

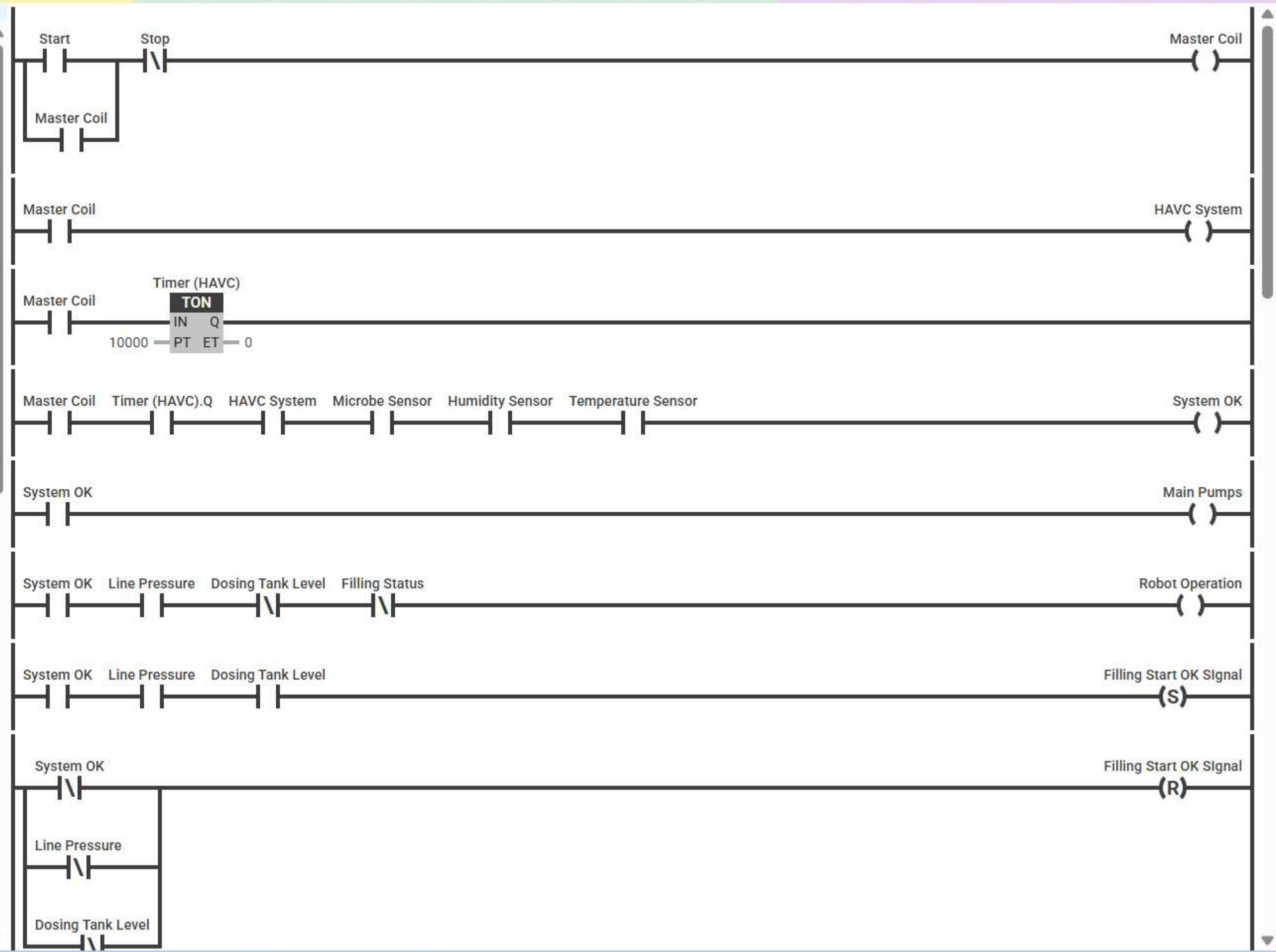


Name	Type	Value
Start	Bool	True
Stop	Bool	False
Master Coil	Bool	False
HAVC System	Bool	False
Timer (HAVC)	Timer	^
PT	Time	10000
ET	Time	0
IN	Bool	False
R	Bool	False
Q	Bool	False
Microbe Sensor	Bool	True
Humidity Sensor	Bool	True
Temperature Sensor	Bool	True
System OK	Bool	False
Main Pumps	Bool	False
Line Pressure	Bool	True
Dosing Tank Level	Bool	True
Filling Status	Bool	False
Robot Operation	Bool	False
Filling Start OK Signal	Bool	True
Filling Start OK (Indicator)	Bool	False
Filling Start Button	Bool	True
Filling Stop Button	Bool	False
Filling Start Actuator (Motor)	Bool	False
Conveyer	Bool	False
(S1) Vials at Wash Cycle Station	Bool	True
Wash Cycle Pump	Bool	False
(S2) Vials at Dispense Station	Bool	True
Timer 2 (Dispense Station)	Timer	^
PT	Time	10000
ET	Time	0
IN	Bool	False
R	Bool	False
Q	Bool	False
Vaccine Dispense Pump	Bool	False
(S3) Vials at Capping Station	Bool	True
Timer 3 (Capping Station)	Timer	^
PT	Time	10000
ET	Time	0
IN	Bool	False
R	Bool	False

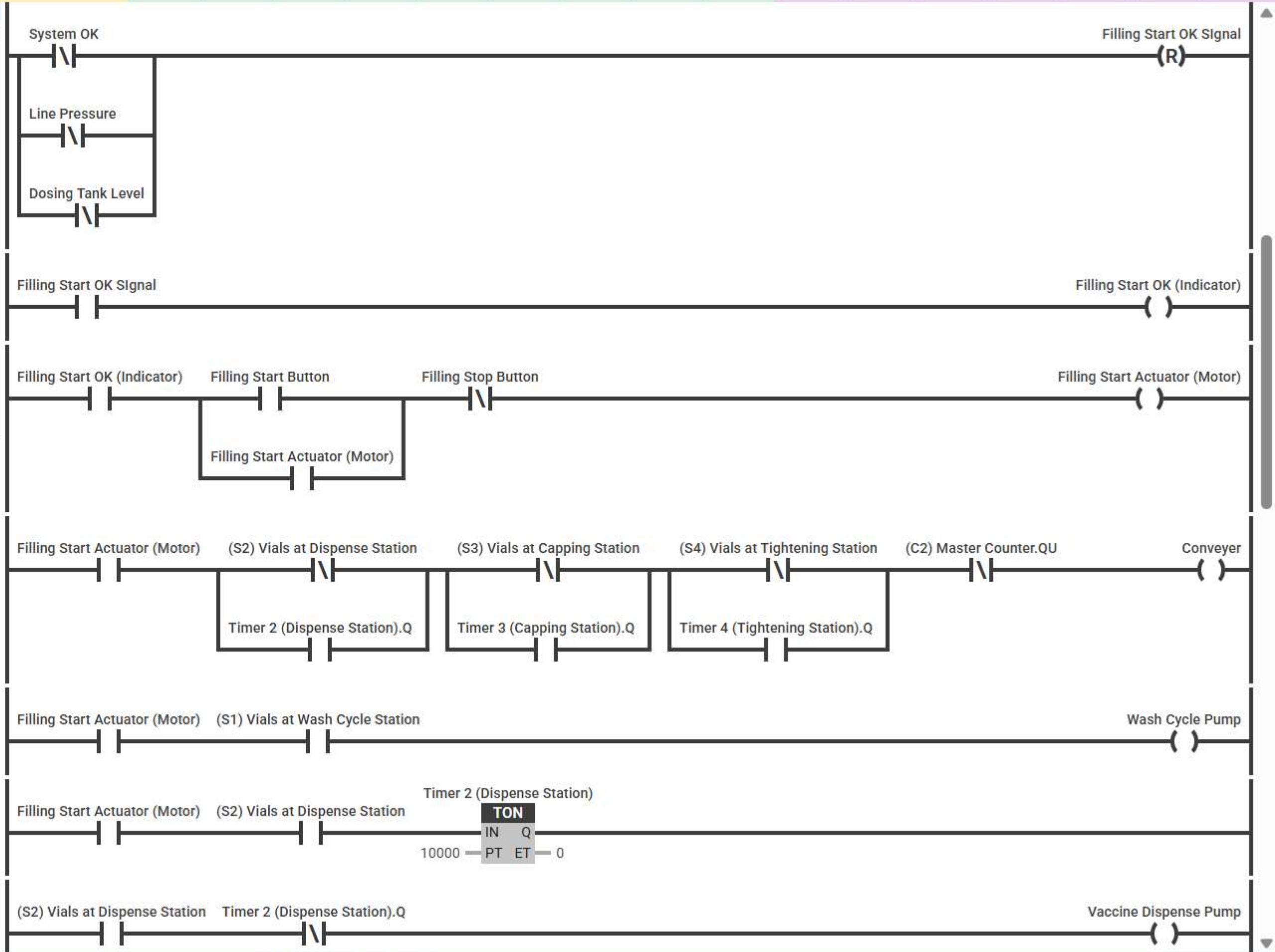
Add new variable

Timer

Submit



Name	Type	Value
Timer 3 (Capping Station)	Timer	<div><div></div></div>
PT	Time	10000
ET	Time	0
IN	Bool	False
R	Bool	False
Q	Bool	False
Capping Coil	Bool	False
(S4) Vials at Tightening Station	Bool	True
Timer 4 (Tightening Station)	Timer	<div><div></div></div>
PT	Time	10000
ET	Time	0
IN	Bool	False
R	Bool	False
Q	Bool	False
Tightening Coil	Bool	False
External Cleaner (Water Spray)	Bool	False
External Dryer (Blower)	Bool	False
Camera Sensors	Bool	False
Reject Actuator	Bool	False
(S5) Vials at Labelling Station	Bool	True
Labelling Coil	Bool	False
(C1) Current Batch Counter	Counter	<div><div></div></div>
PV	Number	100
CV	Number	0
CU	Bool	False
CD	Bool	False
R	Bool	False
LD	Bool	False
QU	Bool	False
QD	Bool	False
(S6) Packaging Station	Bool	True
100 Vials Packed	Bool	False
(C2) Master Counter	Counter	<div><div></div></div>
PV	Number	500
CV	Number	0
CU	Bool	False
CD	Bool	False
R	Bool	False
LD	Bool	False
QU	Bool	False
on	Bool	False
Add new variable		
Timer		<div><div></div></div> Submit





Add new variable Timer Subr

Submit





Name	Type	Value
R	Bool	False
Q	Bool	False
Capping Coil	Bool	False
(S4) Vials at Tightening Station	Bool	True
Timer 4 (Tightening Station)	Timer	▲
PT	Time	10000
ET	Time	0
IN	Bool	False
R	Bool	False
Q	Bool	False
Tightening Coil	Bool	False
External Cleaner (Water Spray)	Bool	False
External Dryer (Blower)	Bool	False
Camera Sensors	Bool	False
Reject Actuator	Bool	False
(S5) Vials at Labelling Station	Bool	True
Labelling Coil	Bool	False
(C1) Current Batch Counter	Counter	▲
PV	Number	100
CV	Number	0
CU	Bool	False
CD	Bool	False
R	Bool	False
LD	Bool	False
QU	Bool	False
QD	Bool	False
(S6) Packaging Station	Bool	True
100 Vials Packed	Bool	False
(C2) Master Counter	Counter	▲
PV	Number	500
CV	Number	0
CU	Bool	False
CD	Bool	False
R	Bool	False
LD	Bool	False
QU	Bool	False
QD	Bool	False
Daily Production Reached	Bool	False
Current Batch Stop button	Bool	False
Master Batch Stop button	Bool	False

