



Commercial transaction

A02 Type of inspection document	Test report 2.2
A03 Document number	20520365 000010_UNIQUE_00505691F3581EDD92C2C5AE592B614D
A05 Originator of the document	QTS-BQ
A07.1 Purchaser order number	4500067792
A07.2 Purchaser order date	2021-12-29
A09 Purchaser article number	0048
A10.1 Date of issue	2022-04-21
A10.2 Customer number	1891190

A10 Supplementary information

Email	certificates@s1seven.com
Fax	02632 3097 152969
Phone	02632 3097 2969

Production description

B01 Product	Electrolytic tinplate, coils
B02 Specification of the product	T4CA 2.80 / 2.80 g/m ²
B03 Any supplementary requirements	Melted and poured in Germany
B04 Product delivery condition	Coil
B06 Marking of the product	Electrolytic tinplate, coils
B08 Number of pieces	2
B09xB10xB11 Product dimensions [mm]	1022.350 X 0.210
B13.1 Net weight	16511 kg
B13.2 Gross weight	16897 kg
B14 Material no.	10044121
B15 Your reference	0048

Material identifiers

Production Order Number	Material ID Number	Cast-No.	hot Strip
B07	C00	B07	B07
1109426	1002095130	454321	G37843
1109426	1002095131	454321	G37843

Chemical composition

C70 Steelmaking process						Y					
Cast-No.	C	Mn	P	S	Si	Al	Cu	Cr	Nb	Ni	Mo
B07	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81
454321	0.0400	0.2400	0.0110	0.0050	0.0050	0.0450	0.0050	0.0230	0.0010	0.0120	0.0010

Inspection

Tensile Test

Production Order Number	Direction
B07	C02
1109426	L

Roughness

Production Order Number
B07
1109426

Tin coating

Production Order Number
B07
1109426

Hardness

Production Order Number
B07
1109426

Validation

Z01 Statement of compliance	Works Certificate was issued by data processing systems, valid withoutsignature.
Z02 Title of inspection representative	2022-10-12
Z03 The manufacturer's authorized inspection representative	Andre Leleux (Administrator Certificates)Benjamin Günther (AdministratorCertificates)
Z05 Standards	ASTM A623/624