

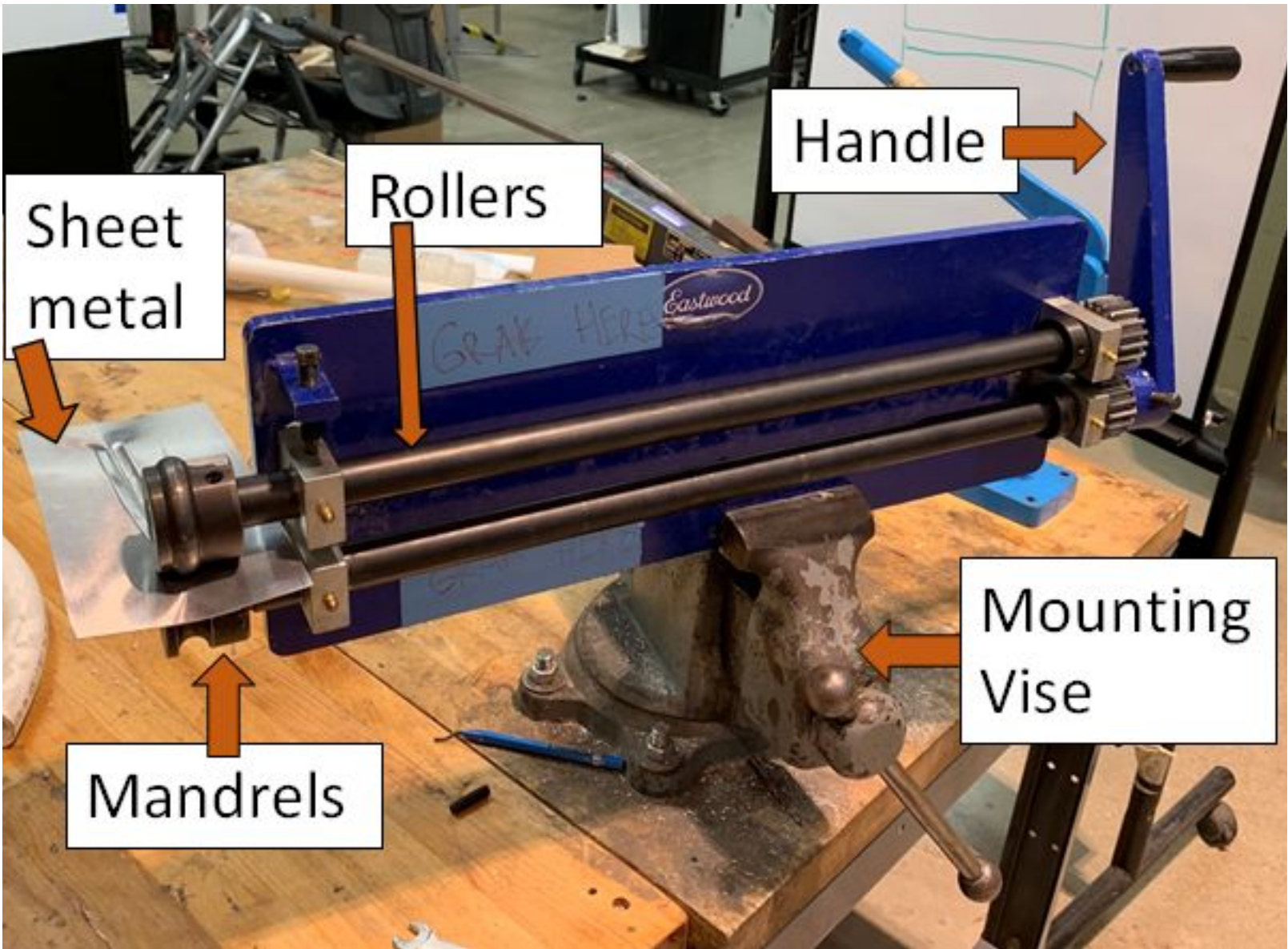
Bead Roller User Guide

What it's for:

Stiffens flimsy sheet metal without increasing material thickness

SAFETY:

- **2 people required**
- **Caution advised**
- **Keep hands clear of moving parts**
- **Gears face up when hanging bead roller**



Max Work Gauge: Steel: 18 | Aluminum: 16

How To Use:

1



Remove restraining knob, store it on stand, then grip

2

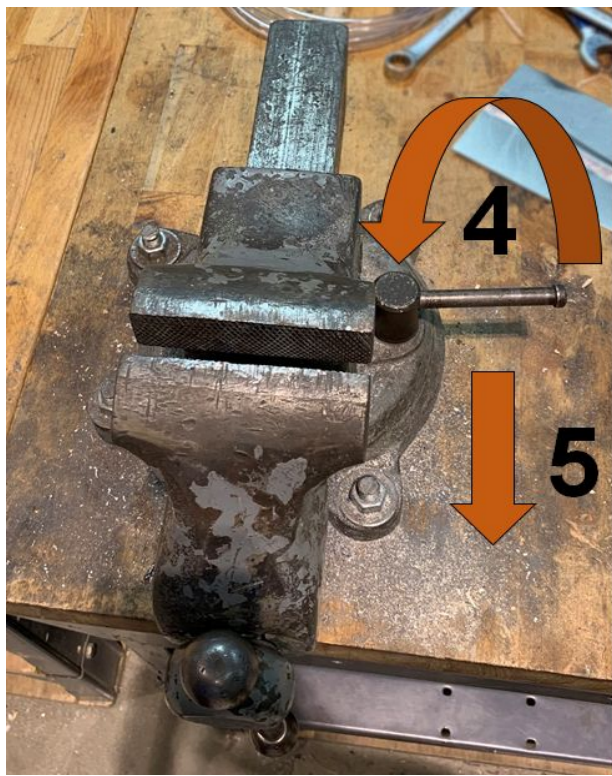


Lift off hook, rest on edge of table, and raise other side

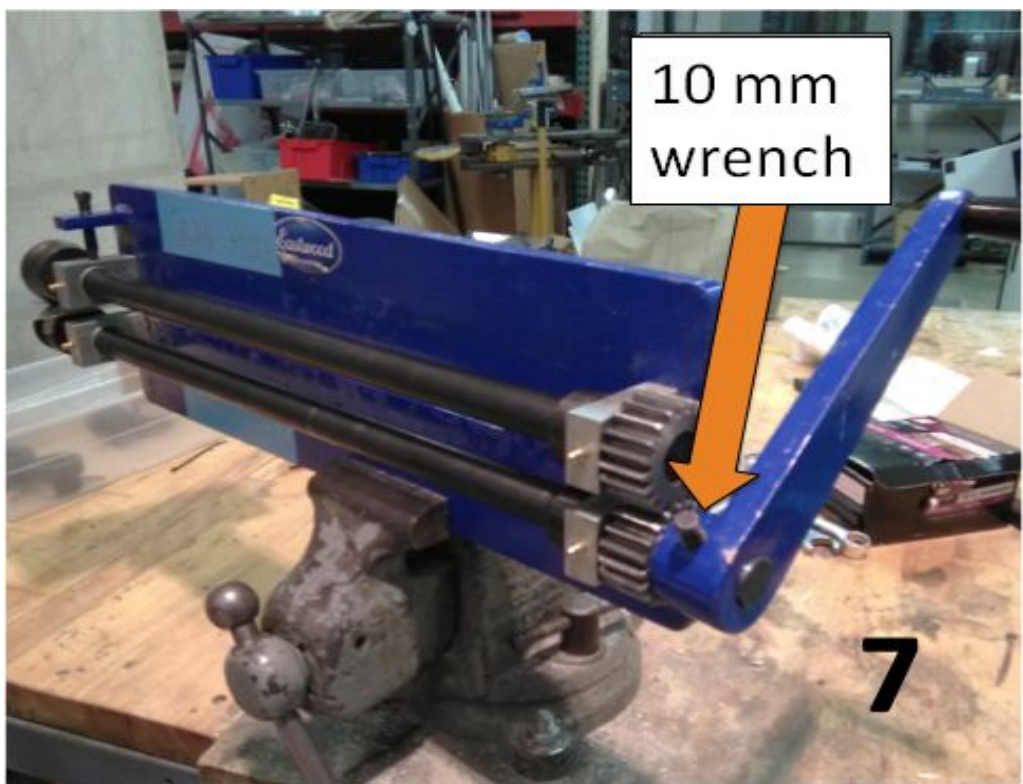
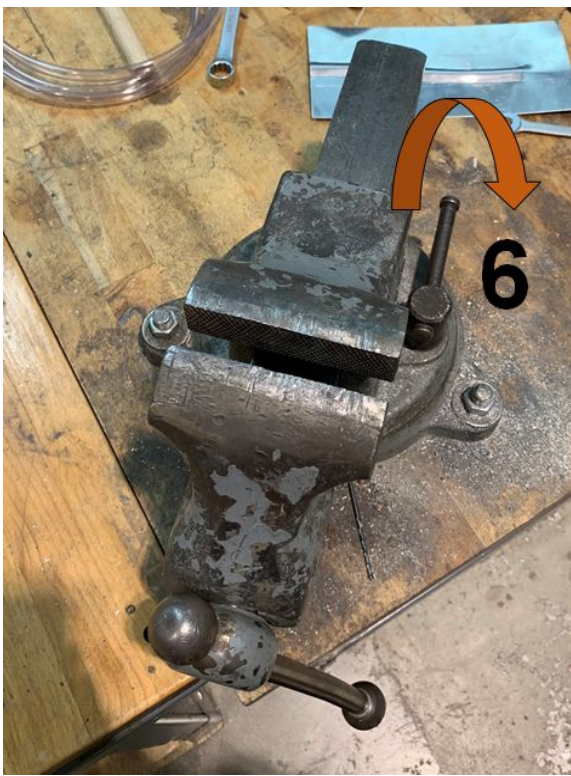
3



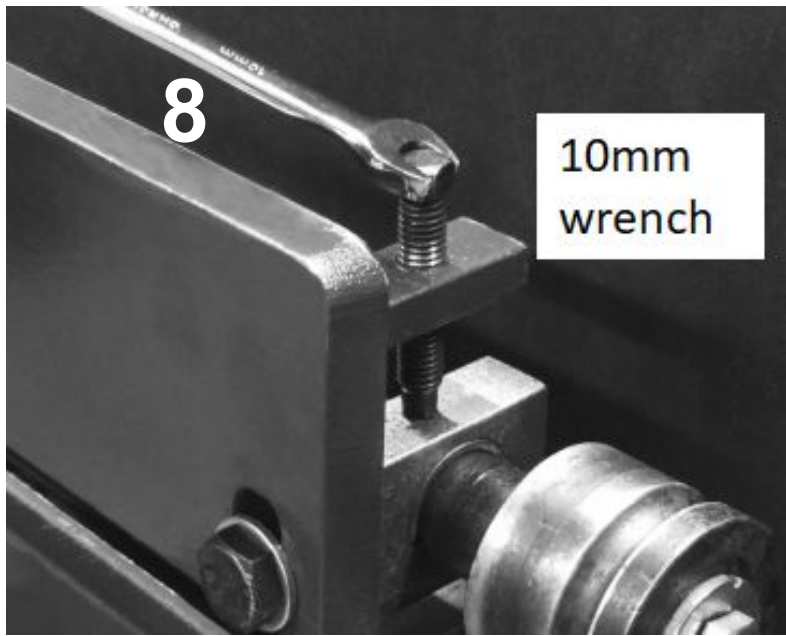
Slide onto table



Unlock, rotate entire vise, then lock vise



Mount bead roller onto vise and attach handle (from stand)



Loosen tensioning bolt and slide sheet metal into opening



Tighten tensioning bolt as desired. Turn handle and follow pattern

NOTE: To change mandrels, ask a shop trainer/specialist