



## Commercial transaction

A02 Type of inspection document	Test report 2.2
A03 Document number	20520365 000010_UNIQUE_00505691F3581EDD92C2C5AE592B614D
A05 Originator of the document	QTS-BQ
A07.1 Purchaser order number	4500067792
A07.2 Purchaser order date	2021-12-29
A09 Purchaser article number	0048
A10.1 Date of issue	2022-04-21
A10.2 Customer number	1891190

### A10 Supplementary information

Email	certificates@s1seven.com
Fax	02632 3097 152969
Phone	02632 3097 2969

## Production description

B01 Product	Electrolytic tinplate, coils
B02 Specification of the product	T4CA 2.80 / 2.80 g/m <sup>2</sup>
B03 Any supplementary requirements	Melted and poured in Germany
B04 Product delivery condition	Coil
B06 Marking of the product	Electrolytic tinplate, coils
B08 Number of pieces	2
B09xB10xB11 Product dimensions [mm]	1022.350 X 0.210
B13.1 Net weight	16511 kg
B13.2 Gross weight	16897 kg
B14 Material no.	10044121
B15 Your reference	0048

## Material identifiers

Production Order Number	Material ID Number	Cast-No.	hot Strip
B07	C00	B07	B07
1109426	1002095130	454321	G37843
1109426	1002095131	454321	G37843

## Chemical composition

C70 Steelmaking process						Y					
Cast-No.	C	Mn	P	S	Si	Al	Cu	Cr	Nb	Ni	Mo
B07	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81
454321	0.0400	0.2400	0.0110	0.0050	0.0050	0.0450	0.0050	0.0230	0.0010	0.0120	0.0010

## Inspection

### Tensile Test

Production Order Number	Direction
B07	C02
1109426	L

**Roughness**

Production Order Number
B07
1109426

**Tin coating**

Production Order Number
B07
1109426

**Hardness**

Production Order Number
B07
1109426

**Validation**

<i>Z01 Statement of compliance</i>	Works Certificate was issued by data processing systems, valid withoutsignature.
<i>Z02 Title of inspection representative</i>	2022-10-12
<i>Z03 The manufacturer's authorized inspection representative</i>	Andre Leleux (Administrator Certificates)Benjamin Günther (AdministratorCertificates)
<i>Z05 Standards</i>	ASTM A623/624