A Systematic Mapping Study on Blockchain Technology for Digital Protection of Communication in Manufacturing

Javad Ghofrani
Department of Informatics and Mathematics
HTW Dresden University of Applied Sciences, Germany
Dresden, Germany
javad.ghofrani@gmail.com

Kirill Loisha
Department of Informatics and Mathematics
HTW Berlin University of Applied Sciences, Germany
Berlin, Germany
kiril.loisha@hhtw-berlin.de

Dirk Reichelt
Department of Informatics and Mathematics
HTW Dresden University of Applied Sciences, Germany
Dresden, Germany
email address or ORCID

Abstract—In the next few years, Blockchain will play a central role in IoT as a technology. It enables the traceability of processes between multiple parties independent of a central instance.

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source: https://medium.com/@matteozago/50-examples-of-how-blockchains-are-taking-over-the-world-4276bf488a4b

▶Investigate the current state of the art and science

▶use of block chain technologies

▶digital protection of machine data

Blockchain is the combination of three technologies

P2P Networks	Cryptography	Consensus
Each participant in the network is both client and server	Ensures both transparency and privacy	A code of conduct between all parties involved

Features of the blockchain technology:

- **Decentralization**
- **Anonymity**
- **Resistance to manipulation**
- **Time recording**
- **Irreversibility**
- **Transparency**

RQ1:

What are the problems between stakeholders in manufacturing industry?

RQ2:

What are the data to secure in manufacturing process?

RQ3:

What are the use cases of Blockchain Technology for manufacturing industry?

RQ4:

What Blockchain Frameworks are suitable for the scenario "Assignment of production orders to an external manufacturer"?

Conducting the Mapping Study

Dataset	Search String
ACM	+("Blockchain" "Distibuted Ledger") + ("Manufacturing Execution" "Programmable Logic Controller" "Manufacturing" "Distributed manufacturing")
IEEE	'Blockchain' OR 'Distributed Ledger') AND ('Industrial Control' OR 'Manufacturing Execution' OR 'Programmable Logic Controller' OR 'Manufacturing industry' OR 'Distributed manufacturing')
Scopus	ALL (("Blockchain" OR "Distributed Ledger") AND ("Industrial Control" OR "Manufacturing Execution" OR "Programmable Logic Controller") OR ("Manufacturing industry" OR "Distributed manufacturing"))
Science Direct	("Blockchain" OR "Distributed Ledger") AND ("Industrial Control" OR "Manufacturing Execution" OR "Programmable Logic Controller" OR "Manufacturing" OR "Distributed manufacturing")

Data Sources

Science Direct; 14

ACM; 24

IEEE; 61

Anzahl der Publikationen: 258

Scopus; 159
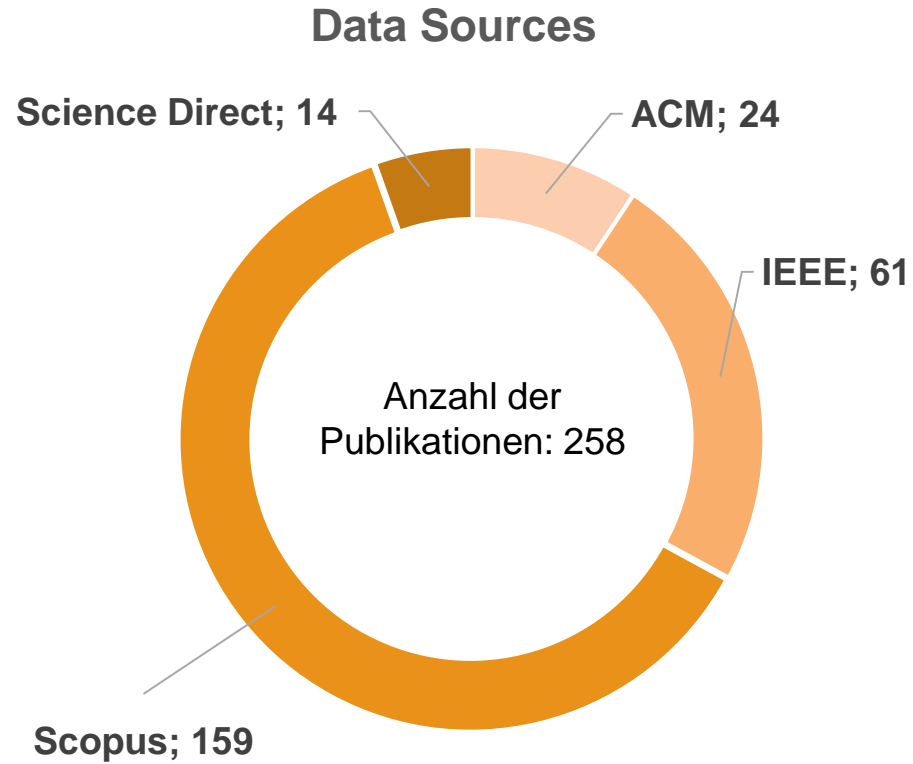
Inclusion:
- Title: Blockchain

Exclusion:
- Bitcoin
- Cryptocurrency

Applying search on databases	→	Results = 258
Remove duplicates	→	Results = 250
Apply inclusion/exclusion	→	Results = 94
Exclusion based on abstract	→	Results = 36
Exclusion based on full reading	→	Results = 32
Final primary papers	→	Results = 28

Year of publication
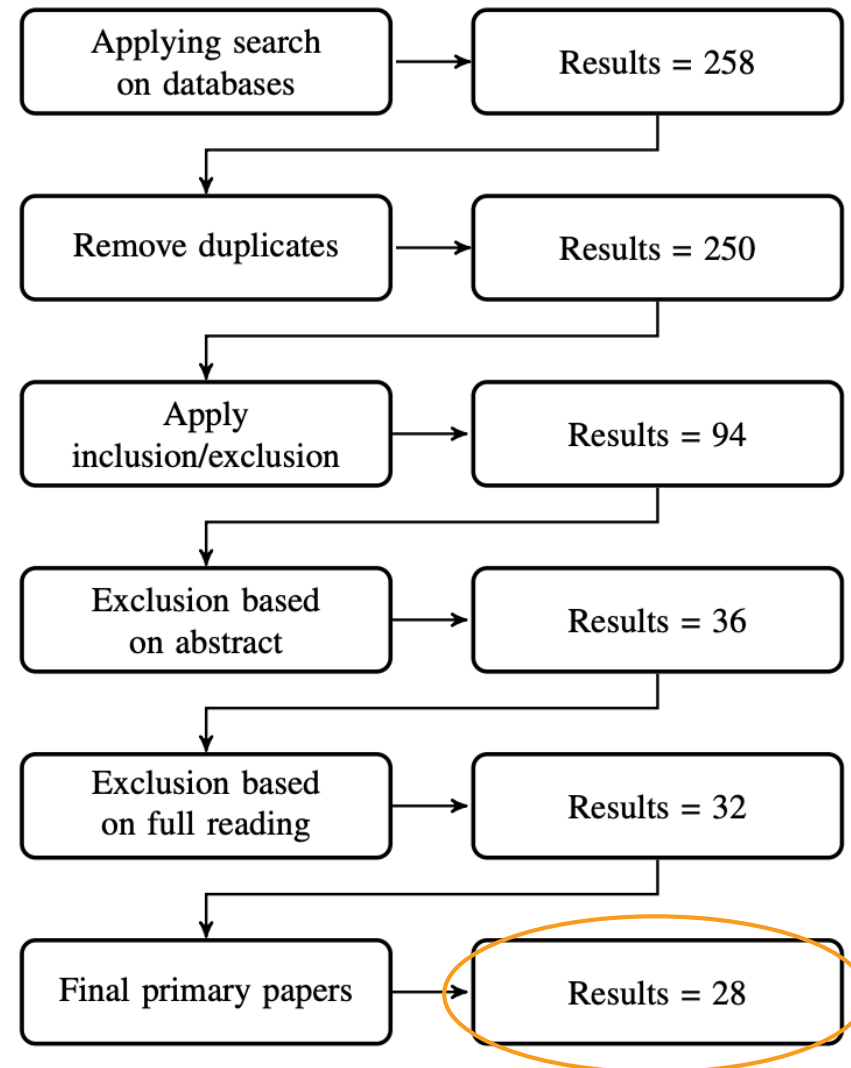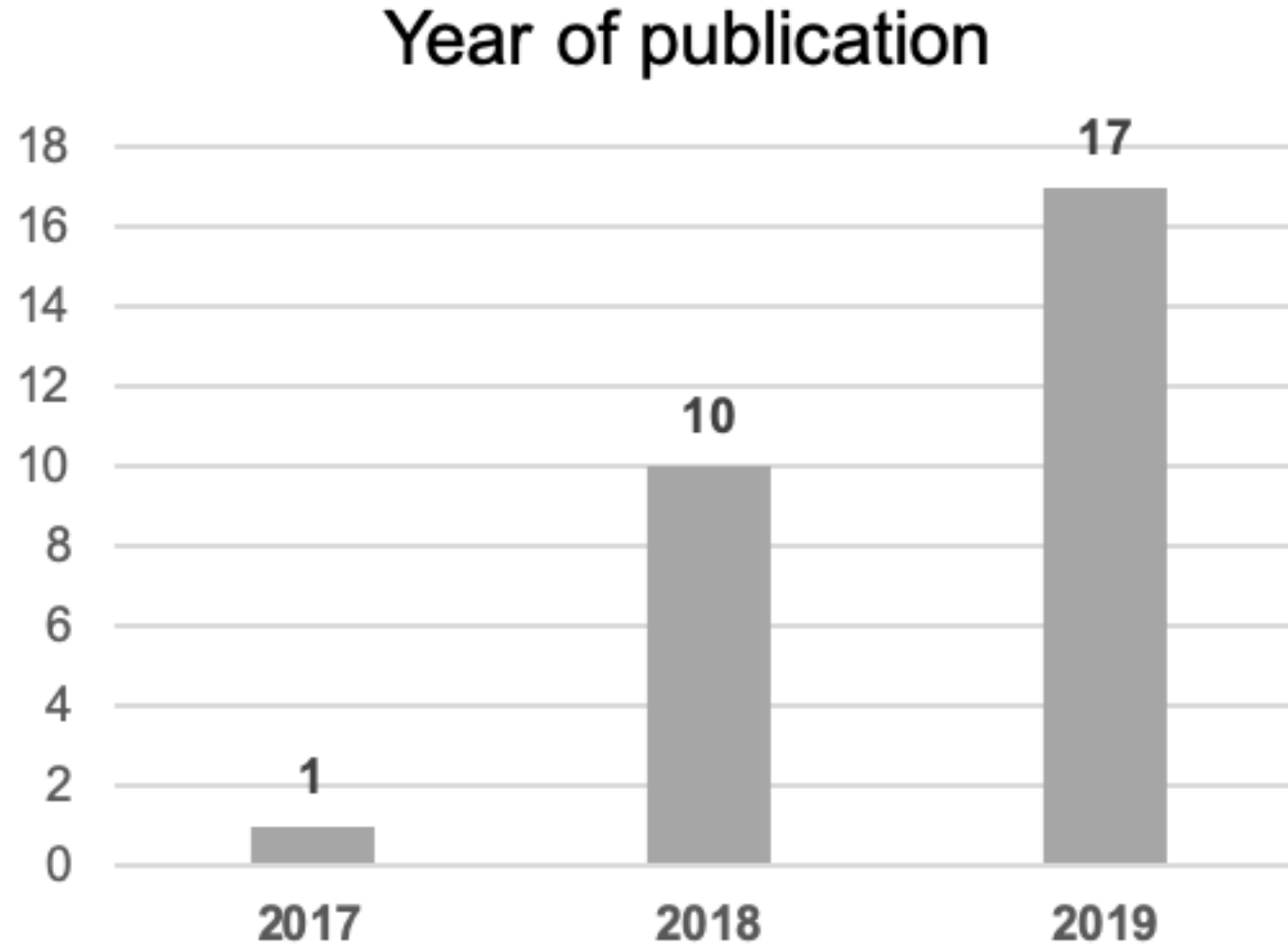
- Use case of Blockchain,

- Research facet,

- Blockchain facet.

Mappings

Mappings

	Ethereum	Hyperledger	Other Frameworks	Public Blockchain	Private Blockchain	Permissioned Blockchain	Consensus algorithm
Secure transfer of order data	4	1	1	2	1	4	2
Product data storing	2	1		1	1	1	
Supply Chain, Process trasibitily	6	2	1	2	4	6	2
Fraud prevention, IP Protection	2				1		
IIoT, Automation	2		1		3	2	3
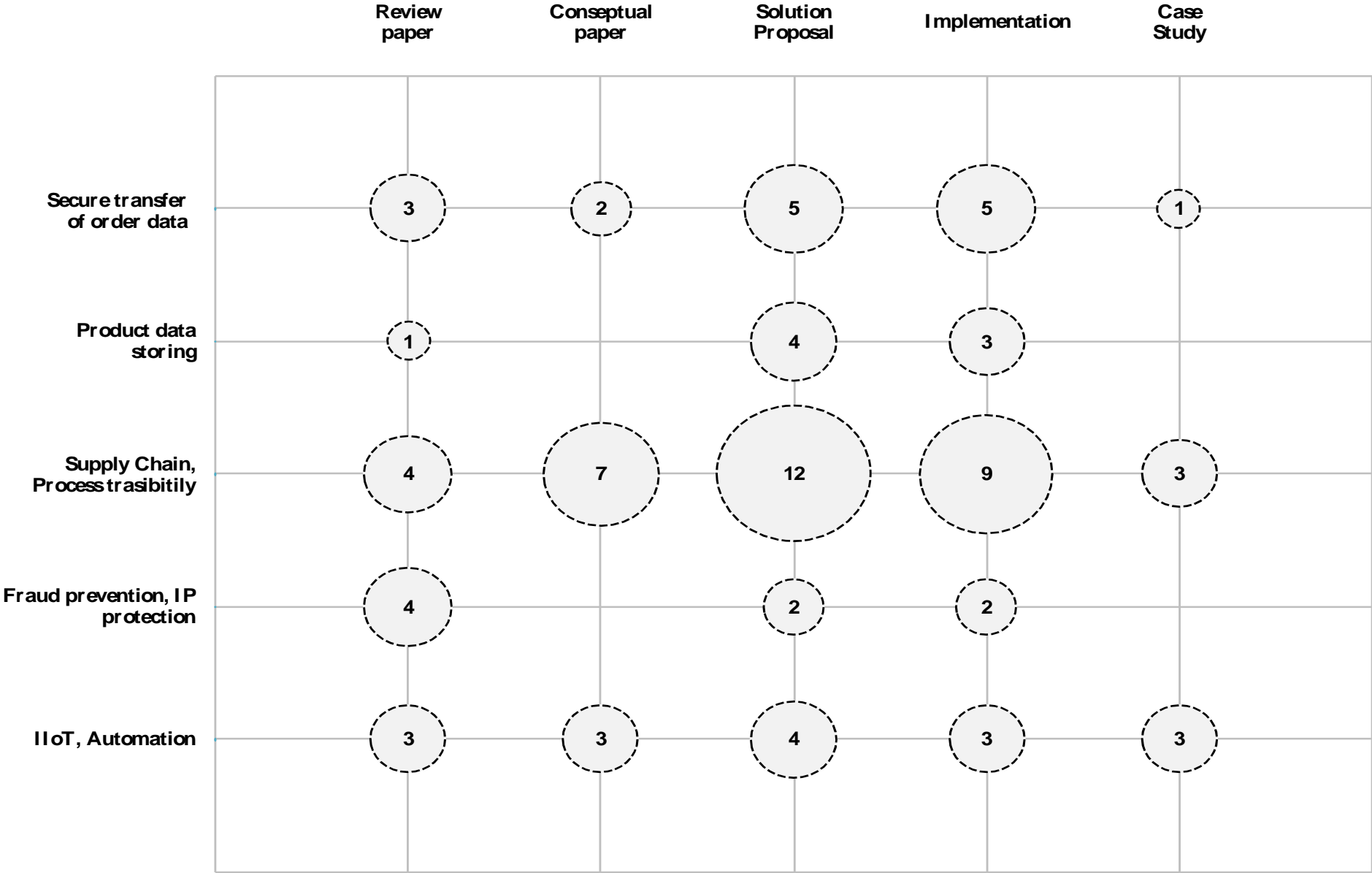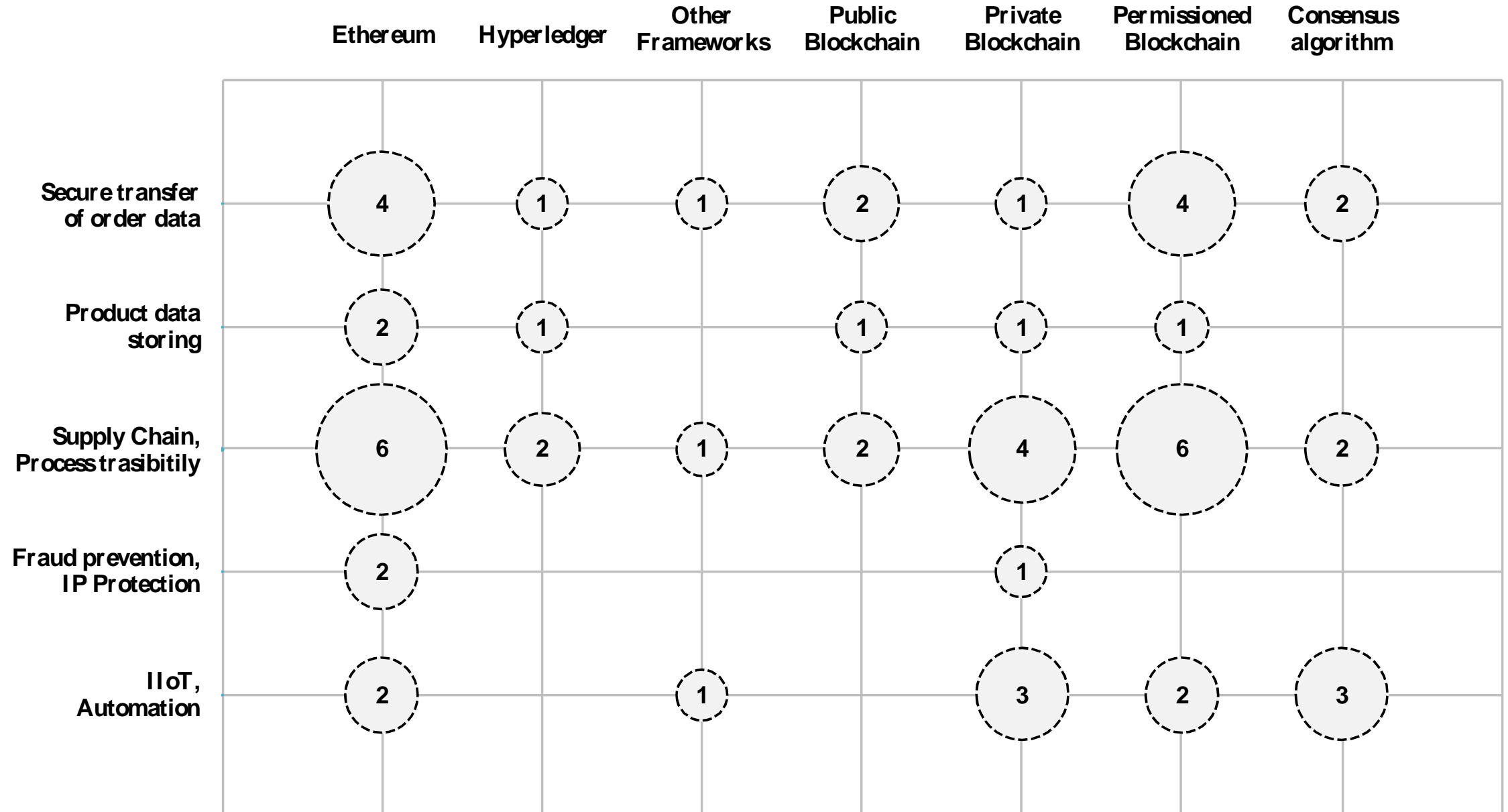
- **RQ1:** What are the problems between stakeholders in manufacturing industry?
  - Dependence on a Trusted Third Party (TTP)
  - Communication of the information to a TTP
  - Insufficient confidentiality

- **RQ2:** What are the data to secure in manufacturing process?
  - Computer-Aided Design (CAD file)
  - Material specifications
  - Order details
  - Machine data (characteristics and configurations)
  - Process values and process status

- **RQ3:** What are the use cases of Blockchain Technology for manufacturing industry?
  - Secured transmission of order data
  - Storage of the product data
  - Supply Chain, traceability of the process
  - Fraud prevention, securing intellectual property
  - Industrial Internet of things, automation

- **RQ4:** What Blockchain Frameworks are suitable for the scenario "Assignment of production orders to an external manufacturer"?
  - Ethereum, Hyperledger, MultiChain
  - Public, Permissoned

Conclusion

- Mapping Studies on 28 papers

- Five use cases of Blockchain

- Majority of papers describe the case "supply chain and process traceability" as solution proposal.

- Less findings regarding assignment of production orders to an external manufacturer

- More detailed surveys and studies are required

Links

- Link to the Slides
  - https://tinyurl.com/indin2020cps
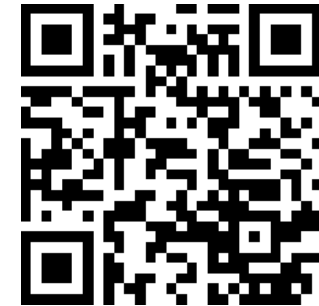
- Link to Smart Production Systems at HTW Dresden
  - https://www.htw-dresden.de/industrie40