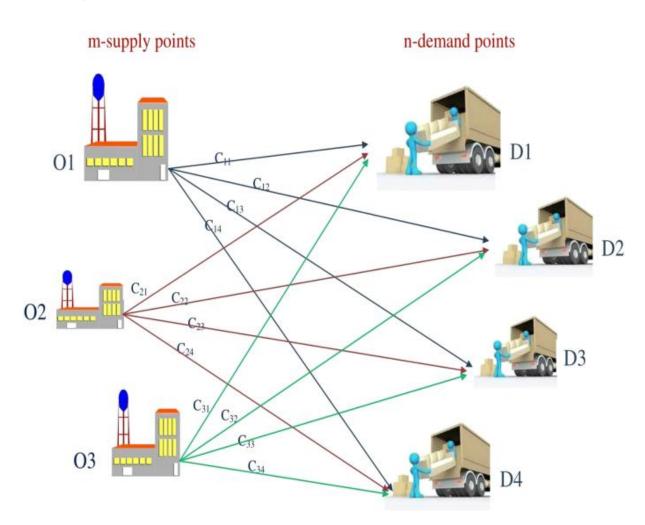
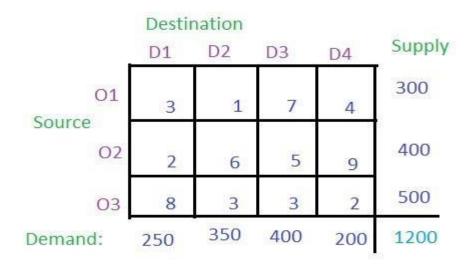
TRANSPORTATION PROBLEM

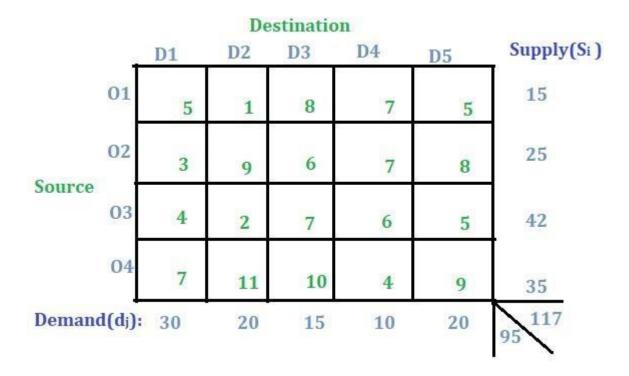
- Transportation problem talks about transporting items from a given set of Supply centres to Demand centres. [Supplier to Customer]
- A transportation problem when expressed in terms of an LP model can also be solved by the simplex method.
- The structure of transportation problem involves a large number of shipping routes from several supply centres to several demand centres.



- Thus, objective is to determine shipping routes between supply centres and demand centres in order to satisfy the required quantity of goods or services at each demand centre, with available quantity of goods or services at each supply centre at the minimum transportation cost and / time.
- Transportation problem is of two types:
 - Balanced transportation problem: (total demand = total supply)



 Unbalanced transportation problem: (total demand ≠ total supply)



MATHEMATICAL MODEL OF TRANSPORTATION PROBLEM

Example 1:

A company has three production factories S1, S2 and S3 with production capacity of 7, 9 and 18 units (in 100s) per week of a product respectively.

These units are to be shipped to four warehouses D1, D2, D3 and D4 with requirement of 5, 8, 7 and 14 units (in 100s) per week respectively.

The transportation costs (in rupees) per unit between factories to warehouses are given in the table below:

| | D1 | D2 | D3 | D4 | Supply (availability) |
|-------------------------|----|----|----|----|--------------------------|
| S1 | 19 | 30 | 50 | 10 | 7 |
| <i>S</i> 2 | 70 | 30 | 40 | 60 | 9 |
| <i>S</i> 3 | 40 | 8 | 70 | 20 | 18 |
| Demand (requirement) | 5 | 8 | 7 | 14 | 34 |

Formulate this transportation problem as an LP model to minimize the total transportation cost.

The transportation problem is stated as an LP model as follows:

Minimize (total transportation cost)

Subject to the constraints

$$x11 + x12 + x13 + x14 = 7$$

 $x21 + x22 + x23 + x24 = 9$
 $x31 + x32 + x33 + x34 = 18$ (Supply)

$$x11 + x21 + x31 = 5$$

 $x12 + x22 + x32 = 8$
 $x13 + x23 + x33 = 7$
 $x14 + x24 + x34 = 14$ (Demand)

 $xij \ge 0$ for i = 1, 2, 3 and j = 1, 2, 3, and 4.

In the above LP model, there are $m \times n = 3 \times 4 = 12$ decision variables, xij and m + n = 7 constraints, where m are the number of rows and n are the number of columns in a general transportation table.

Solving this type of LPP with 12 decision tables and 7 constraints will be very difficult.

Alternate Method: Transportation Algorithm

The objective is to minimise the cost associated with such transportation from places of supply to places of demand within given constraints of availability of supply and level of demand. These distribution problems are amenable to solution by a special type of linear programming model known as "Transportation Model".

Transportation Algorithm

The algorithm for solving a transportation problem may be summarized into the following steps:

- Step 1: Formulate the problem and arrange the data in the matrix form. The formulation of the transportation problem is similar to the LP problem formulation. In transportation problem, the objective function is the total transportation cost and the constraints are the amount of supply and demand available at each source and destination, respectively.
- Step 2: Obtain an initial basic feasible solution. In this chapter, following three different methods are discussed to obtain an initial solution:
 - ✓ North-West Corner Method,

✓ Least Cost Method, and

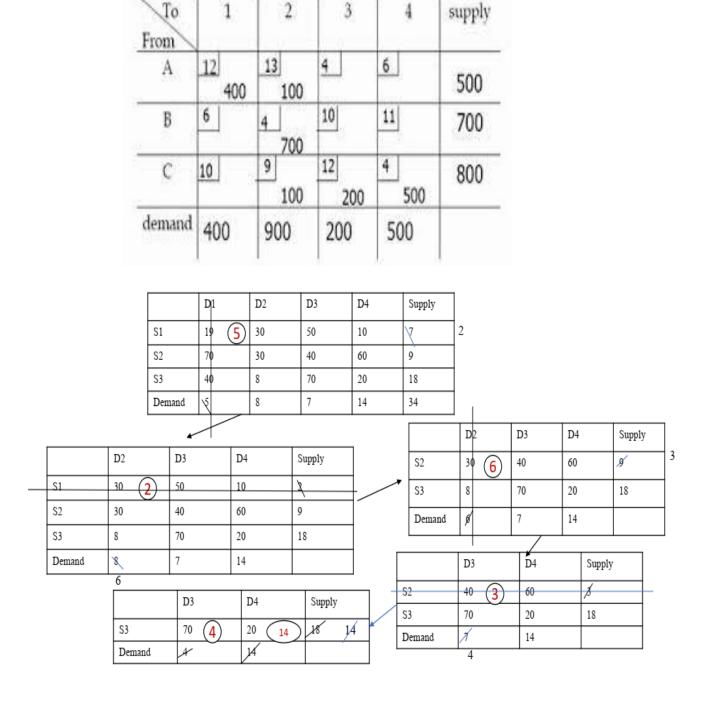
| Source | D | E | F | Supply | |
|--------|------|------|----|--------|--|
| А | 5 | 8 50 | 4 | 50 | |
| В | 6 | 6 5 | 35 | 40 | |
| c | 3 20 | 940 | 6 | 60 | |
| Demand | 20 | 95 | 35 | 150 | |

√ Vogel's Approximation (or Penalty) Method

The initial solution obtained by any of the three methods must satisfy the following conditions:

- ✓ The solution must be feasible, i.e. it must satisfy all the supply and demand constraints.
- ✓ The number of positive allocations must be equal to m + n 1, where m is the number of rows and n is the number of columns.
- ✓ Any solution that satisfies the above conditions is called <u>non-degenerate basic feasible solution</u>, <u>otherwise</u>, <u>degenerate solution</u>.

North-West Corner Method



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To

Once the procedure is over, count the number of positive allocations. These allocations (occupied cells) should be equal to m + n - l = 3 + 4 - l = 6. If yes, then solution is non-degenerate feasible solution, otherwise degenerate solution.

The total transportation cost of the initial solution is obtained by multiplying the quantity xij in the occupied cells with the corresponding unit cost cij and adding all the values together. Thus, the total transportation cost of this solution is

Total cost =

$$5 \times 19 + 2 \times 30 + 6 \times 30 + 3 \times 40 + 4 \times 70 + 14 \times 20 = Rs 1,015$$

Final Solution:

| | Total cost = \$67,000 | | | | | | | | ıl cost = | | | |
|--|-----------------------|-----|----|-------------|-----|--------|-----|-----|--------------|-------------|---------------|---|
| | | | | Destination | | | | | Total supply | Used supply | Unused supply | |
| | | 1 | | 2 | | 3 | | 4 | | | | |
| Supply 2 Sources 3 Demand Satisfied demand | 1 | | 80 | | 50 | | 30 | | 60 | 200 | 200 | 0 |
| | | 200 | | 100 | | | | | | 300 | 300 | 0 |
| | 2 | | 20 | | 60 | | 40 | | 50 | 400 | 400 | |
| | | 200 | | 00 | 200 | | 400 | 400 | 0 | | | |
| | 3 | | 50 | | 40 | | 70 | | 40 | #00 | 500 | 0 |
| | | | | | | 200 30 | | 00 | 500 | 500 | 0 | |
| | Demand | 200 | | 300 | | 400 | | 300 | | | | |
| | Satisfied | 200 | | 300 | | 400 3 | | 2 | 00 | | | |
| | demand | | | | | | | 300 | | | | |
| | Unsatisfied demand | 0 | | 0 | | 0 | | 0 | | | | |