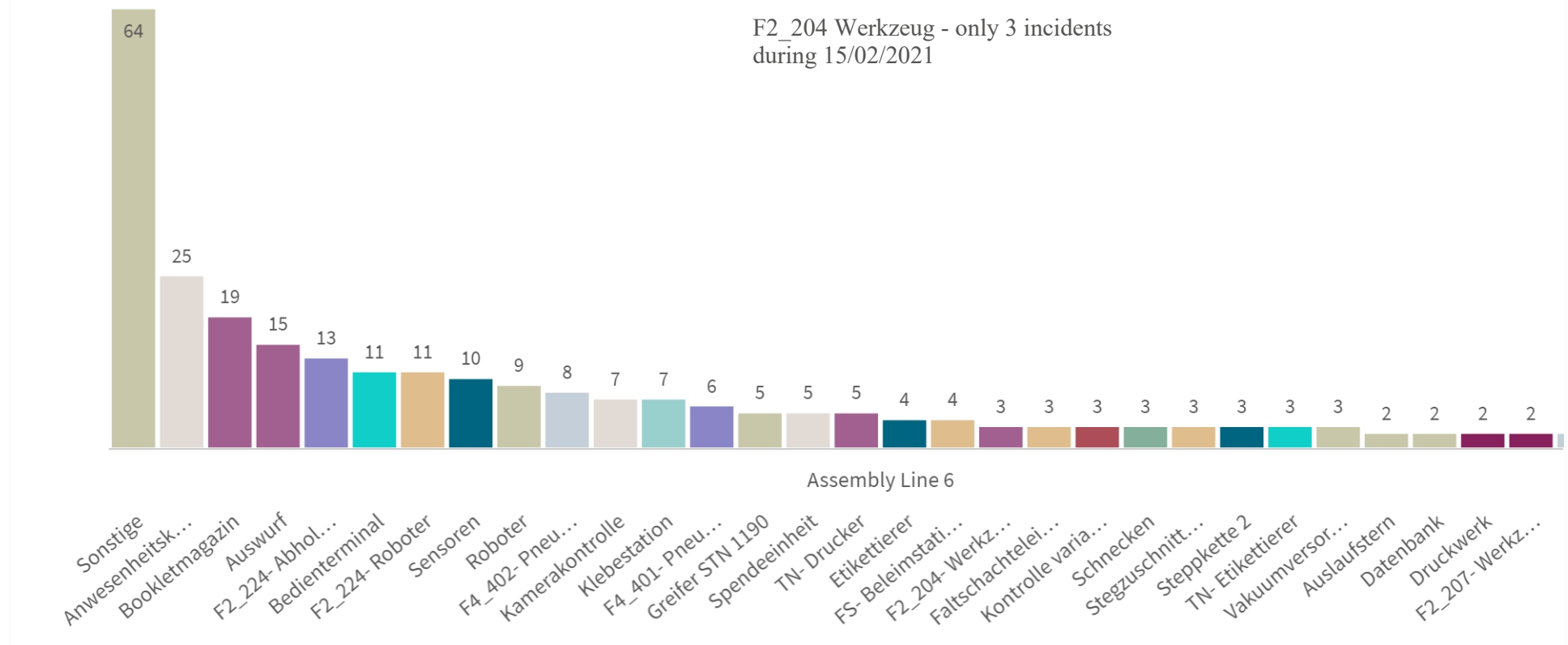


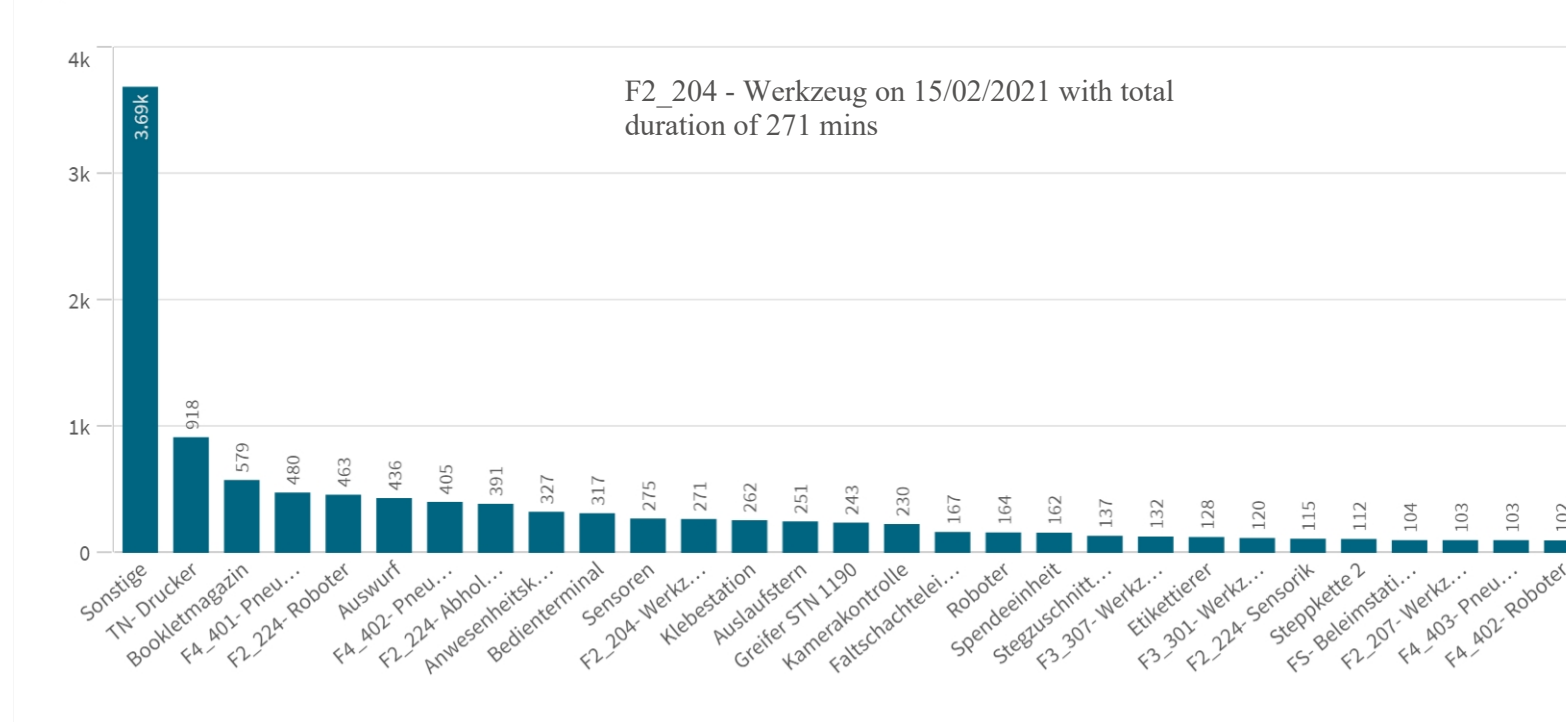
# Incident count

15/02/2021



## Incident Duration

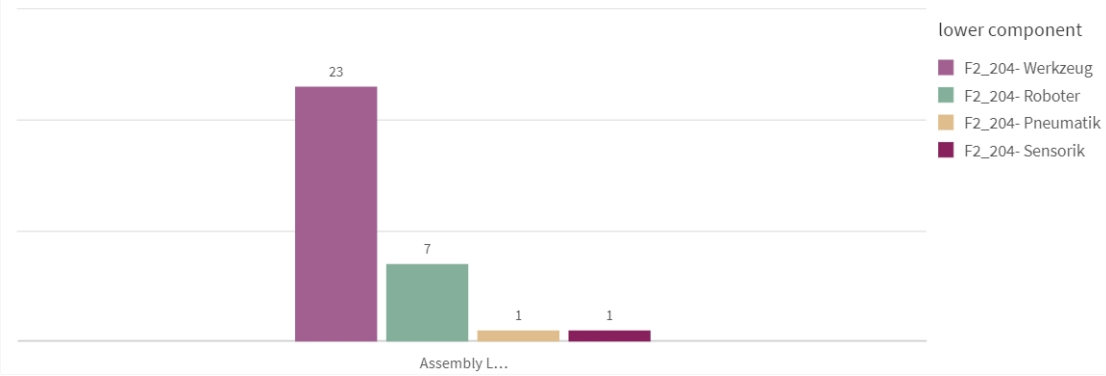
15/02/2021



# All Incidents for F2\_204

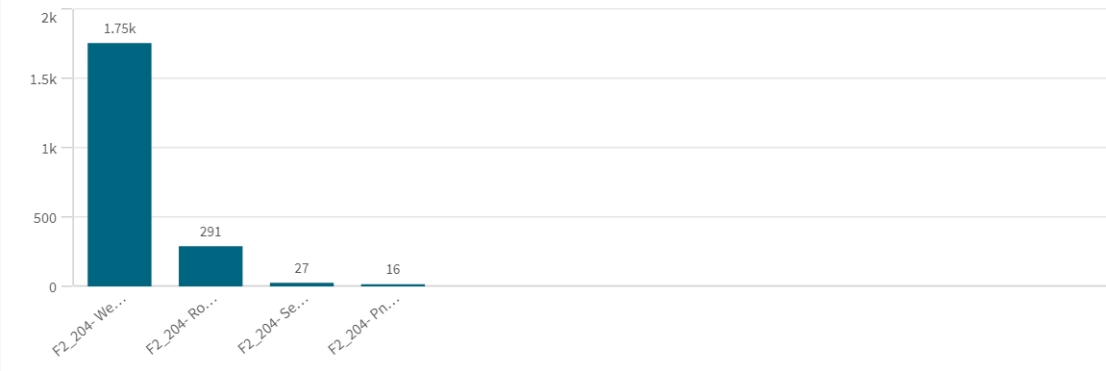
## Incident count

Kartonierer



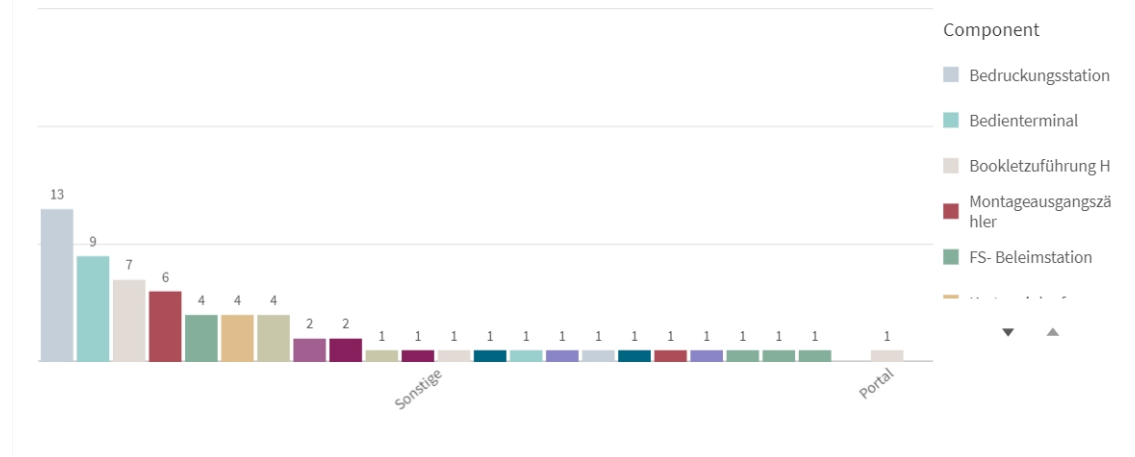
## Incident Duration

Kartonierer



### Assembly Line 6 Incident count by component

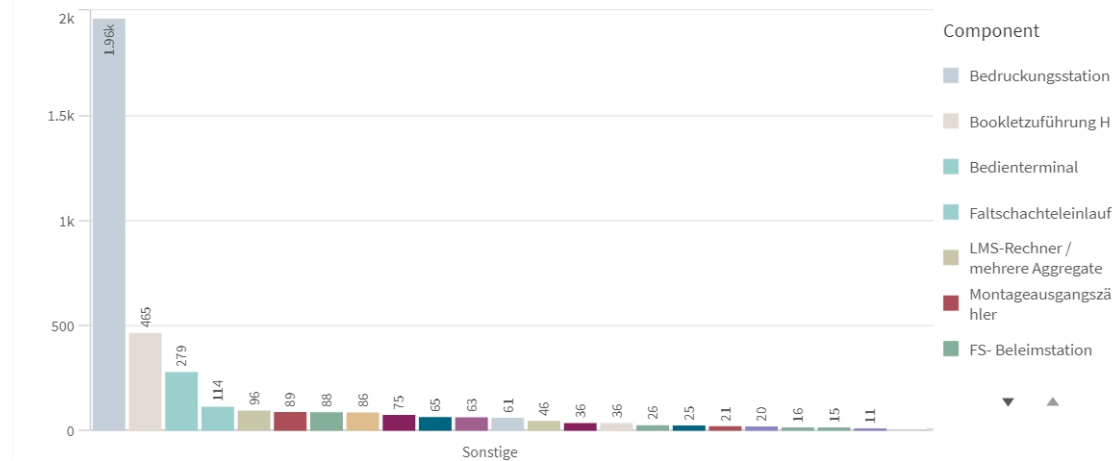
15/02/2021



On 15/02/2021, most incidents were with the Printing Station, Operating terminal and the booklet feed

### Assembly Line 6 Incident Duration by component

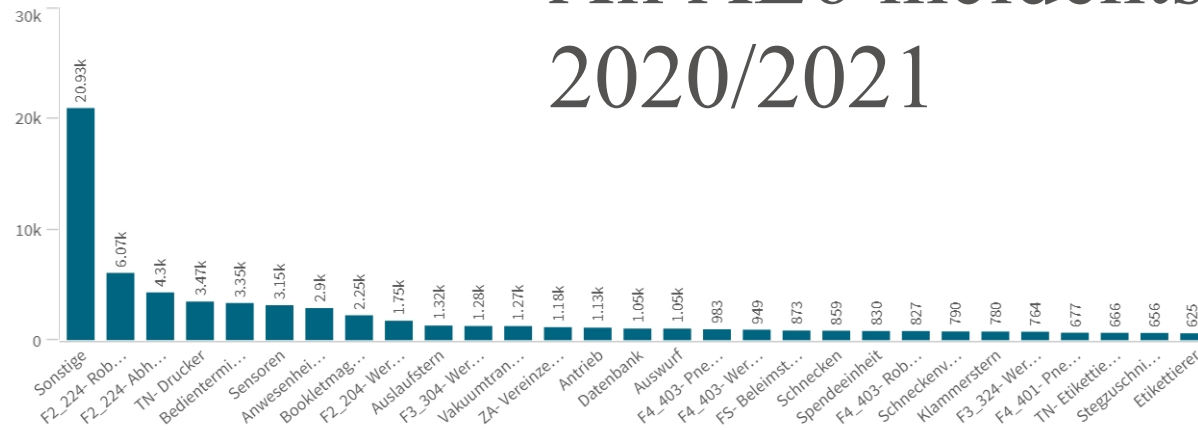
15/02/2021



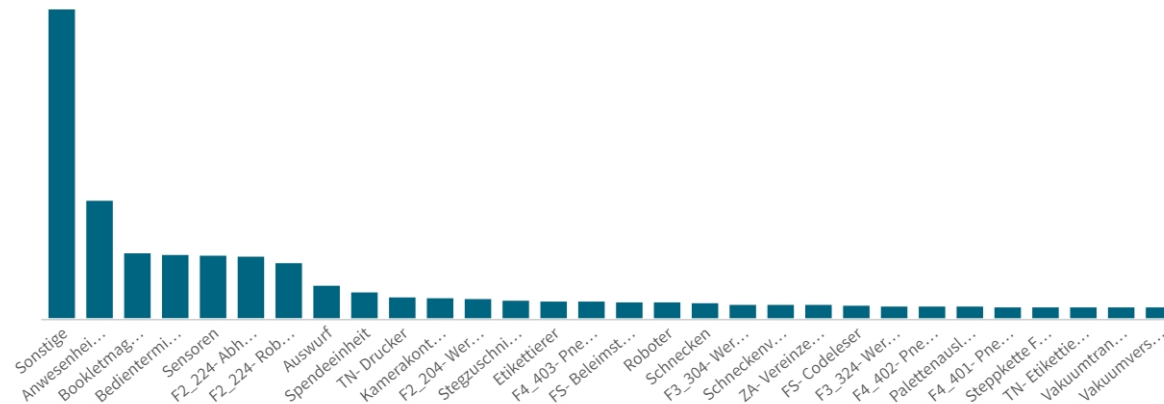
Most of the duration of stoppages were booked to Sonstige (Other) but are with the same Printing Station, Operating terminal and booklet feed(s)

# All AL6 incidents 2020/2021

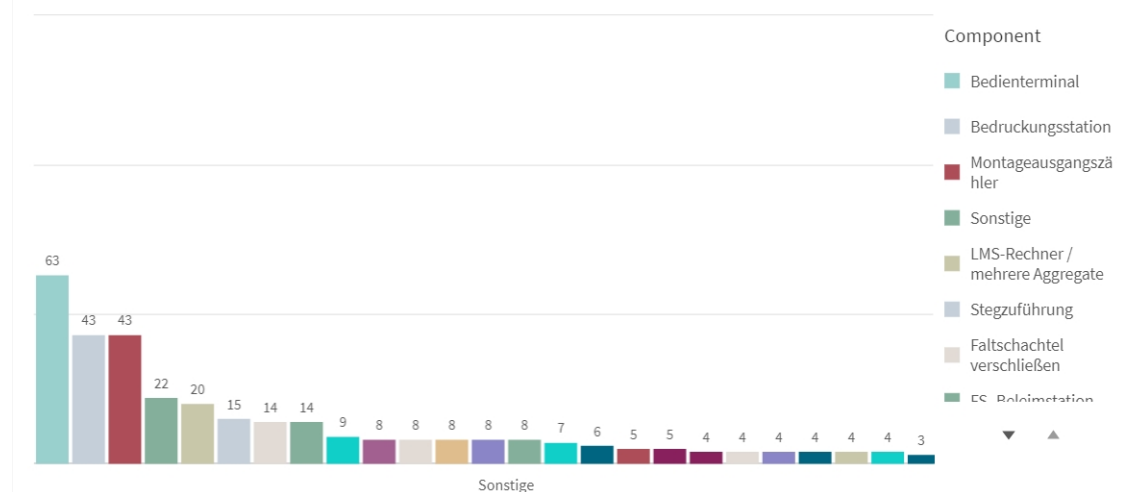
Incident Duration



Incident count

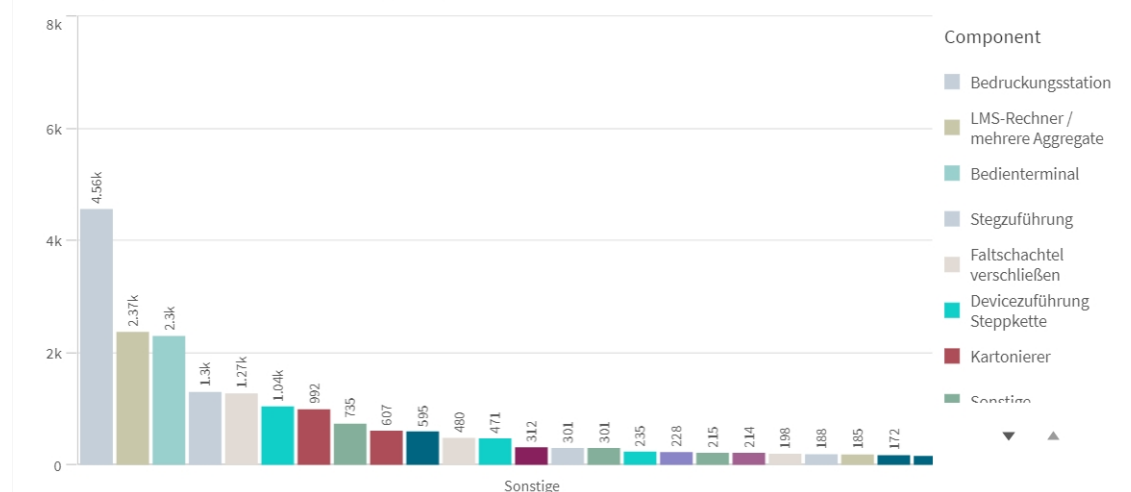


Assembly Line 6 Incident count by component



Through-out 2020/2021 the AL6 components with most incidents are the operating terminal, Printing station and "montageausgangszä" (mounting output ... something?)

Assembly Line 6 Incident Duration by component



By duration, the printing station, LMS calculator / several aggregates???, Operating terminal, are worst culprits

# Comments on all AL6 incidents

Comments on stoppages		
Sheet1\$.comment 🔍	Values	
	Sum([sum organizati... losses])	Incidents
-	352331	4174
Interne Logistik: warten auf VP	4917	18
P1 nicht rollierend, wegen Personalmangel	4699	15
P2 nicht rollierend, wegen Personalmangel		
Sonstiger Stillstand: Div. Rollenwechsel	3913	58
Geplanter Stillstand - Geänderte Schichtzeiten	3567	12
iLog.: warten auf VP2.	3141	10
Geplanter Stillstand: 30min COVID-19 Maßnahme	2950	12
Wegen Personalmangel Linie abgestellt.	2400	5
Geplanter Stillstand: Arbeitszeitänderung	2393	22
Anlage aufgrund von Personalmangel abgestellt (Nur TL und ein Operator anwesend)	2347	5
Interne Logistik: Warten auf Montage	2275	20
P1 und P2 nicht rollierend wegen Personalmangel	2080	15
Interne Logistik: Warten auf VL2	2064	8
Maßnahme zu Corona Opening Time gekürzt	1960	7
Geplanter Stillstand: Covid-19 Übergabe 30 min.	1921	29
iLog: warten auf VP2.	1881	6

...wegen Personalmangel  
..due to staff shortages

Diverse rollenwechsel - various role changes is mentioned in different formatted comments throughout the spreadsheet.