

STYLE: 170152, 176478

DROP SHOULDER HOODIE

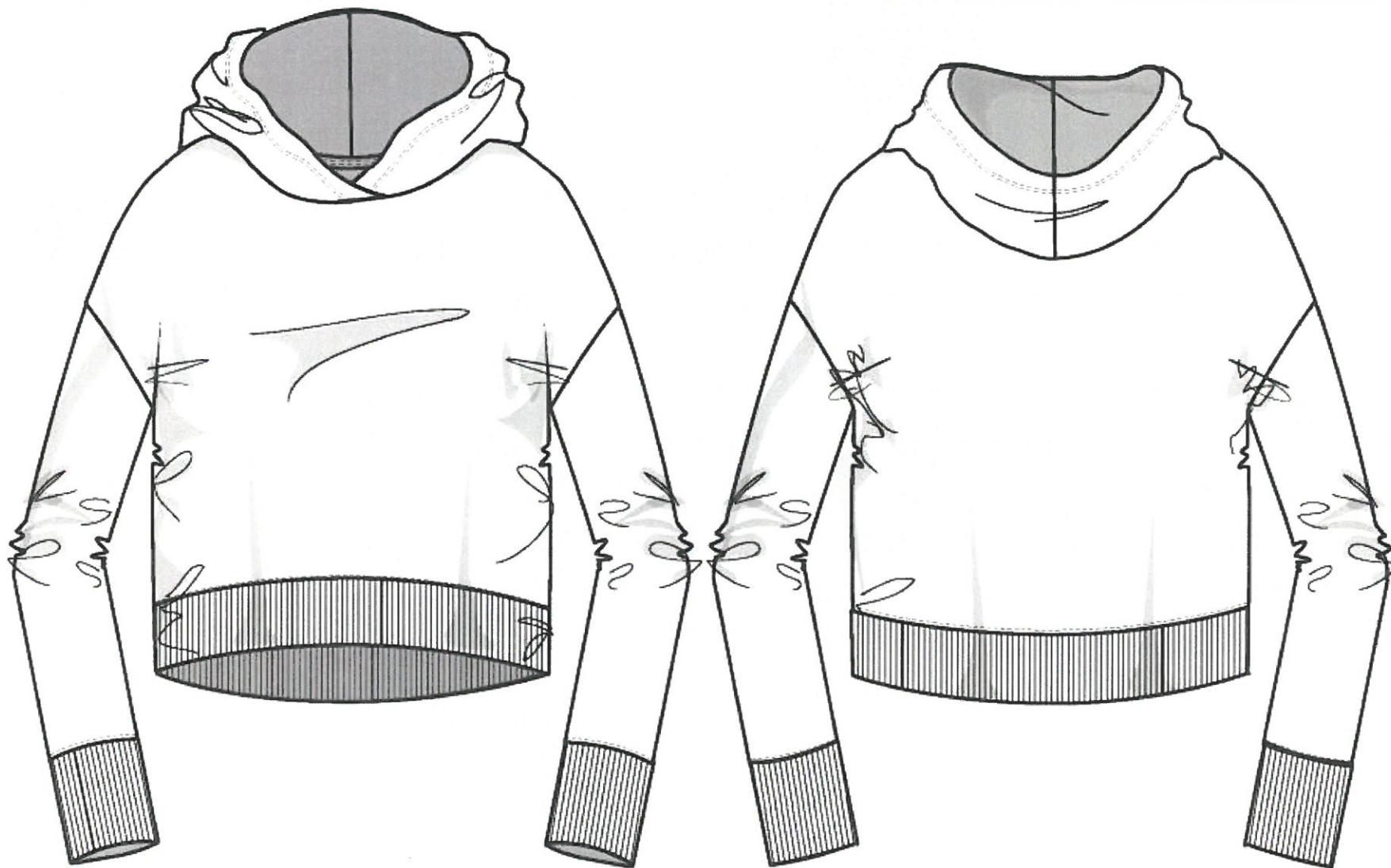
BTS 2019



Brand: JUSTICE
Department: 70 SWEATSHIRTS
Class: 354 F MB PULLOVERS
Create Date: 2018-03-08 11:53:20

Buyer: ALISON WARNER
Designer: AMANDA RANGO
Tech Designer: DARA MILLER
Modified Date: 2018-06-27 10:53:45

PRODUCT SUMMARY



HOL18 / 20

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PRODUCT SUMMARY



Selected Range : 6/7, 8, 10, 12, 14/16, 18/20

AW combo	CAD AW	Dev sample	Colorrun	Costing	Given sz 10	Remark			
AC005	97%	100	100	100	100	based on approved s.off			
PCM	Description	Tol(-)	Tol(+)	6/7	8	10	12	14/16	18/20
AC005	AW GRADING PERCENTAGE			90%	90%	97%	97%	108%	108%
	A/W ON CENTER FRONT								
	AW(LETTER TOP EDGE) FROM CF NECK SEAM	1/4	1/4	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"

STYLE #300227 & 300269
 HOL18_AC005

3/8" clearance

APPROVED ON 2018/07/18



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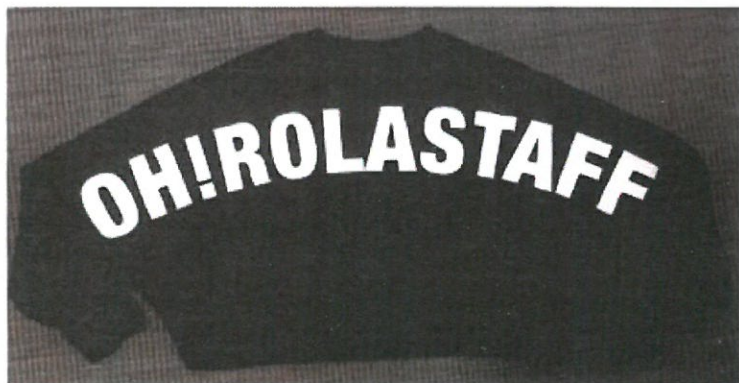


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DESIGN INTENT

INSPIRATION



BRAND: ROLAROLA

OUR ARTWORK / SAMPLE

Delivery Month: DEC



LEGAL APPROVAL



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BILL OF MATERIALS

FABRIC

Material No	Material Name	Comments	LOVE STORY POLY		BLACK	
8375 12772	230GSM 65/35 POLY/CTTN FLEECE	BODY	LOVE STO RY POLY	PSD	BLACK	DD
7735 13633	POLY/CTN/EL 2X2 RIB	RIB AT CUFFS & HEM	LOVE STO RY POLY	PSD	BLACK	DD

TRIM

Material No	Material Name	Comments	LOVE STORY POLY	BLACK
		THREAD ALL DTM		

EMB / PRINT / GRAPHIC

Material No	Material Name	Comments	LOVE STORY POLY	BLACK
3037	GRAPHIC	FRONT CHEST GRPAHIC A RTWORK HOL18_AC005_K ITSCHMAS HOODIE ***P LEASE SUBMIT GRAPHIC APPLIED ONTO SAMPLE - SEND SIMULATION ON P ATTERN PIECE FOR OUR REVIEW FIRST***		

LABELS / HANGTAGS

Material No	Material Name	Comments	LOVE STORY POLY	BLACK
10847	WOVEN LABEL			



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GRADED MEASUREMENTS

Tolerance Model : KNIT TOPS**Size Range :** REG AND PLUS**POM Descr :****Base Size :** 10**Grading Method/UM :****Product Category :** KNIT TOPS

POM	Description	Tol-	Tol+	7	8	10	12
LTH100	CF LENGTH FROM HPS - TOPS--LONG	-1/2	1/2	15 5/8	17 1/4	18	18 5/8
LTH100	CB LENGTH FROM HPS - TOPS--LONG	-1/2	1/2	17 3/4	19	20	20 3/4
ACR300DS	ACROSS SHOULDER SEAM TO SEAM--DROP SHOULDER	-3/8	3/8	22 1/4	23	23 3/4	24 1/2
ACR100DS	ACROSS FRONT @ MID AH - SEAM TO SEAM--DROP SHOULDER	-3/8	3/8	18 3/4	19 1/2	20 1/4	21
ACR200DS	ACROSS BACK @ MID AH - SEAM TO SEAM--DROP SHOULDER	-3/8	3/8	19 1/2	20 1/4	21	21 3/4
BST101	BUST/CHEST 1" BELOW ARMHOLE (1/2)	-1/2	1/2	16 1/4	17	17 3/4	18 1/2
SWP101KT	SWEEP STRAIGHT AT BOTTOM EDGE (1/2)--KNIT	-1/2	1/2	15	15 3/4	16 1/2	17 1/4
SWP000	FRONT SWEEP CURVE DEPTH - CF BOTTOM EDGE TO BOTTOM EDGE AT SIDE SEAM	0	0	7/8	7/8	7/8	7/8
SWP200	SWEEP BAND HEIGHT	-1/8	1/8	1 1/2	2	2	2
NCK200	FRONT NECK DEPTH HPS TO CF NECK SEAM - HIGH NECK	-1/8	1/8	3	3 1/8	3 1/4	3 3/8
NCK300	BACK NECK DEPTH HPS TO CB NECK SEAM - HIGH NECK	-1/8	1/8	7/8	7/8	1	1
NCK100ME	NECK OPENING WIDTH HPS TO HPS - SEAM TO SEAM--MEDIUM	-1/4	1/4	8 1/8	8 5/8	9	9 3/8
SHR100	SHOULDER SLOPE	-1/4	1/4	4	4 1/8	4 1/4	4 1/4
SHR101	SHOULDER FORWARD	-1/8	1/8	0	0	0	0
HOD100	HOOD OPENING RELAXED - STRAIGHT	-1/4	1/4	12 1/2	12 3/4	13	13 1/4
HOD200	HOOD HEIGHT @ HPS	-1/4	1/4	12 1/2	12 1/2	12 3/4	13
HOD203	HOOD WIDEST POINT POSITION FROM HOOD TOP EDGE	-1/4	1/4	5	5	5 1/4	5 1/2
HOD201	HOOD WIDTH @ WIDEST POINT	-1/4	1/4	9	9 1/4	9 1/2	9 3/4
ARM103	ARMHOLE STRAIGHT	-1/4	1/4	6 3/4	7	7 1/4	7 1/2
SLV101DS	SLEEVE LENGTH L/S SLEEVE - FROM SHLDR--DROP SHOULDER	-3/8	3/8	14 1/4	15 1/2	16 1/4	16 7/8
SLV400	SLEEVE WIDTH @ UPPERARM - 1" BELOW ARMHOLE (1/2)	-1/4	1/4	6	6 1/4	6 1/2	6 3/4
SLV407	SLEEVE WIDTH @ ELBOW - HALF OF UNDERARM SEAM	-1/4	1/4	4 1/8	4 3/8	4 1/2	4 5/8
SLV402	SLEEVE WIDTH ALONG CUFF SEAM- L/S (1/2)	-1/4	1/4	3 1/4	3 3/8	3 1/2	3 5/8
SLV402	SLEEVE WIDTH @ OPENING - L/S (1/2)	-1/4	1/4	2 3/4	2 7/8	3	3 1/8
SLV500	SLEEVE BAND HEIGHT	-1/8	1/8	2 1/2	3	3	3





Company: ASCENA
Brand: JUSTICE
Department: 70 SWEATSHIRTS
Season: HOLIDAY 2018
Style Desc: DROP SHOULDER HOODIE

CONSTRUCTIONS

GENERAL CONSTRUCTION:

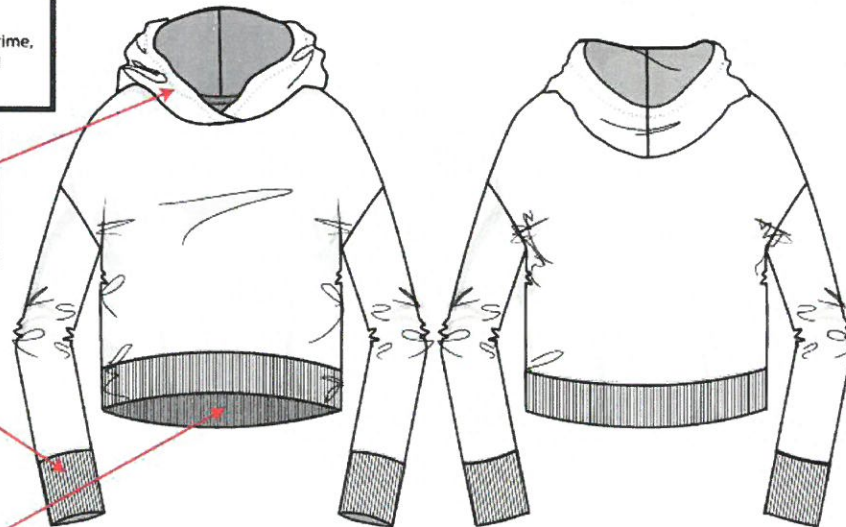
1/ 2N 4TH overedge all seams, 1/4" G
12-14SPI

2/ Apply all heat set embellishments with proper time, temperature and pressure to achieve secure bond without burning the fabric

Hood: Single ply, 2PC hood with CB seam. Set to neckline w/1/4" 4TH overedge. Finish opening edge with 3/4" turnback, 1/8" 2N 3TH coverstitch. Overlap opening edges 1 1/2" at CF

Sleeve opening: 2x2 rib doubled, set in band, clean finish seam at underarm. Press seam allowances up, 1/8" SN stitch along seam on body, 12-14 SPI

Sweep band: 2x2 rib doubled, set in band, clean finish at side seams. Press seam allowances up, 1/8" SN stitch along seam on body, 12-14 SPI



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INSTRUCTIONS

ARG-001

TURN INSIDE OUT, MACHINE WASH COLD WITH LIKE COLORS, ONLY NON-CHLORINE BLEACH WHEN NEEDED, TUMBLE DRY LOW, WARM IRON ON REVERSE IF NEEDED, DO NOT IRON ON DECORATION

Fiber Content:

LOVE STORY POLY(170152)
 - Body: 65% POLYESTERr 35% COTTON

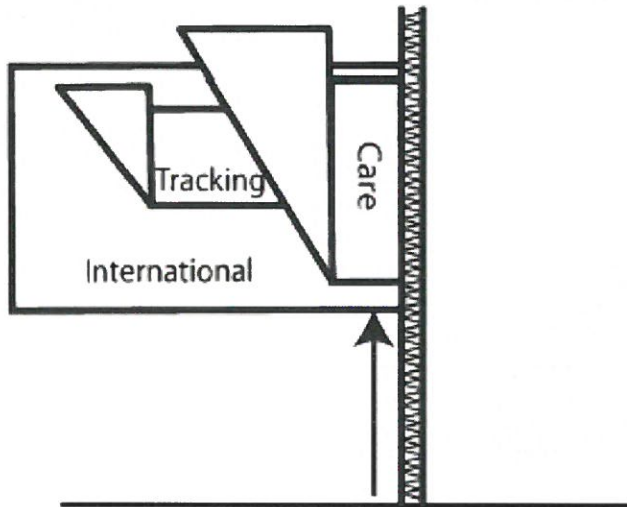
BLACK(176478)
 - BODY: 52% COTTON 48% POLYESTER





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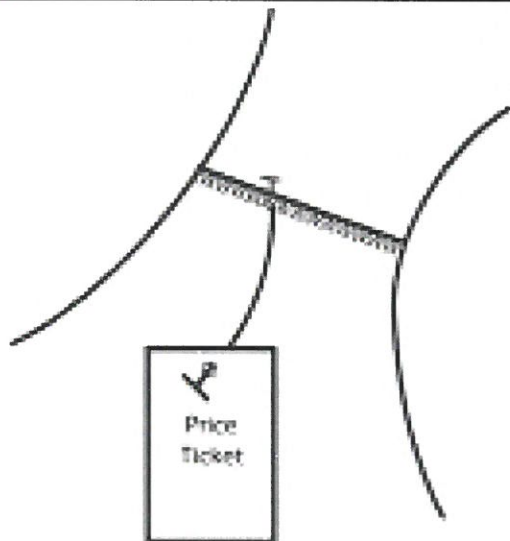


LABELS - ALL

CARE/TRACK AND INTERNATIONAL AND CANADA STUFF LAW AT WEARER'S LEFT SIDE SEAM UP

Instruction details:

- *Tracking label must include: Style Number, Factory ID, and Date of Initial Production.
- *Add international label for franchise POs only
- *Standard garments: Label is placed 3" above bottom edge.
- *Cropped garments: Label is placed 1 1/2" above bottom edge.
- *Garments w/sweep band seam: Label is placed 1 1/2" above band seam.
- *Garment w/side slits: Label is placed 1 1/2" above side slit.
- *Garment w/hem tab: Label is placed 1/2" above tab.



MAIN LABEL PLACEMENTS

PRICE TICKET IN WEARER'S LEFT SHOULDER SEAM

- * Attach price ticket through seam allowance
- * Price tickets to be attached using a 4" long clear swift tack
- * Order price tickets/hangtags from approved suppliers"

