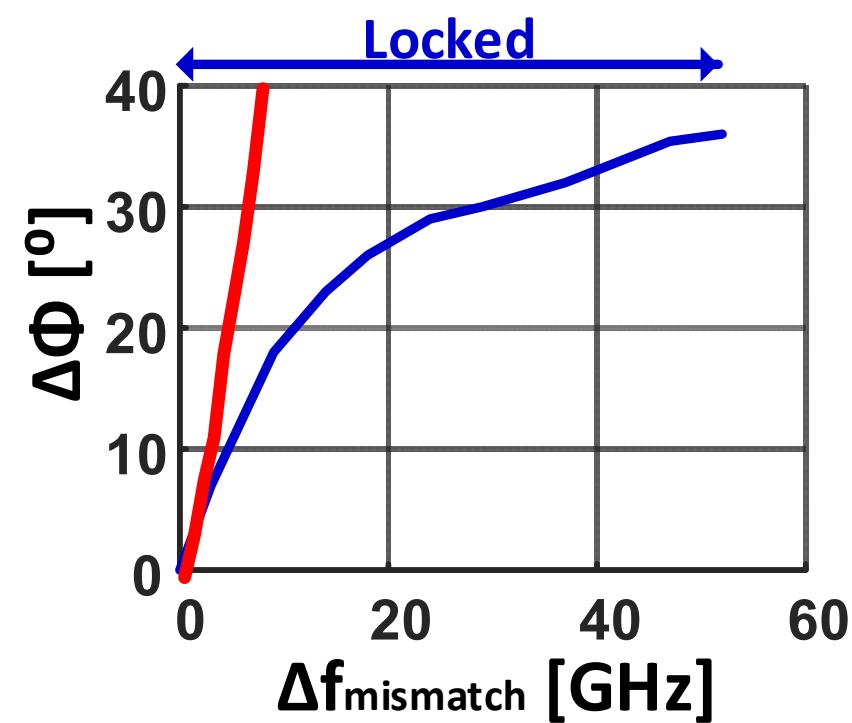
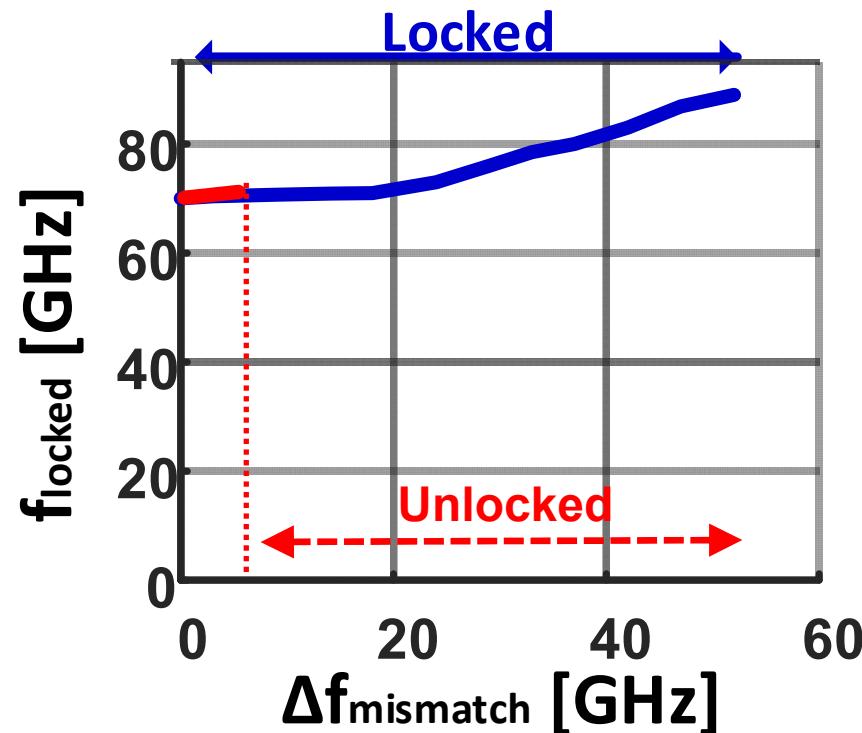
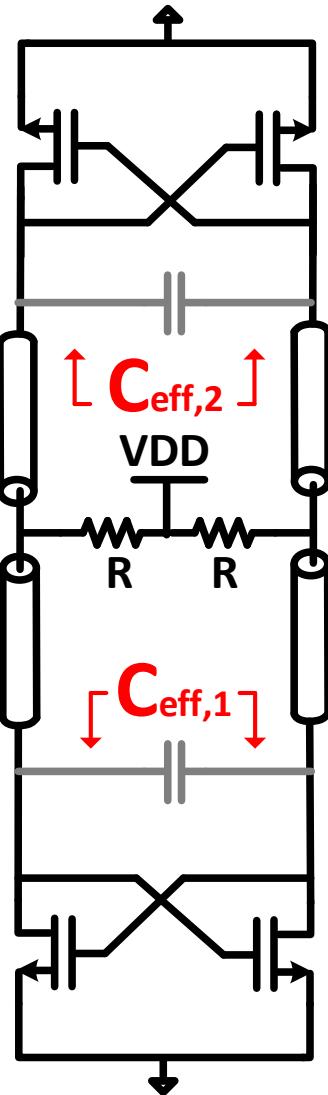
- Virtual ground will move to adjust the effect of mismatch between 2 cells.

# Mismatches in the Dual-Core Oscillator



29.9: A 4 x 4 Distributed Multi-Layer Oscillator Network for Harmonic Injection and THz Beamforming with 14dBm EIRP  
at 416GHz in a Lensless 65nm CMOS IC

# Locking Range = Oscillation Range

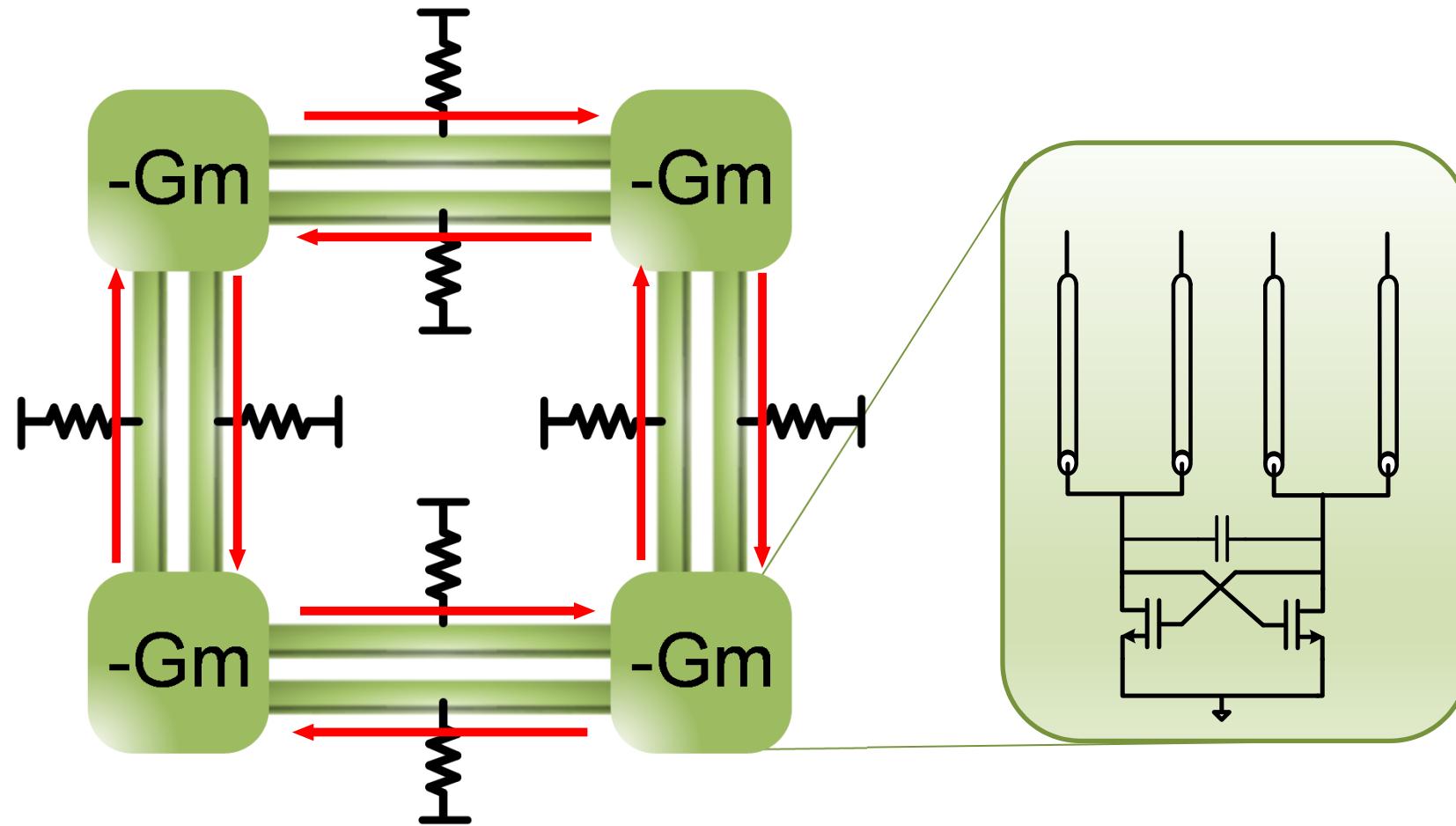


$$\Delta f_{mismatch} = \frac{1}{\sqrt{LC_{eff,1}}} - \frac{1}{\sqrt{LC_{eff,2}}}$$

Tline Coupled —————  
Dual Core OSC —————

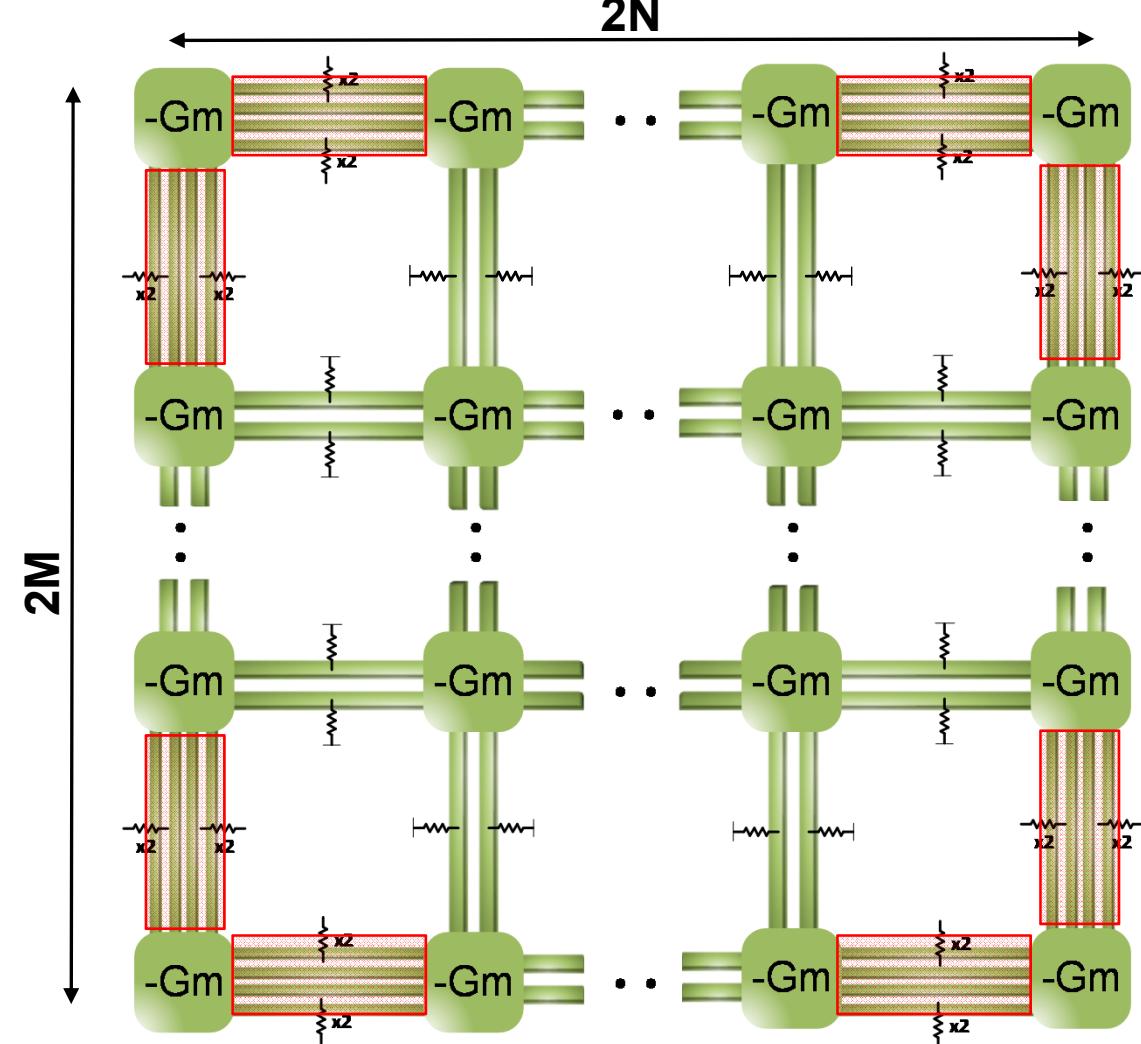
- The pair oscillates synchronously with small phase difference under very large mismatches.

# Scaling Up the Synchronous Oscillator Network

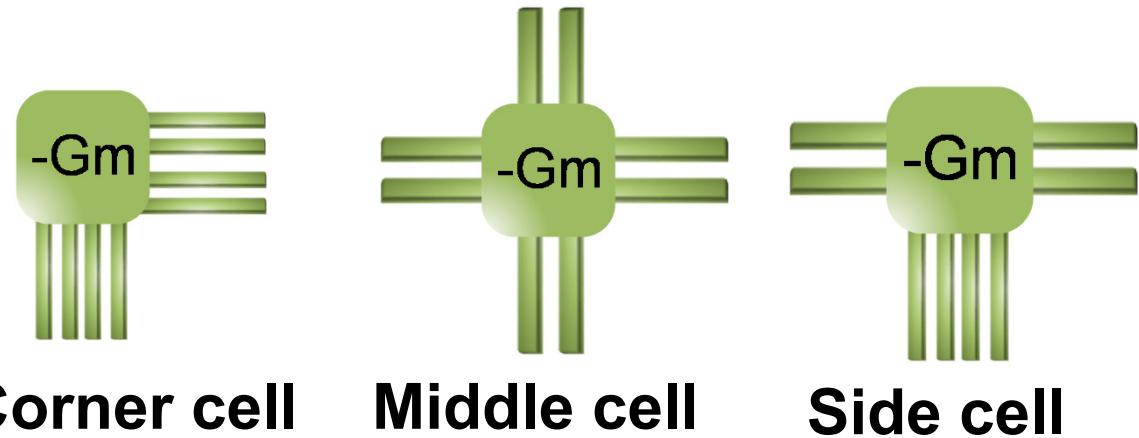


- The network behaves as a single oscillator with 4 spaced  $-Gm$  cells.

# Scalable Oscillator Network



**$2N \times 2M$  Core Oscillator**



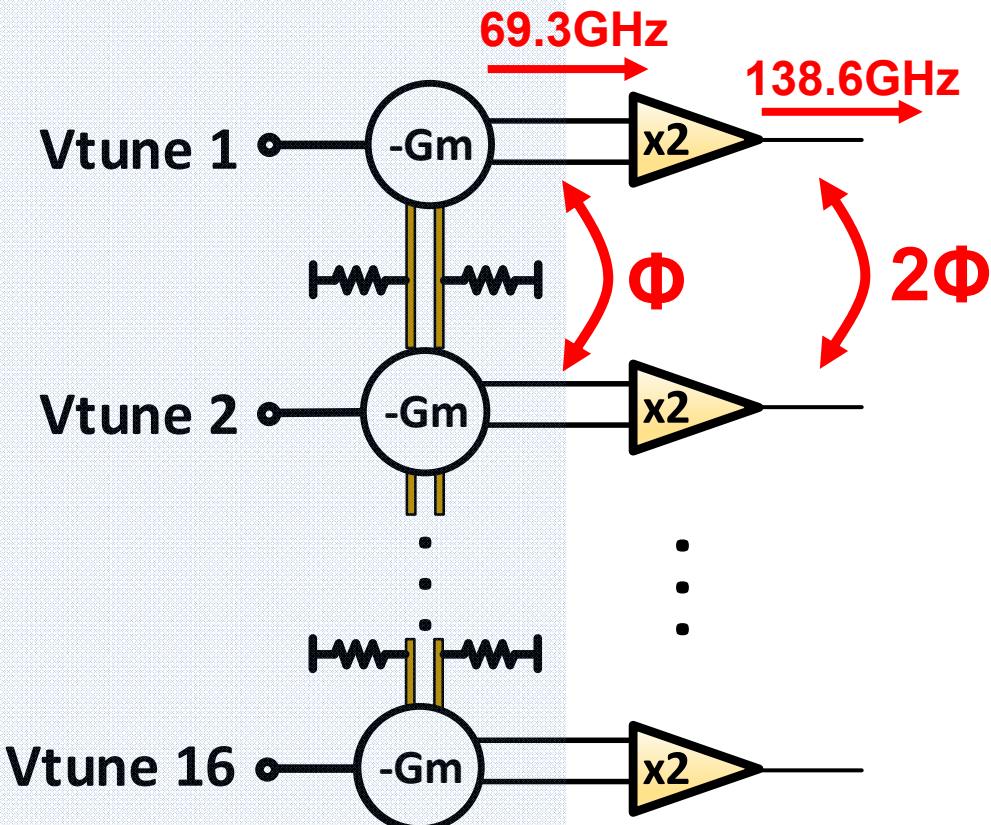
- Corner, side, and middle cells are loaded equally.
- Here we built  $4 \times 4$  oscillator network around 70 GHz.

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# Beamforming and Power Generation

## Highly locked Sources

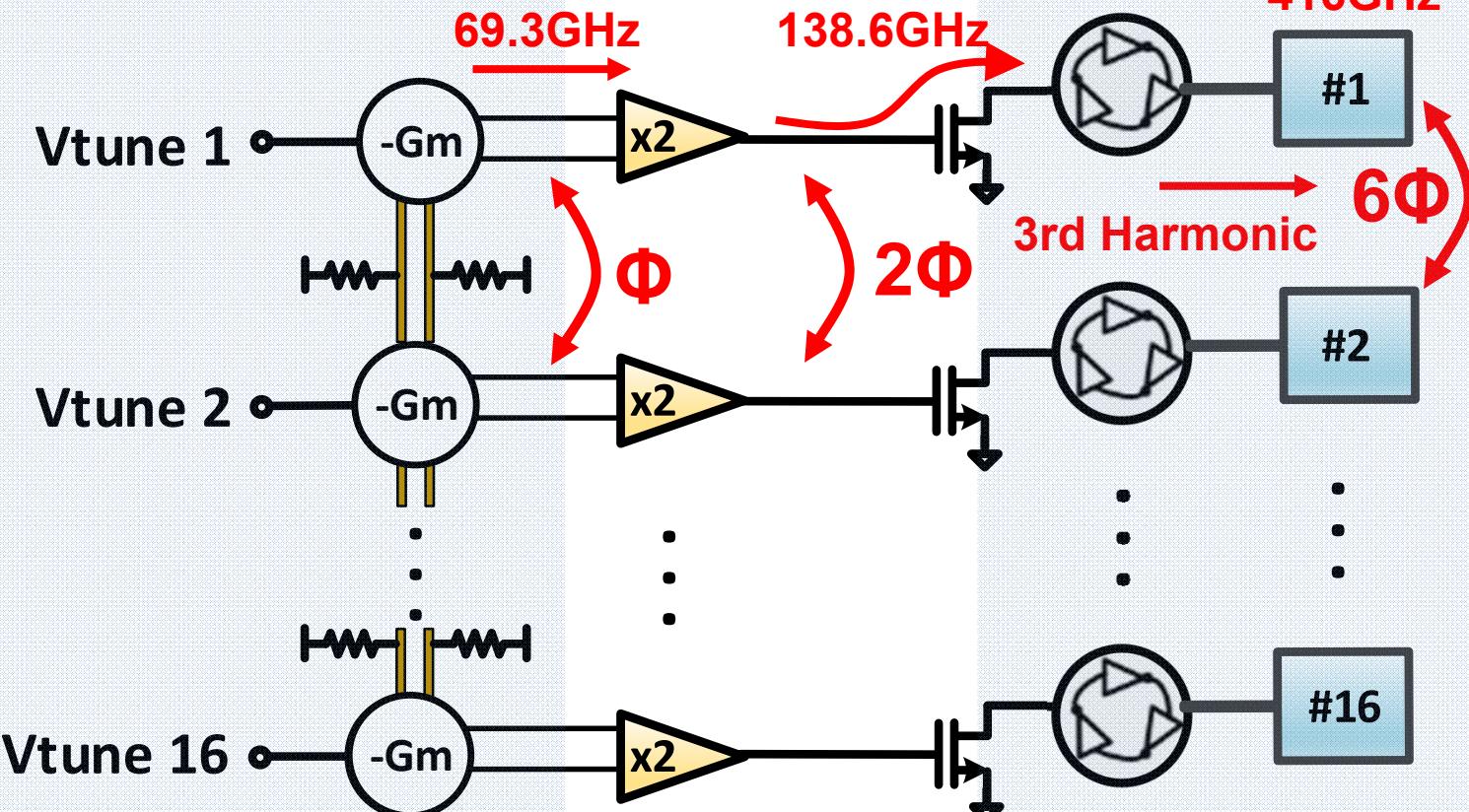


## Multiplying the phase difference

- Adding varactors will enable us to tune the frequency from 68-72GHz
- Doublers are operating at 139 GHz which creates phase difference of  $2\Phi$  (required for Beamforming)

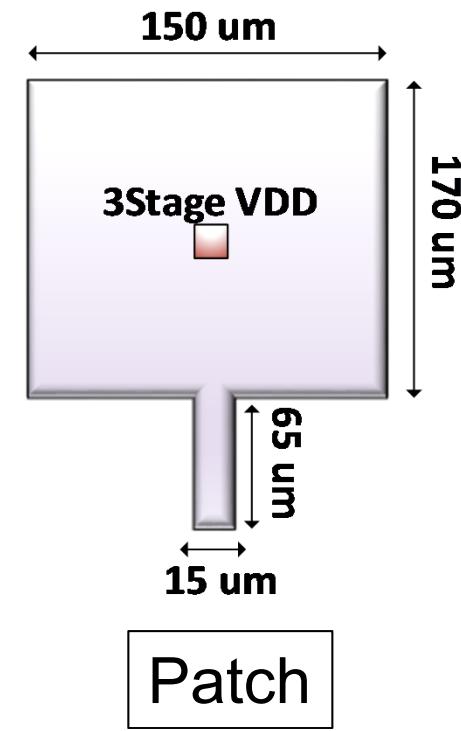
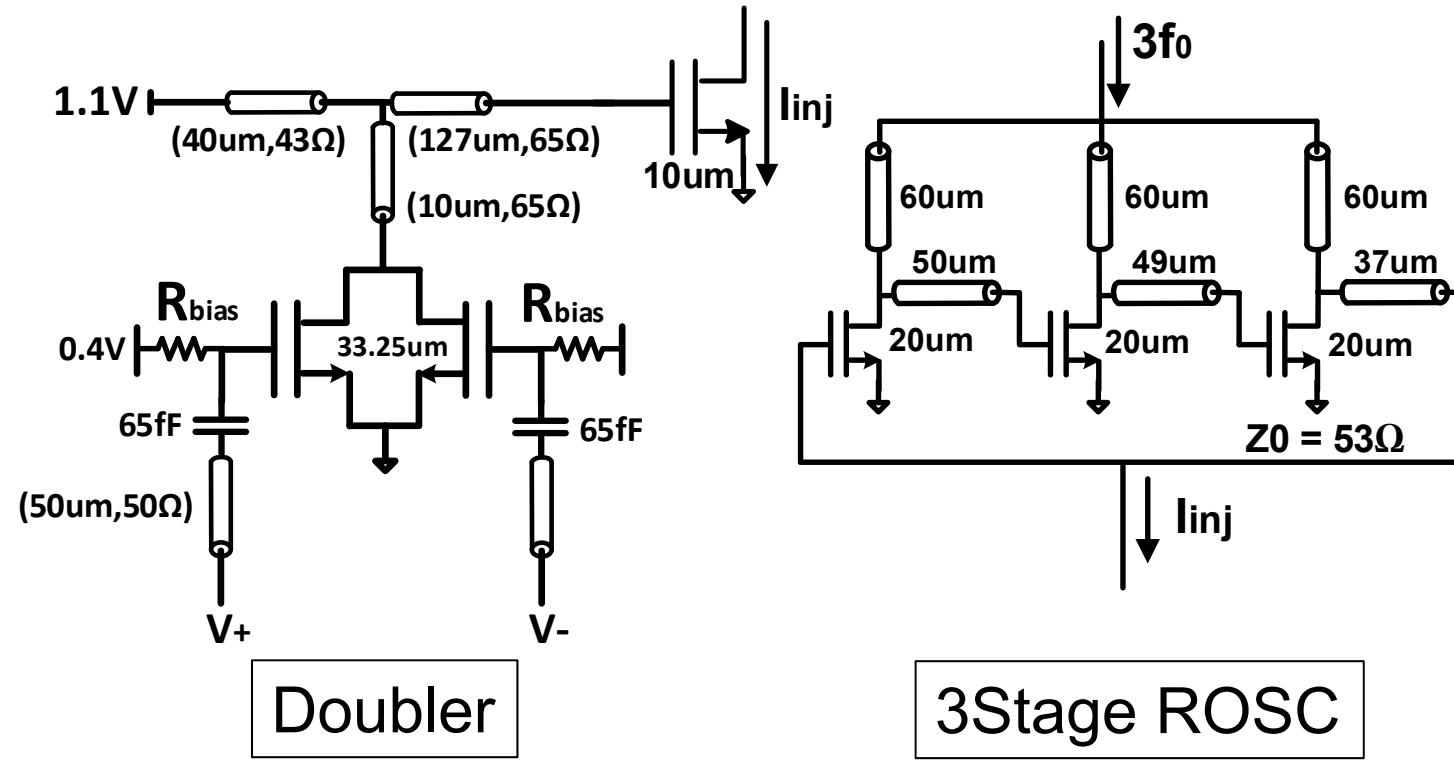
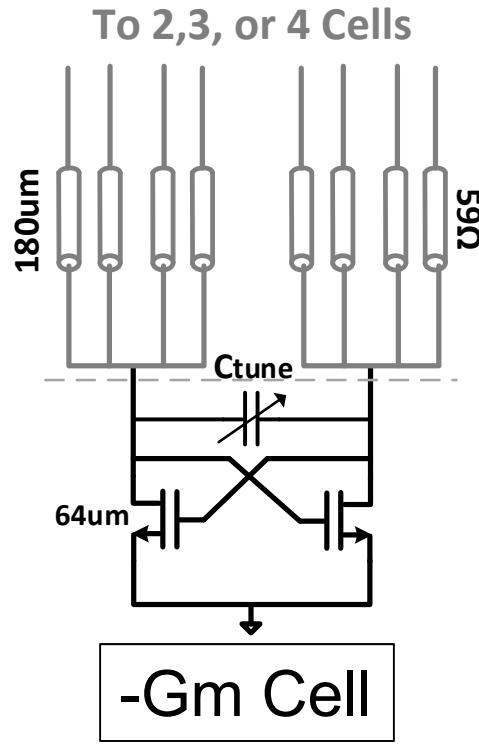
# Beamforming and Power Generation

## Highly locked Sources



- Doubler locked with a 3-stage ring oscillator for output power at 416 GHz.
- $\Phi$  variation at 1<sup>st</sup> layer translates to  $6\Phi$  at output under locking condition.
- Simulated EIRP=15 dBm with -2dBm total radiated power

# Circuit Blocks

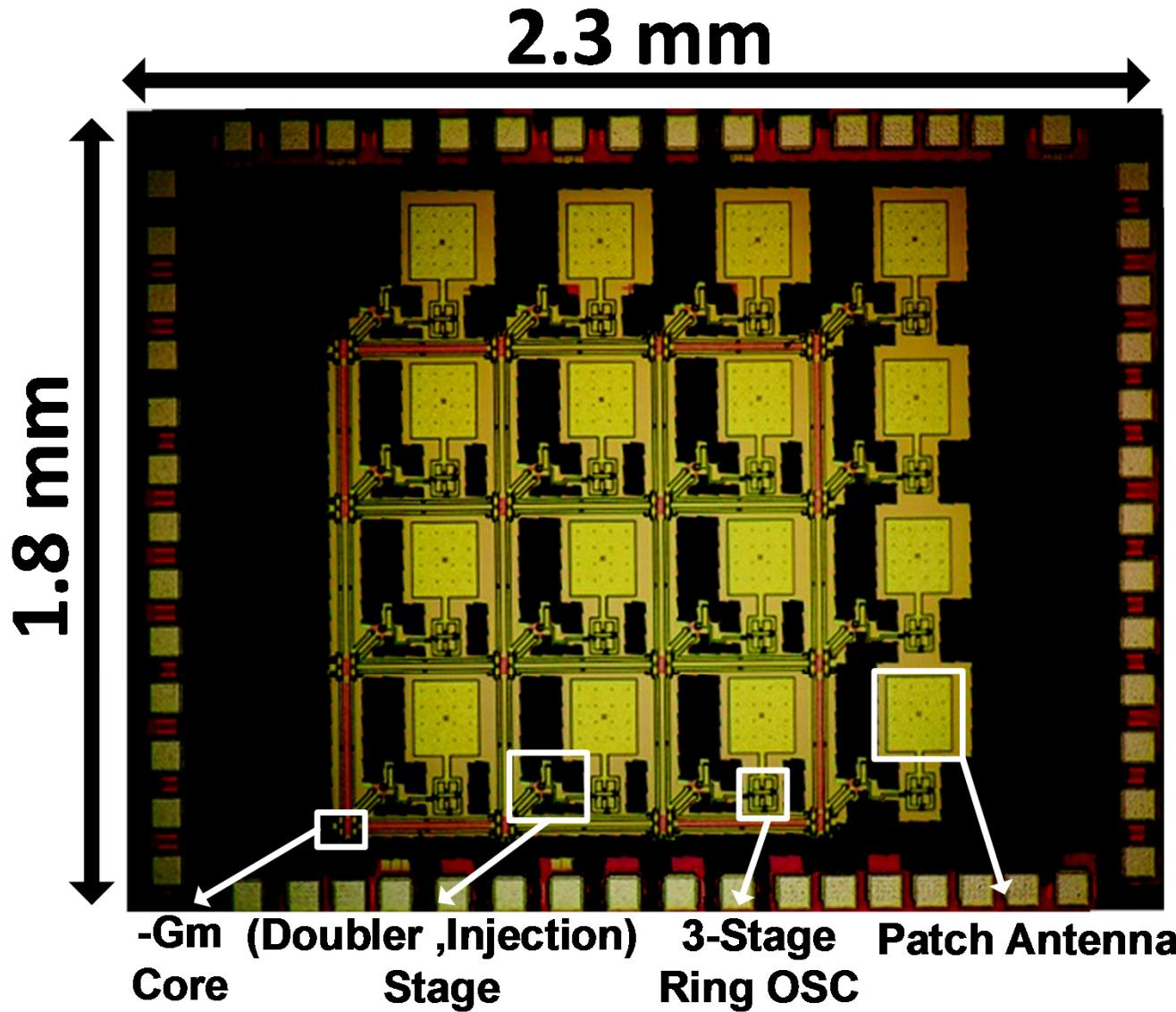


- Varactors will provide frequency tuning range of 68-72GHz.
- Peak simulated radiated power = -2dBm @416GHz.
- Patch antenna efficiency @416GHz = 47%.

# Outline

- Large scale and Robust 2D Frequency Reference Network
- Multi-layer THz Power Generation and Beamforming Capability
- Measurement Results
- Conclusion

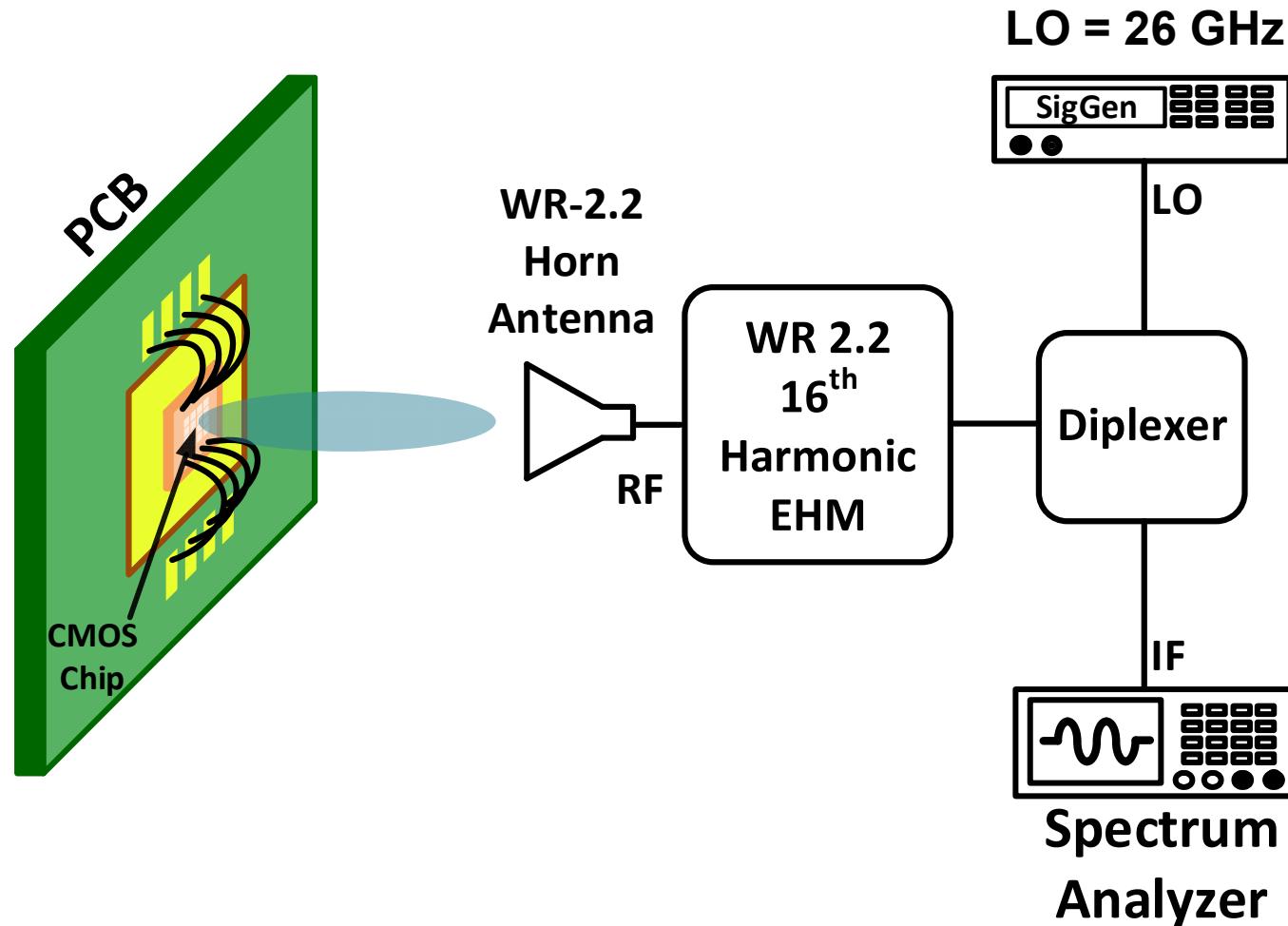
# Chip Layout



- Chip fabricated in 65 nm CMOS
- Chip area=1.8x2.3 mm<sup>2</sup>.

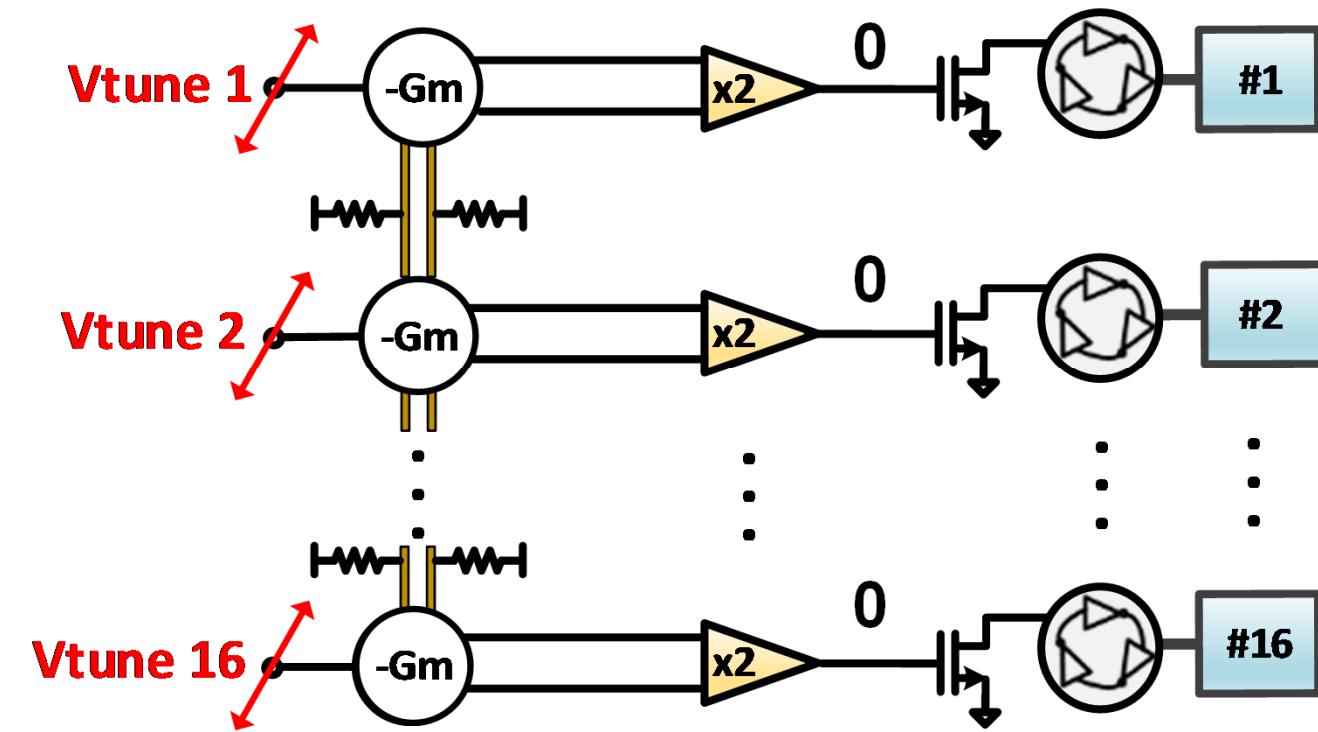
# Measurement Setup

- The measurement setup is shown in the following:



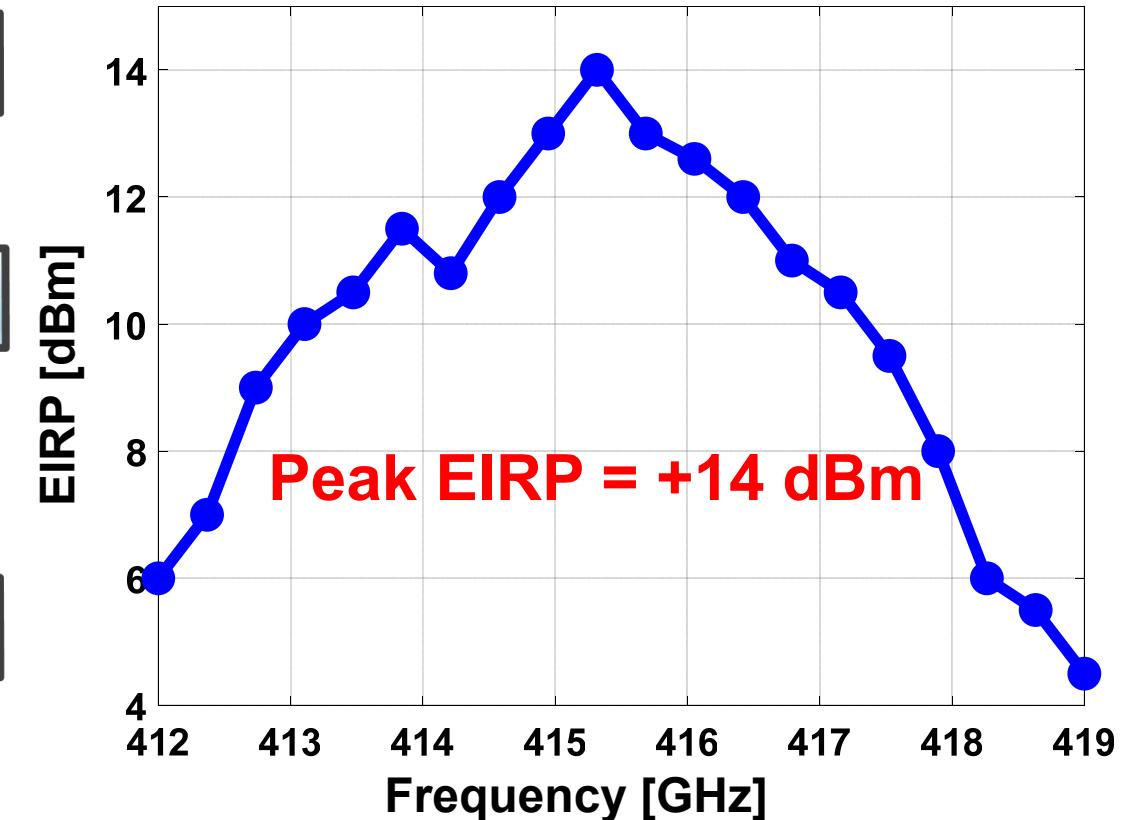
29.9: A 4 x 4 Distributed Multi-Layer Oscillator Network for Harmonic Injection and THz Beamforming with 14dBm EIRP  
at 416GHz in a Lensless 65nm CMOS IC

# EIRP Measurement

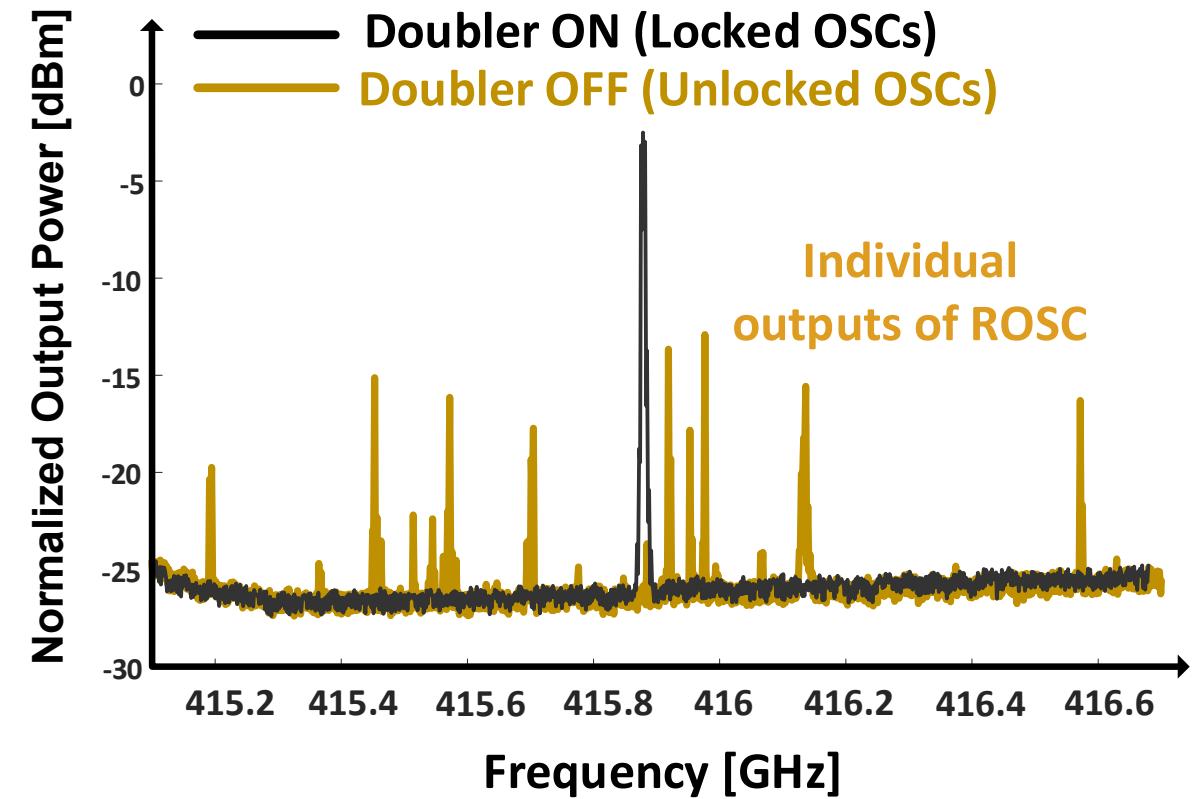
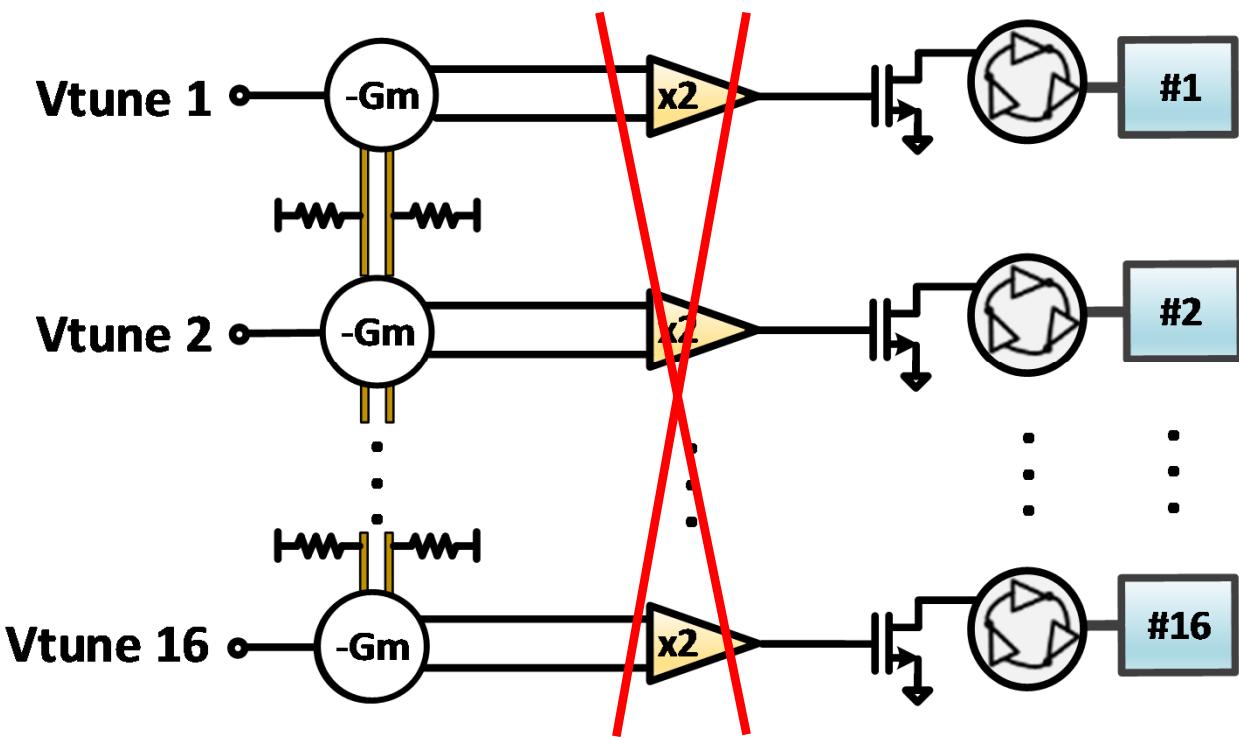


$V_{tune1} = V_{tune2} = \dots = V_{tune16}$

- Measured peak EIRP = +14 dBm at 416 GHz.



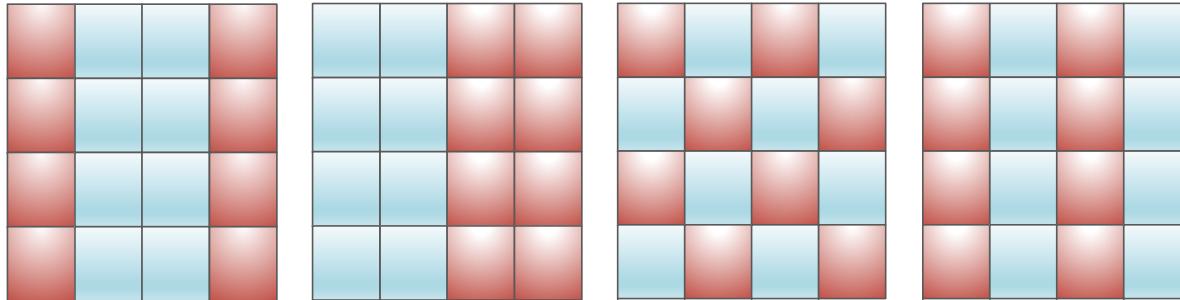
# THz Chip Characterization



- Turning on the doublers results locks all radiating signals across 415-417 GHz to a single frequency tone.

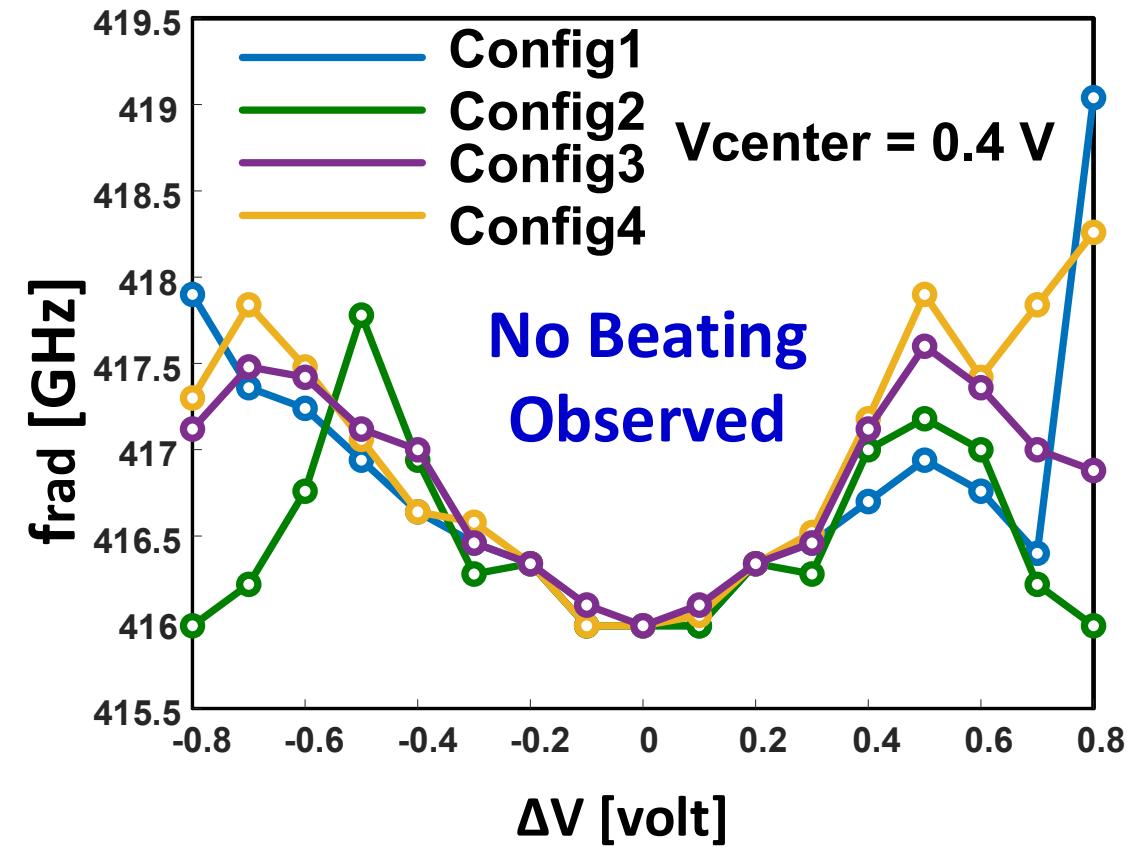
# Robustness Measurement

Config1    Config2    Config3    Config4



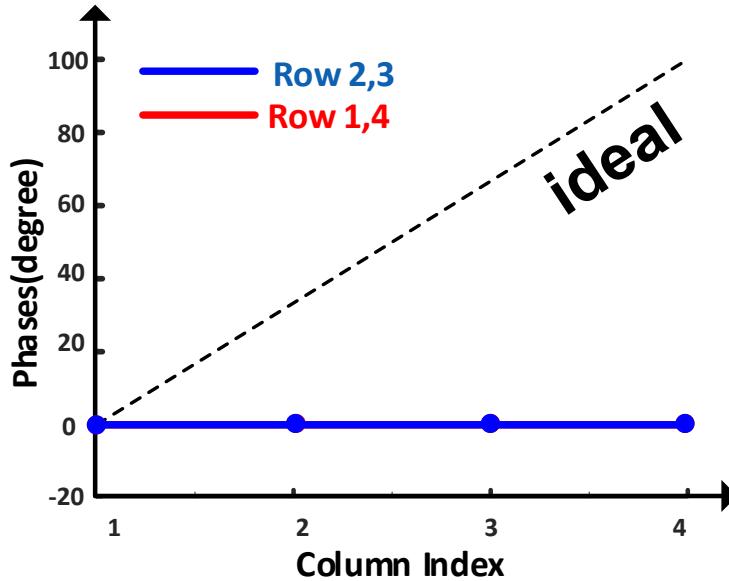
$V_{tune1} = V_{center} + \Delta V/2$   
  $V_{tune2} = V_{center} - \Delta V/2$

- Across end-to-end variations of the tuning configurations, the chip radiated synchronously.



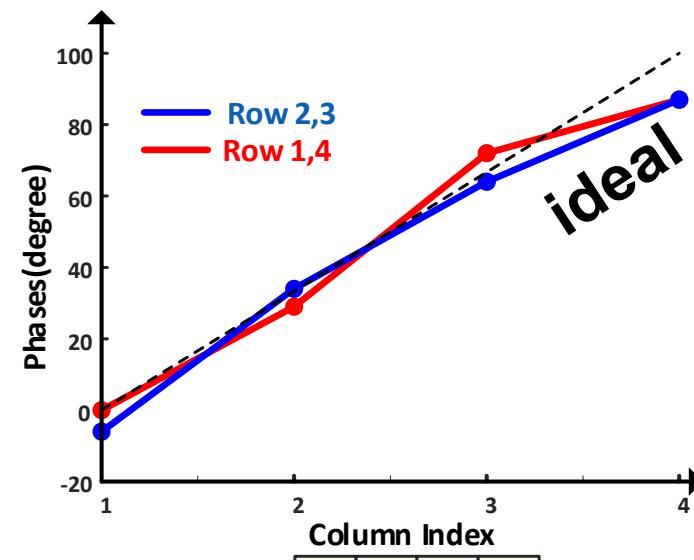
# Beamforming Optimization

Initial State



0.4	0.4	0.4	0.4
0.4	0.4	0.4	0.4
0.4	0.4	0.4	0.4
0.4	0.4	0.4	0.4

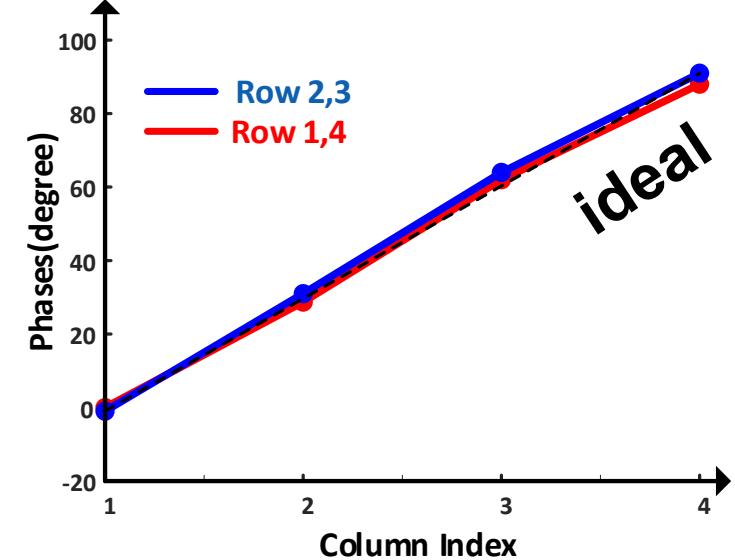
Optimized Step1



1	0.5	0.7	0
1	0.5	0.7	0
1	0.5	0.7	0
1	0.5	0.7	0

optimization

Optimized Step2

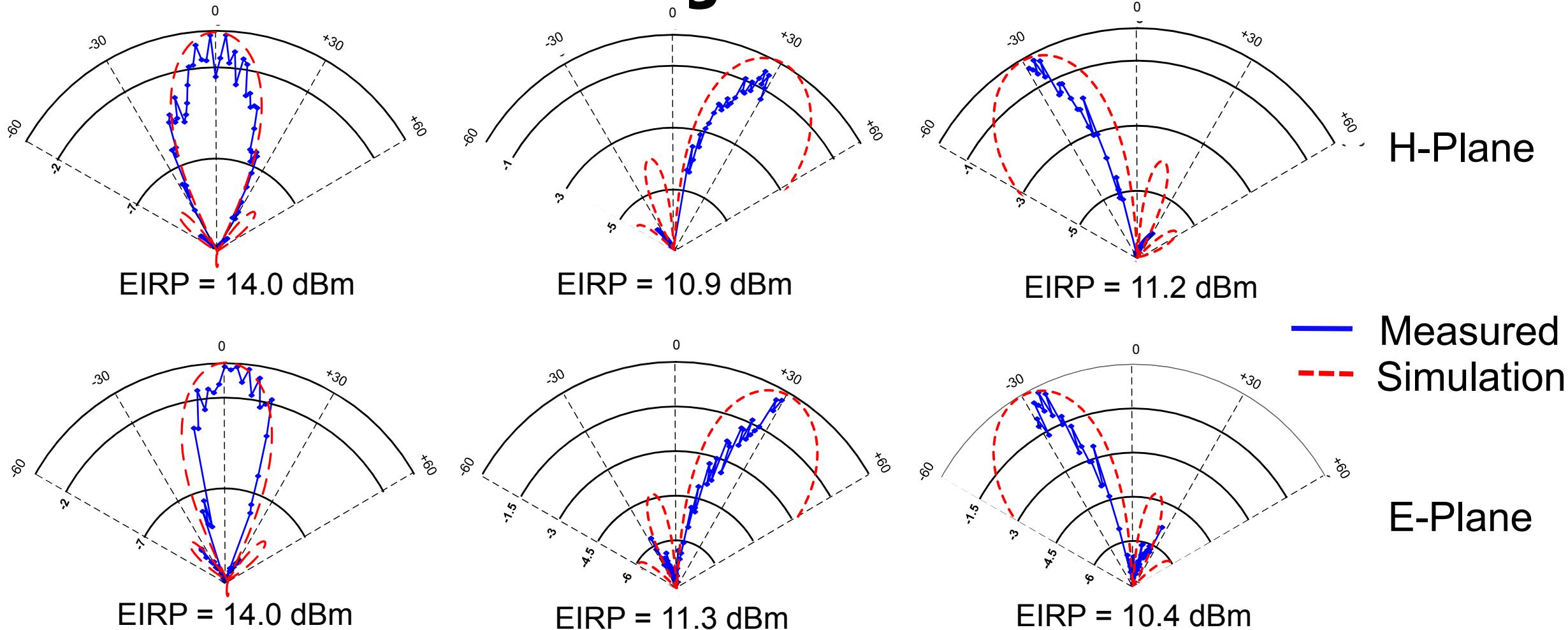


1	0.55	0.5	0.05
0.95	0.5	0.65	0
0.95	0.5	0.65	0
1	0.55	0.5	0.05

Optimization

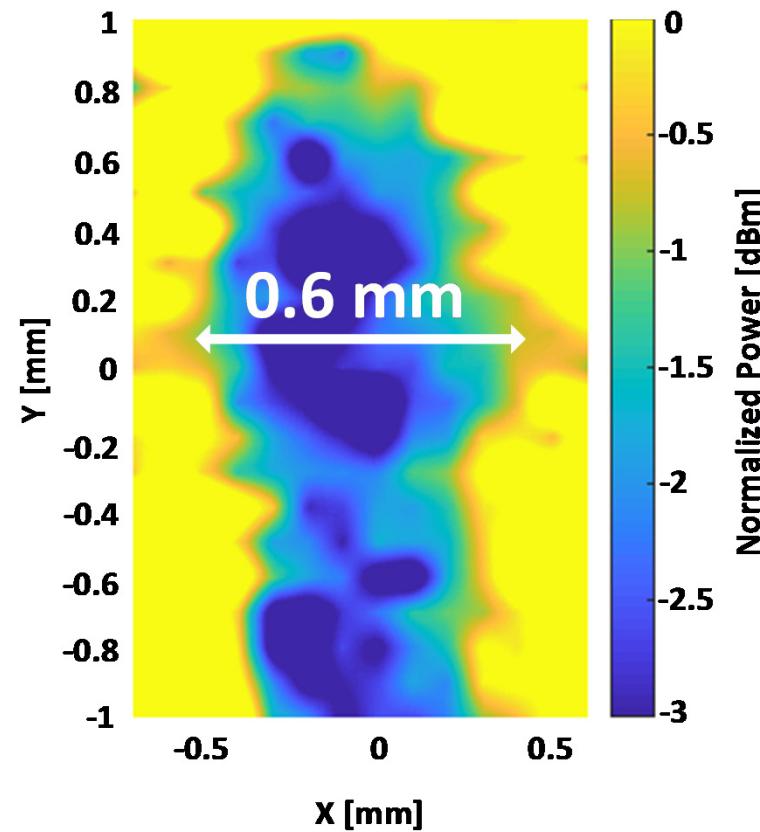
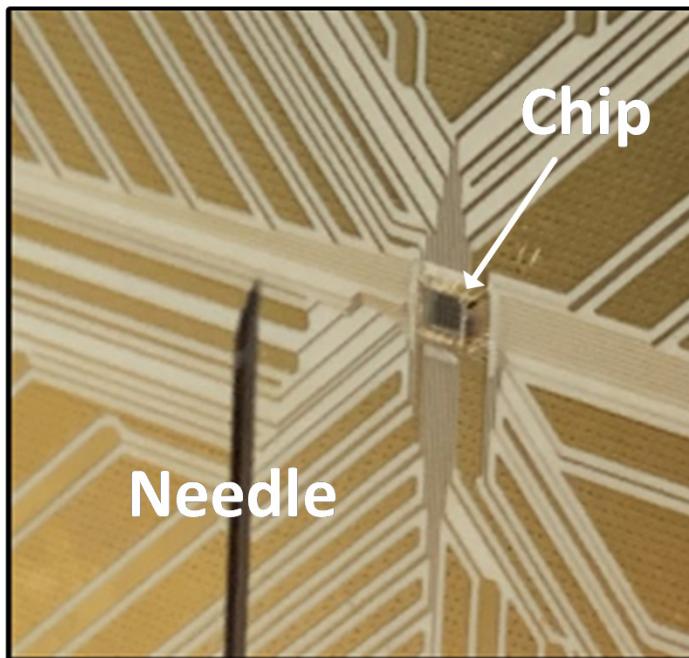
- $15^\circ \times 6 = 90^\circ$  Phase difference at radiation for  $30^\circ$  beam steering

# Beamforming Measurement



- Optimal varactor setting obtained for beamforming in the coupled system.

# THz Imaging



- The object is placed at 2cm distance from the source with an external receiver.
- THz imaging demonstrated at 416 GHz with the CMOS source.

# Comparisons with Recent Works

Metrics	This Work	JSSC 2015 Y.Tousi	ISSCC 2017 H.Jalili	JSSC 2019 K.Guo	JSSC 2014 U. Pfeiffer	RFIC 2017 P. Hilger
Frequency [GHz]	416	338	344	531	530	428
EIRP [dBm]	+14	+17	+4.9	+2.3	+25	+15
Antenna	Patch	Patch	Patch	Patch	Ring antenna + silicon Lens	Ring antenna + silicon Lens
Prad [dBm]	-3	-0.9	-6.8	-12	-12	-12
DC Power [W]	1.45	1.54	0.31 to 0.64	0.26	0.156	0.164
Chip Size [mm <sup>2</sup> ]	4.1	3.9	1.2	2.5	4.2	0.19
Tuning range (%)	1.7	2.1	15.1	0.9	3.2	2.1
Tech.(fmax)	65nm CMOS (250 GHz)	65nm CMOS (250 GHz)	130nm SiGe (215 GHz)	40nm CMOS (300 GHz)	130nm SiGe (500 GHz)	130nm SiGe (450 GHz)
Beam Steering [°]	60/60	45/50	128/53	60	0	0

# Conclusions

- We demonstrated a scalable 2D frequency reference network robust to mismatches and process variations, where locking range = oscillation range.
- A multi-layer harmonic generation network for THz power generation, radiation and beamforming was demonstrated.
- Measured EIRP at 416 GHz is +14 dBm with  $\pm 30^\circ$  of beam-scanning in space.

# **Thank you!**

**All members of the IMRL!**

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