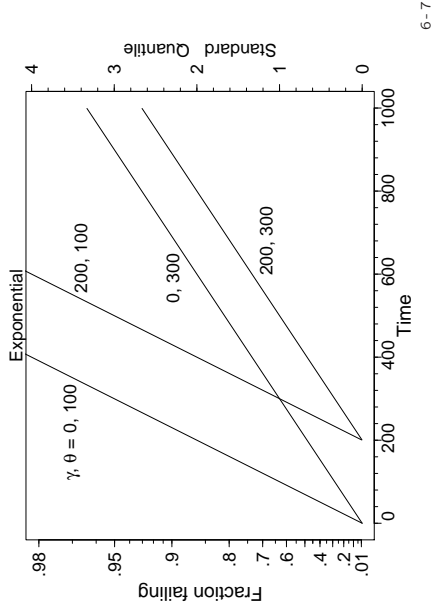


<div> <div>Chapter 6</div> <div>Probability Plotting</div> </div> <div> <p>W. Q. Meeker, L. A. Escobar, and F. G. Pascual Iowa State University, Louisiana State University, and Washington State University.</p> <p>Copyright 2021 W. Q. Meeker, L. A. Escobar, and F. G. Pascual.</p> <p>Based on Meeker, Escobar, and Pascual (2021): <i>Statistical Methods for Reliability Data, Second Edition</i>, John Wiley & Sons Inc.</p> </div> <div> <div>May 24, 2021</div> <div>10h 53min</div> <div>6 - 1</div> </div>	<div> <div>Chapter 6</div> <div>Probability Plotting</div> </div> <p>Topics discussed in this chapter are:</p> <ul style="list-style-type: none"> • The purposes of probability plots. • The basic concepts of probability plotting. • How to linearize a cdf by using special plotting scales. • How to plot a nonparametric estimate \hat{F} to judge the adequacy of a particular parametric distribution. • Using probability plots to obtain graphical estimates of reliability characteristics like failure probabilities and quantiles. • Methods of separating useful information from noise when interpreting a probability plot. <div> <div>6 - 2</div> </div>
<div> <div>Chapter 6</div> <div>Segment 1</div> </div> <div> <div>Purposes of Probability Plots and Linearizing a cdf</div> </div> <div> <div>6 - 3</div> </div>	<div> <div>Purposes of Probability Plots</div> </div> <p>Probability plots are used to:</p> <ul style="list-style-type: none"> • Assess the adequacy of a particular distributional model. • Detect multiple failure modes or mixture of different populations. • Display the results of a parametric maximum likelihood fit along with the data. • Obtain, by drawing a smooth curve through the points, a semiparametric estimate of failure probabilities and distributional quantiles. • Obtain graphical estimates of model parameters (e.g., by fitting a straight line through the points on a probability plot). <div> <div>6 - 4</div> </div>
<div> <div>Probability Plotting Scales: Linearizing a cdf</div> </div> <p>Main Idea: For a given cdf, $F(t)$, one can linearize the $\{ t \text{ versus } F(t) \}$ plot by:</p> <ul style="list-style-type: none"> • Finding transformations of $F(t)$ and t such that the relationship between the transformed variables is linear. • The transformed axes are relabeled in terms of the original probability and time variables. <p>The resulting probability axis is generally nonlinear and is called the probability scale. The data axis is usually a linear axis or a log axis.</p> <div> <div>6 - 5</div> </div>	<div> <div>Linearizing the Exponential cdf</div> </div> <p>cdf: $p = F(t; \theta, \gamma) = 1 - \exp\left[-\frac{(t-\gamma)}{\theta}\right], \quad t \geq \gamma.$</p> <p>Quantiles : $t_p = \gamma - \theta \log(1 - p).$</p> <p>Conclusion: The $\{ t_p \text{ versus } -\log(1 - p) \}$ plot is a straight line (the cdf line).</p> <p>We plot t_p on the horizontal axis and p on the vertical axis. γ is the intercept on the time axis and $1/\theta$ is equal to the slope of the cdf line.</p> <p>Note: Changing θ changes the slope of the line and changing γ changes the position of the line.</p> <div> <div>6 - 6</div> </div>

Plot with Exponential Distribution Probability Scales
Showing Exponential cdfs as Straight Lines for
Combinations of Parameters $\theta = 100, 300$ and $\gamma = 0, 200$
 $t_p = \gamma - \theta \log(1 - p)$



6-7

Linearizing the Normal Distribution cdf

cdf: $p = F(y; \mu, \sigma) = \Phi_{\text{norm}}\left(\frac{y-\mu}{\sigma}\right), \quad -\infty < y < \infty.$
 Quantiles : $y_p = \mu + \sigma \Phi_{\text{norm}}^{-1}(p).$

$\Phi_{\text{norm}}^{-1}(p)$ is the p quantile of the standard normal distribution.

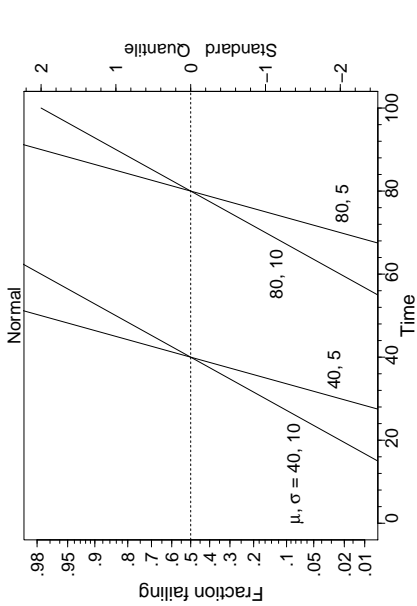
Conclusion:
 $\{ y_p \text{ versus } \Phi_{\text{norm}}^{-1}(p) \}$ will plot as a straight line.

μ is the point at the time axis where the cdf intersects the $\Phi^{-1}(p) = 0$ line (i.e., $p = 0.5$). The slope of the cdf line on the graph is $1/\sigma$.

Note:
 Any normal distribution cdf plots as a straight line with a positive slope. Also, any straight line with positive slope corresponds to a normal cdf.

6-8

Plot with Normal Distribution Probability Scales
Showing Normal distribution cdfs as Straight Lines for
Combinations of Parameters $\mu = 40, 80$ and $\sigma = 5, 10$
 $y_p = \mu + \sigma \Phi_{\text{norm}}^{-1}(p)$



6-9

Linearizing the Lognormal Distribution cdf

cdf: $p = F(t; \mu, \sigma) = \Phi_{\text{norm}}\left[\frac{\log(t)-\mu}{\sigma}\right], \quad t > 0.$

Quantiles : $t_p = \exp\left[\mu + \sigma \Phi_{\text{norm}}^{-1}(p)\right].$

Then $\log(t_p) = \mu + \sigma \Phi_{\text{norm}}^{-1}(p)$

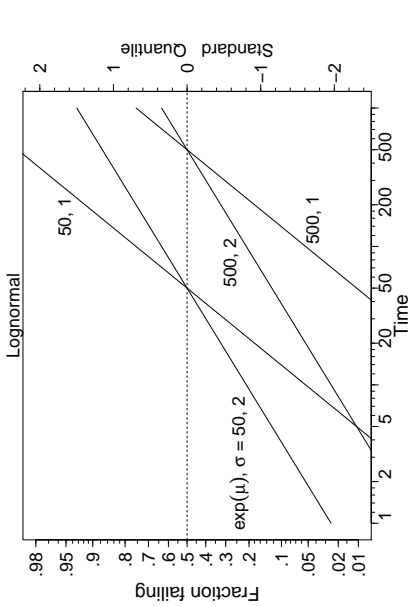
Conclusion:
 $\{ \log(t_p) \text{ versus } \Phi_{\text{norm}}^{-1}(p) \}$ will plot as a straight line.

The median $\exp(\mu)$ can be read from the time axis at the point where the cdf intersects the horizontal line $\Phi_{\text{norm}}^{-1}(p) = 0$ (which corresponds to $p = 0.50$). The slope of the cdf line on the graph is $1/\sigma$ (but in the computations use base e logarithms for the times rather than the base 10 logarithms shown on the figures).

Note:
 Any lognormal distribution cdf plots as a straight line with a positive slope. Also, any straight line with positive slope corresponds to a lognormal distribution.

6-10

Plot with Lognormal Distribution Probability Scales
Showing Lognormal Distribution cdfs as Straight Lines
for Combinations of $\exp(\mu) = 50, 500$ and $\sigma = 1, 2$
 $\log(t_p) = \mu + \sigma \Phi_{\text{norm}}^{-1}(p)$



6-11

Linearizing the Weibull Distribution cdf

cdf: $p = F(t; \mu, \sigma) = \Phi_{\text{sev}}\left[\frac{\log(t)-\mu}{\sigma}\right], \quad t > 0.$

Quantiles : $t_p = \exp\left[\mu + \sigma \Phi_{\text{sev}}^{-1}(p)\right] = \eta[-\log(1 - p)]^{1/\beta},$
 where $\Phi_{\text{sev}}^{-1}(p) = \log[-\log(1 - p)], \eta = \exp(\mu), \beta = 1/\sigma.$

This leads to

$\log(t_p) = \mu + \sigma \log[-\log(1 - p)] = \log(\eta) + \frac{1}{\beta} \log[-\log(1 - p)]$

Conclusion:
 $\{ \log(t_p) \text{ versus } \log[-\log(1 - p)] \}$ will plot as a straight line.

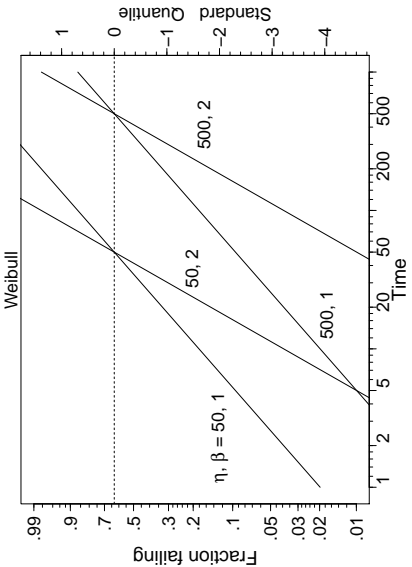
6-12

Linearizing the Weibull Distribution cdf-Continued

Comments:

- $\eta = \exp(\mu)$ can be read from the time axis at the point where the cdf intersects the horizontal $\log[-\log(1-p)] = 0$ line, which corresponds to $p \approx 0.632$.
- The slope of the cdf line on the graph is $\beta = 1/\sigma$ (but in the computations use base e logarithms for the times rather than the base 10 logarithms used for the figures).
- Any Weibull distribution cdf plots as a straight line with a positive slope. And any straight line with positive slope corresponds to a Weibull distribution cdf.
- Exponential distribution cdfs plot as straight lines with slopes equal to 1.

Plot with Weibull Distribution Probability Scales
Showing Weibull cdfs as Straight Lines for
Combinations of $\eta = 50, 500$ and $\beta = 1, 2$
 $\log(t_p) = \log(\eta) + \frac{1}{\beta} \log[-\log(1-p)]$



Choosing Plotting Positions to
Plot the Nonparametric Estimate of F

- The **discontinuity** and **randomness** of $\hat{F}(t)$ make it difficult to choose a definition for pairs of points (t, \hat{F}) to plot.
- **General Idea:** Plot an estimate of F at some specified set of points in time and define **plotting** positions consisting of a corresponding estimate of F at these points in time.
- With times reported as **exact**, it has been traditional to plot $\{t_i \text{ versus } \hat{F}(t_i)\}$ at the observed failure times.

Criteria for Choosing Plotting Positions

Criteria for choosing plotting positions should depend on the **application** or **purpose** for constructing the probability plot.

Some applications that suggest criteria:

- Checking distributional assumptions.
- Display and comparison of maximum likelihood estimates of a parametric distribution with the data.
- Estimation of parameters.

Plotting Positions: Continuous Inspection Data and
Single Censoring

Let $t_{(1)}, t_{(2)}, \dots$ be the ordered failure times with no ties. When there are not ties, $\hat{F}(t)$ is a step function increasing by an amount $1/n$ until the last reported failure time.

Plotting Positions: $\{t_i \text{ versus } \frac{i-0.5}{n}\}$.

• **Justification:**

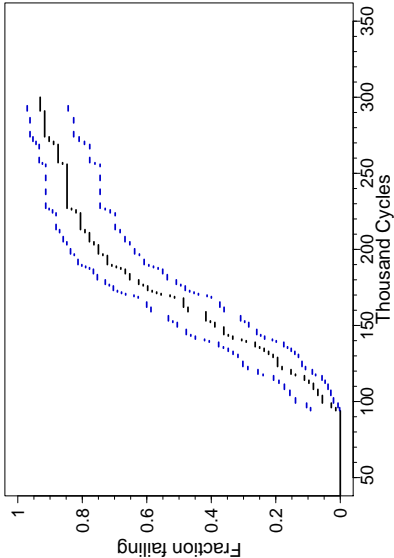
$$\frac{i-0.5}{n} = \frac{1}{2} \{ \hat{F}[t_{(i)}] + \hat{F}[t_{(i-1)}] \}$$
$$E[t_{(i)}] \approx F^{-1} \left(\frac{i-0.5}{n} \right).$$

- A simple modification is required if there are ties in the reported failure times.

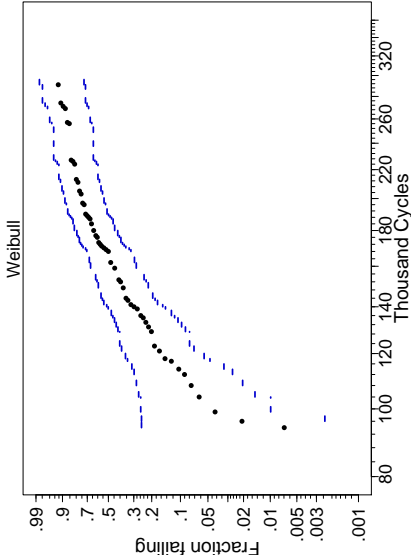
Chapter 6
Segment 3

The Alloy T7987 and
Heat-Exchanger Tube Crack Examples

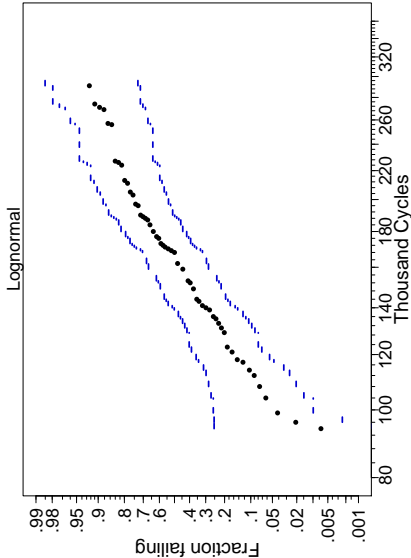
Plot of Nonparametric Estimate of $F(t)$
for the Alloy T7987
Fatigue Life and
Simultaneous Approximate 95% Confidence Bands



Weibull Probability Plot for the Alloy T7987
Fatigue Life and Simultaneous Approximate 95%
Confidence Bands for $F(t)$



Lognormal Probability Plot for the Alloy T7987
Fatigue Life and Simultaneous Approximate 95%
Confidence Bands for $F(t)$



Plotting Positions: Continuous Inspection Data
and Multiple Censoring

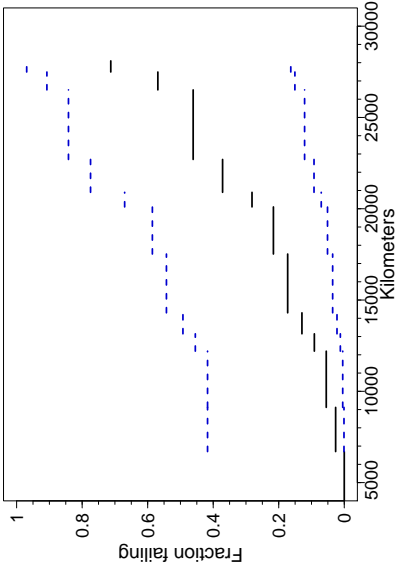
$\hat{F}(t)$ is a step function until the last reported failure time, but the step increases may be different than $1/n$.

Plotting Positions: $\{t_{(i)} \text{ versus } p_i\}$ with

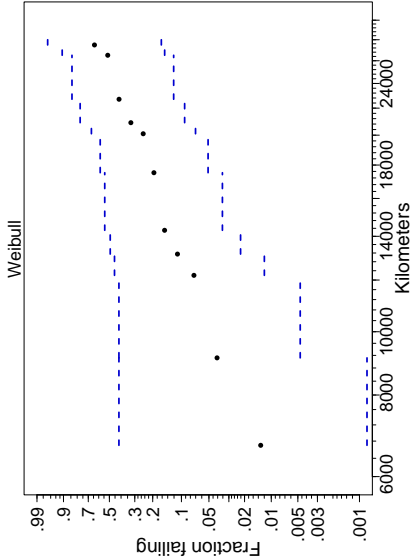
$$p_i = \frac{1}{2} \{ \hat{F}[t_{(i)}] + \hat{F}[t_{(i-1)}] \}.$$

- **Justification:** This is consistent with the commonly-used definition for single censoring.
- When the model fits well, the ML line approximately goes through the points.
- Need to adjust these plotting positions when there are ties.

Nonparametric Estimate of $F(t)$ for the Shock
Absorbers. Simultaneous Approximate 95%
Confidence Bands for $F(t)$

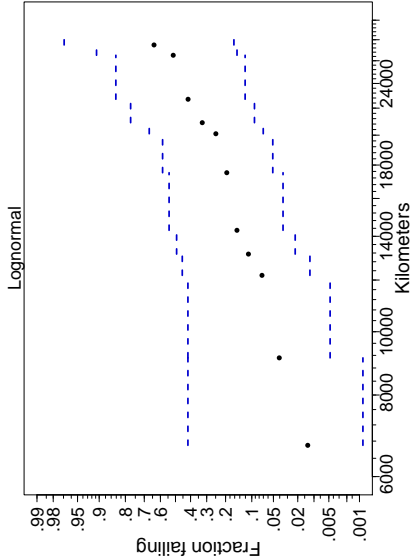


Weibull Probability Plot of the Shock Absorber Data. Also Shown are Simultaneous Approximate 95% Confidence Bands for $F(t)$



6 - 25

Lognormal Probability Plot of the Shock Absorber Data. Also Shown are Simultaneous Approximate 95% Confidence Bands for $F(t)$



6 - 26

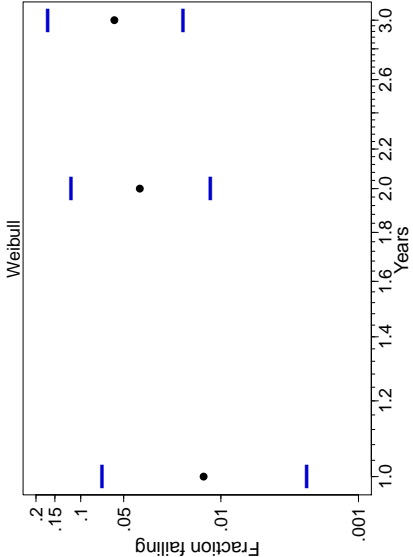
Plotting Positions: Interval-Censored Inspection Data

- Let $(t_0, t_1], \dots, (t_{m-1}, t_m]$ be the inspection times.
- The upper endpoints of the inspection intervals $t_i, i = 1, 2, \dots$, are convenient plotting times.
- Plotting Positions:** $\{t_i \text{ versus } p_i\}$ with $p_i = \hat{F}(t_i)$
- When there are no censored observations beyond t_m , $F(t_m) = 1$ and this point cannot be plotted on probability paper.
- Justification:** with single censoring, from standard binomial theory,

$$E[\hat{F}(t_i)] = F(t_i).$$

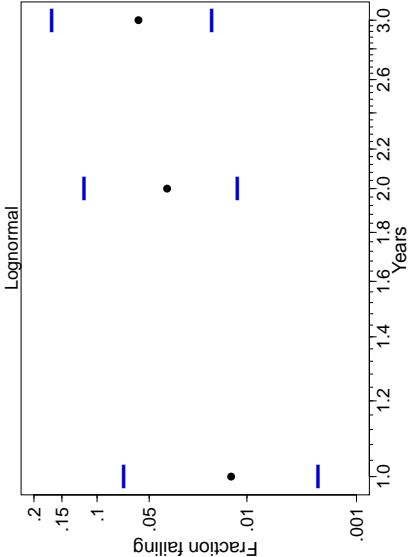
6 - 27

Weibull Distribution Probability Plot of the Heat-Exchanger Tube Crack Data and Simultaneous Approximate 95% Confidence Bands for $F(t)$



6 - 28

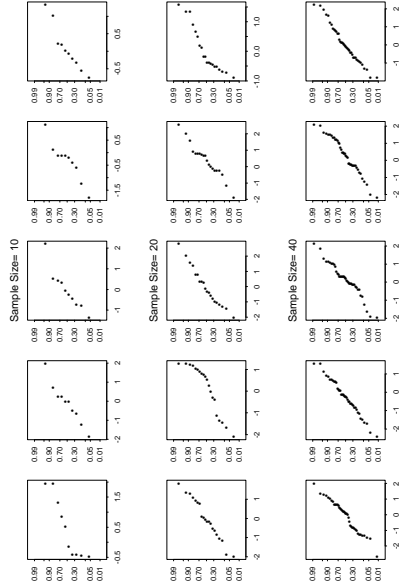
Lognormal Distribution Probability Plot of the Heat-Exchanger Tube Crack Data and Simultaneous Approximate 95% Confidence Bands for $F(t)$



6 - 29

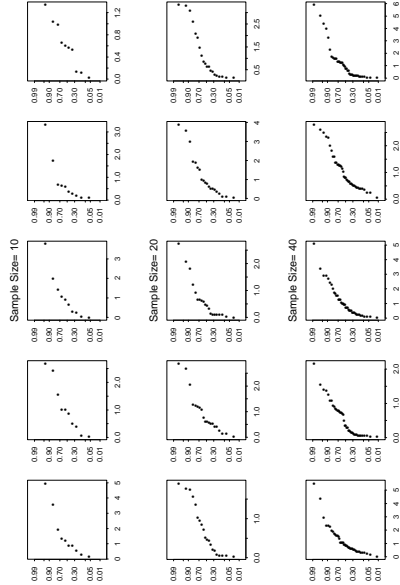
6 - 30

Random Normal Variates Plotted on Normal
Probability Plots with Sample Sizes of $n=10, 20$, and
40. Five Replications of Each Probability Plot



6- 31

Random Exponential Variates Plotted on Normal
Probability Plots with Sample Sizes of $n=10, 20$, and
40. Five Replications of Each Probability Plot



6- 32

Notes on the Application of Probability Plotting

- Try different assumed distributions and compare the results.
- Assess linearity, allowing for more variability in the tails.
- To help calibrate, use
 - ▶ Simultaneous nonparametric confidence bands.
 - ▶ Simulation or bootstrap.
- A sharp bend or change in slope in a probability plot generally indicates the appearance of a different failure mode (different than the early failures).

6- 33

Chapter 6
Segment 5
Bleed System Example
Segmenting Data to Explain Variability
Transmitter Vacuum Tube Example
Probability Plots with Enhancements

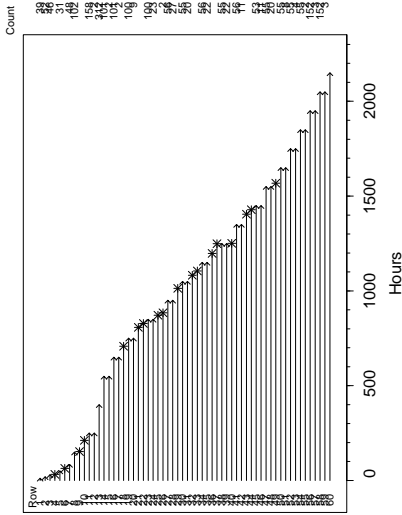
6- 34

Jet Engine Bleed System Failures

- Data from the Weibull Handbook [Abernethy et al. \(1983\)](#).
- Field data from 2256 systems in the field; staggered entry–multiple censoring.
- Unexpected failures.
- What is going on?
- The Weibull probability plot suggests changes in the failure distribution after 600 hours.

Bleed System
Event Plot
All Bases

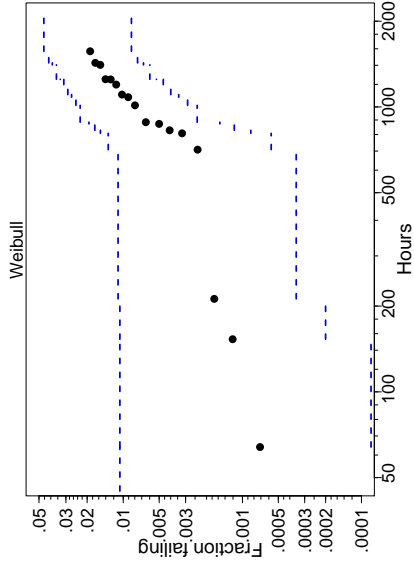
Bleed Failure Data



6- 35

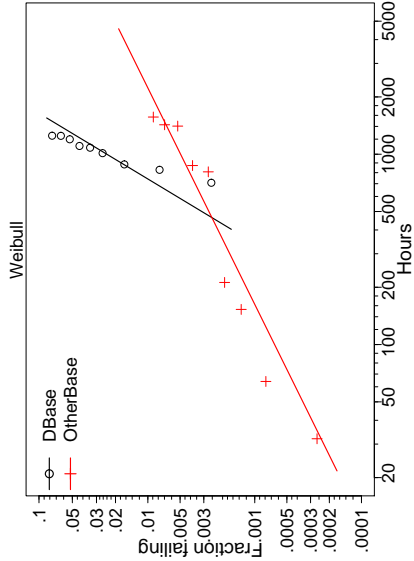
6- 36

Bleed System
Weibull Probability Plot
All Bases



6- 37

Bleed System
Weibull Probability Plot
Separate Estimates for Base D and Other Bases



6- 38

Bleed System
Failure Data Analysis-Conclusions

- A shift in the slope of a probability plot often indicates a different failure mode.
- Look for explanatory variables to help better understand data sources.
- Separate analyses of the Base D data and the data from the other bases indicated different failure distributions.
- The large slope ($\beta \approx 5$) for Base D indicated strong wearout.
- The relatively small slope for the other bases ($\beta \approx 0.85$) suggested a small proportion of bleed systems susceptible to failure.
- The problem at base D was caused by salt air. A change in maintenance procedures there solved the problem.

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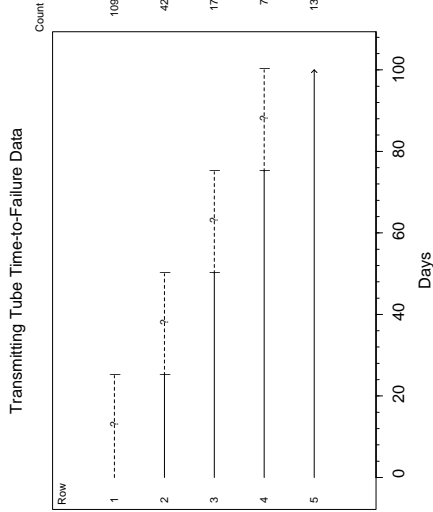
Transmitter Vacuum Tube Data
(Davis 1952)

- Life data for a certain kind of transmitter vacuum tube used in the output stage of high-power transmitters.
- The data are read-out (interval-censored) data.

Days			
Interval Endpoint		Number	
Lower	Upper	Failing	
0	25	109	
25	50	42	
50	75	17	
75	100	7	
100	∞	13	

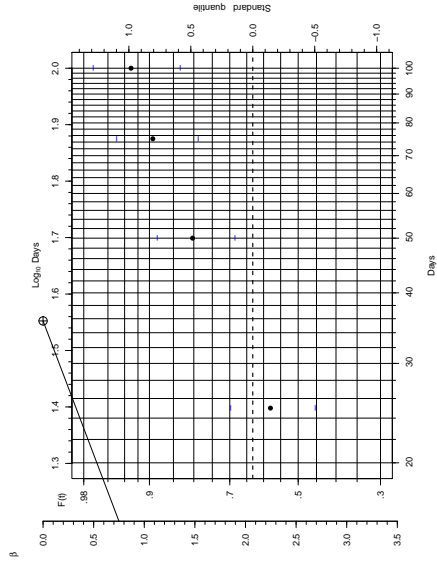
6- 40

V7 Transmitter Tube Failure Data
Event Plot



6- 41

Weibull Probability Plot of the V7 Transmitter Tube
Failure Data with Simultaneous Approximate 95%
Confidence Bands for $F(t)$



6- 42

<div data-bbox="142 1435 163 1539">References</div> <div data-bbox="199 911 434 1539"><p>Abernethy, R. B., J. E. Breneman, C. H. Medlin, and G. L. Reinman (1983). <i>Weibull Analysis Handbook</i>. Air Force Wright Aeronautical Laboratories Technical Report AFWAL-TR-83-2079. Available from: http://apps.dtic.mil/dtic/tr/fulltext/u2/a143100.pdf. []</p><p>Meeker, W. Q., L. A. Escobar, and F. G. Pascual (2021). <i>Statistical Methods for Reliability Data</i> (Second Edition). Wiley. [1]</p></div>	