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Chapter: **Operations Research: An Introduction : Transportation Model and Its Variants**

## Transshipment Model

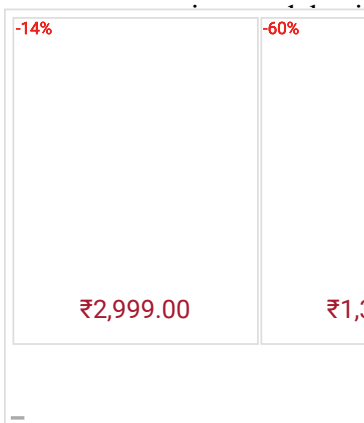
The transshipment model recognizes that it may be cheaper to ship through intermediate or transient nodes before reaching the final destination.

### THE TRANSSHIPMENT MODEL

The transshipment model recognizes that it may be cheaper to ship through intermediate or *transient* nodes before reaching the final destination. This concept is more gen-eral than that of the regular transportation model, where direct shipments only are allowed between a source and a destination.



This section shows how a transshipment model can be converted to (and solved as) a regular transportation model with a **buffer**.



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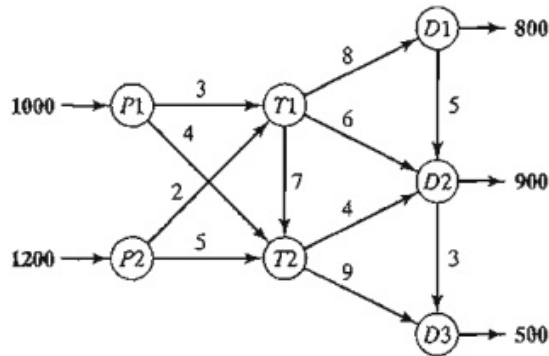


Two automobile plants,  $p_1$  and  $p_2$ , are linked to three dealers,  $D1$ ,  $D2$ , and  $D3$ , by way of two transit centers,  $T1$  and  $T2$ , according to the network shown in Figure 5.7. The supply amounts at plants  $P1$  and  $P2$  are 1000 and 1200 cars, and the demand amounts at dealers  $D1$ ,  $D2$ , and  $D3$ , are 800, 900, and 500 cars. The shipping costs per car (in hundreds of dollars) between pairs of nodes are shown on the connecting links (or arcs) of the network.

Transshipment occurs in the network in Figure 5.7 because the entire supply amount of 2200 ( $= 1000 + 1200$ ) cars at nodes  $P1$  and  $P2$  could conceivably pass through any node of the

FIGURE 5.7

Transshipment network between plants and dealers



network before ultimately reaching their destinations at nodes  $D1$ ,  $D2$ , and  $D3$ . In this regard, each node of the network with both input and output arcs ( $T1$ ,  $T2$ ,  $D1$ , and  $D2$ ) acts as both a source and a destination and is referred to as a transshipment node. The remaining nodes are either pure supply nodes ( $P1$  and  $P2$ ) or pure demand nodes ( $D3$ ).

The transshipment model can be converted into a regular transportation model with six sources ( $P1$ ,  $P2$ ,  $T1$ ,  $T2$ ,  $D1$ , and  $D2$ ) and five destinations ( $T1$ ,  $T2$ ,  $D1$ ,  $D2$ , and  $D3$ ). The amounts of supply and demand at the different nodes are computed as

Supply at a *pure supply node* = Original supply

Demand at a *pure demand node* = Original demand

Supply at a *transshipment node* = Original supply + Buffer amount

Demand at a *transshipment node* = Original demand + Buffer amount

The buffer amount should be sufficiently large to allow all of the *original* supply (or demand) units to pass through any of the *transshipment* nodes. Let  $B$  be the desired buffer amount; then

$$B = \text{Total supply (or demand)}$$

$$= 1000 + 1200 \text{ (or } 800 + 900 + 500\text{)}$$

$$= 2200 \text{ cars}$$

Using the buffer  $B$  and the unit shipping costs given in the network; we construct the equivalent regular transportation model as in Table 5.44.

The solution of the resulting transportation model (determined by TORA) is shown in Figure 5.8. Note the effect transshipment: Dealer  $D2$  receives 1400 cars, keeps 900 cars to satisfy its demand, and sends the remaining 500 cars dealer  $D3$ .



### PROBLEM SET 5.5A

1. The network in Figure 5.9 gives the shipping routes from nodes 1 and 2 to nodes 5 and 6 by way of nodes 3 and 4. The unit shipping costs are shown on the respective arcs.

a. Develop the corresponding transshipment model.

b. Solve the problem, and show how the shipments are routed from the sources to the destinations.

**TABLE 5.44 Transshipment Model**

	$T1$	$T2$	$D1$	$D2$	$D3$	
$P1$	3	4	$M$	$M$	$M$	1000
$P2$	2	5	$M$	$M$	$M$	1200
$T1$	0	7	8	6	$M$	$B$
$T2$	$M$	0	$M$	4	9	$B$
$D1$	$M$	$M$	0	5	$M$	$B$
$D2$	$M$	$M$	$M$	0	3	$B$
	$B$	$B$	$800 + B$	$900 + B$	500	

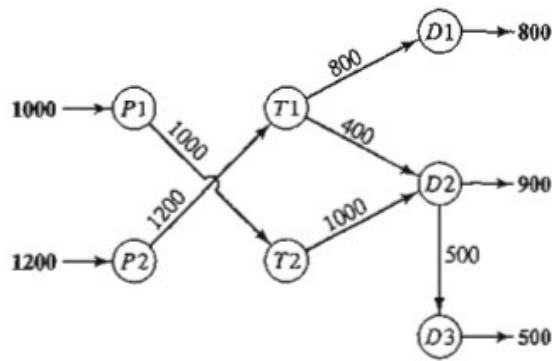


FIGURE 5.8  
Solution of the transshipment model

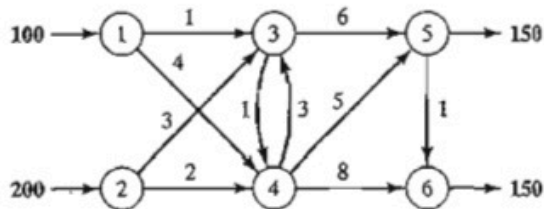


FIGURE 5.9  
Network for Problem 1, Set 5.5a

2. In Problem 1, suppose that source node 1 can be linked to source node 2 with a unit shipping cost of \$1. The unit shipping cost from node 1 to node 3 is increased to \$5. Formulate the problem as a transshipment model, and find the optimum shipping schedule.

3. The network in Figure 5.10 shows the routes for shipping cars from three plants (nodes 1, 2, and 3) to three dealers (nodes 6 to 8) by way of two distribution centers (nodes 4 and 5). The shipping costs per car (in \$100) are shown on the arcs.

- Solve the problem as a transshipment model.
- Find the new optimum solution assuming that distribution center 4 can sell 240 cars directly to customers.

\*4. Consider the transportation problem in which two factories supply three stores with a commodity. The numbers of supply units available at sources 1 and 2 are 200 and 300; those demanded at stores 1, 2, and 3 are 100, 200, and 50, respectively. Units may be trans-shipped among the factories and the stores before reaching their final destination. Find the optimal shipping schedule based on the unit costs in Table 5.45.

5. Consider the oil pipeline network shown in Figure 5.11. The different nodes represent pumping and receiving stations. Distances in miles between the stations are shown on the network. The transportation cost per gallon between two nodes is directly proportional to the length of the pipeline. Develop the associated transshipment model, and find the optimum solution.

6. *Shortest-Route Problem.* Find the shortest route between nodes 1 and 7 of the network in Figure 5.12 by formulating the problem as a transshipment model. The distances between the different nodes are shown on the network. (*Hint:* Assume that node 1 has a net supply of 1 unit, and node 7 has a net demand also of 1 unit.)

FIGURE 5.10  
Network for Problem 3, Set 5.5a

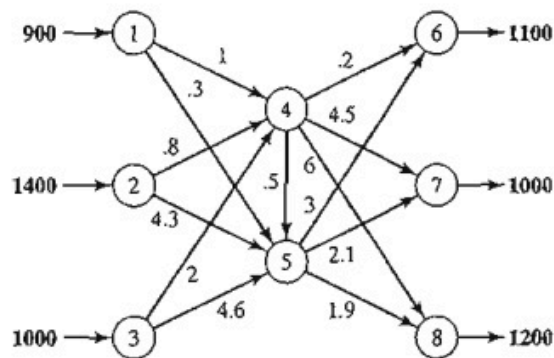


TABLE 5.45 Data for Problem 4

		Factory		Store		
		1	2	1	2	3
Factory	1	\$0	\$6	\$7	\$8	\$9
	2	\$6	\$0	\$5	\$4	\$3
Store	1	\$7	\$2	\$0	\$5	\$1
	2	\$1	\$5	\$1	\$0	\$4
	3	\$8	\$9	\$7	\$6	\$0

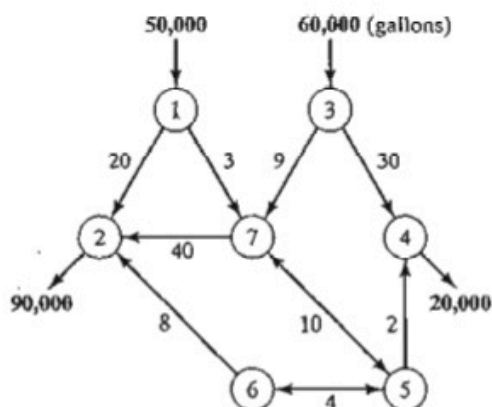


FIGURE 5.11  
Network for Problem 5, Set 5.5a

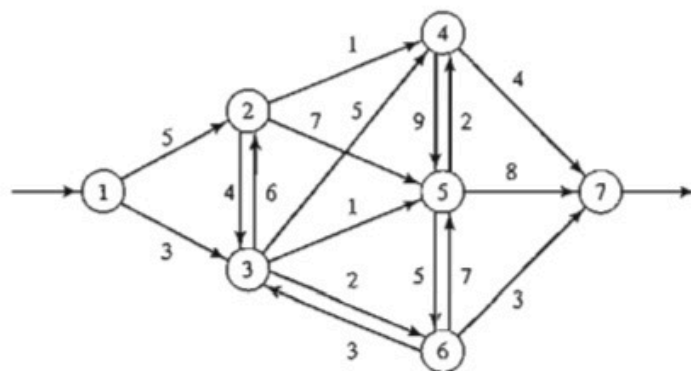


FIGURE 5.12  
Network for Problem 6, Set 5.5a

7. In the transshipment model of Example 5.5-1, define  $X_{ij}$  as the amount shipped from node  $i$  to node  $j$ . The problem can be formulated as a linear program in which each node produces a constraint equation. Develop the linear program, and show that the resulting formulation has the characteristic that the constraint coefficients,  $a_{ij}$ , of the variable  $x_{ij}$  are

$$a_{ij} = \begin{cases} 1, & \text{in constraint } i \\ -1, & \text{in constraint } j \\ 0, & \text{otherwise} \end{cases}$$

8. An employment agency must provide the following laborers over the next 5 months:

Month	1	2	3	4	5
No. of laborers	100	120	80	170	50

Because the cost of labor depends on the length of employment, it may be more economical to keep more laborers than needed during some months of the 5-month planning horizon. The following table estimates the labor cost as a function of the length of employment:

Months of employment	1	2	3	4	5
Cost per laborer (\$)	100	130	180	220	250

Formulate the problem as a linear program. Then, using proper algebraic manipulations of the constraint equations, show that the model can be converted to a transshipment model, and find the optimum solution. (*Hint:* Use the transshipment characteristic in Problem 7 to convert the constraints of the scheduling problem into those of the trans-shipment model.)



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