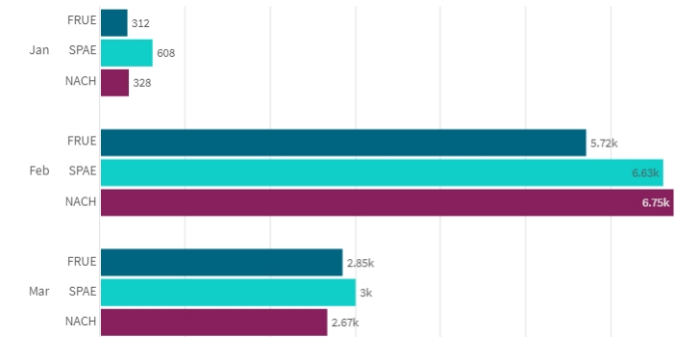
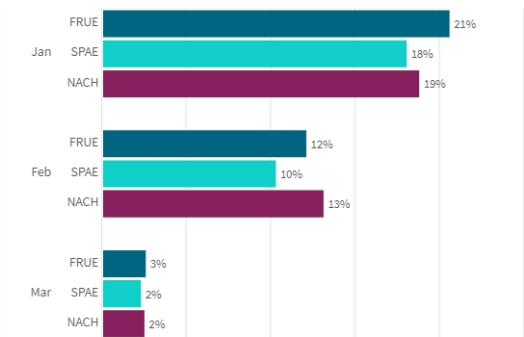


Count of Stoppages by shift



Stoppage Duration by Shift



Machine <input type="text"/>		Shift <input type="text"/>		Stoppage Reason <input type="text"/>		
				Minor Loss	Organisatorische Verluste und Wartezeiten (22)	Rüstvorgänge (21)
						Sonstige/ Unbekannte Stillstände (26)
						Störungen und Fehlerbehebung (25)
						Without cause
+	-			7,844.1	697.6	4,415.3
+	AL6 Depalettierer	-	-	-	-	5,984.7
+	AL6 Endverpacker	-	-	-	-	2,907.1
+	AL6 Etikettierer	-	-	-	-	178,187.3
+	AL6 FS Bedruckung	-	-	-	-	634.9
+	AL6 Kartonierer	-	-	1,890.0	50.0	110.0
+	AL6 Montage	-	-	-	-	350.9
						116.0
						12,550.5
						3,094.1
						65.5

avg(Duration (min.)) by Date



Machine Stoppage Duration(Mins)

