

A01 Manufacturer's works
ThyssenKrupp Rasselstein GmbH
Koblenzer Str. 141
Andernach 56626, DE
certificates@s1seven.com

A06 Purchaser
Berlin Metals LLC
3200 Sheffield Avenue
Hammond IN 46320 02112, US
certificates@s1seven.com

## **Commercial transaction**

A02 Type of inspection document Test report 2.2

A03 Document number 20520365 000010\_UNIQUE\_00505691F3581EDD92C2C5AE592B614D

A05 Originator of the document
QTS-BQ
A07.1 Purchaser order number
4500067792
A07.2 Purchaser order date
2021-12-29
A09 Purchaser article number
0048

 A10.1 Date of issue
 2022-04-21

 A10.2 Customer number
 1891190

**A10 Supplementary information** 

 Email
 certificates@s1seven.com

 Fax
 02632 3097 152969

 Phone
 02632 3097 2969

**Production description** 

B01 Product Electrolytic tinplate, coils

B02 Specification of the product T4CA 2.80 / 2.80 g/m<sup>2</sup>

B03 Any supplementary requirements Melted and poured in Germany

B04 Product delivery condition Coil

B06 Marking of the product Electrolytic tinplate, coils

B08 Number of pieces 2

B09xB10xB11 Product dimensions [mm] 1022.350 X 0.210

 B13.1 Net weight
 16511 kg

 B13.2 Gross weight
 16897 kg

 B14 Material no.
 10044121

 B15 Your reference
 0048

## **Material identifiers**

**Production Order Number** Material ID Number Cast-No. hot Strip B07 C00 B07 B07 1109426 1002095130 454321 G37843 1109426 1002095131 454321 G37843

## **Chemical composition**

C/O Steelmaking process							Y						
Cast-No	. C	Mn	Р	S	Si	Al	Cu	Cr	Nb	Ni	Мо		
B07	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81		
454321	0.0400	0.2400	0.0110	0.0050	0.0050	0.0450	0.0050	0.0230	0.0010	0.0120	0.0010		

# **Inspection**

#### **Tensile Test**

Production Order Number Direction B07 C02 1109426 L

### Roughness

**Production Order Number** 

B07

1109426

## Tin coating

**Production Order Number** 

B07

1109426

#### **Hardness**

**Production Order Number** 

B07

1109426

## **Validation**

**Z01** Statement of compliance

Z02 Title of inspection representative

Z03 The manufacturer's authorized inspection representative

**Z05 Standards** 

Works Certificate was issued by data processing systems, valid withoutsignature.

2022-10-12

Andre Leleux (Administrator Certificates)Benjamin Günther

(AdministratorCertificates)

ASTM A623/624

Data schema maintained by  $\underline{\text{Material Identity}}$  .

https://schemas.s1seven.com/tkr-schemas/v0.0.4/schema.json