· M=400 Nn 1=1.5m

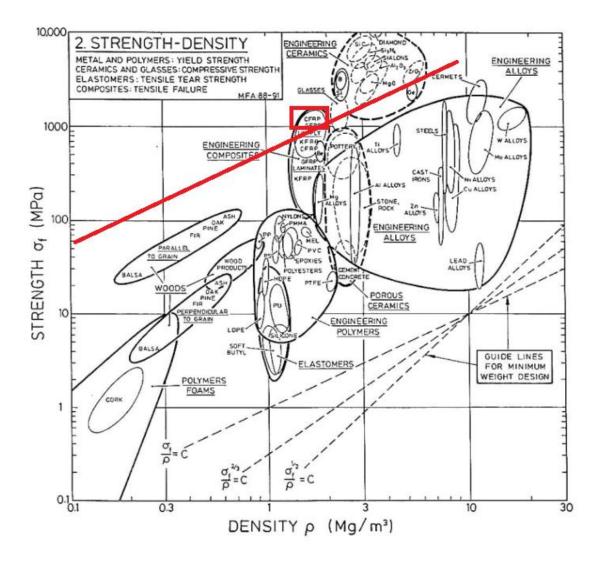


$$\begin{aligned}
\sigma &= \frac{M_{\Gamma}}{T} & I &= \frac{H_{\Gamma}^{4}}{4} & M &= \rho V &= \rho H_{\Gamma}^{2} \ell \\
I &= \frac{H_{\Gamma}^{2}}{4} & M &= \rho V &= \rho H_{\Gamma}^{2} \ell \ell \\
\sigma &= \frac{4M_{\Gamma}\rho}{\Gamma} &= \gamma \left(\frac{D}{\rho}\right) = \frac{4M_{\Gamma}}{\Lambda\Gamma}
\end{aligned}$$

Not going to choose ceramics or gloss due to cost and brittle. Carbon Fiber is next best material

$$1 \times 10^9 = \frac{4.400}{Mr}$$
 $d = 2 \Gamma = 3.2 \times 10^{-6} \text{ m}$

AL:



$$S = \frac{F \, \chi^3}{3 \, \text{EI}} \qquad I = \frac{H \, r^4}{4} \qquad M = \rho \, H \, r^2 \, l$$

$$S = \frac{4 \, F \, l^3}{3 \, E \, M \, r^2 \, r^2}$$

$$S = \frac{4 \, F \, \rho \, l^4}{3 \, E \, M \, c^2}$$

$$\frac{E}{\rho} = \frac{4FL^4}{38\pi r^2}$$

The best naterial is carbon fiber vin- ply

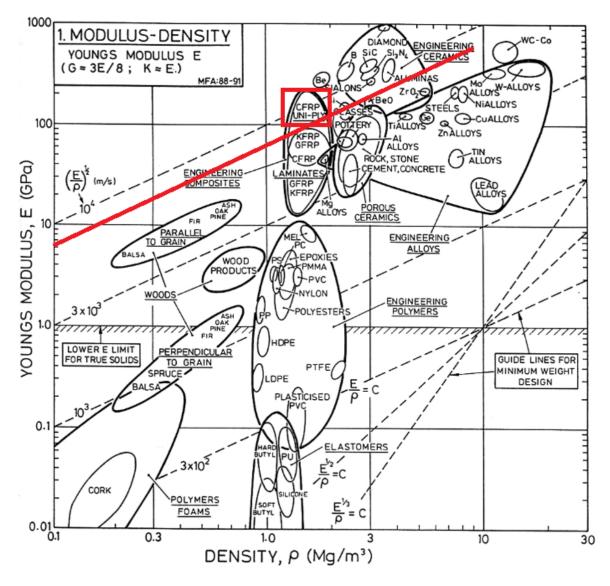
$$S = \frac{4 F \rho \beta^4}{3 E \rho \pi r^2 \ell r^2} = \frac{4 F \ell^3}{3 E \pi r^4}$$

AL E = 806Pa P = 2000 kg/m3

0.02 =
$$\frac{9(5.9.8)2^3}{3.8410^{10} \text{ } 1^{14}}$$
 $m = 2000 \text{ } 1(0.018)^2 2$

n= 0.018n

8= 0.036 m



Problem 3:

- a) Vacuum Assisted Transfer Molding would be a good method for a large boat. This method allows you to wet all of the fibers very quickly to prevent uneven curing which is important for large structures.
- b) Filament winding is the best method for pressure vessels. This method allows fibers to be laid easily in the hoop direction which has the highest stress.
- c) The autoclave cure process results in the highest quality parts with high fiber content. This process pulls a vacuum on the part, and applies large amounts of pressure and heat to cure the part.