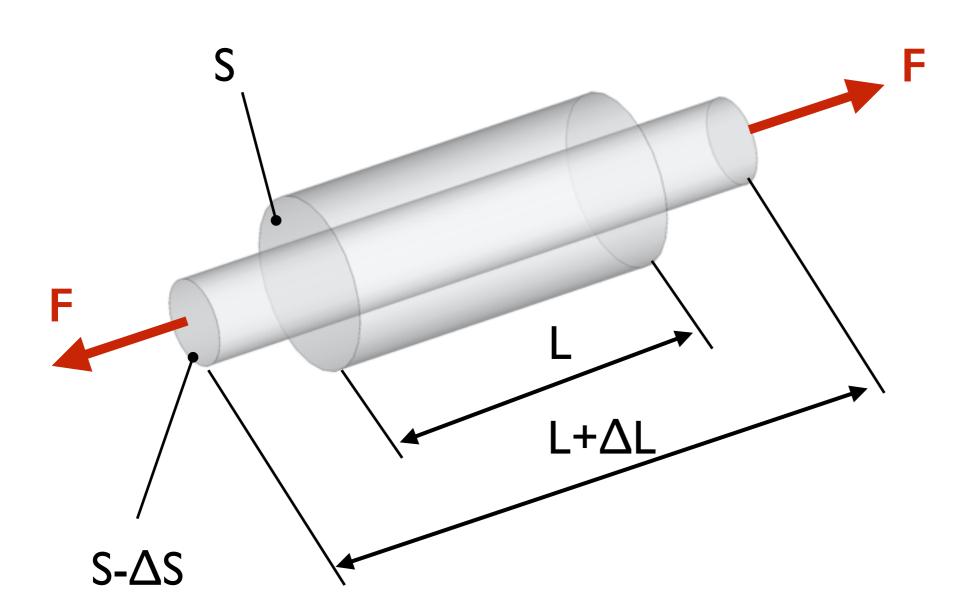
# Sensors of force and pressure

AE3B38SME - Sensors and Measurement

# Strain gauges



$$\frac{\Delta R}{R} = \frac{\Delta \rho}{\rho} + \frac{\Delta L}{L} - \frac{\Delta S}{S}$$

$$R \cong R_0 + \frac{dR}{d\rho}(\rho - \rho_0) + \frac{dR}{dL}(L - L_0) + \frac{dR}{dS}(S - S_0)$$

$$\Delta R = R - R_0 \cong \frac{dR}{d\rho} (\rho - \rho_0) + \frac{dR}{dL} (L - L_0) + \frac{dR}{dS} (S - S_0)$$

$$\cong \frac{L}{S} (\rho - \rho_0) + \frac{\rho}{S} (L - L_0) - \frac{\rho L}{S^2} (S - S_0)$$

we want to express the relative change  $\Delta R$  / R of resistance to the relative deformation  $\epsilon = \Delta L$  / L

$$\frac{\Delta S}{S} = -2\mu \frac{\Delta L}{L}$$
 \tau Poisson ratio

$$\frac{\Delta R}{R} = \frac{\Delta \rho}{\rho} + \frac{\Delta L}{L} - \frac{\Delta S}{S}$$

$$\frac{\Delta S}{S} = -2\mu \frac{\Delta L}{L}$$

$$\frac{\Delta R/R}{\Delta L/L} = 1 + 2\mu + \frac{\Delta \rho/\rho}{\Delta L/L}$$

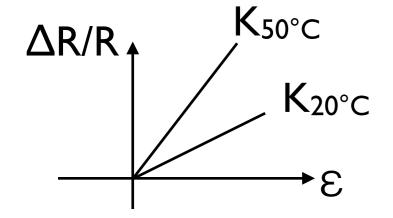
$$\frac{\Delta R/R}{\Delta L/L} = \frac{\Delta R/R}{\epsilon} = 1 + 2\mu + \pi_e E$$
 Young module

$$\frac{\Delta R/R}{\Delta L/L} = \frac{\Delta R/R}{\epsilon} = 1 + 2\mu + \pi_e E$$

$$\Delta R/R = C_1 \varepsilon + C_2 \varepsilon^2 + C_3 \varepsilon^3 + \dots$$

$$K = \frac{d\Delta R/R}{d\epsilon}$$

strain gauge factor (how large the response of the strain gauge is)



$$\alpha_{K} = \frac{\Delta K/K_{20^{\circ}C}}{\Delta \vartheta}$$

temperature coefficient of sensitivity

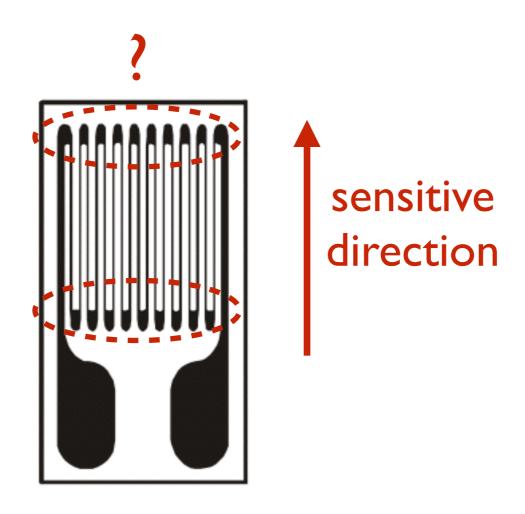
$$\alpha_{R} = \frac{\Delta R/R_{20^{\circ}C}}{\Delta \vartheta}$$

temperature coefficient of resistance

# Metal and semiconductor strain gages

<u>Parameter</u>	Semiconductor	Metal
K	125	2÷4
$C_2$	4000	~0
$\alpha_{R}$	I2 ppm/K	0.2 ppm/K
ακ	I6 ppm/K	5 ppm/K

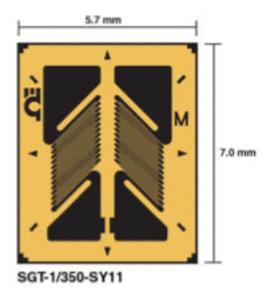
#### Bonded foil strain gauges

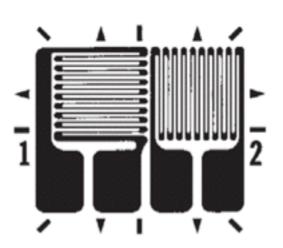


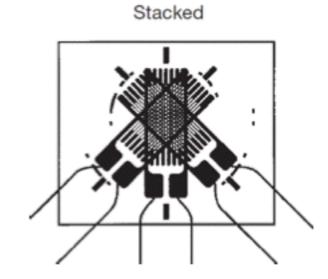
The epoxy resin both transmits the mechanical stress to the metal and provided the necessary electrical insulation

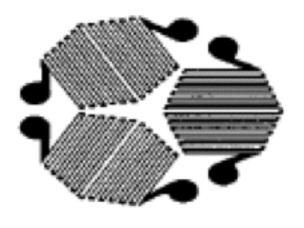
#### Other shapes of strain gauges to measure in multiple directions

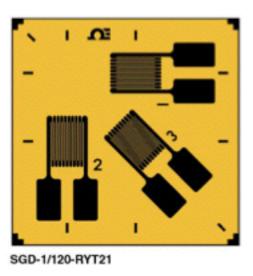








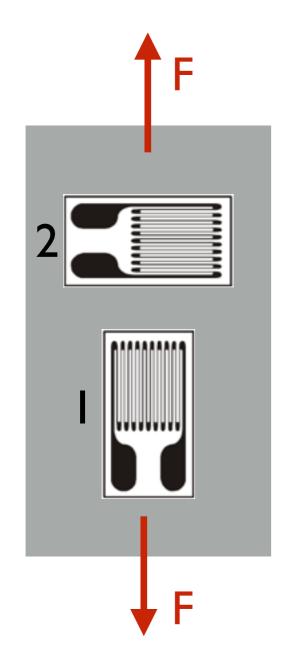




Vishay, Omega Engineering, Hottinger-Baldwin

#### Problem: what if the temperature changes?

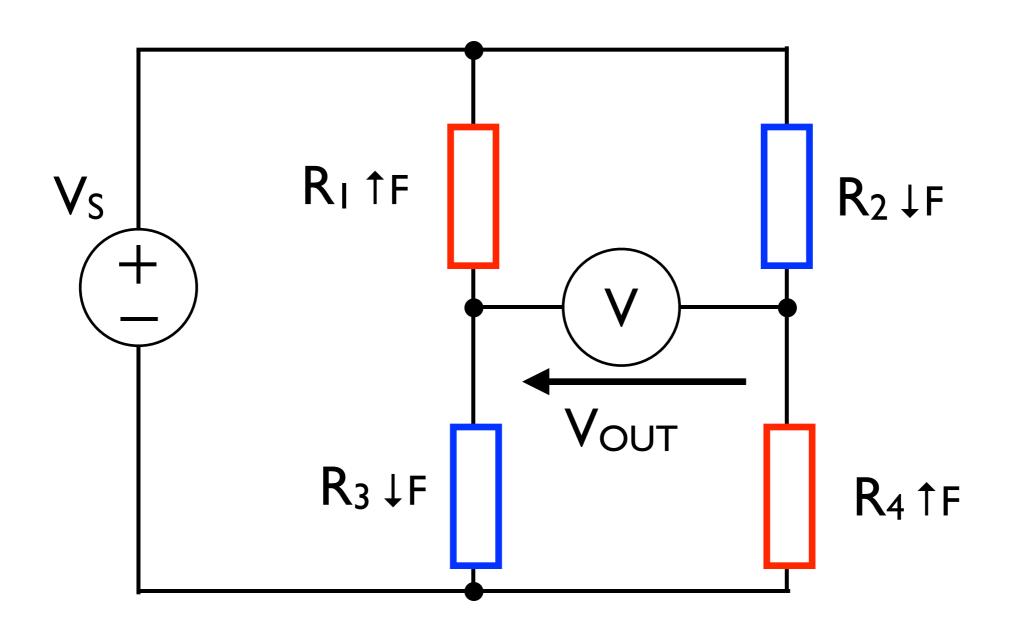
We must compensate  $\Delta R$  due to temperature. Basic principle: use two "identical" sensors, only one of which measures the force.



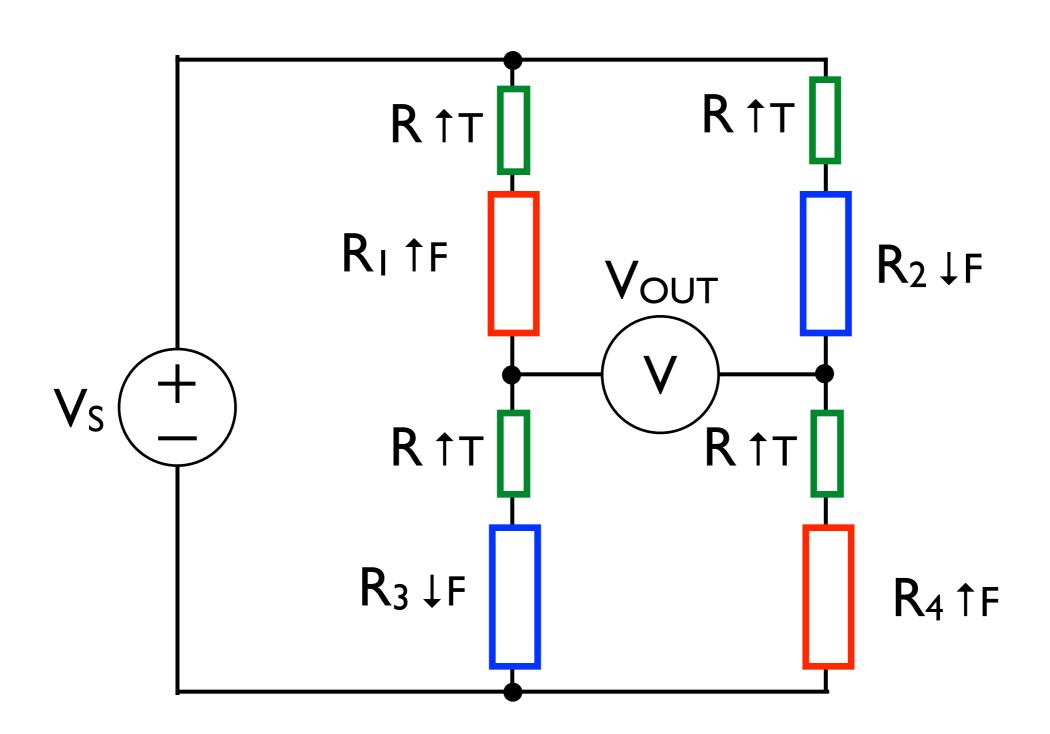
R<sub>2</sub> depends only on temperature

R<sub>1</sub> depends on F and temperature

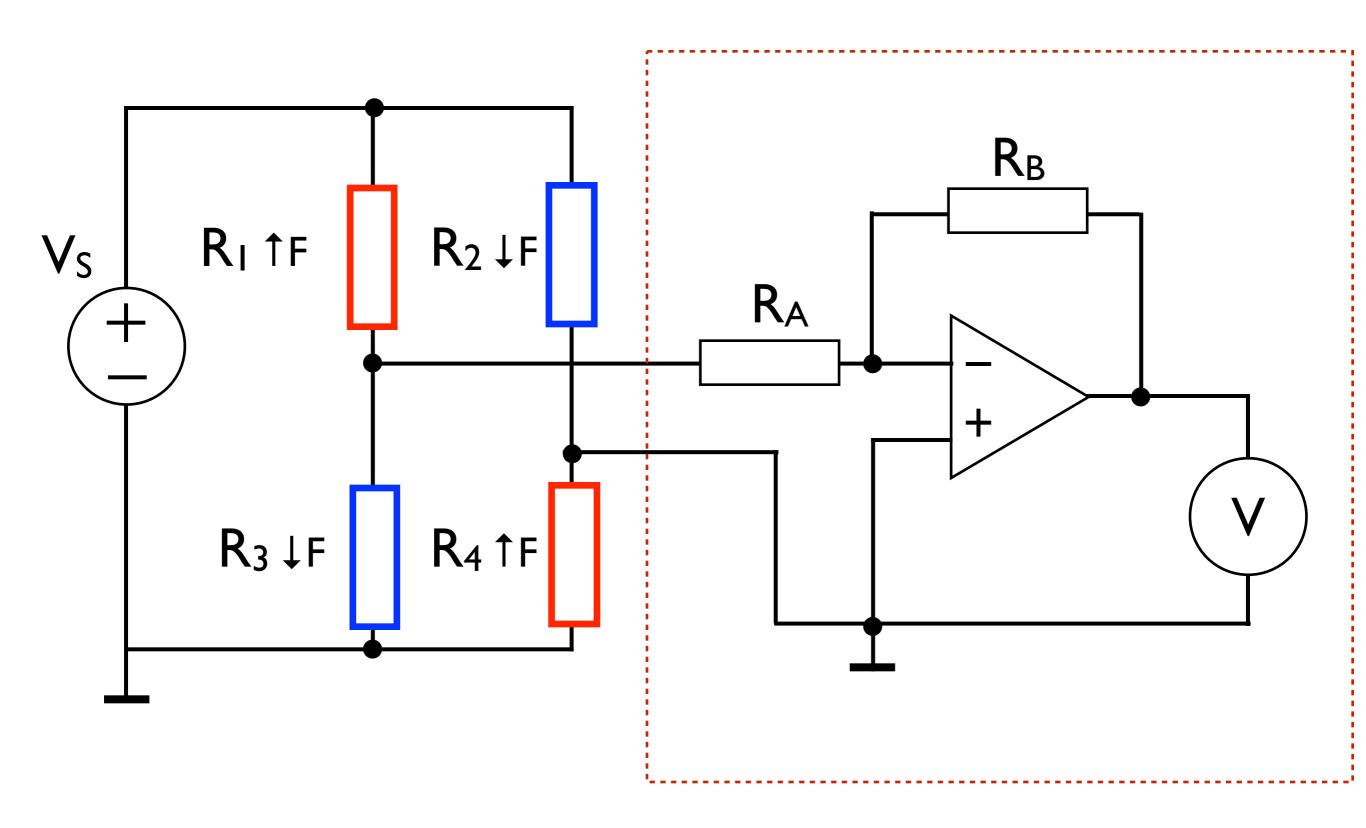
# Other solution: use a full bridge and identical sensors



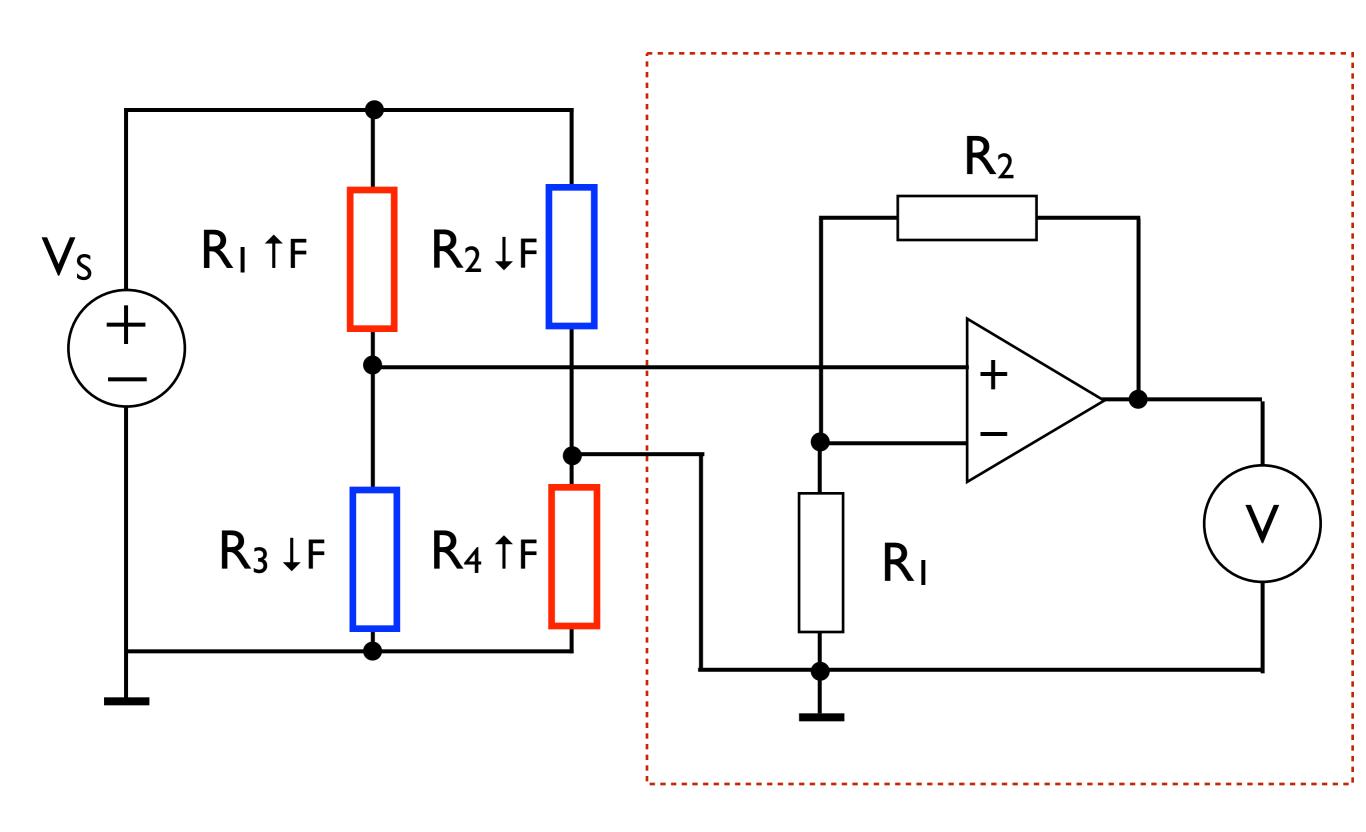
# Other solution: use a full bridge and identical sensors



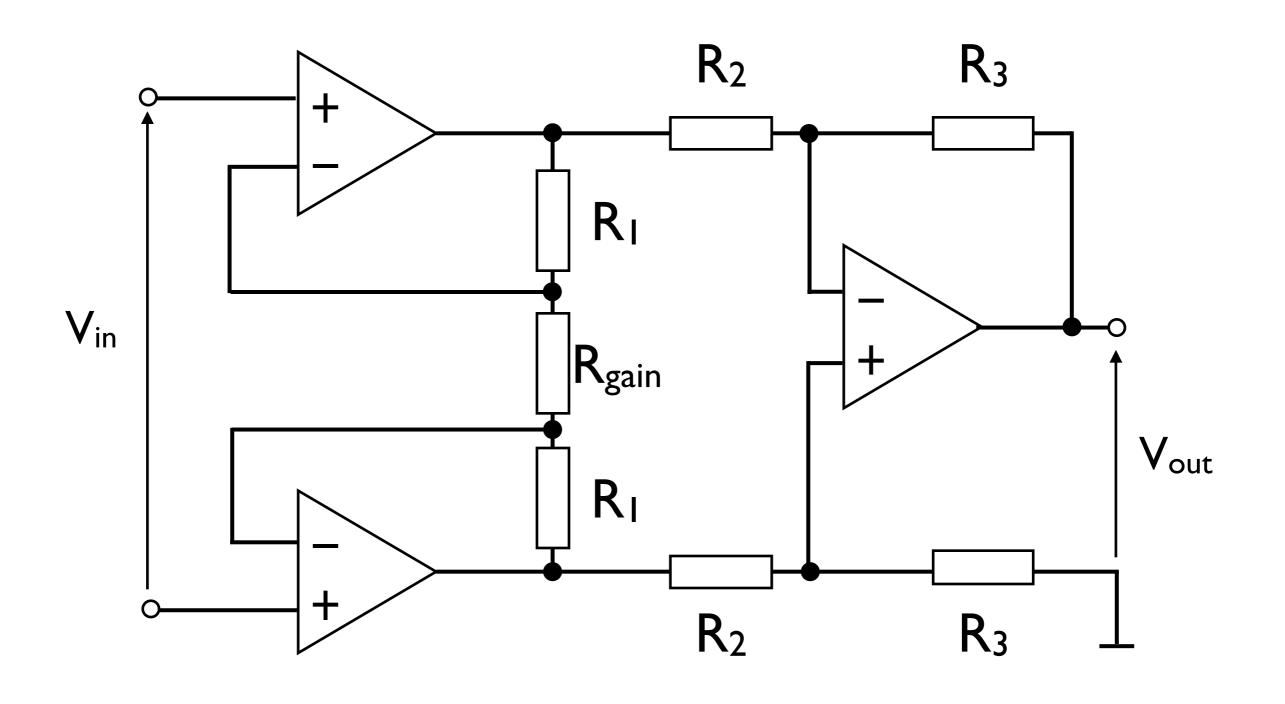
### How to amplify the voltage output?



### How to amplify the voltage output?

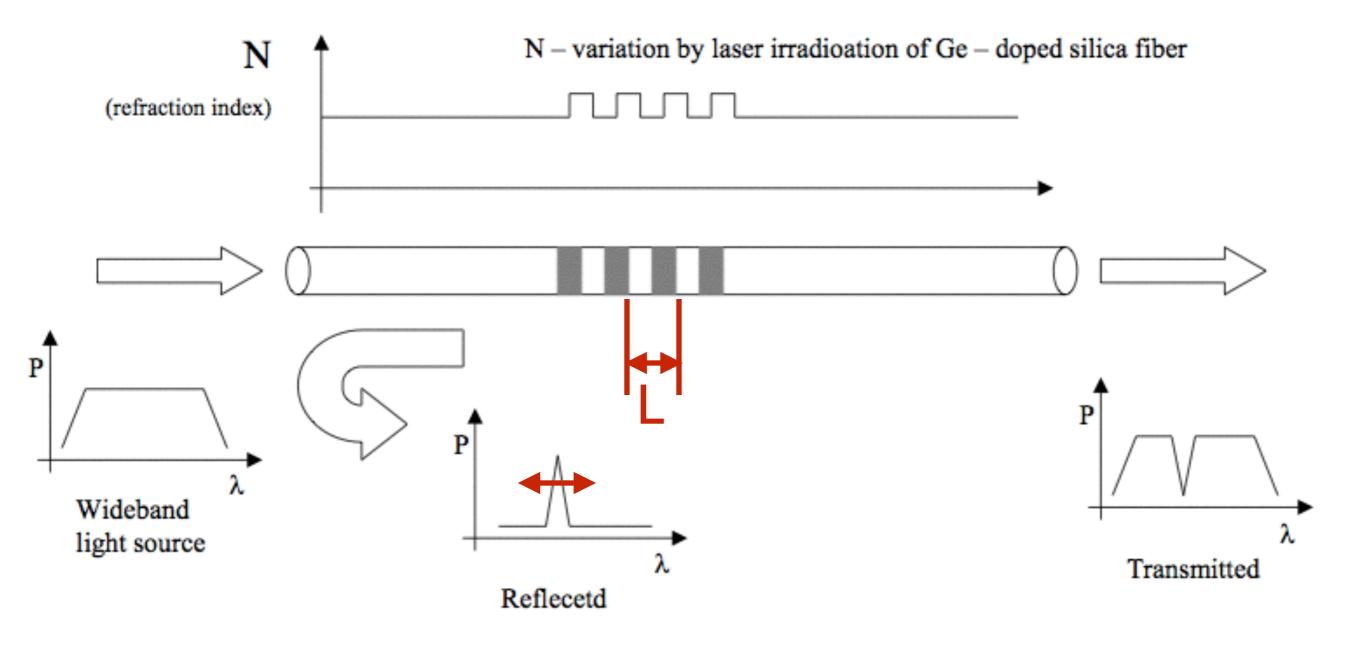


#### Solution: instrumentation amplifier

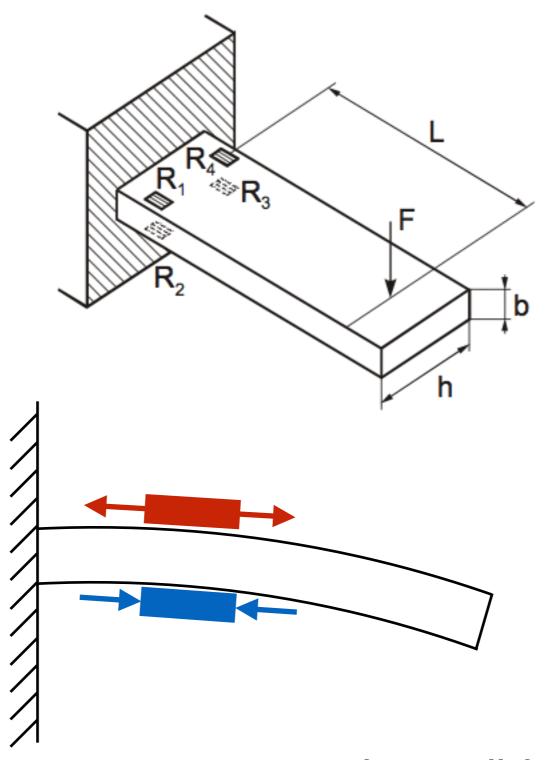


$$V_{\text{out}} = \left(\frac{2R_1}{R_g} + I\right) \frac{R_3}{R_2} \left(-V_{\text{in}}\right)$$

# Fiber Bragg Grating sensors



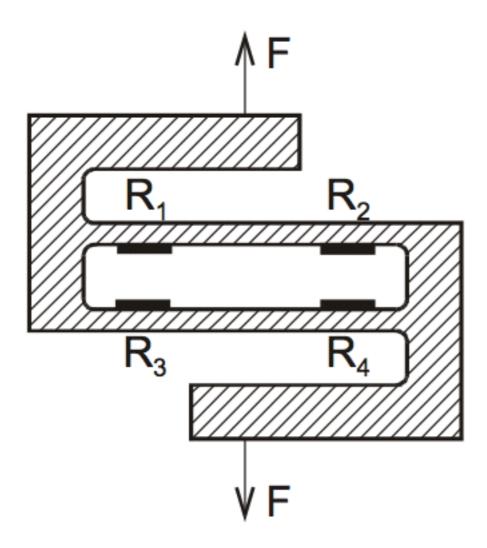
# How to measure force



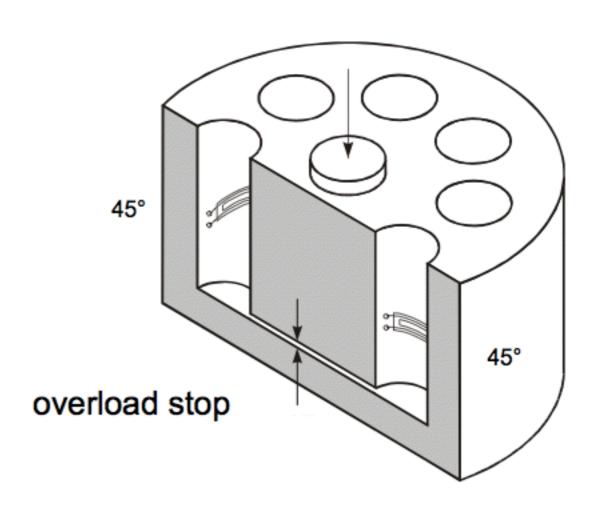
for small forces (up to some kN)

# How to measure a large force

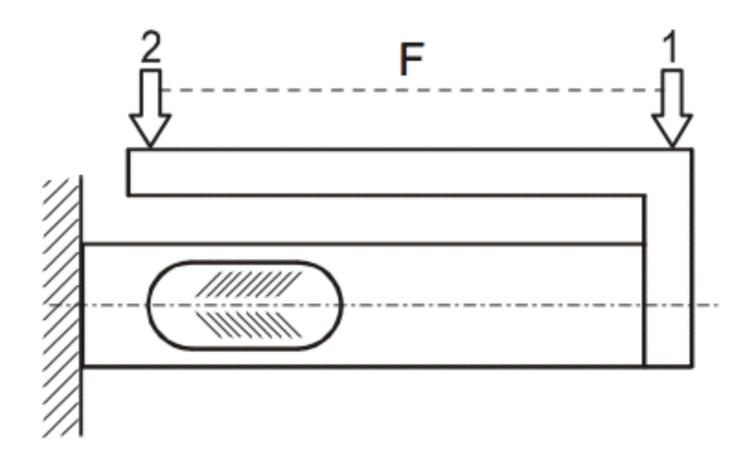
S-type load cell



Shear-web force transducer

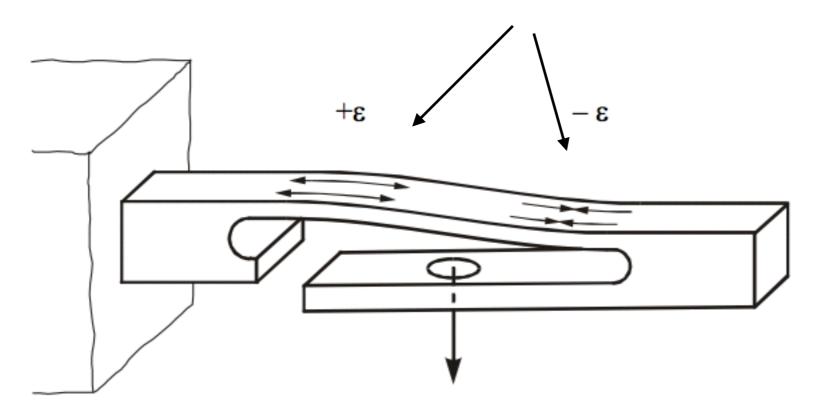


# How to measure shear

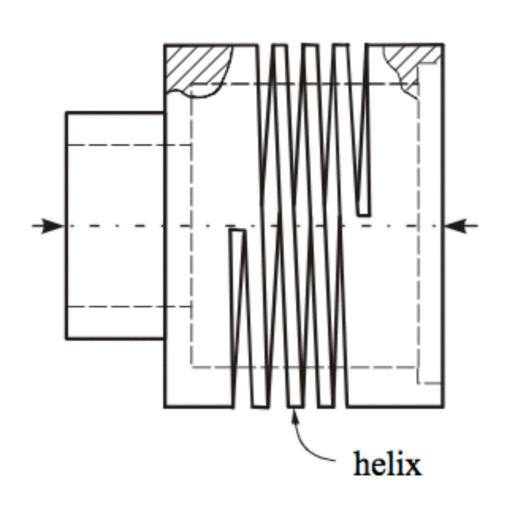


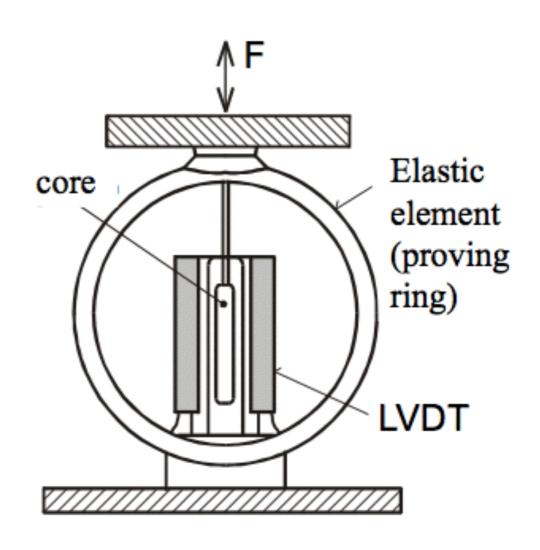
#### Folded cantilever

extension and compression are the same

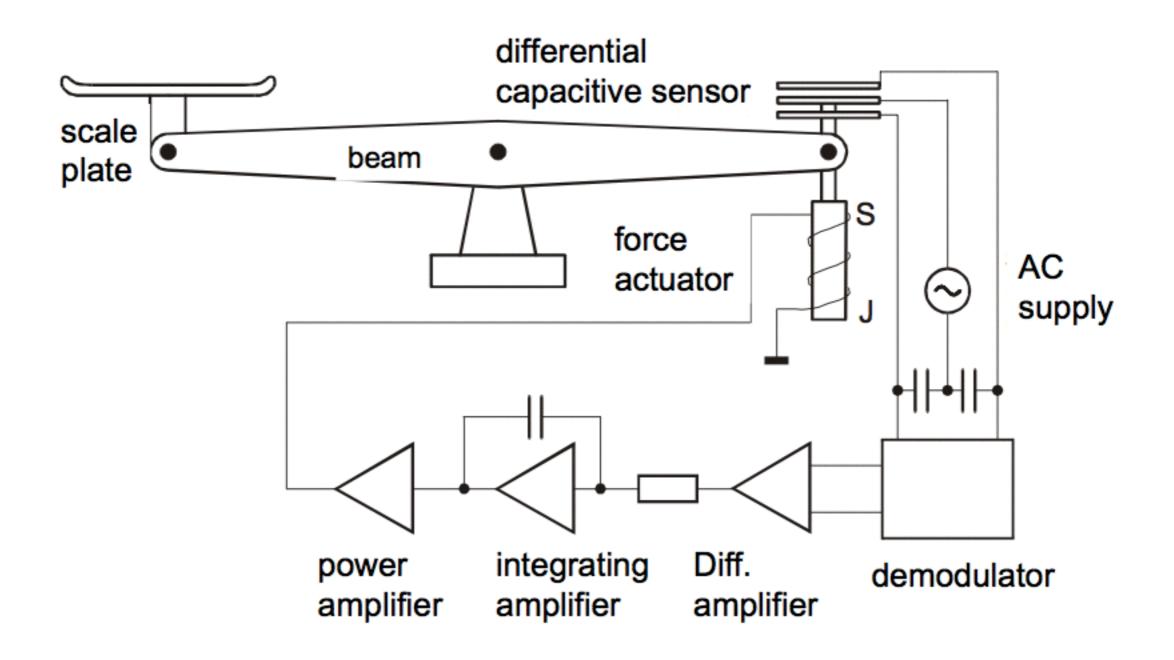


# Sensors of force based on displacement

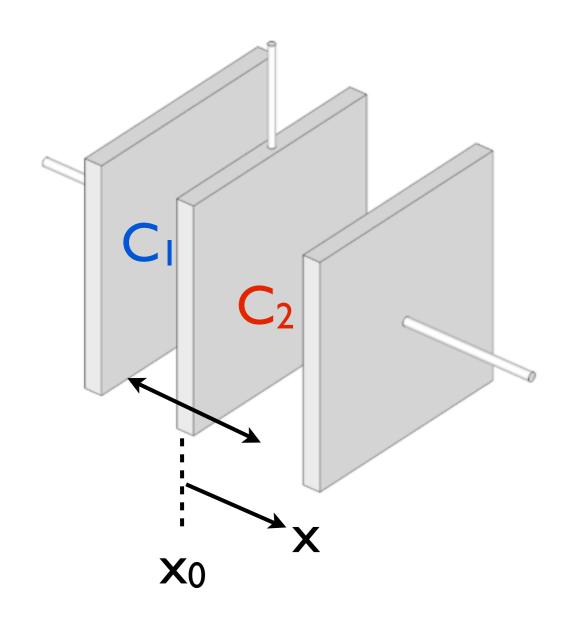


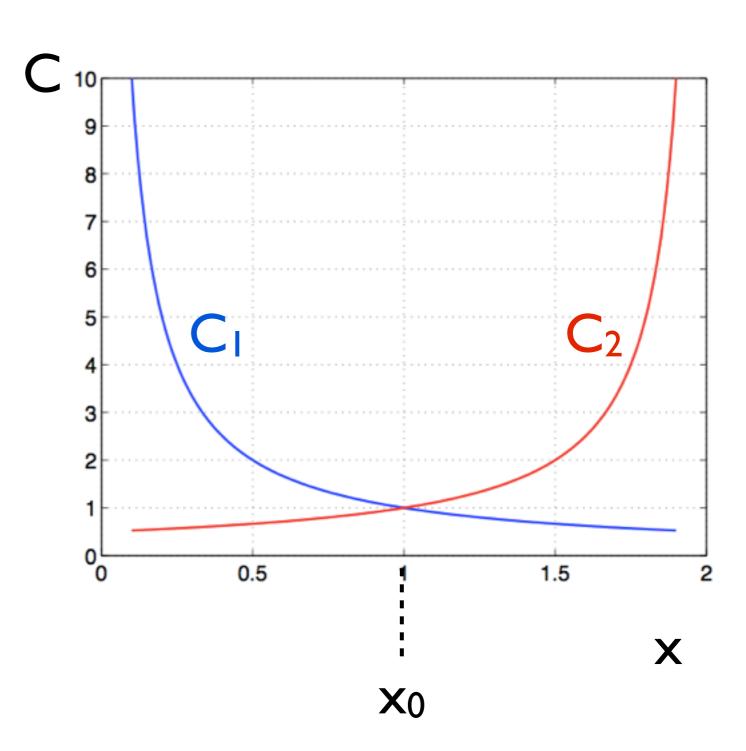


#### Sensors with electromechanical feedback

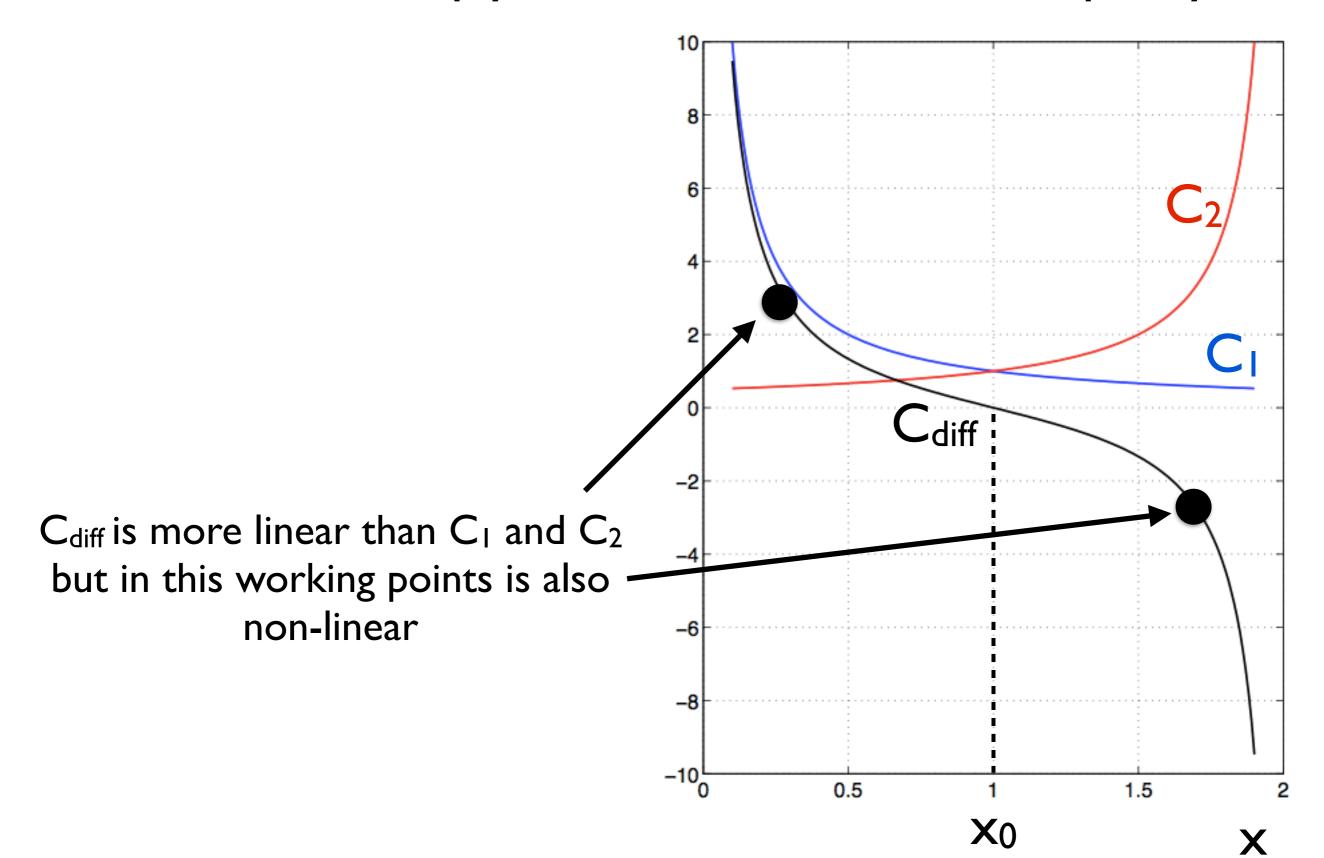


# Why should we use feedback? Can't we simply read the difference of capacity?

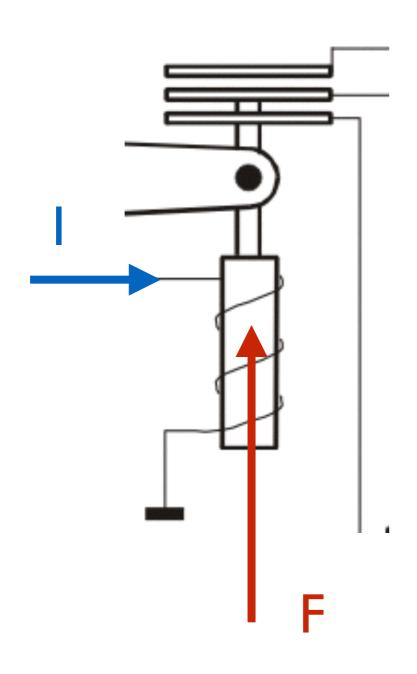




# Why should we use feedback? Can't we simply read the difference of capacity?



#### How feedback works

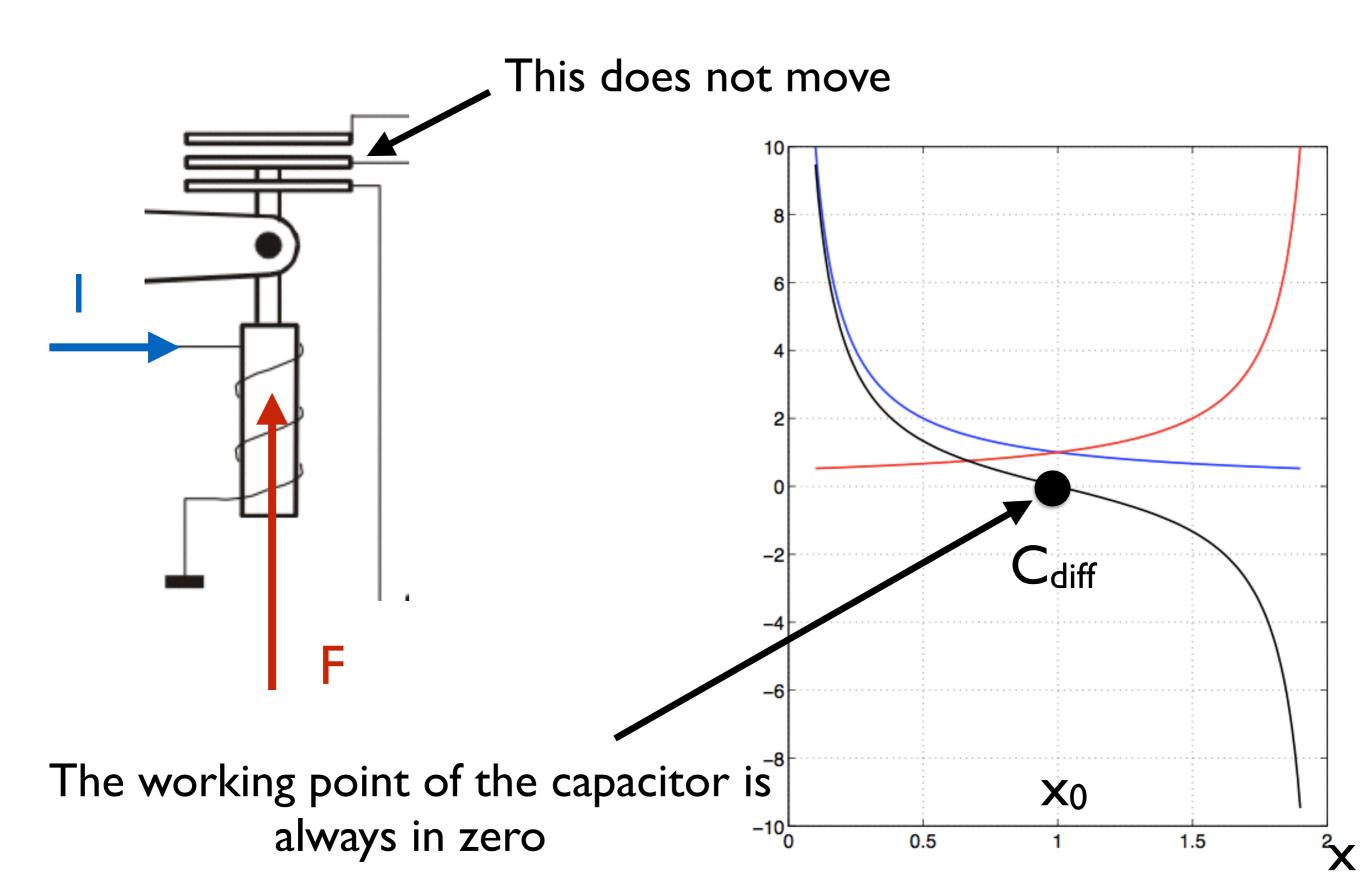


The current I in the solenoid creates a force F

F=kl

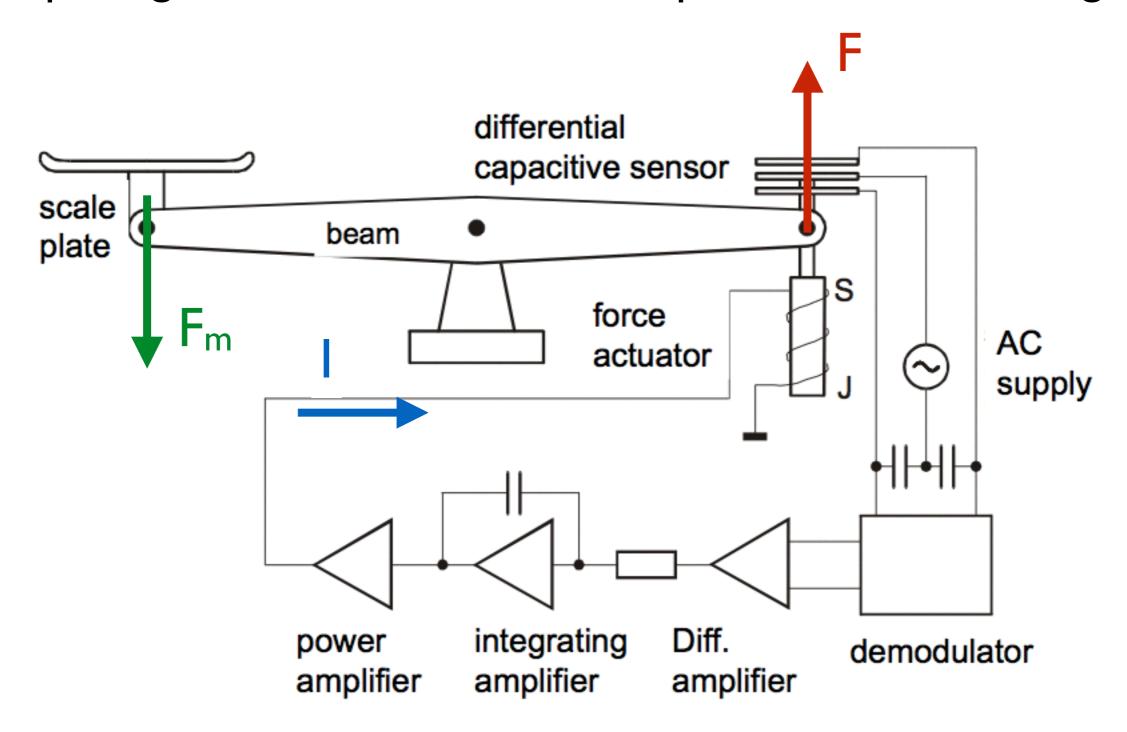
so that the differential capacitor is always in the central position

#### How feedback works

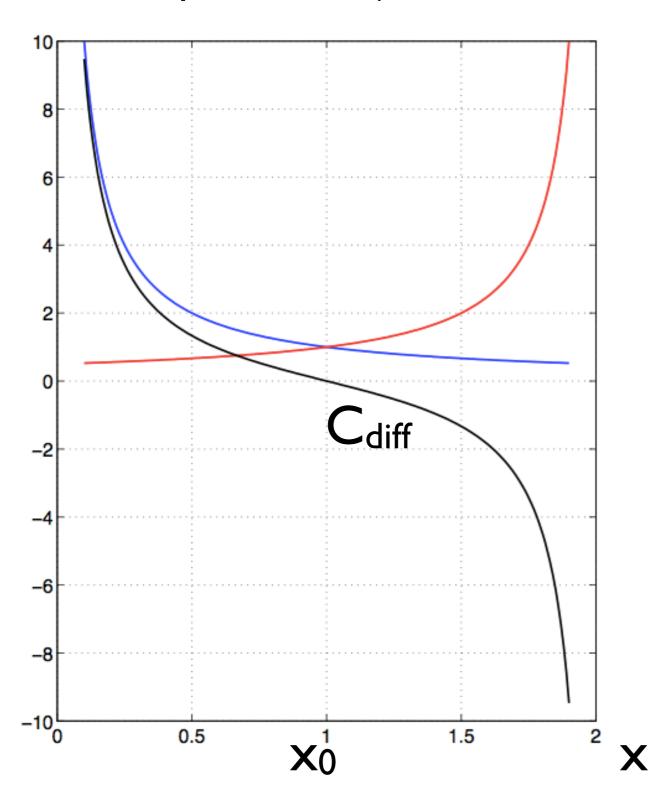


# The output signal is not capacity anymore.

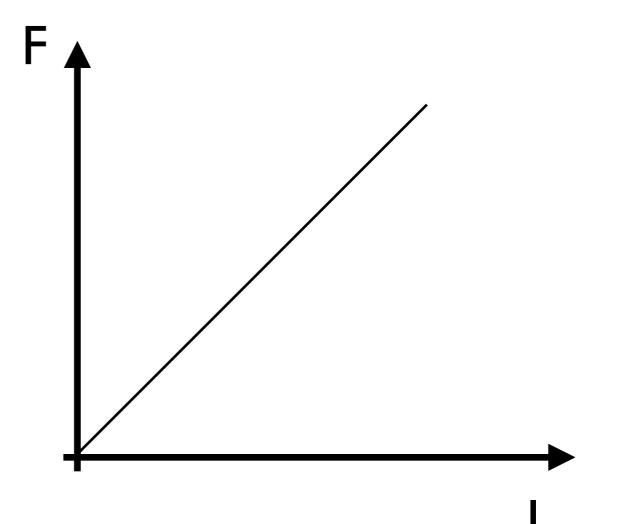
The output signal is the current used to produce the balancing force.



If I measure the capacity I get a non-linear dependence of the output quantity Cdiff on displacement (and then force  $F_m$ )



If I measure the current I, I obtain a linear dependence of the output current on the measured foce  $F_m$ )



#### No feedback:

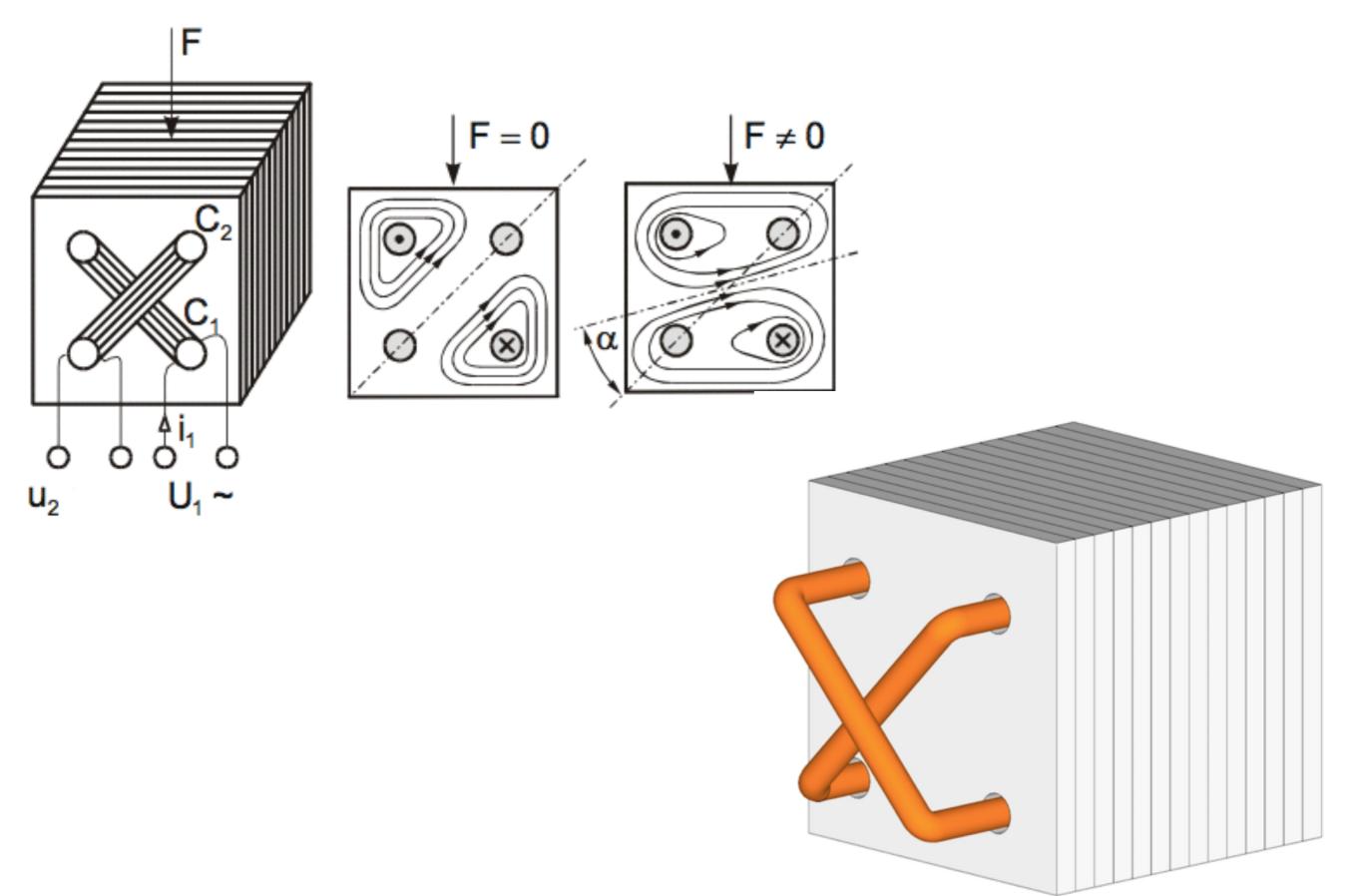
$$F_m \longrightarrow displacement \xrightarrow{non-linearity} C_{diff}$$

#### With feedback:

$$F_{m} \xrightarrow{=} F \xrightarrow{\text{linearity}} I$$

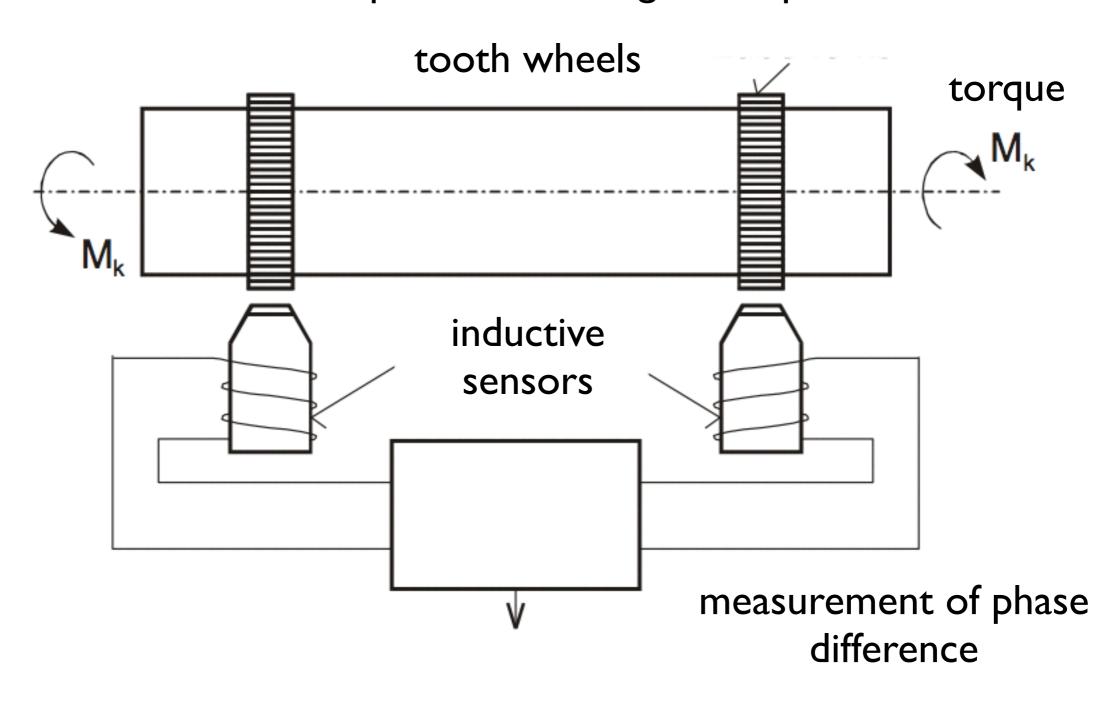
balancing

# Magnetoanisotropic sensor of force



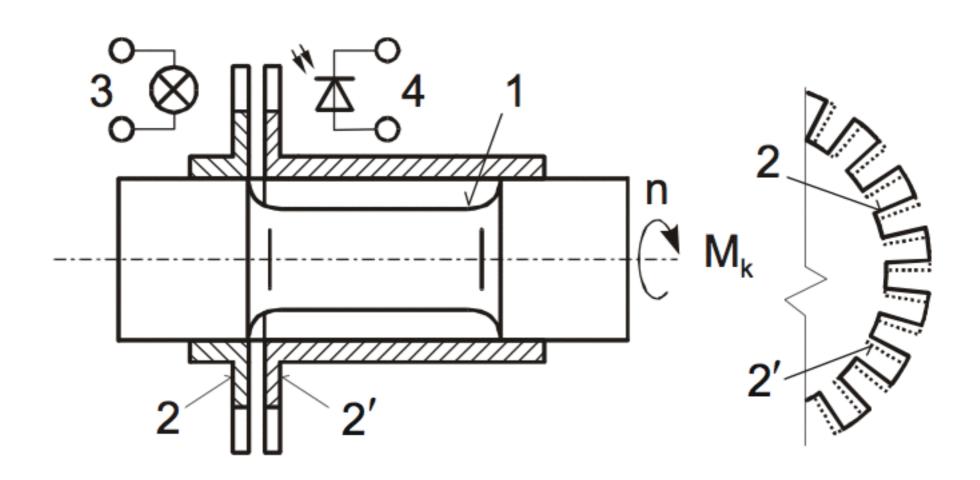
# Measurement of torque

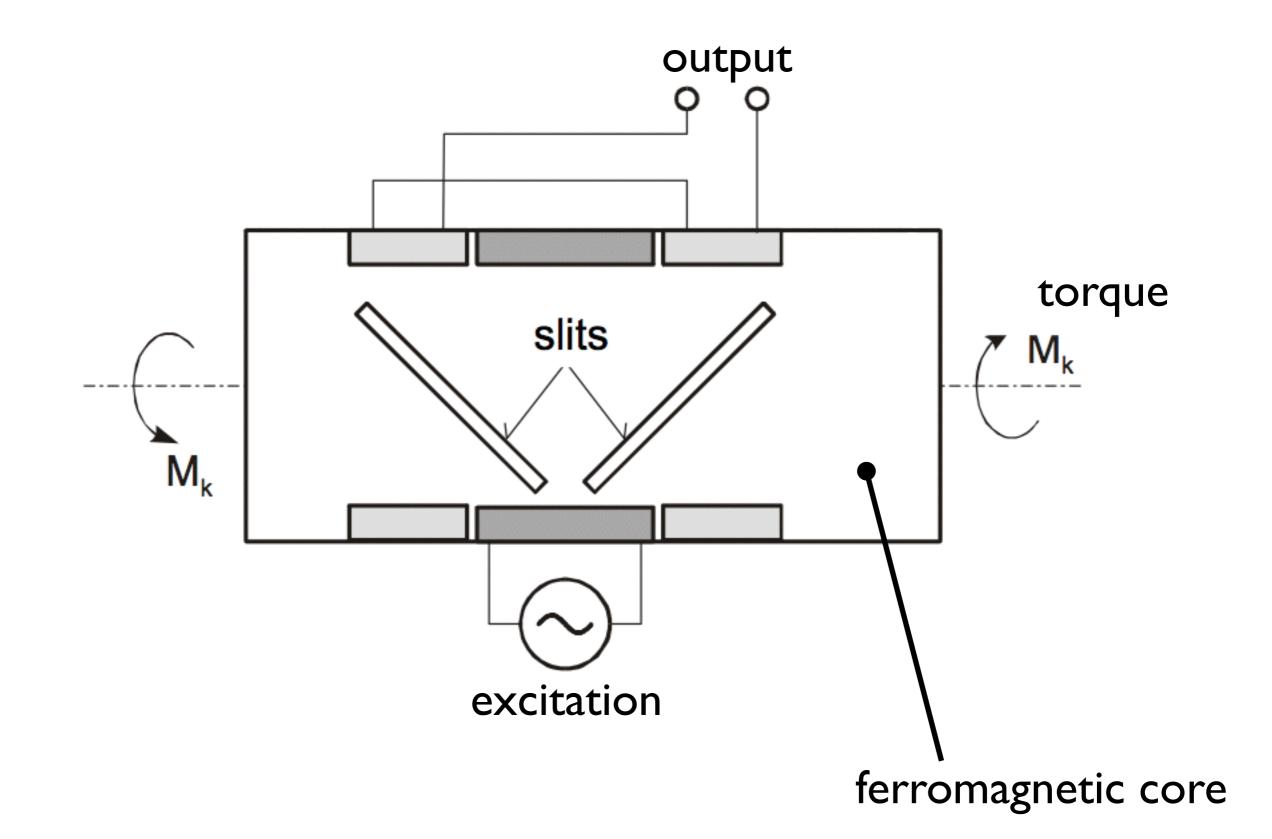
sensor of torque based on angular displacement:

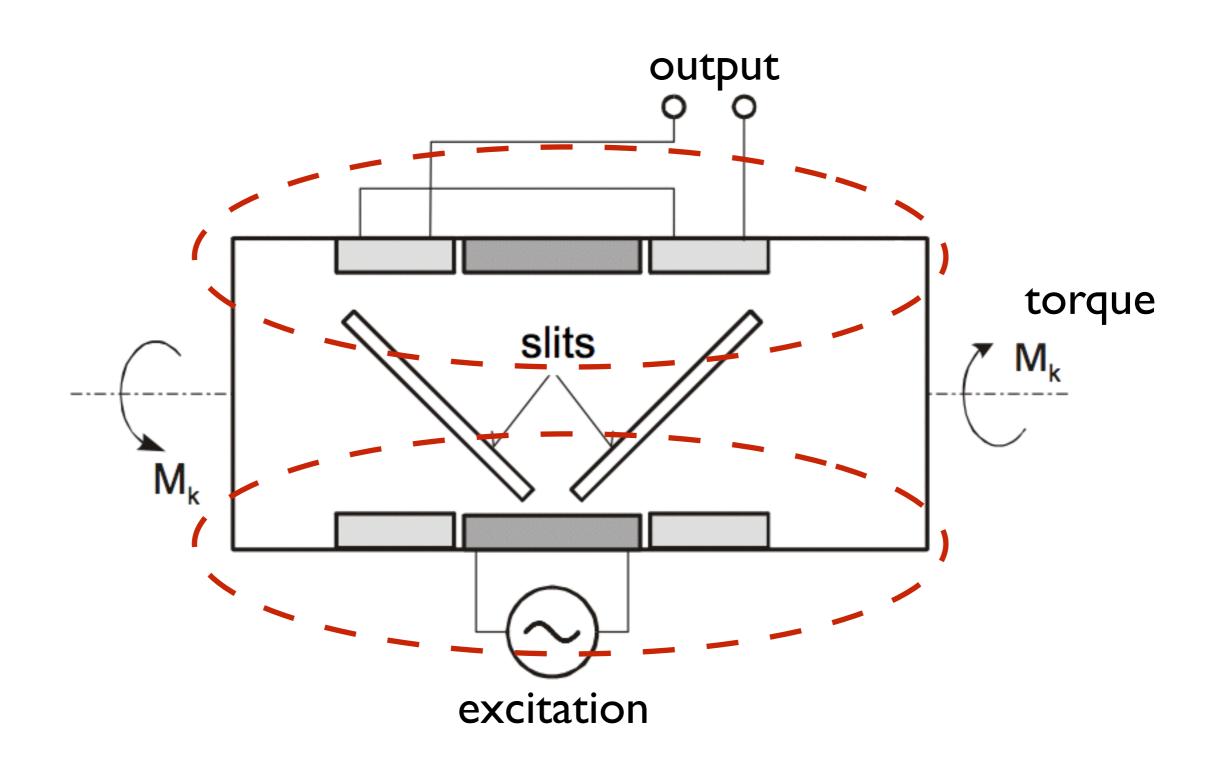


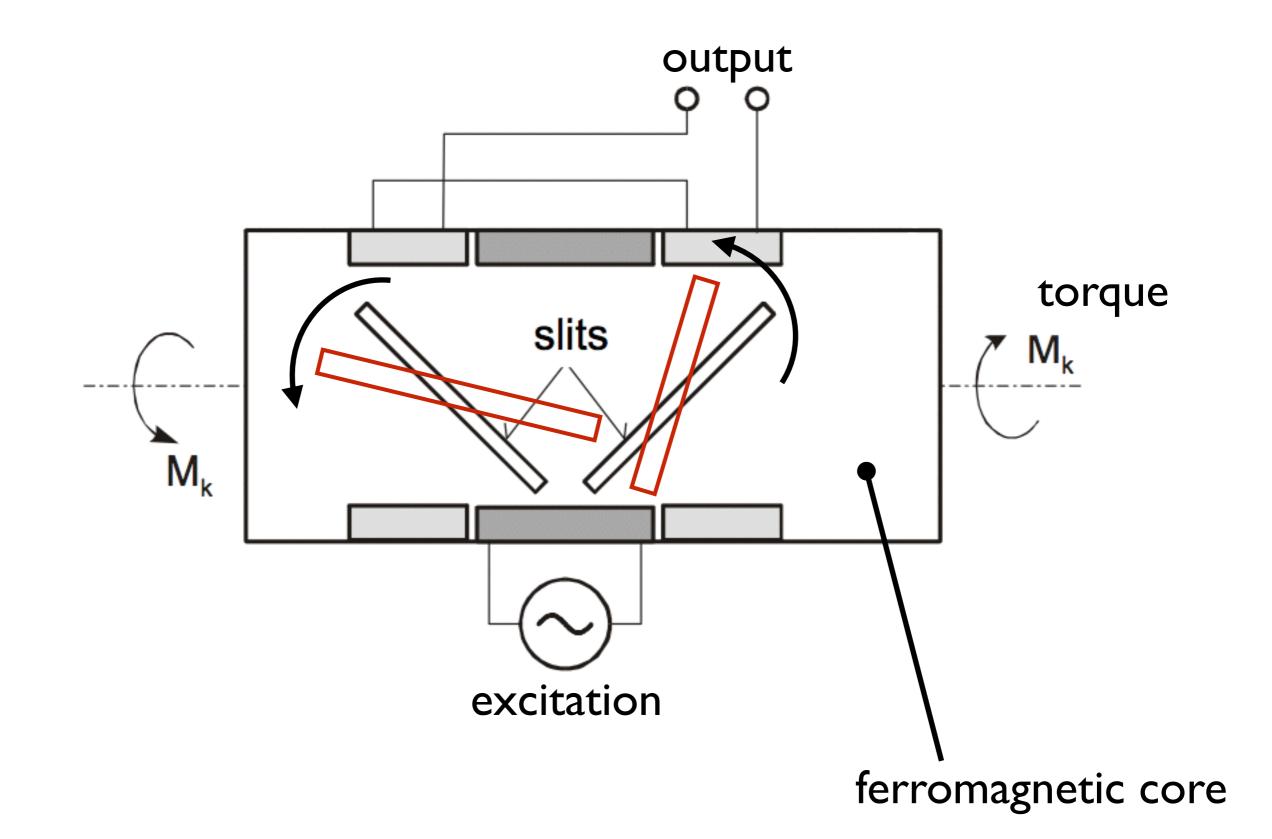
# Measurement of torque

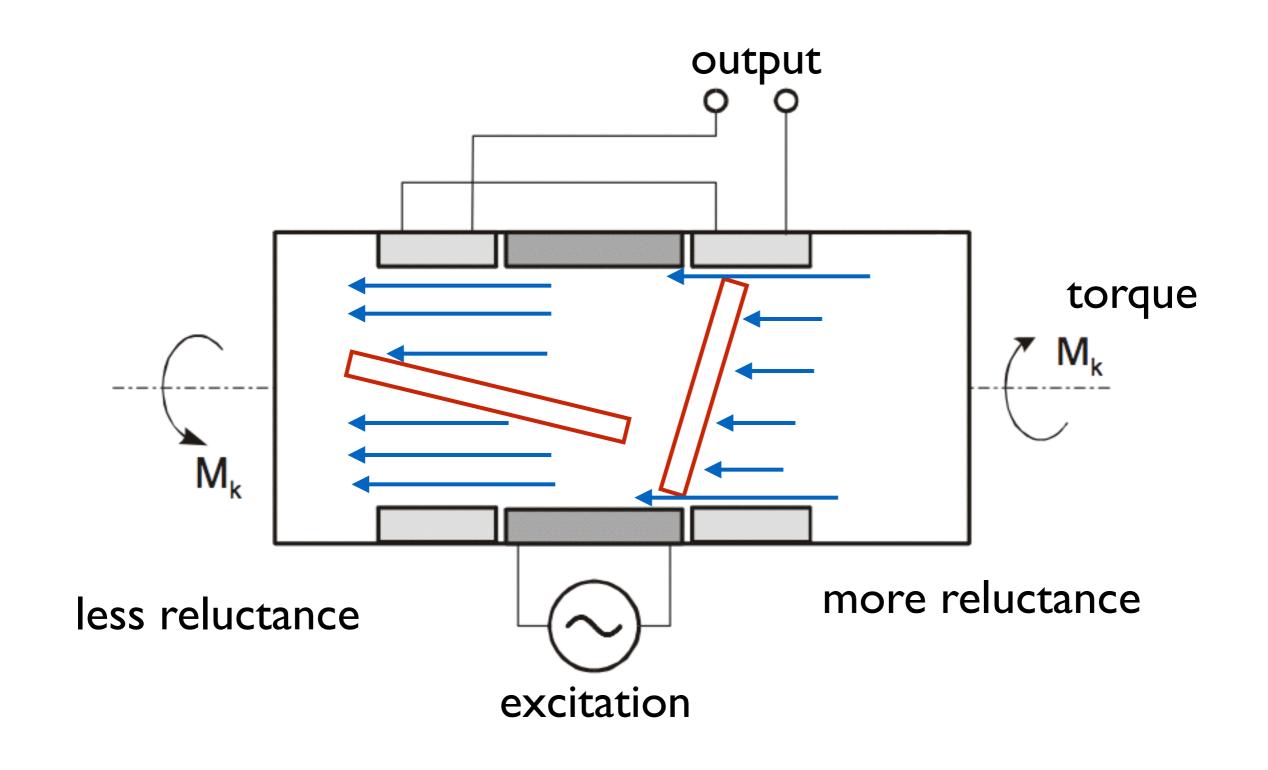
optolectronic sensor based on overlapping of shades 2-2'





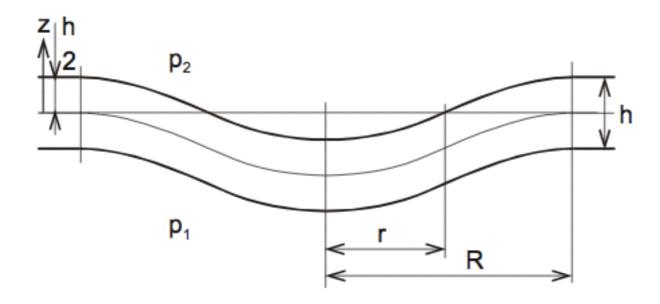




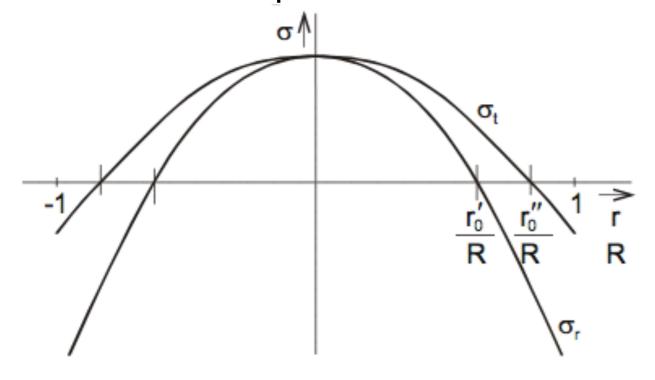


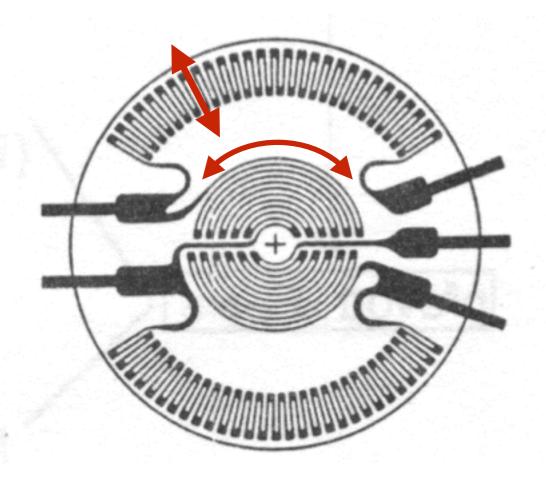
# Measurement of pressure

#### Membrane with rossete strain gauges

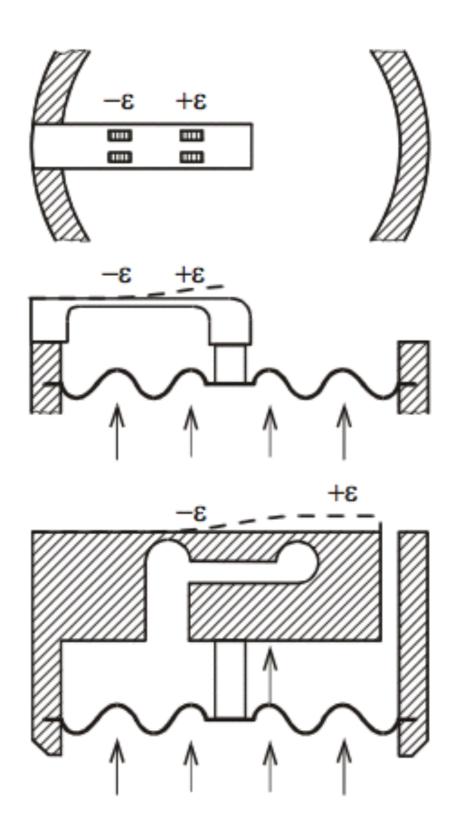


Distribution of radial and tangential strain under pressure-deformation

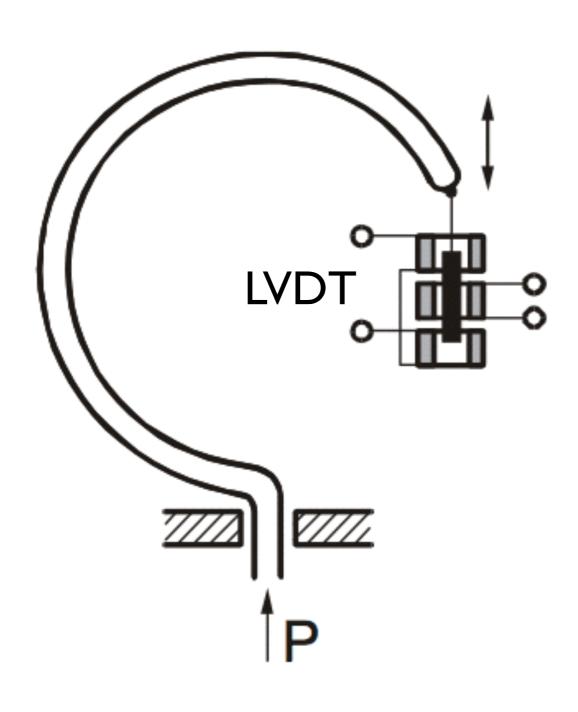




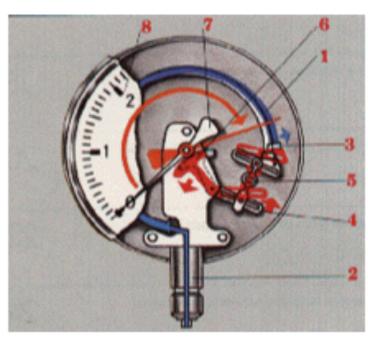
#### Deformation elements with cantilever and bellows



# Bourdon tube







# Differential capacitor with separating liquid

