Spectrometer Control INTERFACING & PROGRAMMING MANUAL

SpectrAcq, DataLink, DataScan, JY232, JY488, SPEX232, & SPEX488 TRIAX Series



About the Manuals

You may have more than one manual, depending on your system configuration. To find the manual that has the information you need, these guidelines may help.

- Each manual generally covers a product and the features and accessories peculiar to and/or contained within that product.
- Accessories that can be applied to various products are usually covered by separate documentation.
- Software that is exclusively used with one instrument or system is normally covered in the manual for that product.
- Software that is also used with other products is covered in its own manual.
- If you are reading about a product that interacts with other products, you will be referred to other documentation as necessary.

Important Firmware Version Notice

This manual has been extensively rewritten to correspond to changes made in the firmware. These changes simplify the use of the hand-held terminal.

Programs written for Flash version 2.4 or earlier of DataScan / DataLink need to be changed. When you update to Flash version 3.0 or later, if you use the intelligent commands "p", "t", or "s".

The "p" command has an additional input; parameter #19.

The "p" command now returns an error code.

The "t" command now returns cycle# in addition to point#.

The "s" command sets scan cycle to read.

For details, refer to Section 10, Command Descriptions.

If you have a KeyLink or HandScan, to determine the firmware version present in the supporting spectrometer controller, install your hand-held terminal according to the procedure outlined in the Getting Started section of the manual that came with it. Then press the <STAT> key. If you have the current version, the display will show the version numbers for BOOT and FLASH. The FLASH number is the important one in this instance. If your hand-held terminal is connected to a DataLink / DataScan Controller- Photometer, the flash version should be 3.0 or higher. If your hand-held terminal is connected to a JY232 or SPEX232 Spectrometer Control Interface, the flash version should be 2.0 or higher. If your KeyLink or HandScan does not respond to the <STAT> key as described above, refer to the Service Policy in Section 12 for information about contacting us to arrange an upgrade of your firmware.

If you are communicating from a computer, and do not have a KeyLink or HandScan, establish communications via either RS-232 (as instructed in Section 4), or IEEE 488 (as instructed in Section 5). Once communicating, send the UTIL GET VERSION commands for boot and main as described in Section 10.1.

If your computer is connected to a DataLink / DataScan Controller- Photometer, the Main version should be 3.0 or higher. If your computer is connected to a JY232 or SPEX232 Spectrometer Control Interface, the main version should be 2.0 or higher. If your spectrometer controller does not respond as described, refer to the Service Policy in Section 12 for information about contacting us to arrange an upgrade of your firmware.

Table of Contents

ABOUT THE MANUALS	II
IMPORTANT FIRMWARE VERSION NOTICE	П
1 OVERVIEW:	1
2 GETTING STARTED:	2
2.1 COMMAND SET STRUCTURE:	
3 RS-232 COMMUNICATION WITH A HAND-HELD TERMINAL:	3
4 RS-232 COMMUNICATION WITH A COMPUTER:	4
4.1 Cable Connection:	4
4.2 Data Bit and Handshaking Requirements:	4
4.3 TESTING COMMUNICATIONS:	
4.4 AUTOMATIC BAUD RATE SELECTION:	
4.5 PREPARING TO PROGRAM VIA RS-232.	6
4.6 PREPARING TO PROGRAM VIA RS-232 FOR TRIAX SERIES	6
4.7 RS-232 COMMUNICATIONS STARTUP: 4.8 RE-BOOTING A SPECTROMETER CONTROLLER	0
5 IEEE 488 COMMUNICATION WITH A COMPUTER:	11
5.2 ESTABLISHING GPIB COMMUNICATIONS:	
5.3 TO TEST GPIB COMMUNICATIONS:	
5.4 TO CHANGE THE GPIB ADDRESS:	
5.5 PREPARING TO PROGRAM VIA IEEE 488:	
5.6 IEEE 488 COMMUNICATIONS STARTUP: 5.7 RE-BOOTING A SPECTROMETER CONTROLLER	
6 USING BOTH RS-232 AND IEEE 488:	18
8 COMMUNICATIONS CONVENTIONS:	21
9 COMMAND SYNTAX AND CONFIRMATION:	22
9.1 Standard Commands:	22
9.2 Extended Commands:	
9.3 Pseudo-Commands:	23
10 COMMAND DESCRIPTIONS:	24
10.1 UTILITY COMMANDS:	
10.2 Grating Motor Commands:	35
10.3 SLIT COMMANDS	
10.4 MONOCHROMATOR ACCESSORY COMMANDS:	
10.5 DATA ACQUISITION COMMANDS:	
10.6 High Voltage Commands:	
10.7 TTL 1/O FORT COMMANDS: 10.8 INDEPENDENT SCAN COMMANDS:	
10.0 TRIAX SPECIFIC COMMANDS	

11 IN CASE OF DIFFICULTY	73
11.1 Troubleshooting:	73
12 SERVICE POLICY:	74
12.1 RETURN AUTHORIZATION:	74
APPENDIX 1: MONOCHROMATOR SETUP PARAMETERS:	76
APPENDIX 2: CONNECTOR PIN ASSIGNMENTS	79
APPENDIX 3: SAMPLE RS-232 PROGRAMS	80
APPENDIX 4: SAMPLE IEEE 488 PROGRAMS	100
APPENDIX 5: IEEE 488 BUS SIGNAL EXAMPLES	124
APPENDIX 6: TERMINOLOGY CHANGES	126
INDEX	127

1 Overview:

The JY232, SPEX232, JY488, and SPEX488 are a family of products shared by the two-spectrometer product lines of Instruments SA. For the Jobin-Yvon line, the JY- prefix is used for the control interfaces, for Spex systems, the SPEX prefix is used. Although the computer interface and commands are the same in the two product lines, the physical location of the connectors and boards varies.

There are controller-based photometers for both product lines that use an expanded version of the same command set. There are additional commands for data acquisition and control of the optional high voltage power supplies. DataLink is the name of the controller-photometer for J-Y. For the Spex line it is the DataScan.

WARNING: The stepper motor drive electronics are not compatible between the Spex and J-Y brands. If a DataLink is connected to a Spex monochromator control input, damage will result. If a DataScan is connected to a J-Y monochromator motor, nothing will happen.

In terms of the interfacing protocol and commands, there is no difference between the two brands. System configuration details, however, do vary depending on the different spectrometer types within either brand. This manual covers both versions of spectrometer interfaces, and generally refers to any of them as the "spectrometer controller".

Some of the commands are relevant only to particular options or components and, therefore, may or may not be used by all systems. In these cases, the command descriptions in this manual advise you of appropriate use.

The spectrometer controller interface supports the KeyLink / HandScan hand-held terminal, providing the capability to control spectral scanning as well as several optional automated devices in the spectrometer and spectrometer controller (including shutters, slits, mirrors, turrets, and high voltages).

2 Getting Started:

There are several features of this interface that provide unusual flexibility to command your system. The sections 3 through 6 outline the various methods to start communications, depending on what you are interfacing to. Please select the section that is appropriate for the method you will use to command your system.

2.1 Command Set Structure:

The spectrometer controller family supported by this command set has been designed with a multi-purpose interface. This interface will communicate with a simple ASCII "terminal" or an "intelligent" computer program.

The command set's "terminal" communications mode accommodates the limited capabilities of the HandScan / KeyLink hand-held terminals. This mode accepts commands limited to one ASCII character, and sends back ANSI format character strings to be displayed on the terminal. The spectrometer controller's internal program *bootstraps into the terminal communications mode* in order support these terminals.

When you will be sending commands from a computer program, a command can be issued to change to the "intelligent" communications mode. This stops the character strings intended for the terminal display, and enables more useful responses from the spectrometer controller.

The single character commands used by the terminal are also used in the intelligent communications mode. There are additional single and multiple character commands that are available only in the intelligent communications mode.

3 RS-232 Communication with a Hand-held Terminal:

The KeyLink / HandScan hand-held terminals are shipped with a cable (#36406) to connect to the spectrometer controller's RS-232 port or the SPEX232 / JY232 interface connector on your spectrometer or stepper motor driver. The connector on the spectrometer or spectrometer controller is a male 25 pin D-type. Depending on the instrument you have, this connector may be labeled "RS-232," "Control Input," "SPEX232," or "JY232".

Please refer to the Getting Started section of your KeyLink / HandScan manual for further instructions.

4 RS-232 Communication with a Computer:

The SPEX232 / JY232 or DataScan / DataLink spectrometer control interfaces are designed to connect to a computer equipped with an RS-232 serial communications port.

4.1 Cable Connection:

A 25 pin standard RS-232 null modem cable (our part # 97133) should be used to connect the spectrometer controller to the computer. If you are using an IBM compatible computer, for example, you may use any available COM port. In the null modem cable, connections are wired as shown. If the COM port you intend to use on your PC is a 9 pin (IBM PC/AT type), use a 9 to 25 pin adapter (our part 97134).

If you have a HandScan or KeyLink, be careful not to use the #36406 cable provided with it to connect to your computer's COM port. That is not wired as a null modem cable.

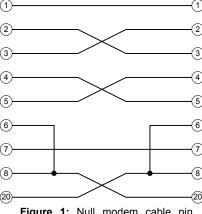


Figure 1: Null modem cable pin connections

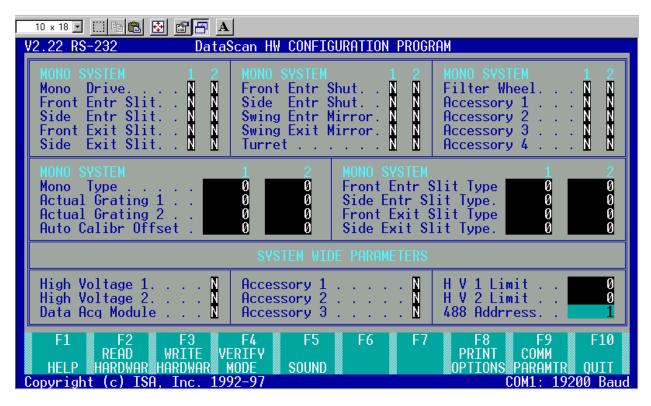
4.2 Data Bit and Handshaking Requirements:

The Spectrometer Controller communicates serially using 8 bit data bytes with 1 stop bit. There is no parity checking. Your PC should assert DTR when unable to accept data from the spectrometer controller. Refer to Appendix 2 for connector pin assignments.

4.3 Testing Communications:

To set up to control your spectrometer over the RS-232 interface, we strongly recommend the following tests be performed with the sample programs provided, using an IBM compatible PC. Especially if you intend to use a different type of computer, we stress it is important to borrow a PC and complete these tests. For peace of mind, it is better to build on a solid foundation. Please assure yourself first that the hardware and example programs are functional. In this way, you can be sure that all is well before starting to translate and modify the sample programs for your own application.

We provide a support diskette with these spectrometer controllers, which includes program examples to communicate with a DOS PC. Insert the support diskette into your floppy drive, and at the DOS prompt, type "A:<Enter>" to access the floppy. (Or use "B:<Enter>" if appropriate for the floppy drive that you are using.) The first program you should run to verify communication to the spectrometer controller is in the UTILITY directory. Type "cd\utility" followed by "<Enter>" to access the directory. The program name is HWCFG232. This is a working program that has been in routine use for configuration at the factory. To run this program: the COM port to be used, and the baud rate should be set. You should use COM 1 or COM 2, as the program requires interrupts. Type "hwcfg232" followed by "<Enter>" to start the configuration program. A screen will appear showing the communications port and baud rate settings. If these are correct, press "<Enter>" otherwise change the settings as needed and then press <Enter>. (When shipped from the factory, the default settings are for COM port 1, at 19200 baud). If the interface is properly installed and functional, the program will establish communications and read back the present configuration from the spectrometer controller. If communication fails, an error message with appropriate advice to correct the problem will be displayed.



Review the configuration on the screen. At the factory, this was set up to match your system. A record of the configuration was printed by using the <F8> function. This page was included with the documentation shipped with the spectrometer controller. Normally, there will be no further need to use this program, unless you replace gratings or need to change the maximum high voltage limit, if you have that option. You may want to familiarize yourself with some of the parameters and options on the screen, such as grating g/mm, and HV limit. Press <F10> to exit the program

4.4 Automatic Baud Rate Selection:

Serial communications with the spectrometer controller can be started without concern about baud rate in most cases. When the spectrometer controller is powered on, it bootstraps itself into an idle condition, ready to "Autobaud" or match the baud rate that the terminal or host computer is communicating with. This can be accomplished by sending a space character (ASCII char 32 in DECIMAL, 20 in HEX) to the spectrometer controller. (HandScan / KeyLink users please note that the Decimal Point key will send a "<Space>".) The spectrometer controller automatically selects the baud rate to match the device or computer that is communicating with it. The compatible baud rates are: 1200, 2400, 4800, 9600, and 19200. Because of this feature, most computers and terminals can be simply plugged in and used. The necessity of setting baud rate switches has been eliminated. The first character received is compared with stored data to determine its baud rate. However, due to allowances in the EIA RS-232C standard, it is not always possible to make a proper baud match on the first attempt. You may have to send the space character more than once. When this is done, and the autobaud has been successful, the spectrometer controller will send the asterisk character "*" back. Under some conditions, the "*" may be followed by more characters. If the spectrometer controller is already running, sending "<Space>" will get an F, B, or string response. If the spectrometer controller is already running and autobauded, it will not re-autobaud. It is important to remember this when switching programs on the host computer. For example: After running HWCFG232 at 9600 baud, you want to run the example program SCAN 232.BAS. But the Basic program runs at 4800 baud. It will not communicate unless the

spectrometer controller is powered off, then back on. This is the only way to set the baud rate.

4.5 Preparing to program via RS-232.

To help you get started writing routines with the Programmer's Command Set; we provide example programs on the Support Diskette. Excerpts of these examples can be used as building blocks for your programs. In particular, when opening communications, careful attention should be paid to insure that the procedure used in the example is followed. The example GWBASIC programs SCAN_232.BAS and 232_SCAN.BAS are also provided in the \USERPROG directory of the support diskette. GWBASIC or QBASIC must be available on your computer to run these programs. There is a READ.ME ASCII text file on the support diskette that may contain further, updated information.

Note: These programs will not work with the TRIAX series instruments. See section 4.6.

Run these programs and use them to control your spectrometer. Get a feel for how the system responds to commands by watching the drive move on your spectrometer.

4.6 Preparing to program via RS-232 for TRIAX Series

4.7 RS-232 Communications Startup:

The part of your program that will establish communications must follow the steps outlined in the "RS-232 Start Up Procedure" flow chart. The example BASIC programs provided on the support diskette and listed in Appendix 3 include working examples of the startup procedure.

It is important to understand that the command set's internal program bootstraps into the terminal communications mode to allow the spectrometer controller to be used with a "dumb terminal", such as the HandScan / KeyLink. In this mode, the spectrometer controller accepts single ASCII character commands, and returns strings of ASCII characters preceded by the ANSI <Escape> X, Y sequence for character positioning on the terminal screen.

When starting RS-232 communications with the spectrometer controller, your program should follow the example outlined in the flowchart on the following pages. You must determine if a baud rate has been previously established, and if so which program and communication mode is active. "Flush buffer" instructions are needed to clear characters from a previous run or to clear out the terminal communications mode display prompts. The spectrometer controller will send these prompts until you establish yourself as a computer program by switching to the intelligent communications mode.

Notes on RS-232 Start Up Procedures

A: Send Autobaud character "<space>"; response will be "*" if this is the first time power up or after a re-boot.

OR

WHERE AM I command "<space>", valid if the spectrometer controller has already been started; response will be "B" (for BOOT) or "F" (for MAIN), depending on the previous state of the spectrometer controller.

B: Force a re-boot if hung from previous incomplete command: Send decimal value "<248>", followed by decimal value "<222>".

C: Send decimal value "<247>"

D: Send "O2000<Null>". To transfer control from the BOOT to the MAIN program. You must send the "<MAIN>". Wait 0.5 seconds.

E: Initialize mono (see command "A" and SET commands) and get initial settings from the user e.g. spectral position.

F: You can read your last position etc. from the spectrometer controller. You do not have to re-initialize the spectrometer.

To Autobaud (establish the communications baud rate), follow this procedure:

- 1 Send the autobaud character "<Space>"
- If you receive "*", go to step 3.

 If you receive "B", go to step 5

 If you receive "F", go to step 6

 If you receive "<Escape>", go to step 8

 If you receive any other character or nothing, try again.
- If this is the first communication after its power-up or bootstrap, the spectrometer controller will respond with "*" when it recognizes your baud rate. Due to allowances in the RS-232 standard, it may be necessary to send the "<Space>" more than once before receiving the "*". A string of characters intended for the handheld terminal display will also be sent following the "*". Flush these extra characters. If you receive some character other than "*", skip to step 4.
 - Once the "*" is received, communications is established. Send "<247>" as one byte. This is acknowledged by the character "=". This switches the spectrometer controller to the intelligent communications mode, and turns off the strings of response characters intended for the hand-held terminal. The <247> command is only recognized at this point during the start-up sequence. If any other character is received at this point in the sequence, the spectrometer controller assumes that it is connected to a terminal, and will respond accordingly. Follow this by sending "<Space>". You should receive a "B": If so, go to step 5. If not, go to step 7.
- If the spectrometer controller has completed the autobaud sequence at some previous time, it will respond to receiving the <Space> differently from the above, sending back a character which tells you which internal program is running in the spectrometer controller. If you receive "B" for boot, go to step 5, if you receive "F" for main, go to step 6. If you receive <Escape> plus a string of characters, go to step 8. If you do not receive any of these responses, go to step 7.
- If you receive "B", you are talking to the BOOT program. Send "O2000<Null>" to transfer to the spectrometer controller's MAIN program. Then wait 0.5 seconds to be sure that the main program is ready to accept additional commands before proceeding. Follow this with "<Space>". You should receive an "F". If so, go to step 6. If you receive <Escape> plus a string of characters, go to step 8. If you do not receive either of these responses, go to step 7.
- If you receive the "F" character, you are talking in intelligent communications mode to the MAIN program. The spectrometer controller is ready to accept commands. Receipt of this character also implies that a program has previously run the spectrometer controller. In this case you may not have to send the INIT and SET commands described later. Instead, you may wish to read back the previous positions from the spectrometer controller into your program.
- If the spectrometer controller program is not responding for any reason, you may force a re-boot by sending "<248>" followed by "<222>", both as single bytes. The <248> sets the spectrometer controller in Intelligent communications mode, in case it was not in that mode. The <222> re-boots the spectrometer controller program from most, but not all hung conditions. However, if you wish to change baud rates, you must turn the spectrometer controller power off, then on again, and go to step 1.
- If you receive <Escape> plus a string of characters, communications has been previously established in hand-held terminal communications mode. Send "<248>", pause, and then send "<Space>". You should receive an "F". If so, go to step 6. If not, go to step 7.

If you wish to alternate control between the computer and a KeyLink / HandScan terminal, this can be accommodated. The computer will have to communicate at the same baud rate as the hand-held terminal (19,200 baud). A commercial RS-232 A/B switch box can be connected with the common connection to the spectrometer controller. Connect the hand-held terminal and computer to the A and B connections. Start up the spectrometer controller connected to the hand-held terminal, following the instruction manual for the hand-held terminal. Switch the cable connection to the computer, and then change to the intelligent communications mode by sending the pseudo-command <248> from the computer at any time after you are in the main program. The spectrometer controller sends no response character for a pseudo-command.

To change back to the hand-held terminal, your computer should issue the "Y" command "go to terminal communications mode" and receive the "o" response before you physically switch the connection back to the hand-held terminal.

More detailed information on alternating control between the hand-held terminal and your computer can be found in the UTIL command descriptions in Section 10. Information on switching between IEEE 488 and RS-232 is also in the UTIL commands section.

4.8 Re-booting a Spectrometer Controller

If your program exits before you complete a command, the spectrometer controller will hang. It will wait for the rest of the command input. Re-powering the spectrometer controller can clear this condition.

Assuming that you are communicating in the intelligent mode, you may send the pseudo-command "<222>" as a single byte to re-boot the spectrometer controller. The <222> is ignored if the spectrometer controller is not hung waiting for additional parameters. Pseudo-commands do not cause the spectrometer controller to send back any response character.

If you are in the terminal communications mode, you may force a re-boot by sending the pseudo-commands "<248>" and "<222>", in that sequence, both as single bytes. The "<248>" first insures that the spectrometer controller is in the intelligent communications mode to accept the <222>.

You may want to re-boot the spectrometer controller at some time, without manually turning it off and back on. To do this, intentionally send it an incomplete command. For example, send "G", MOTOR SET POSITION without specifying the position. Follow with the pseudo-command "<222>". This will put you at the beginning of the start-up sequence.

5 IEEE 488 Communication with a Computer:

If you have a JY488 / SPEX488 interface for your spectrometer, or a DL488 / DS488 option in your controller-photometer you may communicate with the spectrometer controller via the General Purpose Interface Bus (GPIB).

Please refer to the documentation provided with your computer's IEEE 488 interface for information about how to send the various characters.

IEEE 488 can take command of the spectrometer controller at any time by asserting the REM line. If IEEE 488 is initializing the system, the entire auto-baud sequence used for serial communication (as described on page 9, 14) is skipped. The system is automatically forced into the intelligent communications mode, where the spectrometer controller expects to receive the commands as outlined later in the Command Descriptions in Section 10. You must also send "O2000<Null>", to transfer control to the main program that resides in the spectrometer controller. Then wait 0.5 seconds to be sure that the main program is ready to accept additional commands before proceeding.

If you desire to change the IEEE 488 address, the command to do so must be issued instead of the "O2000<\null>" command. (I.e. the CHANGE IEEE 488 ADDRESS command, described later, is valid when the spectrometer controller is in the system initialization portion of its boot program, not in the main program). The new address will be saved by the spectrometer controller in non-volatile memory. When you change the address, you should POWER OFF the spectrometer controller and make the necessary changes to your program to reflect this address change. Then when you POWER ON the spectrometer controller and restart your program, access the spectrometer controller at the new address.

The optional 488 interface is designed as an IEEE 488 Talker/Listener. The primary IEEE 488 address is set at the factory to 1, however, it can be reconfigured with a command to set the address from 1 to 31 (see the UTIL CHANGE 488 ADDRESS command on page 47).

Note that the IEEE address can also be changed via RS-232, if your spectrometer controller is so equipped. Use the HWCFG232.EXE program on the support diskette if you are using a DOS computer, or, after establishing RS-232 communications, send the UTIL CHANGE IEEE 488 ADDRESS command from your own program.

The support diskette provided with each DataLink / DataScan, JY488 or SPEX488 includes utility programs and BASIC program examples to communicate with a DOS PC.

5.1 Supported IEEE 488 Computer Interface Boards:

The IEEE 488 example programs work with several of the National Instruments PC interface boards.

- GPIB-PCII/PCIIA 488.2 Interface board: The driver supplied by National should be version 1.2 or newer, and their BASIC support disk should be version 2.0 or newer.
- Older GPIB-PCIIA boards require National's revision C13 or newer software.
- AT-GPIB 488 boards require National's revision E7 or newer software.
- AT-GPIB 488.2 board: Must be version 2.1.1 software, and their BASIC support disk version 2.2 or newer.
- GPIB-PCIII board: this model must be replaced with one of the above. Contact your local National Instruments dealer with regard to their current replacement program.

There are other boards by National and other suppliers for IBM compatible and MacIntosh computers. Many of these boards can function in *SIMILAR* fashion, and these instructions *MAY* be helpful in setting them up. As we cannot support or guarantee reliable communications with other boards and software, we strongly recommend that you use the National Instruments products as described above.

5.2 Establishing GPIB Communications:

The IEEE board and its associated software driver must be installed in your computer as per National Instruments' instructions. The driver must be installed via your computer's CONFIG.SYS file.

This set up assumes that the National Instruments software driver has the PCII board name as GPIB0 and the first device name as DEV1. Run the IBCONF program and set the configuration as follows:

GPIB0 DEV1

0
None
T3s
00H
no
no
7-bit
yes
yes
no
yes
500 nanoseconds
yes
no
PC2
none
02B8H
1

Primary GPIB address	1
Secondary GPIB address	None
Timeout Setting	T10s
EOS byte	ØDh
Terminate read on EOS	yes
Set EOI with EOS on write	no
Type of compare on EOS	7-bit
Set EOI w/ last byte of write	yes
Repeat addressing	no

The above are default settings. Refer to the example program listings of 488_SCAN.BAS and SCAN_488.BAS for details.

The part of your program that will establish communications must follow the steps outlined in the "IEEE 488 Start Up Procedure" flow chart. The example BASIC programs provided on the support diskette and listed in Appendix 142 include working examples of the startup procedure.

Note that timeout settings vary by command. In most cases 300 milliseconds is sufficient. Longer timeout recommendations are given, for the commands that need them, in Section 10: Command Descriptions.

Note that single byte reads rely on an explicit byte count of 1 to terminate, rather than EOI. Multi-byte reads assume that the EOS character is <CR>. See the 488SCAN.BAS listing in Appendix 3. You will find this near the variable declarations at the beginning of the program.

- ICH\$ and ACK\$ are 1 byte program variables
- RBUF\$ is set to 132 characters to handle the largest expected string
- The spectrometer controller does not assert EOI

For examples of low level IEEE 488 bus signals to use and expect when issuing commands, refer to Appendix 5 on page 176

5.3 To test GPIB communications:

This test assumes that you have correctly completed the GPIB set-up above.

Connect your GPIB cable between the National Instruments board in your computer and the SPEX488 or DS488. If other devices are to be used on the same bus, it is recommended that they be disconnected temporarily, to reduce the possible sources of problems while establishing communications for the first time.

From the directory where the National Instruments programs reside, Run IBIC, and issue the following commands at the prompt.

CAUTION: Do not press the <F3> key, as this will change the configuration in your spectrometer controller.

IBFIND GPIBØ	Finds the PCII board in the PC
IBFIND DEV1	Finds the DS488 or SPEX 488 at address 1
IBWRT " "	Send one space character (must be enclosed in Quotation marks)
IBRD 1	Read 1 character. (Should come back a 'b')
IBWRT "O2000\x0"	Starts main program
IBRD 1	Read 1 character. (Should come back a '*')
IBWRT " "	Send one space character (must be enclosed in Quotation marks)
IBRD 1	Read 1 character. (Should come back an 'F' or 'f')
IBWRT "A"	Begins initialization.

If you have successfully communicated, you should receive a B or a F. If you have an error message displayed, refer to the National Instruments documentation to interpret it.

To gain further assurance of communication to the spectrometer controller, the following test will read the

configuration from the nonvolatile memory in the DS488 or SPEX488.

Insert the DataScan \SPEX232\ SPEX488 support diskette into your Floppy Drive, and at the DOS prompt, type "A:<Enter>" to access the floppy. (Use "B:<Enter>", if appropriate for your computer.)

Type "cd\utility\ieee488" followed by "<Enter>". Then type "hwcfg488 1" followed by "<Enter>". You should see the HW CONFIGURATION screen on your computer's monitor.

Press the <F2> key to read the hardware configuration from the non-volatile memory in the DataScan or SPEX232. If the GPIB interface is properly installed and functional, the program will read and display the settings from your system. If communication fails, refer to the National Instruments documentation for further troubleshooting information. It is important to keep in mind that this is a working program that has been in routine use for configuration at the factory, and will access the DS488 or SPEX488 if the National Instruments board is properly installed and functional.

Review the configuration on the screen. At the factory, this was set up to match your system. A record of the configuration was printed by using the <F8> function. This was included with the documentation shipped with the spectrometer controller. Normally, there will be no further need to use this program, unless you replace gratings or need to limit the maximum high voltage if you have a DataScan / DataLink. You may want to familiarize yourself with some of the parameters and options on the screen, such as grating g/mm, and HV limit. Press <F10> to exit the program.

5.4 To change the GPIB address:

The J-Y and Spex spectrometer controllers are each shipped from the factory with a default device address of 1. To change the address, insert the DataLink / JY232 / JY488 or DataScan / SPEX232 / SPEX488 support diskette into your Floppy Drive, and at the DOS prompt, type "A:<Enter>" to access the floppy. (Use "B:<Enter>", if appropriate for your computer.)

Type "cd\utility\ieee488" followed by "<Enter>". Then type "hwcfg488 1" followed by "<Enter>".

You should see the HW CONFIGURATION screen on your computer's monitor. Press <F2> to read the hardware configuration from the address shown in the lower right corner of the screen.

If you wish to change the address, move the cursor to that field and enter the new number. Any address from 1 to 31 is valid. However, depending on the configuration of your PC interface board you may be limited to 1 to 15. To write the new address into non-volatile memory in the SPEX488 or DS488, press <F3>. To verify that it was accepted, press <F2>, and see the address that is returned on the screen. When the spectrometer controller is powered off, then on again, the new address will become active. Subsequent communication must be to the new address.

An alternative method of changing the GPIB address is possible for DataScan and the SPEX232/488 interface. You may write the new address over your computer's serial COM port via RS-232. A null modem cable (Spex P/N 97133) should be used.

To use the serial port, a similar program is provided on the support disk, in the UTILITY directory. The program name is HWCFG232. To run this program, the COM port to be used, and the baud rate should be specified.

On the support diskette, access the subdirectory A:\UTILITY and execute the program by typing "hwcfg232" A screen will appear showing the communications port and baud rate settings. If these are correct, press, otherwise change the settings as needed. and press <Enter>. (When shipped from the factory, the default settings are for COM port 1, at 19200 baud). The program will establish communications and read back the present configuration from the spectrometer controller. This configuration will then be displayed in the HW CONFIGURATION screen on your

computer's monitor. You can now change the address as in the above IEEE488 example.

5.5 Preparing to program via IEEE 488:

After success in communicating using the National Instruments hardware and software you may proceed to command the spectrometer controller using the Programmer's Command Set.

Due to National Instruments' licensing restrictions, we cannot distribute ready to run source code example programs for the SPEX488 and DS488 interface. The GWBASIC programs SCAN_488.BAS and 488_SCAN.BAS provided on the support diskette must be merged with DECL.BAS from National Instruments, and National's BIB.M must be in the same directory as the SCAN_488 and 488_SCAN programs. GWBASIC must be available on your computer as well. If you are using a compiler other than GWBASIC, check the National Instruments support disk for the appropriate files.

There is a READ.ME file on the DataScan support diskette that may contain further, updated information.

When these programs are executed, you will be prompted to enter the GPIB address. Unless you have changed the address as described earlier, the address will be 1, as shipped from the factory.

SCAN_488.BAS is a simple program intended to demonstrate proper usage of the various commands by example. It includes usage of DataScan acquisition and high voltage commands in the intelligent communications mode. You will see how to set and read motor speeds, read the firmware version number from the FLASH RAM, as well as other commands.

488_SCAN.BAS is a spectrometer control program that has been used at the factory to test systems like yours. It offers a formatted input screen to enter parameters and execute a scan routine. Conversions from working spectral units to motor steps are performed by the program. Data acquisition commands are not included, but you may easily add them.

Please understand that these are rudimentary example programs provided free of charge. They have been tested within reason. They are intended as references for programmers to excerpt from. We do not guarantee or support these in the same way as our complete software packages. They are intended as examples only. If you construct programs based on these Command Set examples, we strongly recommend that you add prudent error trapping and protection features to your program to protect your system and enhance ease-of-use. Much aggravation can be avoided by such things as limits on stepper motor travel and speed, as well as other variables, and validity checking on commands.

5.6 IEEE 488 Communications Startup:

The part of your program that will establish communications must follow the steps outlined in the IEEE 488 Start Up Procedure flow chart on page 26.

It is important to understand that the command set's internal program bootstraps into the RS-232 terminal communications mode. In this mode, the spectrometer controller accepts single ASCII character commands, and responds sending ASCII characters preceded by the ANSI <Escape> X, Y sequence for character positioning on the terminal screen.

When the spectrometer controller is addressed on the IEEE 488 bus, it automatically sets itself in the intelligent communications mode and you need only establish whether you are talking to the BOOT or the MAIN internal spectrometer controller program.

Send the `where am I' command, "<Space>", and the spectrometer controller will respond with "B" for boot, or "F" for main. This tells you which internal program is running in the spectrometer controller.

If you receive "B", you are talking to the BOOT program. Send "O2000" plus the "<Null>" character to transfer to the spectrometer controller's MAIN program. Wait 0.5 second to be sure that the main program is ready to accept additional commands before proceeding.

If you receive the "F" character, you are talking to the MAIN program. This means that a program has previously run the spectrometer controller. In this case you may not have to send the INIT and SET commands described later. Instead, you may wish to read back the previous positions into your program.

In intelligent communications mode, the terminal prompts are turned off. Commands are acknowledged with single characters.

The flush buffer commands clear characters from a previous run or clear out the ASCII terminal communications mode prompts that are sent by the spectrometer controller until you establish yourself as a computer program by switching to the intelligent communications mode.

5.7 Re-booting a Spectrometer Controller

If your program exits before you complete a command, the spectrometer controller will hang. It will wait for the rest of the command input. Re-powering the spectrometer controller can clear this condition.

Assuming that you are communicating in the intelligent mode, you may send the pseudo-command "<222>" as a single byte to re-boot the spectrometer controller. The <222> is ignored if the spectrometer controller is not hung waiting for additional parameters. Pseudo-commands do not cause the spectrometer controller to send back any response character.

If you are in the terminal communications mode, you may force a re-boot by sending the pseudo-commands "<248>" and "<222>", in that sequence, both as single bytes. This first insures that the spectrometer controller is in the intelligent communications mode to accept the <222>.

You may want to re-boot the spectrometer controller at some time, without manually turning it off and back on. To do this, intentionally send it an incomplete command. For example, send "G", MOTOR SET POSITION without specifying the position. Follow with the pseudo-command "<222>". This will put you at the beginning of the start-up sequence.

Notes on IEEE-488 Start Up Procedure

- A: Send decimal value "<222>". This will force a re-boot if hung from an incomplete command.
- B: Send WHERE AM I command "<Space>"; response will be "B" (for BOOT) or "F" (for MAIN) depending on the previous state of the spectrometer controller.
- C: Send "O2000<Null>". To transfer control from the BOOT to the MAIN program. You must send the "<Null>". Wait 0.5 second.
- D: You can read your last position etc. from the spectrometer controller. You do not have to re-initialize the spectrometer controller.
- E: Initialize mono (see command "A" and SET commands) and get initial settings from the user, e.g. spectral position.

6 Using Both RS-232 and IEEE 488:

On a spectrometer controller that is equipped with both the RS-232 and IEEE 488 interfaces, if the IEEE 488 is the first method of communications used, then RS-232 will be disabled since the autobaud process has been bypassed.

However, if RS-232 is the first method of communications used, once autobauding is performed, and communications is established in terminal communications mode (e.g. using HandScan / KeyLink or other "dumb terminal") at initialization time, IEEE 488 may take control by the REN action of the IEEE 488 BUS. If you want to return to RS-232 in terminal communications mode from IEEE 488, you must issue the "UTIL SET TERMINAL COMMUNICATIONS MODE" command (see the command descriptions in Section 10) and wait for confirm before you set the IEEE 488 to LOCAL to allow the RS-232 interface to take control.

7 Configuration for Instruments and Options:

Normally the monochromator type and configuration are loaded in the non-volatile memory of your spectrometer controller. If, for any reason, this configuration does not match your present system, you may use the HWCFG program to modify it. There are two versions of the program. If you are using a GPIB interface, access the subdirectory A:\UTILITY\IEEE488 and execute the program by typing "hwcfg488 1" (where 1 is the current device address). If you are using a serial interface, access the subdirectory A:\UTILITY and execute the program by typing "hwcfg232" A screen will appear showing the communications port and baud rate settings. If these are correct, press, otherwise change the settings as needed. and press <Enter>. (When shipped from the factory, the default settings are for COM port 1, at 19200 baud). The program will establish communications and read back the present configuration from the spectrometer controller. This configuration will then be displayed in the HW CONFIGURATION screen on your computer's monitor.

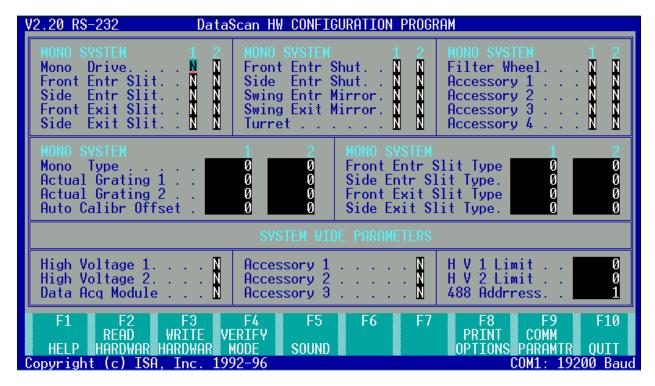
CAUTION: DO NOT PRESS THE <F3> KEY, AS THIS WILL CHANGE THE CONFIGURATION IN YOUR SPECTROMETER CONTROLLER.

Press the <F2> key to read the hardware configuration from the non-volatile memory in the spectrometer controller. If the interface is properly installed and functional, the program will read and display the settings from your system. If communication fails, an error message will be displayed. If you are using an RS-232 interface, check the possible faults advised by the message. If you are using the GPIB, Refer to National Instruments' documentation to decode the message.

Always print the current configuration using <F8> before making modifications.

Review the configuration on the screen. At the factory, this was set up to match your system. A record of the configuration was printed by using the <F8> function. This was included with the documentation shipped with the spectrometer controller. The most common use of this program is to change settings when you replace gratings or if you need to limit the maximum high voltage if you have a DataScan. You may want to familiarize yourself with some of the parameters and options on the screen, such as grating g/mm, and HV limit.

For example: If you have other monochromators to be operated through this spectrometer controller, put the cursor on MONO TYPE then press <F1>. A help screen will appear showing all valid type numbers. (The Monochromator type for a 270M is "13").



To write a new configuration to be permanently stored in the spectrometer controller, press <F3>. To verify that it was accepted, press <F2> and see the new configuration is returned on the screen. Press <F10> to quit when finished. When the spectrometer controller is powered off, then on again, the new configuration will become active.

8 Communications Conventions:

This is a definition of the communications that should occur when a computer interfaces with the spectrometer controllers.

- 1. Whenever you see <CR>, it means to use ASCII Carriage Return. (13 in DECIMAL).
- 2. The parameter "Mono System #" is used to select which of the spectrometer controller's monochromator drive ports you are addressing. This can be either 0 or 1 for a DataScan / DataLink. For a SPEX232 / JY232 or SPEX488 / JY488 it is always 0, as these interfaces are individually dedicated to spectrometers
- 3. The parameter "Channel #" selects which data acquisition channel you are addressing. The first channel is 0, the second is channel 1. (This differs from controller labeling that starts with 1 as the first channel.) Channel # = 2, where appropriate, means select BOTH the first and second channels. An example of this is the command "ACQ START," which can accept 2 for the Channel # to start the data acquisition on both input channels simultaneously.
- Any string that is placed inside of a pair of double quotes, i.e. "abcd" means that you should send all characters exactly as shown inside the double quotes. You should include spaces, But do not include the double quote characters. Also if you see a character symbolized using <> in a string, you send the character only, not the symbols. For example: if you see"1,0,<\nu||>", you should send only 5 ASCII characters: the 1, the comma, the 0, another comma, and the Null character (decimal 0).
- 5. Anything placed inside of a pair of square brackets, i.e. $[\emptyset..1]$ indicates the valid range of the parameter associated with it.

9 Command Syntax and Confirmation:

This section outlines the rules of syntax required to successfully send commands and recognize confirmation responses that will inform you that the spectrometer controller has or has not received a valid command string.

9.1 Standard Commands:

As a prerequisite to sending operational commands to your spectrometer controller, you must establish communications first. Refer to Section 4 for RS-232 or Section 5 for IEEE 488. Only after communications have been successfully established can other commands be sent to it.

All commands are ASCII text, unless specifically noted otherwise. The "Standard Commands" are only 1 character and are detailed in the command descriptions in Section 10. For commands requiring additional input, the command is sent, immediately followed by the relevant parameter(s). The command parameters form a string of characters representing the data that is sent or received.

For example, if you wished to send 1000 as a parameter for the command MOTOR SET POSITION, you should send the character string "1000". The general format for sending commands and/or parameters is the following:

- 1. Send the command (e.g. MOTOR INIT). This is a single character with no termination.
- 2a. If there is only one parameter, send the parameter, then the PARAMETER BLOCK END character "<CR>" (13 in DECIMAL, Ød in HEX).
- 2b. If there are multiple parameters, send the PARAMETER DELIMITER character "," between parameters, then send the PARAMETER BLOCK END "<CR>" character after the last parameter.
- 3. When the spectrometer controller has received all the parameters, it will respond with a single CONFIRMATION character indicating whether or not it has received all the expected parameters. A CONFIRMATION character of "o" indicates that the parameters were OK; "b" indicates that the parameters were BAD. Your program must read the confirmation, if it is ignored, the system will hang.
- 4a. If the spectrometer controller has been issued a command that would require it to send back information (e.g. MOTOR READ POSITION), then that information will be sent immediately after the CONFIRMATION character "o". If there is only one parameter for the spectrometer controller to send back, then that parameter will be sent followed by the PARAMETER BLOCK END character "<CR>".
- 4b. If there are multiple parameters to be sent back to the host, the CONFIRMATION character "o" is sent first, followed immediately (without delimiter) by the first parameter. The PARAMETER DELIMITER character "," will be sent between parameters; and the PARAMETER BLOCK END character "<CR>" will be sent after the last parameter. For example, a typical response to MOTOR READ SPEED might be: "0400,800,2000" followed by "<CR>".

9.2 Extended Commands:

The command set is not limited by the number of characters in the English alphabet.

The character "Z" has been assigned for access to extended commands. The first parameter following this command

is recognized as the number representing the extended command you wish to execute. Depending on the command number you send, you may be required to send more parameters following the command.

Otherwise, extended commands are handled in the same way as the standard commands above.

For an example, see the description of the command Z11: TTL AUTOMATIC OUTPUTS on page 88.

9.3 Pseudo-Commands:

These commands perform some special utility functions. The syntax is the same as standard single byte commands, except that the bytes sent as commands are not text. They are values such as <222>. In this document, they are expressed as decimal values, between the < and > symbols. The pseudo-command to re-boot the spectrometer controller is expressed as <222>. Another difference is that pseudo commands do not generate a response character from the spectrometer controller.

10 Command Descriptions:

This section details the usage of the Programmer's Command Set.

The commands are sorted into functional groups, each command within a group has a common prefix. The groups are as follows.

- UTIL: the utility commands facilitate startup and communications related functions.
- MOTOR: the motor commands control the spectrometer grating drive.
- SLIT: the slit commands provide control of the automated slits in spectrometers so equipped.
- ACC: the accessory commands control automated grating turrets, entrance / exit port selection mirrors, and blocking shutters.
- ACQ: the acquisition commands control the data collection through spectrometer controllers that include signal channels.
- TTL: the TTL commands read and control the setting of logic lines that are available on a connector on the spectrometer controller. These logic signals can be used to interface to your process.
- THRESHOLD: the threshold commands are used to establish the signal levels at which TTL lines will be asserted to highs or lows.
- SCAN: the scan commands provide semi- autonomous operation of the spectrometer controller. Complete scan definitions can be loaded in advance and then be executed with a simple start scan command.

Individual commands can be located with the Index at the end of this manual. They are listed by their Characters and by their Command names. Certain key words are also listed in the Index to help you locate the command you are looking for.

There are two distinct methods of programming to perform scanning experiments with data acquisition: elementary and independent.

In the elementary command method of running an experiment, your program has absolute control over every step of the experiment. Your program also has absolute responsibility to perform all the required steps according to the protocol outlined in this manual. For instance, a program may issue the following series of commands in order to set up and acquire one data point:

- 1. HIGH VOLTAGE SET to turn on the high voltage.
- 2. MOTOR MOVE RELATIVE to set the spectral position
- 3. MOTOR BUSY (loop) to verify completion of the positioning move.
- 4. INTEGRATION TIME SET to set the signal integration time
- 5. GAIN SET to set the gain level for the desired channels.
- 6. ACQ START to start the acquisition.
- 7 ACQ BUSY (loop) to verify completion of the signal integration.
- 8. READ DATA to read back the acquired data and over range status.

Please note that the above routine is far from complete. It is Intended to illustrate the level of elementary steps that would be involved in running an experiment.

Some commands provide independent operation. All the parameters needed to perform a routine are sent at one time. These parameters include the positions, integration time, and gains, comparable to the above example. In this independent command method, a setup command loads a string of operating parameters:

- 1 SCAN SET PARAMETERS sets all the operating parameters
- 2 SCAN START begins the routine.
- 3. SCAN GET DATA reads back the complete scan of data.

With this independent method, the host program is free to perform other tasks while the scan is in process. If desired, data can be read "on the fly" as the scan is progressing, or after the scan is completed. See the other commands having the SCAN- prefix in Section 10.8 for additional capabilities of the independent commands.

10.1 Utility Commands:

The commands in this section provide the means to properly start up communications with the spectrometer controller, as well as other, related commands.

This section includes commands used to switch communications modes between "intelligent" communications mode for computer control and "terminal" communications mode for hand-held terminal control.

Also described here are the commands used to determine the spectrometer controller's internal program version numbers, which is useful to know when contacting us for service. There is also a command to determine out which part of the spectrometer controller internal program you are talking to.

There is a command to allow you to change the spectrometer controller's IEEE address, as well.

UTIL WHERE AM I

"<Space>"

When communicating over an RS-232 link, this character is first used for automatic baud rate selection. Refer to the discussion on Autobauding on pages 9, 14 for a complete explanation of this process. If Autobauding has not been established, you will receive no response. (No response can also indicate that the program is hung). It may be necessary to send the "<Space>" character more than once, before the spectrometer controller responds with "<*>". After Autobauding, while the spectrometer controller is still in the terminal communications mode, the response to the "<Space>" character will be "<Escape>" followed by a string of characters intended for the terminal's display. If you are in the intelligent communications mode, the response to the "<Space>" character will identify which part of the spectrometer controller's internal program you are talking to; the BOOT program will respond "", the MAIN program will respond "<F>"

When communicating over the IEEE 488 bus, the intelligent communications mode is set automatically, so the response to the "<space>" character will identify which part of the spectrometer controller's internal program you are talking to; the BOOT program will respond "", the MAIN program will respond "<F>". No response indicates that the program is hung.

If you receive an "F" in response to sending "<Space>", you also know that the spectrometer controller has been previously accessed.

For more detail on the startup sequence, refer to the flowchart for your communications interface: RS-232 on page 12 or IEEE 488 on page 26.

The spectrometer controller will respond to this command differently than it does to the standard commands. The normal "o" confirmation character will not be sent back. There will be no "<CR>"after the response, either.

Normally, if you receive the "B" response, indicating that you are talking to the BOOT program, you will want to send the string "O2000<Null> to start the spectrometer controller's MAIN program.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Program status
Example: Send " <space>"</space>	Receive Nothing if not yet successful in autobauding, or the system is hung or; Receive "*" if autobauding is successful for the first time or; Receive " <escape>" followed by a string of characters if communicating in the Terminal mode or; Receive "B" if communicating in Intelligent mode with the BOOT program or; Receive "F" if communicating in Intelligent mode with the MAIN program</escape>

UTIL STARTUP INTELLIGENT MODE

"<247>"

This command is used during the startup sequence for RS-232 communications only. It puts the spectrometer controller in intelligent communications mode.

If you start communications to the spectrometer controller via IEEE 488, the intelligent communications mode is set automatically. In that case there is no need for this command.

The only valid time to send this command is during the RS-232 startup sequence, immediately following receipt of the "*" that confirms that the autobaud selection was successful. To be sure you use this command at the correct point in the startup sequence, please refer to the startup flowchart for RS-232 communications on page 12.

Also see the UTIL SET INTELLIGENT MODE command which performs a similar function at times other than during the startup sequence.

The spectrometer controller will respond to this command differently than it does to the standard commands. No confirmation character will be sent back. only the "=" will be sent back to advise you that the spectrometer controller has switched to the intelligent communications mode. There will be no "<CR>" termination on this response.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Acknowledgement
Example: Send "<247>"	Receive "="

UTIL SET INTELLIGENT MODE "<248>"

This command is used to put the spectrometer controller into Intelligent Communications mode.

This command's intended use is to take control away from the hand-held controller, and give control to your program. To use the spectrometer controller in this way, the first communication after power on must be from the hand-held terminal. In this way, the baud rate selection is established with the hand-held terminal while the BOOT sequence is in the proper state to autobaud.

Also see the UTIL STARTUP INTELLIGENT MODE command which performs a similar function during the RS-232 startup sequence.

The spectrometer controller will not send any response characters upon receipt of this pseudo command. No confirmation character will be sent back. There will be no "<CR>" termination either.

You should wait 200 milliseconds after sending this command before issuing other commands.

After sending the "<248>" command, you may verify its effect by sending the UTIL WHERE AM I "<Space>" command.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. No response at all.
Example: Send "<248>"	Receive nothing

UTIL SET TERMINAL MODE "<Y>"

This command is used to put the spectrometer controller into Terminal Communications mode.

This command's intended use is to switch control to the hand-held controller, and away from your program. To enable you to use the spectrometer controller in this way, the first communication after power on must have been from the hand-held controller. That way, the autobaud rate selection was established while the BOOT sequence was in the proper state to autobaud.

Also see the UTIL SET INTELLIGENT MODE command, which performs the opposite function.

The spectrometer controller will respond to this command in the normal way, sending back the "o" character to confirm receipt of the command.

Note: After you receive the confirmation, press the <.> key on the hand-held terminal twice to re-establish communications.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends: 1. Confirmation
Example: Send " <y>"</y>	Receive "o"

UTIL START MAIN PROGRAM

"O2000</br>

This "command" is actually a string of characters that is sent to the spectrometer controller as part of the start up sequence. The command is valid only when the spectrometer controller's BOOT program is running and the spectrometer controller is in the intelligent communications mode. It is used to jump from the BOOT to the MAIN program in the spectrometer controller.

If you are communicating over an RS-232 link, you may need to send the UTIL SET INTELLIGENT MODE "<248>" command (see page 41) to switch the spectrometer controller from the terminal communications mode to the intelligent communications mode. If you are using IEEE 488, this is not necessary.

The spectrometer controller will respond to this command differently than it does to the standard commands. The "<*>" character will be sent back to confirm that the MAIN program is running.

Wait 500 milliseconds after issuing the "O2000<Null>" command to be sure that the spectrometer controller has had sufficient time to establish itself in the MAIN program and send back the "<*>".

See the UTIL WHERE AM I "<space>" command on page 38 which offers an easy way to verify that you are in the MAIN program.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "O2000 <null>"</null>	Receive: "<*>"

UTIL RE-BOOT IF HUNG

"<222>"

This pseudo command is used to restart the program in the spectrometer controller if it becomes hung. Note that depending on the condition that causes the spectrometer controller to hang, this command may not necessarily always un-hang and re-boot it.

The "<222>" command is helpful if you want to force the spectrometer controller to a known state. In this case, deliberately hang it by sending an incomplete command, such as MOTOR SET POSITION without any position parameter. Then you may issue the "<222>" command to re-bootstrap the spectrometer controller.

The "<222>" will be ignored if the Spectrometer controller is not hung.

The spectrometer controller will respond to this command differently than it does to the standard commands. No confirmation character will be sent back.

Wait 200 milliseconds after issuing this command to be sure that the spectrometer controller has had sufficient time to bootstrap before issuing other commands.

To proceed from this point, see the UTIL WHERE AM I "<Space>" command on page 38 which offers an easy way to determine if the re-boot was successful.

If you are communicating over an RS-232 link, see the UTIL SET INTELLIGENT MODE "<248>" command on page 41 to switch the spectrometer controller from terminal communications to intelligent communications mode. If you are using IEEE 488, this is not necessary.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Nothing
Example: Send "<222>"	Receive Nothing

UTIL READ MAIN VERSION

"<z>"

This command is used to read the firmware revision number of the spectrometer controller's MAIN program.

This command is also helpful when contacting us for service assistance. If you can advise us of the firmware version you are using, we can respond more effectively to your needs.

The spectrometer controller will respond to this command in the normal way, by sending back the "o" character to confirm receipt of the command, and following that with a string such as "V3.3<CR>" to advise you of the version of the MAIN program firmware in the spectrometer controller. The length of the string could, conceivably, vary. The "<CR>" denotes the end of the string.

A similar command, UTIL READ BOOT VERSION, provides you the means to read the other firmware revision number.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends: 1. Confirmation 2. MAIN version number
Example: Send " <z>"</z>	Receive "o" Receive "V3.3 <cr>" or similar response</cr>

UTIL READ BOOT VERSION "<y>"

This command is used to read the firmware revision number of the spectrometer controller's BOOT program.

This command is also helpful when contacting us for service assistance. If you can advise us of the firmware version you are using, we can respond more effectively to your needs.

The spectrometer controller will respond to this command in the normal way, by sending back the "o" character to confirm receipt of the command, and following that with a string such as "V2.3<CR>" to advise you of the version of the BOOT program firmware in the spectrometer controller. The length of the string could, conceivably, vary. The "<CR>" denotes the end of the string.

A similar command, UTIL READ MAIN VERSION, provides you the means to read the other firmware revision number.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends: 1. Confirmation 2. BOOT version number
Example: Send " <y>"</y>	Receive "o" Receive "V2.3 <cr>" or similar response</cr>

UTIL CHANGE IEEE 488 ADDRESS

"<F>"

This command provides a means to change the IEEE 488 address of the spectrometer controller on the GPIB bus.

This command is only valid at one point in the startup sequence. While in the BOOT portion of the spectrometer controller's internal program, instead of sending the "O2000<\text{Null>"} string to transfer to the MAIN program, send the "<E>" command.

Please do not confuse this "<E>", which is a BOOT command, with the MAIN command "<E>" that will return the motor busy status.

To be sure you use this command at the correct point in the startup sequence, please refer to the startup flowchart for RS-232 communications on page 12 or the IEEE-488 startup flowchart on page 26.

Note that the value of the new address sent to the spectrometer controller should be sent in ASCII characters to be read directly as a hexadecimal address. For example, to set the IEEE address to (decimal) 11, you send "EB<Null>"

The spectrometer controller will respond to this command differently than it does to the standard commands. The standard "<0>" confirmation character will not be sent back. Instead, the character with the binary value of "<2>" will be sent back to acknowledge that the spectrometer controller has received a new address. The "<2>" response is the same, regardless of the address sent. There will be no "<CR>" termination on this response.

At this point, the new address has only been stored in the spectrometer controller's non-volatile memory.

Unless you use this command again, the new address will remain in effect each time you turn on the spectrometer controller.

HOST sends 1. Command 2. New address in ASCII HEX	SPECTROMETER CONTROLLER sends 1. Acknowledgement		
Example: Send "E3 <null>"</null>	Receive "<2>"		

To enable GPIB communication using the new address, you must turn the spectrometer controller off, then on again.

10.2 Grating Motor Commands:

These commands control the movement of the grating scan drive to change the spectral position of the instrument. In other words, these groups of commands deal with control of the portion of the spectrum allowed to pass through the spectrometer to the sample or detector.

The movements are expressed in steps. Because of this, various spectrometers, regardless of scanning mechanism, can be controlled. This also provides you the opportunity to work in whatever spectral units you prefer. Simply write your program to convert your units to steps. In this way, your program to step in electron volts, for example can control a monochromator that has a mechanism for scanning directly in Angstrom units.

The base spectral unit and steps per unit factors for all currently supported spectrometers are listed in Appendix 1: Monochromator Setup Parameters.

If you are writing a routine for an autocalibrating monochromator (180D, 220M, 270M, or HR460), please note: If your program that moves the grating or slit drives will also require movement of a accessory, it is best to send the slit, turret, and shutter commands first. These are positioned by DC motors that can complete their movements while you send other commands. Follow these with the slit and monochromator grating drive commands. These are positioned by stepper motors, and must be handled one at a time.

This group of elementary commands provides direct control over each motor movement. If you prefer to download a scan routine to have the controller automatically scan and acquire a series of datapoints, see the Independent Scan Commands starting on page 92.

MOTOR INIT "A"

This command is used to initialize the monochromator, and normally only needs to be called once when all the hardware is powered on and the software is started.

For autocalibrating monochromators like the 180M, 220M, 220M+, 270M, and the HR460, this command does quite a bit. The monochromator wavelength drive motor is initialized, and upon completion, ends up at a particular (phase sensed) step position associated with the upper limit switch. This is the only known position when the monochromator is first powered on and initialized.

The wavelength value that corresponds to this initial position can be found on a label on the back of the instrument. The value needed is the "switch position" or

"DMD.INI" number. Do not use the "offset" number.

Typically the base grating is 1200 g/mm, see Appendix 1 for the actual base grating groove density for your monochromator. At the factory, the corresponding step position value for the base grating of your monochromator is stored in the non-volatile memory of the controller. At initialization, this value is used as the starting position. After initialization, any movements will cause the position value to be updated. The host can then determine the step position by using the MOTOR READ POSITION command.

Note that the "A" command is used to move the drive accurately to the initialization position. This is not the same as movement by any other command that results in hitting the switch. In all other cases the movement is halted in an uncontrolled way. Thereafter, an accurate step position can no longer be assumed.

The autocalibrating monochromators can also have motorized slits, a motorized turret, motorized mirrors, and automatic shutters. These accessories are also initialized to their known positions. Motorized slits are left nominally closed (step position \emptyset), the turret is initialized to POSITION \emptyset (the same side that the turret goes to when the mono is powered on), the mirrors are initialized to the FRONT (or AXIAL) position, and the shutters are left closed.

The initialization of a fully optioned autocalibrating monochromator can take 1-2 minutes. The confirmation character is not sent until the entire initialization process is completed. It is important that the host program and interface driver do not time out before this process is completed.

If you are communicating with the spectrometer controller via IEEE-488, set the timeout to 100 seconds for this command. After initialization is complete, reduce the timeout to 300 ms for normal commands.

For all other (non-autocalibrating) monochromators, this command will simply attempt to move the monochromator drive off the limit switch if it detects that it is up against one.

HOST sends: 1. Command	SPECTROMETER CONTROLLER sends: 1. Confirmation
Example: Send "A"	Receive "o"

MOTOR SET SPEED

This command is used to set the speeds (in hertz) that should be used to move the monochromator. The Min Frequency is the starting speed of the mono; the Max Frequency is the fastest speed that the motor can move reproducibly; and the Ramp Time is the time it should take for the motor to ramp up from the Min Frequency to the Max Frequency. The Monochromator Setup Parameters table in Appendix 1 specifies the optimum speeds for each type of monochromator that is supported.

"B"

The values for Min Frequency and Max Frequency should be within the range of 100 - 80,000. Ramp Time should be within the range of 100 - 65,535.

HOST sends 1. Command 2. Mono System # [Ø1] 3. Min Frequency Steps/Sec. 4. Max Frequency Steps/Sec. 5. Ramp Time Milliseconds (ms)	SPECTROMETER CONTROLLER sends 1.Confirmation
Example: Send "B0,400,800,2000 <cr>"</cr>	Receive "o"

MOTOR READ SPEED

"C"

This command is used to read back the speeds that were set using the previous command (MOTOR SET SPEED). If the MOTOR SET SPEED command was never issued, the default speed parameters for the monochromator will be returned. Using either the HWCFG232 or the HWCFG488 program provided on the support diskette specifies these parameters.

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Min Frequency Steps/Sec 3. Max Frequency Steps/Sec 4. Ramp Time Milliseconds (ms)
Example:	Receive "o"
Send "C0 <cr>"</cr>	Receive "400,800,2000 <cr>"</cr>

MOTOR BUSY CHECK

"E"

This command is also used with SLIT MOTORS.

This command is used to poll the Spectrometer controller after the command MOTOR MOVE RELATIVE or SLIT MOVE RELATIVE is issued in order to check to see if the motor has completed its move. The "Busy Status" that is returned is not terminated by a <CR> character. The values that may be returned are "q" and "z" (FUNCTION BUSY and FUNCTION NOT BUSY, respectively).

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Busy Status ["q" or "z"]
Example:	Receive "o"
Send "E"	Receive "q"

MOTOR MOVE RELATIVE

"F"

This command is used to move a monochromator a relative number of steps from its current position. When this command is issued, the monochromator will start moving at the Min Frequency set with the MOTOR SET SPEED command, and ramp up to the Max Frequency.

The host computer regains control as soon as the move is initiated, not after the entire move has completed. Therefore, it is necessary to poll the spectrometer controller, after instructing it to move the spectrometer, to see if the move has completed; this is accomplished using the MOTOR BUSY command.

Only 1 stepper motor can be moved at a time. This means that if a slit or the wavelength drive of a monochromator is currently being moved (even if it is connected to the other monochromator drive port), you cannot send the MOTOR MOVE RELATIVE command. You must test the MOTOR BUSY status or otherwise be sure that no other motors are moving.

If a stepper motor is busy, you may not move an accessory (DC) motor, such as a mirror, shutter, or turret. You may, however, start an accessory (DC) motor moving and then send other commands before it has reached its destination.

Using a positive number of steps as the parameter for "Steps to Move" will change the spectral position to a greater step position (move forward); a negative number will change the spectral position to a lesser step position (move backwards). Please note that the host computer is responsible for performing backlash correction on negative moves; it is not performed automatically with this command. For each of the supported monochromators, the recommended number of steps for wavelength drive backlash correction is listed in the Monochromator Setup Parameters Table in Appendix 1.

The only limit to the value that the "Steps to Move" parameter can have is the total number of possible steps for the installed monochromator.

HOST sends 1. Command 2. Mono System # [Ø1] 3. Steps to Move	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "F0,1000 <cr>"</cr>	Receive "o"

MOTOR SET POSITION

"G"

This command is only used to correct the stored value of the actual current step position of the monochromator. For non-autocalibrating monochromators, a first pass calibration should be done when the instrument is powered on. Take the position reading from the monochromator's mechanical counter and convert it to steps. Use the appropriate steps/unit factor from the Monochromator Setup Parameters table in Appendix 1. Enter the result using this command.

Afterwards, if higher precision is needed, search to a known calibration position in your region of spectral interest, and update the value. Such a fine calibration is typically made using a known spectral emission peak or a transition edge from absorption to transmission of a filter. Keep backlash error to a minimum by making your final pass to the calibration position from the same direction you will use for your measurements. The required backlash overshoot is given in Appendix 1: Monochromator Setup Parameters.

After the positioning precisely on a known spectral feature, and having taken backlash into account, use this command to enter the step position that corresponds to the spectral line you use.

With autocalibrating spectrometers (220M, 220M+, 270M, HR460); the instrument self-calibrates to a precise phase sensitive step position associated with the upper limit switch after the MOTOR INIT command has been executed. This factory calibrated switch position is included with your calibration documentation shipped with the instrument from the factory. It is also marked on a label on the rear of the spectrometer. Don't confuse this position with the offset value, also labeled on the spectrometer. This autocalibration is significantly more accurate than the first pass manual calibration described above. If your work requires the ultimate in calibration accuracy at your particular region of spectral interest, you may prefer to do the fine calibration mentioned above.

Keep in mind also that the monochromators give most reproducible results when scanning in the direction they were designed for:

• For wavelength drives; scan in the direction of increasing wavelength

• For wavenumber drives; scan in the direction of decreasing wavenumbers

HOST sends 1. Command 2. Mono System # [Ø1] 3. Mono Step Position	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "G0,10000000 <cr>"</cr>	Receive "o"

MOTOR READ POSITION

"H"

This command is used to read back the current monochromator step position. Whenever the monochromator is moved, the step position continuously updates itself to reflect the current position. This command can be issued after the MOTOR MOVE RELATIVE command, while polling the Busy Status. The sequence of commands might be as follows:

- 1. Issue the MOTOR MOVE RELATIVE command to initiate a spectral position move.
- 2. Issue the MOTOR BUSY command to test the Busy Status.
- 3. If the motor is still busy, issue the MOTOR READ POSITION command to retrieve its current position.
- 4. Repeat 2 and 3 until the MOTOR BUSY command returns a status of not busy.
- 5. Issue the MOTOR READ POSITION command to verify the new step position.

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Motor Step Position
Example: Send "H0 <cr>"</cr>	Receive "o" Receive "10000000 <cr>"</cr>

MOTOR LIMIT STATUS

"K"

This command is used to check the limit status of all installed monochromators. The grating scan motor of each spectrometer has an allowable operating range, if this range is exceeded in either direction, the drive will mechanically trip a limit switch. The value returned in response to the limit status command is the ASCII representation of the Binary limit status of each monochromator. If there are no monochromators connected (but there are connectors for them), then a limit condition may be set for each missing monochromator. Therefore, when checking limit conditions, you should only check those valid for the monochromator you are interested in. Do not automatically check for limits on both monochromators if only one is really connected.

This command does not return limit status for autocalibrating monochromators.

The ASCII string returned must be converted into a 1 Byte (8 bit) Binary number. To do this in C, you could first read the ASCII string (into variable ascii stat), then use the following code segment:

```
unsigned char binary_stat;
binary stat = (unsigned char)atoi( ascii stat );
```

Once the string is converted properly, each bit can be decoded in the following manner to determine if there is a limit condition:

In this diagram, bit #0 is the Least Significant Bit, and bit #7 is the Most Significant Bit.

MSB]	LSB
7	6	5	4	3	2	1	Ø

Example 1

If bit #0 has the value of 1, while all the rest of the bits have the value of \emptyset , the binary value of the entire byte is 1.

Example 2

If bit #7 has the value of 1 while all the rest of the bits have the value of 0, the binary value of the entire byte is 128.

If you are programming in BASIC, to decode the limit bits, make successive tests comparing and subtracting binary place values from the number.

- First determine if the returned byte is greater or equal to 128. If so, bit 7 is set; subtract 128. If not, bit 7 is not set, do not subtract 128.
- Next, repeat the procedure using 64 in place of 128. This will test for the state of bit 6.
- Next, repeat the procedure using 32 in place of 128. This will test for the state of bit 5.

Continue decreasing the comparison value by powers of 2 until all bits have been tested.

Limit Condition Assignments to Bits in Motor Limit Status Byte:

For MONO TYPES #1 through #13:

For MONO TYPES #14 through #19:

BIT#	Limit Condition	BIT#	Limit Condition
Ø	Lower limit on first monochromator.	Ø	UNUSED.
1	Upper limit on first monochromator.	1	UNUSED.
2	Lower limit on second monochromator.	2	UNUSED.
3	Upper limit on second monochromator.	3	UNUSED.
4	UNUSED.	4	Either limit on first monochromator.
5	UNUSED.	5	Either limit on second monochromator.
6	UNUSED.	6	UNUSED.
7	UNUSED.	7	UNUSED.

When bit #4 or bit #5 has a value of 1, the determination of whether the LOWER or UPPER limit has been reached must be made by checking the direction of the last monochromator drive movement.

For ALL MONO TYPES:

A binary value of zero (\emptyset) means that no limits are hit.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Motor Limit Status
Example: Send "K"	Receive "0" Receive "Ø <cr>"</cr>

MOTOR STOP "L"

This command is also used with SLIT MOTORS.

This command is used to stop the monochromator or slits if they are moving. If the monochromator has ramped up to a frequency higher than its Min Frequency, this command will initiate a ramp down. Since the motor may not stop immediately, the MOTOR BUSY command should subsequently be called until it returns a Busy Status of not busy.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "L"	Receive "o"

10.3 Slit Commands

This series of commands controls automated slits. These commands only apply if you have motorized slits installed on your monochromator system.

These values are to be used to designate the slit to be controlled:

Slit #Ø	Front (Axial) Entrance Slit
Slit #1	Side (Lateral) Entrance Slit
Slit #2	Front (Axial) Exit Slit
Slit #3	Side (Lateral) Exit Slit

SLIT SET SPEED

"g"

This command is used to set the speed that should be used to move slits. The Frequency parameter is used to specify the speed in hertz. Note that although slits are motors, they do not ramp as the monochromator motor does.

The Frequency parameter should be within the range of 10 - 10,000.

Refer to Appendix 1 for recommended settings to for your spectrometer's slits.

HOST sends 1. Command 2. Mono System # [Ø1] 3. Slit # [Ø3] 4. Frequency Steps/Sec.	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "g0,0,400 <cr>"</cr>	Receive "o"

SLIT READ SPEED

"h"

This command is used to read back the speed that was set using the previous command (SLIT SET SPEED). If the SLIT SET SPEED command was never issued, the default speed parameter for the specified slit will be returned.

HOST sends 1. Command 2. Mono System # [Ø1] 3. Slit # [Ø3]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Frequency Steps/Sec.
Example: Send "h0,0 <cr>"</cr>	Receive "o" Receive "400 <cr>"</cr>

SLIT SET POSITION

"i"

This command is used to set (calibrate) the current step position of the specified slit. Motorized slits are normally initialized during the execution of the MOTOR INIT command, and they are initialized to the \emptyset step position.

The SLIT SET POSITION command should only be called with \emptyset as the Slit Step Position parameter, and it should only be called after the MOTOR INIT command has been executed.

Attempting to calibrate a slit by manually measuring the width of the opening will not yield accurate results.

HOST sends 1. Command 2. Mono System # [01] 3. Slit # [03] 4. Slit Step Position	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "i0,0,0 <cr>"</cr>	Receive "o"

SLIT READ POSITION

"i"

This command is used to read back the current position of the specified slit. Whenever the slit is moved, the step position continuously updates itself to reflect the current position. This command can be issued after the SLIT MOVE RELATIVE command, while polling the Busy Status with the MOTOR BUSY command to get a continuously updated reading of the slit's current position.

HOST sends 1. Command 2. Mono System # [01] 3. Slit # [03]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Slit Step Position
Example:	Receive "o"
Send "j0,0 <cr>"</cr>	Receive "100 <cr>"</cr>

SLIT MOVE RELATIVE "k"

This command is nearly identical to the MOTOR MOVE RELATIVE command.

This command is used to move the specified slit a relative number of steps from its current position. When this command is issued, the slit will start moving immediately.

The host computer regains control as soon as the move is initiated, not after the entire move has completed. Therefore, it is necessary to poll the spectrometer controller, after instructing it to move the slit, to see if the move has completed; this is accomplished using the MOTOR BUSY command (described earlier in this document).

Using a positive number of steps as the parameter for "Steps to Move" will move the slit motor to a greater step position (wider opening); a negative number will move the slit motor to a lesser step position (narrower opening). Please note that backlash correction is not performed automatically with this command. The host computer program is responsible for performing backlash on negative moves. The recommended number of steps for backlash for slits is given in the Monochromator setup parameters table in Appendix 1.

Only 1 slit can be moved at a time. You cannot move a slit if the monochromator motor or any other slit is moving (even if it is connected to a different monochromator drive port if the spectrometer controller is so equipped). You must test the MOTOR BUSY status or be sure that no other motors are moving before you send a SLIT MOVE RELATIVE command.

The only limit to the value that the "Steps to Move" parameter can have is the total number of possible steps for the installed slit.

HOST sends 1. Command 2. Mono System # [01] 3. Slit # [03] 4. Steps to Move	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "k0,0,500 <cr>"</cr>	Receive "o"

10.4 Monochromator Accessory Commands:

These commands actuate the automated mechanical accessories that are interfaced to the spectrometer controller.

Each controllable "accessory" is operated by a DC motor or solenoid. As such, each has only two positions. The shutters reach their new positions in a matter of milliseconds, but turrets and side or lateral mirror assemblies may need several seconds to come to their new positions.

When writing your program, it is important to allow for these delays. Once an accessory command is accepted by the spectrometer controller, you are free to send other commands immediately. However, some commands depend on the positioning of accessories. Before using those commands, you should first test using the ACC BUSY CHECK command to be sure that all accessories have reached their destinations.

If you are writing a routine for an autocalibrating monochromator (180D, 220M, 220M+, 270M, or HR460), please note: If your program that moves an accessory will also require movement of the grating or slit drives, it is best to send the slit, turret, and shutter commands first. These are positioned by DC motors that can complete their movements while you send other commands. Follow these with the slit and monochromator grating drive commands. These are positioned by stepper motors, and must be handled one at a time.

ACC SHUTTER OPEN

"W"

This command is used to open the "Active" shutter. It is possible to have 2 entrance shutters installed on a monochromator (Front/Axial and Side/Lateral), but only one can be "Active" at any given time. The "Active" shutter is the one that is in the light path.

If the Entrance Mirror is in the Front (Axial) position, or if there is no Entrance Mirror, then the Front (Axial) Entrance Shutter is "Active".

If the Entrance Mirror is in the Side (Lateral) position, then the Side (Lateral) Entrance Shutter is "Active".

If this command is used with the ACC BUSY CHECK command, it has a Delay of 100 ms.

Note that the shutter commands described here do not control the exposure shutters associated with multichannel detectors that are operated by the electronics of the multichannel detection system.

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "W0 <cr>"</cr>	Receive "o"

ACC SHUTTER CLOSE

"X"

This command is used to close the "Active" shutter. Refer to the SHUTTER OPEN command above for more information.

If this command is used with the ACC BUSY CHECK command, it has a Delay of 100 ms.

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "X0 <cr>"</cr>	Receive "o"

ACC TURRET POSITION 1

"a"

This command is used to rotate the turret to the "Other" grating. In this context, "Other" refers to the grating that is not in use after the system is initialized using the MONO INIT command.

If this command is used with the ACC BUSY CHECK command, it has a Delay of 10000 ms.

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "a0 <cr>"</cr>	Receive "o"

ACC TURRET POSITION ∅ "b"

This command is used to rotate the turret to the "Default" grating. In this context, "Default" refers to the grating that is in use after the system is initialized using the MONO INIT command.

If this command is used with the ACC BUSY CHECK command, it has a Delay of 10000 ms.

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "b0 <cr>"</cr>	Receive "o"

ACC ENTR MIRROR SIDE

"c"

This command is used to move the entrance mirror to the Side (Lateral) position.

If this command is used with the ACC BUSY CHECK command, it has a Delay of 15000 ms.

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "c0 <cr>"</cr>	Receive "o"

ACC ENTR MIRROR FRONT

"d"

This command is used to move the entrance mirror to the Front (Axial) position.

If this command is used with the ACC BUSY CHECK command, it has a Delay of 15000 ms.

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "d0 <cr>"</cr>	Receive "o"

ACC EXIT MIRROR SIDE

"e"

This command is used to move the exit mirror to the Side (Lateral) position.

If this command is used with the ACC BUSY CHECK command, it has a Delay of 15000 m

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "e0 <cr>"</cr>	Receive "o"

ACC EXIT MIRROR FRONT

"f"

This command is used to move the exit mirror to the Front (Axial) position.

If this command is used with the ACC BUSY CHECK command, it has a Delay of 15000 ms.

HOST sends 1. Command 2. Mono System # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "fØ <cr>"</cr>	Receive "o"

ACC BUSY CHECK

"]"

This command is used to test if one of the monochromator accessories described above is still moving. Be careful not to confuse this I (lowercase L) with a number 1 or an uppercase i). This test simply counts down the delay, and returns not busy when the timer runs down. This command has the same format as the MOTOR BUSY command, and it returns the same Busy Status characters ("q" for FUNCTION BUSY and "z" for FUNCTION NOT BUSY). A <CR> character does not terminate the Busy Status.

It is very useful to test for accessory busy before beginning an acquisition. This will ensure that all of the accessories are in their proper positions before integration begins.

It is not necessary, however, to make this test each time an accessory is moved. Unlike the monochromator and slit motors, it is perfectly fine to initiate multiple accessory moves in succession, without waiting for each to complete. For example, if you wanted to rotate the turret and move the entrance mirror, you could send the appropriate commands without waiting in between; then, before you start your data acquisition, you should make the ACC BUSY CHECK. When multiple accessories are moved in succession, only the longest Delay will be counted down; Delays are not added together.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Busy Status ["q" or "z"]
Example:	Receive "o"
Send "I"	Receive "q"

10.5 Data Acquisition Commands:

The data acquisition commands relate only to the DataScan / DataLink controller- photometers, and to SpectrAcq spectrometer controllers that include SAQ-CTI signal input channels.

These commands facilitate the setup and integration of signals from photomultiplier or solid state single-channel detectors through the signal input channels of the above controllers.

Generally, these commands apply to all three controller types. When a command is specific to one or two controller types, this is noted in the description.

This group of elementary commands provides direct control over the acquisition of each datapoint. If you prefer to download a scan routine to have the controller automatically acquire a series of datapoints, see the Independent Scan Commands starting on page 92.

Data Acquisition Guidelines (for DataLink / DataScan Only):

Before performing any type of data acquisition using the AUTOGAIN option, the amplifier offsets must first be computed or set to obtain accurate measurements. In any of the FIXED GAINS, offsets are not subtracted. This applies to BOTH operating methods described below, with version 3.0 or higher of Flash.

This is accomplished by issuing the command MEASURE ACQUISITION OFFSETS or SET ACQUISITION OFFSETS. These offsets are automatically computed into the final datapoint result that is read by the host while acquiring with AUTOGAIN.

If you are running in any of the fixed gains, the offset is NOT automatically factored into the resulting data. If desired, offset subtraction must be performed after your controlling program reads the data back.

The command set is designed to allow maximum flexibility for the controlling program. Therefore, whenever possible, the data that is returned is in its "rawest" form; this is why, in fixed gains, there is no offset processing performed. However, with AUTOGAINing, any or all of the different gains can be used during a given integration period (depending on the fluctuation of the signal being measured); and since each gain can have a different offset value associated with it, it is most convenient to handle that processing in the firmware.

A few operating parameters must be set before the data acquisition can take place:

- 1. The integration time must be set.
- 2. The gain must be set for the channel being used.
- 3. If using a photomultiplier, the high voltage must be turned on.

ACQ MEASURE OFFSETS

"w"

This command relates only to the DataScan / DataLink controller- photometers. It is used to compute the offsets associated with each gain setting. The offsets are to be factored into the final data as it is acquired in AUTOGAIN. Since there are 4 gains in this data acquisition system, 4 separate offsets will be computed.

Before issuing this command, you should ensure that all hardware are in their desired states. This depends largely on the type of detector you are using, the type of experiment you are performing, and your personal preference. For example, in some cases it may be necessary to turn off the high voltage and open the shutters before measuring the offsets. In other cases, you may want to close the shutters and leave the high voltage on (to do a background subtraction, for example). But whatever method you choose, you must have all devices in their proper states before sending this command.

The spectrometer controller will take an average of 100 reads per channel to allow an accurate computation of the offsets. As a result, the response to this command will be delayed longer than most.

If you are communicating with the spectrometer controller via IEEE 488, set the timeout to 2 seconds for this command.

After offset computation is complete, reduce the timeout to 300 ms for normal commands.

The 4 values that are returned are the actual offsets that were measured (in counts per ADC read, where 1 ADC read takes 2 ms). Each value will be within the range of a signed integer (2 bytes).

We recommend that you save the measured offset values to disk storage. See ACQ SET OFFSETS to save time on subsequent power up sequences for the spectrometer controller. For many applications where environmental conditions are stable, weekly or monthly calculation of offsets may be sufficient.

HOST sends 1. Command 2. Channel # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Offset Gain 1 3. Offset Gain 10 4. Offset Gain 100 5. Offset Gain 1000
Example:	Receive "o"
Send "w0 <cr>"</cr>	Receive "2,21,-19,22 <cr>"</cr>

ACQ SET OFFSETS

"x"

This command relates only to the DataScan / DataLink controller- photometers. Because offset measurement is normally not required each time the spectrometer controller is powered on, the ACQ SET OFFSETS command is provided to load offsets that were measured and computed previously. If you intend to use the acquisition channels in more than one gain range the offsets are important. Therefore you should at least SET the offsets, if not MEASURE them, each time the spectrometer controller is powered on.

This command is used to explicitly set the acquisition offsets to some desired values. This command has the same effect and implications as the end result of the previous command ACQ MEASURE OFFSETS. The difference is that ACQ SET OFFSETS is user-determined while ACQ MEASURE OFFSETS is instrument-determined.

HOST sends 1. Command 2. Channel # [01] 3. Offset Gain 1 4. Offset Gain 10 5. Offset Gain 100 6. Offset Gain 1000	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "x0,2,21,-19,22 <cr>"</cr>	Receive "o"

ACQ CHANNEL GAIN SET

"R"

This command is used to set the gain to use with the specified data acquisition channel. The valid values for the Gain parameter are from 0 to 4, with 0 to 3 specifying different amplifications, and 4 specifying AUTOGAIN. The following table shows the meaning of each number:

Parameter	Amplification
Ø	x 1
1	x 10
2	x 100
3	x 1000
4	AUTOGAIN

If AUTOGAIN is specified, then the gain with the highest amplification that is not over-ranged will be selected for each reading of the Analog to Digital Converter (ADC) for the duration of the integration time. Data is scaled to the lowest gain that was actually used during the integration; the gain that the data was scaled to is returned. For example, if you use an integration of 100 ms and are measuring a source with a 60 Hz intensity fluctuation, gains 0 and 1 may be used during the integration. The data that was read on gain 1 will be divided by 10 and added to the data that was read on gain 0. Hence, the data that is read back using ACQ READ DATA may have been acquired over multiple gains.

HOST sends 1. Command 2. Channel # 3. Gain Level	[Ø1] [Ø4]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "RØ,4 <cr>"</cr>		Receive "o"
ACO GAIN READ	"S"	-

ACQ GAIN READ

This command is used to read back the gain level for the specified channel that was set using the previous command ACQ GAIN SET.

HOST sends 1. Command 2. Channel # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Gain Level [04]
Example: Send "S0 <cr>"</cr>	Receive "o" Receive "4 <cr>"</cr>

ACQ INTEGRATION TIME SET

This command is used to set the integration time that will be used when the command ACQ START is sent. The integration time is in milliseconds and should be a factor of 2, with 2 ms being the shortest time. If the time is not set to a factor of two, the time will be rounded up by 1 ms (e.g. 5 ms will become 6 ms). The value returned when you issue the command ACQ INTEGRATION TIME READ will be the 6 ms (not 5). The maximum integration on any gain level (including AUTOGAIN) is 300,000 ms (5 minutes).

HOST sends 1. Command 2. Channel # [Ø1] 3. Time Millisecon	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "O0,50 <cr>"</cr>	Receive "o"

"O"

ACQ INTEGRATION TIME READ "P"

This command is used to read back the integration that was set using the previous command ACQ INTEGRATION TIME SET. DataLink / DataScan systems take an ADC reading once every 2 ms. The value read back for these will always be a multiple of 2.

HOST sends 1. Command 2. Channel # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Time Milliseconds (ms)
Example: Send "P0 <cr>"</cr>	Receive "o" Receive "50 <cr>"</cr>

ACQ START "M"

The integration time and gain must be set prior to sending this command.

This command is used to start integrating data on the chosen channel. When data acquisition is started, the spectrometer controller will read data from the Analog to Digital Converter (ADC) once every 2 milliseconds (ms). Therefore, the integration time that is used by the system will always be a factor of two, with 2 ms being the shortest time. If the integration time is set to an odd number (e.g. 5 ms), it will be rounded up by 1 ms (e.g. 6 ms). The data that is returned by the ACQ DATA READ command will always be normalized to represent 1 ADC reading every 1 ms.

The channel parameter sets the input channel. Channel 0 is the firs input, channel 1 is the second. This differs from the labeling on the spectrometer controller that is marked 1 and 2. The command allows the number 2 as a parameter for Channels 1 and 2 to integrate signal on both channels simultaneously. The 2 ms rule still applies. In this case, you must send the command ACQ DATA READ twice in order to get the back the data from each channel.

For a 2-channel simultaneous data acquisition, the integration times for both channels must be the same. If the times are not the same, the integration time for the first channel will be used.

HOST sends 1. Command 2. Channel # [Ø2]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "MØ <cr>"</cr>	Receive "o"

ACQ STOP "N"

This command is used to stop the integration of data that was initiated with the ACQ START command. Integrations in process on all channels will be stopped.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation	
Example: Send "N"	Receive "o"	

ACQ BUSY "Q"

This command is used to poll the spectrometer controller after the command ACQ START is issued in order to check to see if the data acquisition has completed. The Busy Status that is returned is not terminated with a <CR> character (as is the case with all busy tests). The values that may be returned are "q" for FUNCTION BUSY and "z" for FUNCTION NOT BUSY.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Busy Status ["q" or "z"]
Example:	Receive "o"
Send "Q"	Receive "q"

ACQ READ DATA "T"

This command is used to read back the acquired data. Before issuing this command, the ACQ BUSY command should be sent to make sure that the integration is complete. If the ACQ START command was issued as a 2-channel data acquisition, the READ ACQ DATA command must be issued twice to retrieve data from both channels.

Along with the acquisition data, an over range status and gain level are also returned. If running AUTOGAIN, the acquisition data will already have offsets accounted for, and the data is scaled according to the amplification of the gain level. The over range status can be either a 0 or a 1, with 0 indicating that the data is not over ranged. A status of 1 means that the signal is too strong for the gain that was used. (In AUTOGAIN, it means that the least sensitive gain was over-ranged). The gain level that is returned for fixed gains is the same value that was set with the GAIN SET command. When using AUTOGAIN the returned gain level is the one that the acquired data was scaled to.

The value for ACQ DATA will be within the range of 2 X109.

HOST sends 1. Command 2. Channel # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Acq Data 3. Over range Status [01] 4. Gain Level [04]
Example: Send "T0 <cr>"</cr>	Receive "o" Receive "135000,0,3 <cr>"</cr>

10.6 High Voltage Commands:

HIGH VOLTAGE SET "U"

This command is used to set the specified high voltage module to a specified voltage. The maximum voltage for the installed module must not be exceeded in the HV Level parameter of this command.

For safety, we strongly recommend that you set HV to 0 when exiting your program.

Note also that when HV is turned on, you should allow some settling time for your detector to become stable before acquiring data. Four seconds is sufficient for many detectors. However, you should be aware that some photomultiplier tubes may take several minutes to settle when high voltage is applied. Cooled photomultipliers may take hours to stabilize to the extent necessary to measure the low light levels they are intended for. You may wish to experiment with your system to arrive at an optimal delay.

HOST sends 1. Command 2. HV Module # [Ø1] 3. HV Level Volts	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "U0,800 <cr>"</cr>	Receive "o"

HIGH VOLTAGE READ "V"

This command is used to read back the present high voltage setting for the specified module that was established using HIGH VOLTAGE SET.

HOST sends 1. Command 2. HV Module # [Ø1]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. HV Level Volts	
Example:	Receive "o"	
Send "V0 <cr>"</cr>	Receive "800 <cr>"</cr>	

10.7 TTL I/O Port Commands:

These commands assert and read the TTL I/O lines on the SPECTROMETER CONTROLLER. Note that the SPEX232, SPEX488, JY232, and JY488 do not support these commands. The TTL lines generally are used to interface to ancillary devices that relate to the process that the spectrometer controller is associated with.

TTL WRITE OUTPUT "m"

This command is used to "toggle" the lines of the output port of the spectrometer controller. Each line of the output port is represented as 1 bit out of a total of 8 (or 1 byte).

The Binary value that results from setting the desired bits to 1 should be converted into an ASCII string.

In this diagram, bit #0 is the Least Significant Bit, and bit #7 is the Most Significant Bit.

|--|

Example 1

To raise only the first line of the output port high, we would set bit #0 to the value of 1, while all the rest of the bits would have the value of \emptyset . The binary value of the entire byte would be 1, therefore, the string to send would be "1".

Example 2

If we wanted to raise all of the lines of the output port high, we would set all 8 bits to have the value of 1. The binary value of the entire byte would be 255, therefore, the resulting string would be "255".

HOST sends 1. Command 2. Input Port Value [0255]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "m255 <cr>"</cr>	Receive "o"

TTL READ OUTPUT "n"

This command is used to read back the current value of the output port that was set either by issuing the previous command TTL WRITE OUTPUT or by enabling TTL AUTOMATIC OUTPUTS. The value is read back as a number which should be converted to its binary equivalent, then examined 1 bit at a time to determine which lines of the output port are raised high.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Input Port Value [0255]
Example:	Receive "o"
Send "n"	Receive "255 <cr>"</cr>

TTL READ INPUT

This command is used to read back the current value of the input port. The value is read back as a number which should be converted to its binary equivalent, then examined 1 bit at a time to determine which lines of the input port are raised high.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Input Port Value [0255]		
Example:	Receive "o"		
Send "o"	Receive "255 <cr>"</cr>		

"o"

TTL AUTOMATIC OUTPUTS

"Z11"

This is an "extended" command. The Z character serves as a prefix for all extended commands. The spectrometer controller as part of the command designation reads the first parameter (11, in this case).

This command is used to enable or disable the automatic updating of the lines of the output port on the spectrometer controller when using the independent method scan commands. These lines can be used to provide a TTL signal to an external device that can then monitor some of the activities in the instrument or trigger some external event based on the states of the output port lines. If you are using the command TTL WRITE OUTPUT to control some of these port lines, you may want to disable TTL AUTOMATIC OUTPUTS for those lines.

For this command, 8 parameters corresponding to the 8 output port lines are necessary. Each parameter should either be a 1 (Enable) or a \emptyset (Disable).

	7	6	5	1	2	2	1	Ø
١	/	6	5	4	3	2	1	Ø

Line	States	Description
Ø	HiStart of scan / LoEnd of scan.	This line is raised high when a scan is started using the SCAN START command, and it is lowered when the scan completes.
1	HiStart of integ. LoEnd of integ.	This line is raised high when each data integration begins, and it is lowered when each data integration completes.
2	HiCh #1 data >= THRESHOLD.	A threshold is a user-defined value (see next command, THRESHOLD WRITE VALUES). This line goes high when the data acquired on channel 1 (after full integration) equals or exceeds the threshold High Value set for channel 1.
3	HiCh #1 data <= THRESHOLD.	This line goes high when the data acquired on channel 1 (after full integration) equals or falls below the threshold Low Value set for channel 1.
4	HiCh #2 data >= THRESHOLD.	This line goes high when the data acquired on channel 2

(after full integration) equals or exceeds the threshold High Value set for channel 2.

5 Hi--Ch #2 data <= THRESHOLD. This line goes high when the data acquired on channel 2 (after full integration) equals or falls below the threshold

Low Value set for channel 2.

6 Hi--Wait for input trigger. This line is raised high when the INDEPENDENT SCAN

is waiting for a trigger input.

7 Not used Reserved for future use.

HO 1. 2. 3. 4. 5. 6. 7. 8.	OST sends Command Line Ø Line 1 Line 2 Line 3 Line 4 Line 5 Line 6	[01] [01] [01] [01] [01] [01] [01]	SPECTROMETER CONTROLLER sends 1. Confirmation
9.	Line 7	[Ø1]	
	ample: ad "Z11,1,1,0,0,0,0,1,0	<cr>"</cr>	Receive "o"

THRESHOLD WRITE VALUES

"T"

Be careful not to confuse this I (uppercase i) with a number 1 or a lower case L. This command is used to write the User Defined Threshold values for the acquisition data.

This command is used with the "Independent" Scan Commands to specify the High and Low boundaries for data acquired on both channels, so that when data that falls outside that range is acquired, a line on the TTL output port can be set high or low.

To benefit from this feature, you must enable the output port lines that correspond to the data you want to monitor using the command TTL AUTOMATIC OUTPUTS.

For the High Value of channels 1 and 2, output port lines 2 and 4 (respectively) will be raised high if the acquired data on those channels equal or exceed those values. The output port lines will be lowered again when the data falls below the specified high values.

For the Low Value of channels 1 and 2, output port lines 3 and 5 (respectively) will be raised high if the acquired data on those channels equal or fall below those values. The output port lines will be lowered again when the data rises above the specified low values.

All 4 parameters must be within the range of 2×10^9 .

HOST sends 1. Command 2. Channel 1 High Value 3. Channel 1 Low Value 4. Channel 2 High Value 5. Channel 2 Low Value	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "I000,200,1000,200 <cr>"</cr>	Receive "o"

THRESHOLD READ VALUES

"J"

This command is used to read back the User Defined Threshold values that were set using the WRITE THRESHOLD VALUES command.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Channel 1 High Value 3. Channel 1 Low Value 4. Channel 2 High Value 5. Channel 2 Low Value
Example:	Receive "o"
Send "J"	Receive "1000,200,1000,200 <cr>"</cr>

10.8 Independent Scan Commands:

These commands refer to a complete scan and acquisition routine definition for systems with SpectrAcq, or DataScan / DataLink spectrometer controllers. Once started, the spectrometer controller can perform the routine unattended. The data will be stored in memory and can be accessed at the end of the scan or "on the fly."

Data Memory Allocation:

The maximum number of total data points that can be stored is 5001. Total, in this case, means the amount of memory required to store all data points, taking into account the number of cycles and channels in the scan experiment, as well as the Data Storage mode.

For Example, if your routine will acquire 500 datapoints in each of two channels, and it will run for three cycles, the total memory needed is $500 \times 2 \times 3 = 3000$ datapoints.

Data Acquisition Guidelines (for DataLink / DataScan Only):

Before performing any type of data acquisition using the AUTOGAIN option, the amplifier offsets must first be computed or set to obtain accurate measurements. In any of the FIXED GAINS, offsets are not subtracted. This applies to BOTH operating methods described below, with version 3.0 or higher of Flash.

This is accomplished by issuing the command MEASURE ACQUISITION OFFSETS or SET ACQUISITION OFFSETS. These offsets are automatically computed into the final datapoint result that is read by the host while acquiring with AUTOGAIN.

If you are running in any of the fixed gains, the offset is NOT automatically factored into the resulting data. If desired, offset subtraction must be performed after your controlling program reads the data back.

The command set is designed to allow maximum flexibility for the controlling program. Therefore, whenever possible, the data that is returned is in its "rawest" form; this is why, in fixed gains, there is no offset processing performed. However, with AUTOGAINing, any or all of the different gains can be used during a given integration period (depending on the fluctuation of the signal being measured). Since each gain can have a different offset value

associated with it, it is most convenient to handle that processing in the firmware.

A few operating parameters must be set before the data acquisition can take place:

- 1. The integration time must be set.
- 2. The gain must be set for the channel being used.
- 3. If using a photomultiplier, the high voltage must be turned on.

SCAN SET PARAMETERS

"p'

This command is used to specify all of the parameters that the SpectrAcq or DataScan / DataLink spectrometer controller will need in order to perform a complete scan independently.

Keep in mind also that the monochromators give the most reproducible results when scanning in the direction they were designed for:

- For wavelength drives; scan in the direction of increasing wavelength
- For wavenumber drives; scan in the direction of decreasing wavenumbers

The following list shows all the parameters that must sent with this command.

- 1. Scan Type This is the first parameter, it will determine the usage of the other parameters. A value from 0 to 3 sets the scan type.
 - Mono 1 Scan monochromator connected to Mono Port 1 is scanned.
 - 1 Mono 2 Scan monochromator connected to Mono Port 2 is scanned.
 - 2 Synchronous Scan both monochromators scan synchronized, with the second separated by an offset.
 - Time Base Scan data acquired over time, with the monochromator parked at one position.
- 2. Start Position a value in steps¹ that defines the starting position for all types of scans except Time Base Scan. If running Time Base Scan, this parameter is ignored. For Mono 1 or Synchronous scans, this parameter sets the start position for mono 1. For a Mono 2 scan, it sets the start position for mono 2.
- 3. End Position a value in steps¹ that defines the ending position of a scan for all types except Time Base Scan. If running Time Base SCAN, this parameter is ignored. For a Mono 1 or Synchronous scan this is the end position for Mono 1. For a Mono 2 scan, it sets the end position for Mono 2.
- 4. Increment a value in steps¹ that defines the scan drive increment between acquisition points of a scan. This number must be positive and less than or equal to the total travel of the monochromator you are scanning. If running a Time Base scan, this parameter is ignored.
- 5. Integration Time period of time in milliseconds over which the data will be acquired at each point. For all scan types except Time Base Scan, the effective limit for this parameter is 300,000 ms (5 minutes), and this number should be an even number. See the ACQ INTEGRATION TIME SET command on page 81 for a further explanation.

Because the Time Base Scans use a different scaling technique, in this case the limit on this parameter depends on the intensity of the signal as well as the gain that is being used. If we always read the maximum signal possible, then the following table indicates the maximum integration times:

GAIN 1 / AUTOGAIN INTEGRATION TIME 520 ms

10	5200 ms
100	52000 ms
1000	520000 ms

- 6. Scan Cycles the number of times (255 max) you wish to repeat the same scan over the same defined region.
- 7. Dwell Time the period of time that the system waits after moving the monochromator, before starting the integration, in milliseconds. This number must be positive and can be as large as 2,147,483,648 ms. of (the maximum value for a signed long integer). If no Dwell Time is desired, send "<0>" for this parameter.
- 8. Delay Time the period of time that the system waits after completing each cycle, in milliseconds. Same as above, this number must be positive and can be as big as the maximum value for a signed long integer. If no Delay Time is desired a value of 0 may be used.
- 9. Mono 2 Start Position for a Mono 2 scan or a Synchronous scan, this is the starting position in steps¹ for monochromator 2. For a Mono 1 Scan or Time Base Scan, the position in steps¹ where you wish to park your second monochromator. If a second monochromator does not exist in the spectrometer controller's configuration, this parameter will be ignored.
- 10. There are two different meanings for this parameter, depending on the scan type used:
 - Mono 1 Park Position for a Mono 2 Scan or Time Base Scan, the position in steps¹ where you wish to park your first monochromator.
 - Sync Direction Indicator for a Synchronous Scan, this parameter should be a position in steps¹ for monochromator 2 that indicates the direction that mono 2 will move from its start position. If the position entered is greater than the start position, the second monochromator will scan towards higher step positions. If a smaller position value is used, the scan direction is reversed.
- 11. Mono 2 Increment for a Synchronous Scan only, the increment in steps¹ between acquisition points for the second monochromator. This number must be positive and less than or equal to the total travel of monochromator 2. If a second monochromator does not exist in the spectrometer controller's configuration, this parameter will be ignored.
- 12. Time Increment for a Time Base Scan, the total amount of time in milliseconds between integration starts. If Time Increment is zero, then the Integration Time becomes the effective Time Increment. This number must be positive and can be as big as 2,147,483,648 ms. It must also be less than or equal to the Total Time. If not running a Time Base Scan this parameter will be ignored.
- 13. Total Time for a Time Base Scan, the total time length of the scan in milliseconds. This number must be positive and can be as big as 2,147,483,648 ms. If not running a Time Base Scan this parameter will be ignored.
- 14. Channel Select this indicates the data acquisition channel to be used for this experiment. Ø for channel 1; 1 for channel 2; and 2 to use both channels simultaneously.
- 15. Gain Channel 1 if running the experiment with 0 or 2 in the above parameter (Channel), the gain set here will be active. 0 for gain 1; 1 for gain 10; 2 for gain 100; 3 for gain 1000; 4 for AUTOGAIN.

¹ When calculating the value for offset, the Steps / Base unit and ratio of actual grating grooves per mm to base grating grooves per mm must be taken into account. Refer to Appendix 1 for the values needed to calculate the step positions and offsets for your monochromators.

- 16. Gain Channel 2 if running the experiment with 1 as the Channel parameter this gain will be used.
- 17. Shutter Mode use 0 for AUTO shutter mode; 1 for MANUAL shutter mode. In AUTO mode, the active shutter will automatically be opened (if controllable) at the start of each cycle and closed at the end of each cycle.
- 18. Trigger Mode use Ø for NO TRIGGER; 1 to wait for a trigger at the start of the EXPERIMENT; 2 to wait for a trigger at the start of each DATA POINT. The trigger can be in form of a hardware trigger on the I/O port or a software trigger (character "@").
- 19. Data Mode use 0 to STACK the acquired scans of data separately in memory. Use 1 to SUM the acquired scans of data in memory. The Data mode is used when there is more than 1 cycle in the experiment. STACKed mode will put each data point for each cycle into a unique memory location; SUMmed mode will put each data point for the first cycle into a unique memory location, then sum the data of each subsequent cycle into the same memory location.

If the spectrometer controller receives faulty parameters, it will return one of the following error codes.

- 0 NO ERROR This is good.
- 1 SCAN TYPE ERROR The Scan Type parameter was not set within its valid range.
- 2 LOW INTEGRATION TIME ERROR The Integration Time parameter was set to less than 1 ms.
- 3 LOW CYCLES ERROR The Cycles parameter was set to 0. There must be at least 1 cycle.
- 4 CHANNEL NUMBER ERROR The Channel parameter was not set within its valid range.
- 5 GAIN ERROR The Gain Channel 1 or Gain Channel 2 parameter was not set within its valid range.
- 6 SHUTTER MODE ERROR The Shutter Mode parameter was not set within its valid range.
- 7 TRIGGER MODE ERROR The Trigger Mode parameter was not set within its valid range.
- 8 DATA ERROR The Data Mode parameter was not set within its valid range.
- 9 LOW TOTAL TIME ERROR The Total Time parameter was set to less than 1 ms for the TIME BASE SCAN. This error will not appear if running a scan type other than TIME BASE.
- 10 LOW STEP INCREMENT ERROR The Step Position Increment parameter was set to 0 for the MONO 1 SCAN, MONO 2 SCAN, or SYNCHRONOUS SCAN. This error will not appear if running a TIME BASE SCAN.
- 11 SIZE ERROR The defined experiment will produce more than the allowable 5001 data points.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Error Code
Example:	Receive "o"

Send "p0,9600,17600,32,50,2,0,0,0,0,0,0,0,0,0	Receive "Ø <cr>"</cr>
,4,0,0,0,0 <cr>"</cr>	

SCAN START

"q"

This command is used to start the experiment defined using the SCAN SET PARAMETERS command. The previous command must have been executed with NO ERROR (\emptyset) returned; otherwise the experiment will not start.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "q"	Receive "o"

SCAN STOP

"v"

This command is used to stop the running routine initiated by SCAN START.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "v"	Receive "o"

SCAN CURRENT STATUS "r"

This command is used to inquire the hardware status from the SpectrAcq or DataScan / DataLink spectrometer controller. It will return the following statuses:

- \emptyset The scan is idle and waiting to be started.
- 1 A monochromator is currently moving.
- 2 The spectrometer controller is performing the data acquisition.
- The spectrometer controller is in the "DWELL" phase; or for Time Base Scan, it is pausing in between data acquisitions.
- 4 The spectrometer controller is in the "DELAY" phase.
- 5 NOT USED.
- 6 The spectrometer controller is waiting for a trigger.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Scan Status
Example:	Receive "o"
Send "r"	Receive "1 <cr>"</cr>

SCAN CYCLE TO READ "s"

This command is used to set the cycle number to read stored data from the SpectrAcq or DataScan / DataLink spectrometer controller. The cycle number to read always defaults to 1 at the start of a new scan. When issuing the SCAN GET DATA command, the data value will be read from the cycles number that has been set with this command. If you are running a multi-cycle experiment and the Data Mode parameter is set to STACKED, you will need to use this command.

HOST sends 1. Command 2. Cycle #[1]	SPECTROMETER CONTROLLER sends 1. Confirmation
Example: Send "s2 <cr>"</cr>	Receive "o"

SCAN GET DATA POINT NUMBER "t"

This command is used to get the number of the last data point that was acquired by the SpectrAcq or DataScan / DataLink spectrometer controller. The cycle number will also be returned.

HOST sends 1. Command	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Data Pt. # 3. Cycle #
Example: Send "t"	Receive "o" Receive "30,1 <cr>"</cr>

SCAN GET DATA

"11"

This command is used to read back the acquired data from the SpectrAcq or DataScan / DataLink spectrometer controller. The cycle number must first be set using the SCAN SET CYCLE TO READ and the Data Index must be specified, for the spectrometer controller to send back the desired data point. Note that the first data point is numbered 1, not \emptyset . If only 1 channel is specified in the Channel parameter when setting up the experiment, then the data for that channel along with it's over range and gain information will be returned. If 2 channels were specified, the data, over range, and gain will be returned for channel 1; then for channel 2.

If you may possibly be reading data before a scan is completed, be sure to check the SCAN STATUS to see if the scan is completed. If you want to read the data during a scan in process, use SCAN GET DATA POINT NUMBER to determine the range of valid data points to be read.

In all scan types other than Time Base Scan, if AUTOGAIN is used, the data is automatically scaled to the lowest gain that was used during the acquisition (see ACQ READ DATA for further explanation).

In Time Base Scans the data is scaled to the highest gain (1000) then returned.

For TIME BASE scans, the results will be more accurate if the data is read only after completion of the scan. This removes the uncertainty associated with host communication time from the interval between datapoints. For less time critical experiments, however, data can easily be read as soon as it is acquired in hardware.

The data is normalized to reflect 1 read of the ADC per 1 ms. In other than Time Base Scan, the ADC is actually read once every 2 ms; in Time Base Scan the ADC is read every 5 ms.

The second of the two values that are returned, "Over range & Gain," is a number that has two items of information encoded in it. If any of the ADC reads reached maximum, over range will be indicated by adding 8 to the gain level.

If you set any of the fixed gains, the gain level number will be as it was set.

If you set AUTOGAIN, the data will be scaled to one of the 4 gain levels. To determine the gain that was used for scaling, simply subtract 8 from the value returned. If the value is 8 or greater, an over range occurred. If the value is less than 8, then it is not over-ranged, and the remaining value is the gain used for scaling.

HOST sends 1. Command 2. Data Index # [1]	SPECTROMETER CONTROLLER sends 1. Confirmation 2. Data 3. Over range & Gain 4. *Data 5. *Over range & Gain
Example:	Receive "o"
Send "u30 <cr>"</cr>	Receive "1025,0 <cr>"</cr>

^{*} If 2 channel acquisition.

10.9 TRIAX Specific Commands

The following commands will work only with the TRIAX series monochromators.

$MW_X_SET_WORKING_ABS_POSITION$

"Z60"

Sets wavelength of TRIAX drive according to BASE grating of 1200 grooves/mm independent of current position

HOST sends 1. Command 2. Mono Number 3. Wavelength <cr></cr>	SPECTROMETER CONTROLLER sends Move in nm
Example: Send "Z60,1,0.00 <cr>"</cr>	Receive "o"

$MW_X_MOVE_WORKING_ABS_POSITION$

"Z61"

Moves wavelength of TRIAX drive according to BASE grating.

HOST sends 1. Command 2. Mono Number 3. Wavelength <cr></cr>	SPECTROMETER CONTROLLER sends Move in nm
Example: Send "Z61,1,546.074 <cr>"</cr>	Receive "o"

MW_X_READ_WORKING_ABS_POSITION

"Z62"

Reads wavelength of TRIAX drive according to BASE grating.

HOST sends 1. Command 2. Mono Number 3. Wavelength <cr></cr>	SPECTROMETER CONTROLLER sends Move in nm 1. Wavelength
Example:	Receive "o"
Send "Z62,1 <cr>"</cr>	Receive "546.074 <cr>"</cr>

 $MW_X_SET_INDEX_DEVICE_POS$

"Z451"

Move Index Device (Turret) to new position. TRIAX turret is 0 based, i.e. 0,1,2 are the valid positions.

HOST sends 1. Command 2. Mono Number 3. Device Type 4. Device Number 5. New Position	SPECTROMETER CONTROLLER sends
Example: Send "Z451,0,0,0,1 <cr>"</cr>	Receive "o"

 $MW_X_READ_INDEX_DEVICE_POS$

"Z452"

Reads Index Device (Turret) position.

HOST sends 1. Command 2. Mono Number 3. Device Type 4. Device Number	SPECTROMETER CONTROLLER sends 1. Device Position
Example: Send "Z452,0,0,0 <cr>"</cr>	Receive "o" Receive "1 <cr>"</cr>

 $MW_X_INDEX_DEVICE_STATUS$

"Z453"

Gets Index Device (Turret) status.

HOST sends 1. Command 2. Mono Number 3. Device Type 4. Device Number	SPECTROMETER CONTROLLER sends 1. Status 'z' if NOT BUSY 'q' if BUSY
Example:	Receive "o"
Send "Z453,0,0,0 <cr>"</cr>	Receive "z <cr>"</cr>

11 In Case of Difficulty ...

Your instrument is designed to provide years of reliable service. If you are experiencing a problem, reviewing this section before contacting us will save time and help you eliminate some simple errors that can be easily corrected.

11.1 Troubleshooting:

Some of the more common difficulties that may be encountered are listed below. With each, some suggestions are given that will help correct the problem for most cases.

The HandScan / KeyLink terminal does not perform the self-test of its display upon power-on of the supporting spectrometer controller or spectrometer.

- Check cabling according to the Getting Started section.
- Check the supporting spectrometer controller's power connections and fuses.
- Check the supporting spectrometer controller's internal cable connections.

No communications with the HandScan / KeyLink. (No version number displayed after pressing Decimal Point.)

- Check cable connections for partially dislodged connectors.
- Try pressing Decimal Point a few more times.
- Refer to The HandScan / KeyLink manual Appendix to check and/or correct the terminal configuration parameters.
- Refer to the Service Policy section to contact us for further information, or possible exchange of the terminal.

System not responding to any commands:

- Check external cable connections. See the Getting Started section for proper connection.
- Review the instructions pertaining to the interface type (IEEE 488 or RS-232) referred to in the Getting Started section to check for proper set-up and communications. Be sure to read the footnotes.
- Refer to the manuals provided with the instrument(s) in your system, for further troubleshooting relating to the spectrometer controller.
- Check system configuration with the HWCFG program on the support diskette to see that it matches the actual hardware.
- If you are running your own software along with the HandScan / KeyLink, stop your program and try starting over and accessing the system with the hand-held terminal only. See Getting Started to check for proper set-up and communications. Be sure to read the footnotes. Next load the example programs on the support software diskette provided with the system to see if the system can be accessed from an IBM compatible PC.
- Try using the re-boot command "<222>"

System responds to some commands, but not all.

- Check to be sure that the failing command is valid under the present conditions.
- Check all required parameters and make certain that they are within software and hardware limits for that function.
- Check to see that the configuration matches the actual hardware by running the HWCFG program on the support diskette. In particular, check that the device you are having difficulty with is configured properly.
- If you are running your own software along with the HandScan / KeyLink, stop your program and try starting over and accessing the problematic functions with the hand-held terminal only. See Getting Started to check for proper set-up and communications. Be sure to read the footnotes. Next load the example programs on the support software diskette provided with the system to see if the device in question can be accessed from an IBM compatible PC.

12 Service Policy:

If you need assistance in resolving a problem with your instrument, contact our Customer Service Department directly, or through our representative or affiliate in your area, if outside the United States.

Often it is possible to correct, reduce, or localize the problem to a replaceable component through discussion with our Customer Service Engineers.

All instruments are covered by a warranty. The warranty statement is printed on the inside cover of this manual. Service for out-of-warranty instruments is also available, for a fee. Contact us for details and cost estimates.

If an instrument or component must be returned, The method described in this section should be followed to expedite servicing and reduce your downtime.

If your problem relates to software, please verify your computer's operation by running any diagnostic routines that were provided with it. If there is a support diskette provided, refer to the manual for that diskette, and follow the troubleshooting procedures. Be ready to provide version numbers for the DOS that you are using, as well as the software version and firmware version of any controller or interface options in your system. Also knowing the memory type and allocation, and other computer hardware configuration data from the PC's CMOS Setup utility may be useful.

12.1 Return Authorization:

A Return Authorization Number issued by our Customer Service Department must accompany all Instruments and Components returned to the factory.

If in the United States, SPEX and Jobin-Yvon customers may contact the Customer Service department directly:

- By phone at (908) 549-7144.
- The fax number for Service is (908) 549-2571.
- For Spex service you may write to:

SPEX Industries, Spectrometer Customer Service 3880 Park Avenue, Edison, NJ 08820.

The correspondence address for Jobin-Yvon service in the U.S. is:

Instruments SA, Inc. J-Y Optical Systems Division, Spectrometer Customer Service, 3880 Park Avenue, Edison, NJ 08820.

From other locations worldwide, contact the representative or affiliate for your area.

To issue a Return Authorization number, we require:

- The model and serial number of the instrument
- A list of items and/or components to be returned
- A description of the problem, including operating settings
- The instrument user's name, mailing address, telephone, and telex numbers

- The shipping address for shipment of the instrument to you after service
- Your Purchase Order number and billing information for non-warranty services
- Our original Sales Order number is helpful to know
- Your Customer Account Number, if known, is also helpful
- Any special instructions

Appendix 1: Monochromator Setup Parameters:

Mono Type	Model	Base Grating	Steps / Base Unit	Min Limit	Max Limit	Min Freq.,	Max Freq., Hz	Ramp Time, ms	Back- lash Steps	Spectrograph Ent/Exit Focal Length, mm	Included Angle, °	Incline,	Trig Cal 1	Trig Cal 2	Model
Triax 1	Triax 180,190	1200	N/A	0	1400	1000	4000	250	400	190	30	-10			Triax 180,190
Triax 2	Triax 320	1200	N/A	0	1400	1000	4000	250	400	320	21.26	12.5			Triax 320
Triax 3	Triax 320 microstep	1200	N/A	0	1400	1000	4000	250	400	320	21.26	12.5			Triax 320 microstep
2	500M, X	1200	400 / A	0	15000	1000	36000	3000	20000	500	22.54	0	-1	-1	500M, X
2	750M	1200	400 / A	0	15000	1000	36000	3000	20000	750	13.738	0	-1	-1	750M
2	1000M	1200	400 / A	0	15000	1000	36000	3000	20000	1000	11.251	0	-1	-1	1000M
2	1250M	1200	400 / A	0	15000	1000	36000	3000	20000	1260	11.0158	0	-1	-1	1250M
2	1702	1200	400 / A	0	15000	1000	36000	3000	20000	750	13.6	0	-1	-1	1702
2	1704	1200	400 / A	0	15000	1000	36000	3000	20000	1000	9.8	0	-1	-1	1704
3	1269	1200	500 / A	0	15000	1000	36000	2000	25000	1260	9.434	0	-1	-1	1269
4	1403	1800	400/cm ⁻¹	11000	31000	1000	28000	2000	20000	1695	10	0	-1	-1	1403
5	1404	1200	400 / A	0	15000	1000	28000	2000	20000	1695	10	0	-1	-1	1404
6	1680	1200	50 / nm	0	1000	400	400	1000	500	225.55	30	NA	-1	-1	1680
7	1681	1200	50 / nm	0	1000	400	400	1000	500	225.55	30	0	-1	-1	1681
8	1870B	1200	50 / A	0	13000	400	400	1000	5000	500 / 480	24.33	2.87	-1	-1	1870B
9	1870C	1200	400 / A	0	13000	1000	32000	2000	20000	500 / 480	24.33	2.87	-1	-1	1870C
10	1877A	1200	50 / nm	0	1000	400	400	1000	1000	340 / 594.15	30	0	-1	-1	1877A

Mono Type	Model	Base Grating	Steps / Base Unit	Min Limit	Max Limit	Min Freq., Hz	Max Freq., Hz	Ramp Time, ms		Spectrograph Ent/Exit Focal Length, mm	Included Angle, °	Incline,	Trig Cal 1	Trig Cal 2	Model
	1877C														1877C
11	1877B 1877D 1877E ²	1200	4000/nm	0	1000	1000	40000	2000	40000	340 / 594.15	30	0	-1	-1	1877B 1877D 1877E
12	340S	1200	50 / nm	0	1000	400	400	1000	500	227.3/342	30	0	-1	-1	340S
12	340E	1200	50 / nm	0	1000	400	400	1000	500	342	30	0	-1	-1	340E
12	1877E ³	1200	50 / nm	0	1000	400	400	1000	500	340 / 594.15	30	0	-1	-1	1877E
NA	220/270 slit	NA	157.48 /mm	0	7	300	300	1000	8	NA	NA	NA	0	-1	220/270 slit
13	270M	1200	32 / nm	0	1100 ⁽³⁾	2560	2560	1000	320	227.3/267.84	18	11	0	-1	270M
14	H10	1200	20 / nm	0	850	300	450	2000	200	100/94	61.4	N.A	-1	-1	H10
15	DH10	1200	20 / nm	0	860	300	450	2000	200	200/188	61.4	N.A	-1	-1	DH10
15	H20	1200	20 / nm	0	860	300	450	2000	200	200/188	61.4	N.A	-1	-1	H20
18	HR320	1200	20 / A	0	13000	300	450	2000	200	320	24	0	-1	-1	HR320
19	HR460	1200	160 / nm	0	1300	2560	5500	2000	320						HR460

² Spectrograph Stage

³ Prefilter stage.

Mono Type		Base Grating			Limit	Freq.,	Freq.,	Time,	lash	Spectrograph Ent/Exit Focal Length, mm			_	Trig Cal 2	
	CP200	Varies	NA	See specific	grating cations	NA	NA	NA	N.A	210.95/187.7	13.67	15.27	-1	-1	CP200

Appendix 2: Connector Pin Assignments

SPEX232 / JY232 Interface and DataScan / DataLink RS-232 connector on the spectrometer controller:

Pin#	<u>Name</u>	<u>Function</u>
2	TXD	Transmits data from the SPEX-232
3	RXD	Receives data
6	DTR	Data Terminal Ready (to receive a byte)
7	Ground	Reference / return for all other lines
22	+5V	To assert other lines high as required for additional handshaking

IEEE 488 Interface connector

Contact#	<u>Name</u>	Function _
1	DIO 1	Data input / output line
2	DIO 2	Data input / output line
3	DIO 3	Data input / output line
4	DIO 4	Data input / output line
5	EOI (24)	End Or Identify
6	DAV	Data Valid
7	NRFD	Not Ready For Data
8	NDAC	Not Data Accepted
9	IFC	Interface Clear
10	SRQ	Service Request
11	ATN	Attention
12	SHIELD	Protective Shield
13	DIO 5	Data input / output line
14	DIO 6	Data input / output line
15	DIO 7	Data input / output line
16	DIO 8	Data input / output line
17	REN (24)	Remote Enable
18	GND (6)	Signal ground for DAV
19	GND (7)	Signal ground for NRFD
20	GND (8)	Signal ground for NDAC
21	GND (9)	Signal ground for IFC
22	GND (10)	Signal ground for SRQ
23	GND (11)	Signal ground for ATN
24	GND LOGIC	Signal ground for EOI, REN

Appendix 3: Sample RS-232 Programs

The support Diskette provided with your system contains sample programs written in GWBASIC. Please understand that these example programs are provided free of charge and they have been tested within reason. We do not guarantee or support these programs. They are intended as examples only.

If you construct programs based on these Command Set examples, we strongly recommend that you add prudent error trapping and protection features to your program to protect your system and enhance ease-of-use. Much aggravation can be avoided by such things as checking limits on stepper motor travel and speed, as well as other variables.

232_SCAN.BAS is a spectrometer control program that has been used at the factory to test systems like yours. Conversions from working units to motor steps are performed by the program. Data acquisition capabilities are not provided. It offers a formatted input screen to enter parameters and execute a scan routine. A copy of this screen was printed at the factory during the final testing of your system. It is included in the documentation shipped with the spectrometer controller.

```
1 REM
9 REM -----
10 REM
    RBUF$ = SPACE$(132) : PBUF$ = SPACE$(132)
11
12
    OBUF$ = SPACE$(132)
13
    JUNK$ = SPACE$(132)
14
   ICH$ = SPACE$(1)
15 ACK$ = SPACE$(1)
16 CR$ = CHR$(13)
17
   comment = space$(132)
18 MINHARDWAREFREQ# = 1#
20 debug =0
30
    ON ERROR GOTO 16900
100 REM -----
110 REM GW-BASIC Example Program
130 REM This is a sample program intended for reference only.
140 REM -----
160 REM Test Program for Maple Wood / Leaf Scan Commands
170 REM RS-232 version.
180 REM
190 REM -----
200 REM -----
210 REM -----
220 PRINT "Begin RS-232 Communications Setup"
230 REM -----
240 REM
        Open Com Port 2
250 REM 4800 baud, no parity, 8 bits, 1 stop, suppress Request to Send
260 REM
     OPEN "com2:4800, N, 8, 1, RS, DS0" FOR RANDOM AS #2
270
272
     LOOPit = 0
274
     DELAY = .5: GOSUB 6900
                             'Wait a little'
280 REM ..
         Flush anything in input buffer
290 REM
310 WHILE (LOC(2) > 0)
320
     JUNK$ = INPUT$(1, #2): SOUND 2000, 1
330
     WEND
```

```
430 REM
         Begin Auto Baud Sequence
440 REM
450 REM ..
460 PRINT #2, " "; : SOUND 400, 1
      DELAY = .5: GOSUB 6900 'Wait a little'
480
     IF (LOC(2) > 0) THEN 510 ELSE 490
490 REM ..
500 GOTO 450
                                   'No Response. Try Again'
510
     ICH$ = INPUT$(1, #2): SOUND 1000, 1
515
     LOOPit = LOOPit + 1
   PRINT "Received ", ICH$
IF (ICH$ = "*") GOTO 590
520
530
                              'Autobaud ACK O.K.'
540 REM
550 REM If already auto bauded, take appropriate action.
                              'Init Program ACK O.K.'
560 IF (ICH$ = "B") GOTO 690
562
     IF (ICH\$ = "F") GOTO 760
                                  'Main Program ACK O.K.'
564 REM
565 WHILE (LOC(2) > 0)
                                   'Flush input'
566
      JUNK$ = INPUT$(1, #2): SOUND 2000, 1
567 WEND
568 REM
569 IF (LOOPit < 3) GOTO 280 'Bad Response. Try Again'
570 REM
575 REM Maybe we have already auto bauded; these commands will put us in
576 REM a known state without restarting the instrument.
577 PRINT #2, CHR$(248); 'Send Set Intelligent Mode Pseudo Command'
     PRINT #2, CHR$(222);
578
                                    'Send Software Reboot if Hung'
580 GOTO 280
                                    'Keep on Trying
590 REM ..
600 DELAY = .5: GOSUB 6900
                                    'Wait a little'
610 INPUT #2, BOOTMSG$
620 PRINT BOOTMSG$
                                   'Flush out Boot Message'
630 REM
                             'Send Util Startup Intelligent Mode
640 PRINT #2, CHR$(247);
command'
650 REM
     690 REM .. Jump to Main Program
700 PRINT "Jump to Main Program"
                                  'Send Jump Sequence'
     PRINT #2, "O";
     PRINT #2, "2000"; : PRINT #2, CHR$(0);
740 WHILE (INPUT$(1, #2) <> "*") 'Wait for Main Program Response'
750
     WEND
760 REM ..
770 SOUND 500, 4: SOUND 1000, 4: SOUND 500, 4
     PRINT "RS-232 Communications Established"
790 PRINT #2, "y";
                                 'NO comma or <CR> after command'
800 GOSUB 6200 <sup>1</sup>
                  'Wait For Confirmation'
810 REM
820 INPUT #2, VERNO$
830 PRINT "Boot Version:", VERNO$
840 REM
850 PRINT #2, "z";
860 GOSUB 6200 'Wait For Confirmation'
```

```
INPUT #2, VERNO$
    PRINT "Flash Version:", VERNO$
5700 REM
5750 REM ---- Send Mono Init Command
5800 ICH$ = "A"
5900 GOSUB 14500
                    'Put ICH$ to RS-232 and wait for confirm
5950 PRINT " " : PRINT " " : PRINT "Hit any key:"
6000 WHILE (INKEY$ = "") : WEND
6050 REM
6100 GOTO 16600 '*** Jump To User Interface
6150 REM
6200 REM ***** Input ACK **** and test for valid
6205 if (debug = 1) then print "wait for ACK"
6210 ACK$ = INPUT$(1, \#2): IF (SAYOK = 1) THEN SOUND 1000, 2
     IF (ACK$ = "o") THEN 6230 ELSE 6260
6220
6230
     REM ..
     IF (SAYOK = 1) THEN PRINT "Receive was O.K."
6240
6250
     GOTO 6300
6260 REM ..
6270 IF (ACK$ = "b") THEN PRINT "Receive was bad"
     PRINT "Character Received was: "; ASC(ACK$), ACK$
6280
6290 STOP
6300 REM ..
6310 return
6900 REM
6950 REM **** Time Delay of delay ****
7000 \quad T0 = TIMER
7050 WHILE ((TIMER - T0) < DELAY)
7100 WEND
7150 RETURN
7200 REM
9700 REM
9750 REM **** Short Move to target and display position until done ****
9800 GOSUB 11650
                          'Move Relative
9850 WHILE ( MOTORBUSY = 1 )
9900 GOSUB 17100
                          'Get and Display Position
9950
      GOSUB 12250
                         'Test Motor Busy
10000 WEND
10050 GOSUB 17100
                        'Get and Display Position
10100 RETURN
10150 REM
10200 REM **** Backlash Move to target and display position until done *****
10250 IF ( TARGET# > STEPS# ) THEN GOTO 10450
10300 TMP# = TARGET# : TARGET# = TMP# - BACKLASH# : GOSUB 10600
10350 IF (HALTSCAN = 1) THEN RETURN
10400 TARGET# = TMP#
10450 REM ...
10500 GOSUB 10600
10550 RETURN
10600 REM
10650 REM **** Move to target and display position until done *****
10700 GOSUB 11650
                           'Move Relative
10750 HALTSCAN = 0
10800 WHILE ( MOTORBUSY = 1 )
      GOSUB 26050
                          'GetKey
10850
       IF (KEYVALUE = 0) THEN GOTO 11350
10900
                                                           'no key
       IF (KEYVALUE = F6KV) THEN GOSUB 30650 : GOTO 11350 'shutter
10950
```

```
IF (KEYVALUE = F8KV) THEN 11050 ELSE 11250 'halt
11050 REM ... 'STOP SCAN
                      'stop motor
11100
      GOSUB 12000
11150
         HALTSCAN = 1 'flag to others than scan was halted
11200
        GOTO 11350
11250 REM ... invalid key during scan
11300
        SOUND 500,1
11350 REM ...
                          'Get and Display Position
11400 GOSUB 17100
11450
       GOSUB 12250
                          'Test Motor Busy
11500 WEND
11550 GOSUB 17100
                        'Get and Display Position
11600 RETURN
11650 REM
11700 REM **** Move Mono Relative in Steps ****
11750 RELSTEPS# = TARGET# - STEPS#
      OBUF$ = "F" + "0" + "," + STR$(RELSTEPS#) + CR$
11800
11850 GOSUB 13950
                     'Put OBUF$ to RS-232 and wait for confirm
11900 \quad MOTORBUSY = 1
11950
       RETURN
12000 REM
12050 REM **** Motor Stop ****
      ICH$ = "L"
12100
12150
      GOSUB 14500
                     'Put ICH$ to RS-232 and wait for confirm
12200 RETURN
12250 REM
12300 REM **** Motor Busy *****
      ICH$ = "E"
12350
       GOSUB 14500
12400
                     'Put ICH$ to RS-232 and wait for confirm
12450 REM
12460 ACK$ = INPUT$(1, #2)
12650 IF (ACK$ = "q") THEN 12700 ELSE 12750
12700 MOTORBUSY = 1 : GOTO 12800
12750 MOTORBUSY = 0 : GOTO 12800
12800 REM ...
12850
       RETURN
12860 REM
12861 REM **** Motor Status ****
12862
       ICH$ = "K"
12863
       GOSUB 14500
                      'Put ICH$ to RS-232 and wait for confirm
12864
      REM
       GOSUB 14250
                      'Get RBUF$ from RS-232
12865
12866
      limit = val(rbuf$)
12870
      return
12900 REM
12950 REM ***** Set Mono Position *****
       STEPS# = WAVE# * STEPSPERUNIT#
       13050
13100
       GOSUB 13950
13150
       RETURN
13200 REM
13250 REM ***** Read Mono Position
       OBUF$ = "HO" + CR$
13300
13350
       GOSUB 13950
                      'Put OBUF$ to RS-232 and wait for confirm
13400
      REM
       GOSUB 14250
                     'Get RBUF$ from RS-232
13450
13500 PBUF$ = RBUF$
```

```
STEPS# = VAL(PBUF$) : WAVE# = STEPS# / STEPSPERUNIT#
       RETURN
13600
13650 REM
13700 REM ***** Set Motor Speed
      FREQMIN$ = STR$(F1#) : FREQMAX$ = STR$(F2#) : RAMPTIME$ = STR$(RT#)
13800
       OBUF$ = "B"+"0,"+ FREQMIN$ +","+ FREQMAX$ +","+ RAMPTIME$ + CR$
      GOSUB 13950
                     'Put OBUF$ to RS-232 and wait for confirm
13850
13900 RETURN
13950 REM
14000 REM ***** Put OBUF$ to RS-232 **** and wait for confirm
14010 if (debug = 1) then print "Send OBUF$=", obuf$
14050 print #2,OBUF$;
14150 GOSUB 6200
                  'Wait For Confirmation'
14200 RETURN
14250 REM
14300 REM ***** Get RBUF$ from RS-232 *****
14310 if (debug = 1) then print "Wait for RBUF$"
14350 input #2, RBUF$
14360 if (debug = 1) then print "Received RBUF$=",obuf$
14450 RETURN
14500 REM
14550 REM ***** Put ICH$ to RS-232 ***** and wait for confirm
14560 if (debug = 1) then print "Send ICH$=",ich$
14600 print #2,ICH$;
14700 GOSUB 6200
                     'Wait For Confirmation'
14750 RETURN
14800 REM
14850 REM **** Accessory Busy *****
14900 ICH$ = "1" : GOSUB 14500 'Put ICH$ to RS-232 and confirm
14950 REM
15000 ACK$ = INPUT$ (1, #2)
15100 IF (ACK$ = "q") THEN ACCESSORYBUSY = 1 ELSE ACCESSORYBUSY = 0
15150 RETURN
15200 REM
15250 REM
15300 REM *** SHUTTER OPEN else SHUTTER CLOSE ***
15350 IF (SHUTTER = 1) THEN OBUF$ = "\overline{w0}" + CR$ ELSE OBUF$ = "\overline{x0}" + CR$
15400 GOSUB 13950 'Put OBUF$ to RS-232 and wait for confirm
                      'Display Shutter Position
15450 GOSUB 19050
15452 ACCESSORYBUSY = 1
15500 RETURN
15550 REM
15600 REM *** TURRET POSITION 1 else TURRET POSITION 0 ***
15650 IF (TURRET = 1) THEN OBUF$ = "a0" + CR$ ELSE OBUF$ = "b0" + CR$
15700 GOSUB 13950 ^{\prime} Put OBUF$ to RS-232 and wait for confirm
                      'Display Accessories
15750 GOSUB 18600
15752 ACCESSORYBUSY = 1
15800 RETURN
15850 REM
15900 REM *** ENTR MIRROR SIDE POSITION else ENTR MIRROR FRONT POSITION ***
15950 IF (ENTMIRROR = 1) THEN OBUF$ = "c0" + CR$ \overline{E}LSE OBUF$ = \overline{"}d0" + CR$
16000 GOSUB 13950 'Put OBUF$ to RS-232 and wait for confirm
                      'Display Accessories
16050 GOSUB 18600
16052 ACCESSORYBUSY = 1
16100 RETURN
16150 REM
16200 REM *** EXIT MIRROR SIDE POSITION else EXIT MIRROR FRONT POSITION ***
```

```
16250 IF (EXTMIRROR = 1) THEN OBUF$ = "e0" + CR$ ELSE OBUF$ = "f0" + CR$
16300 GOSUB 13950 'Put OBUF$ to RS-232 and wait for confirm 16350 GOSUB 18600 'Display Accessories
16352 ACCESSORYBUSY = 1
16400 RETURN
16450 REM
16500 REM
16550 REM -----
16600 ON ERROR GOTO 16900
16650 REM -----
16700 REM ...
16750 GOSUB 36350
                        'Input Last Set of User Parameters
16800
      GOTO 19350
                          'Jump To Main
16850 REM
16900 REM .....Error Handler
16950 PRINT "**** Error =", ERR, " on line number", ERL
17000 LASTERROR = ERR
17050 REM IF (LASTERROR = 62) THEN RESUME NEXT ELSE STOP
17060 resume next
17100 REM
17150 REM ***** Get and Display Position *****
17200 GOSUB 13200 'Read Mono Position
                       'Check limits
17210 gosub 12860
17250 LOCATE 1, 40
17300 PRINT USING ": #####.### ###### ##"; WAVE#, STEPS#, limit
17350 RETURN
17400 REM
17450 REM ***** Display Scan *****
17500 LOCATE 3, 40
17550 PRINT USING ": #####.##"; STARTSCAN#
17600 LOCATE 4, 40
17650 PRINT USING ": #####.##"; ENDSCAN#
17700 LOCATE 5, 40
17750 PRINT USING ": #####.### ######"; SCANSPEED#, SCANFREQ#
17800 RETURN
17850 REM
17900 REM ***** Display Tweak Speed *****
17950 LOCATE 13, 40
18000 IF (TWEEKSPEED <> 1) THEN PRINT ": Fast Increment"
18050 IF (TWEEKSPEED = 1) THEN PRINT ": Slow Increment"
18100 RETURN
18150 REM
18200 REM ***** Markers *****
18250 LOCATE 16, 10
18300 PRINT USING ": #####.###"; MARKERA#
18350 LOCATE 17, 10
18400 PRINT USING ": #####.##"; MARKERB#
18450 LOCATE 18, 10
18500 PRINT USING ": #####.##"; MARKERC#
18550 RETURN
18600 REM
18650 REM ***** Display Accessories *****
18700 LOCATE 8, 40
18750 PRINT ": ", TURRET
18800 LOCATE 9, 40
18850 PRINT ": ", ENTMIRROR
18900 LOCATE 10, 40
```

```
18950 PRINT ": ", EXTMIRROR
19000 RETURN
19050 REM
19100 REM ***** Display Shutter *****
19150 LOCATE 7, 40
19200 IF (SHUTTER = 0) THEN PRINT ": CLOSED" ELSE PRINT ": OPEN "
19250 RETURN
19300 REM
19350 REM
19400 REM **** Main ****
19450 	 F1KV = 187
19500 	ext{ F2KV} = 188
19550 	ext{ F3KV} = 189
19600 	ext{ F4KV} = 190
19650 F5KV = 191
19700 \text{ F6KV} = 192
19750 	ext{ } 	ext{F7KV} = 193
19800 F8KV = 194
19850 	ext{ F9KV} = 195
19900 	ext{ F10KV} = 196
19950 LEFTKV = 203
20000 RIGHTKV =205
20050 \text{ TKV} = 84
20100 \text{ EKV} = 69
20150 \text{ XKV} = 88
20200 \text{ CTRLA} = 1
20250 \text{ CTRLB} = 2
20300 \text{ CTRLC} = 3
20350 REM
20400 ON KEY (1) GOSUB 21050
20450 ON KEY (2) GOSUB 21100
20500 ON KEY (3) GOSUB 21150
20550 ON KEY (4) GOSUB 21200
20600 ON KEY (5) GOSUB 21250
20650 ON KEY (6) GOSUB 21300
20700 ON KEY (7) GOSUB 21350
20750 ON KEY (8) GOSUB 21400
20800 ON KEY (9) GOSUB 21450
20850 ON KEY (10) GOSUB 21500
20900 ON KEY (12) GOSUB 21550
20950 ON KEY (13) GOSUB 21600
21000 GOTO 21700
21050 HOTKEY = F1KV : RETURN
21100 HOTKEY = F2KV : RETURN
21150 HOTKEY = F3KV : RETURN
21200 HOTKEY = F4KV : RETURN
       HOTKEY = F5KV : RETURN
21250
21300 HOTKEY = F6KV : RETURN
21350 HOTKEY = F7KV : RETURN
21400 HOTKEY = F8KV : RETURN
21450 HOTKEY = F9KV : RETURN
21500 HOTKEY = F10KV : RETURN
21550 HOTKEY = LEFTKV : RETURN
21600 HOTKEY = RIGHTKV : RETURN
21650 REM
21700 KEY(1) ON: KEY(2) ON: KEY(3) ON: KEY(4) ON: KEY(5) ON
21750 KEY(6) ON: KEY(7) ON: KEY(8) ON: KEY(9) ON: KEY(10) ON
```

```
21800 KEY(12) ON: KEY(13) ON
21850 REM
21900 GOTO 22100
21950 CLS
22000 LOCATE 15, 20
22050 INPUT "Mono Type: ", MONOWANTED
22100 GOSUB 26700
                            'Get Mono Type and Parameters
22150 PRINT " ": PRINT "Hit any key:"
22200 WHILE (INKEY$ = "") : WEND
22250 REM
22300 CLS
22350 REM
22400 SAYOK = 0 'TURN OFF RS-232 ACK sound and OK print out flag
22450 MOTORBUSY = 0 : MOVEBUSY = 0 : HALTSCAN = 0
22452 ACCESSORYBUSY = 0 : tupdate = timer
22500 WAVE# = 0# : TARGET# = 0#
22550 TWEEKINC = 1
22600 TWEEKSPEED = 1 : TWEEKMAX = STEPSPERUNIT# + 1
22650 STEPS# = 0#
22700 SHUTTER = 0
22750 \text{ TURRET} = 0
22800 ENTMIRROR = 0
22850 EXTMIRROR = 0
22900 SCANSPEED# = SCANFREQ# / STEPSPERUNIT#
22950 REM
23000 MENUROW = 1 : MENUCOL = 15 : GOSUB 25000 'Put up Main Menu
23050 ROW = 20 : COL = 20 : MESSAGE$ = "Command: " : GOSUB 28100
23100 \text{ ROW} = 20 : COL = 20+9
23150 REM
23200 GOSUB 30150
                      'Calibrate
23250 GOSUB 17100
                        'Display Position
23300 GOSUB 17400
                        'Display Scan
23350 GOSUB 17850
                        'Display Tweak Speed
23400 GOSUB 18600
                        'Display Accessories
                      'Do and Display Shutter
23450 GOSUB 15250
23500 GOSUB 18150
                       'Display Markers
23550 F1# = MINFREQ# : F2# = MAXFREQ# : RT# = RAMPTIME#
23600 GOSUB 13650
                       'Set Motor Speed
23650 REM
23700 WHILE (1)
23750
      GOSUB 26050
                           'GetKev
23800 IF (KEYVALUE = 0) THEN GOTO 24850
23850 IF (KEYVALUE = 19) THEN GOTO 21950
                                          '(Ctrl-S) Change Mono Type
23900 IF (KEYVALUE = F1KV) THEN GOSUB 28350 : GOTO 24850
23950 IF (KEYVALUE = F2KV) THEN GOSUB 28800 : GOTO 24850
24000 IF (KEYVALUE = F3KV) THEN GOSUB 29200 : GOTO 24850
24050 IF (KEYVALUE = F4KV) THEN GOSUB 29600 : GOTO 24850
24100 IF (KEYVALUE = F5KV) THEN GOSUB 30150 : GOTO 24850
24150 IF (KEYVALUE = F6KV) THEN GOSUB 30650 : GOTO 24850
24200 IF (KEYVALUE = F7KV) THEN GOSUB 30950 : GOTO 24850
24250 IF (KEYVALUE = F8KV) THEN GOSUB 32550 : GOTO 24850
24300 IF (KEYVALUE = F9KV) THEN GOSUB 32850 : GOTO 24850
24350 IF (KEYVALUE = F10KV) THEN GOSUB 33150 : GOTO 24850
24400 IF (KEYVALUE = LEFTKV) THEN GOSUB 33400 : GOTO 24850
24450 IF (KEYVALUE = RIGHTKV) THEN GOSUB 34100 : GOTO 24850
24500 IF ( (AKEY$ = "T") OR (AKEY$ = "t") ) THEN GOSUB 34750 : GOTO 24850
24550 IF ((AKEY$ = "E") OR (AKEY$ = "e") ) THEN GOSUB 35050 : GOTO 24850
```

```
24600
        IF ( (AKEY$ = "X") OR (AKEY$ = "x") ) THEN GOSUB 35350 : GOTO 24850
       IF ( (AKEY$ = "A") OR (AKEY$ = "a") ) THEN GOSUB 35650 : GOTO 24850
24650
24700
       IF (KEYVALUE = CTRLA) THEN GOSUB 35950 : GOTO 24850
       IF ( (AKEY$ = "B") OR (AKEY$ = "b") ) THEN GOSUB 36310 : GOTO 24850
24701
24702
       IF (KEYVALUE = CTRLB) THEN GOSUB 36316 : GOTO 24850
24703
       IF ( (AKEY$ = "C") OR (AKEY$ = "c") ) THEN GOSUB 36330 : GOTO 24850
24704
       IF (KEYVALUE = CTRLC) THEN GOSUB 36336 : GOTO 24850
24750
       LOCATE 23,1 : PRINT "Key Value: ", KEYVALUE : SOUND 1000,1
24800
      IF (KEYVALUE = 26 ) THEN STOP
24850
      REM ...
24852
      if (timer - tupdate < 0.2) then goto 24890
       tupdate = timer
24853
24854
        gosub 17100
                          'Update position and limits
24856
        gosub 14800
                         'Test accessory busy
        if (ACCESSORYBUSY = 1) then LOCATE 23,20: Print "Accessory Busy"
24858
       if (ACCESSORYBUSY = 0) then LOCATE 23,1 : PRINT SPACE$(70)
24860
24890 REM ...
24900 WEND
24950 STOP
25000 REM
25050 REM
25100 REM ***** Main Menu *****
25150 LOCATE MENUROW+0, MENUCOL: PRINT "<- Arrow -> to Tweak Mono"
25200 LOCATE MENUROW+1, MENUCOL: PRINT "F1 - Set"
25250 LOCATE MENUROW+2, MENUCOL: PRINT "F2 - Start Position"
25300 LOCATE MENUROW+3, MENUCOL: PRINT "F3 - End Position"
25350 LOCATE MENUROW+4, MENUCOL: PRINT "F4 - Scan Speed"
25400 LOCATE MENUROW+5, MENUCOL: PRINT "F5 - Calibrate"
25450 LOCATE MENUROW+6, MENUCOL: PRINT "F6 - Shutter"
25500 LOCATE MENUROW+7, MENUCOL: PRINT " T - Turret"
25550 LOCATE MENUROW+8, MENUCOL: PRINT " E - Entrance Mirror"
25600 LOCATE MENUROW+9, MENUCOL: PRINT " X - Exit Mirror"
25650 LOCATE MENUROW+10, MENUCOL: PRINT "F7 - Scan"
25700 LOCATE MENUROW+11, MENUCOL: PRINT "F8 - HALT"
25750 LOCATE MENUROW+12, MENUCOL: PRINT "F9 - Tweak Speed"
25800 LOCATE MENUROW+13, MENUCOL: PRINT "F10 - EXIT"
25850 LOCATE MENUROW+15,1: PRINT "Marker A"
25900 LOCATE MENUROW+16,1 : PRINT "Marker B"
25950 LOCATE MENUROW+17,1: PRINT "Marker C"
26000 RETURN
26050 REM
26100 REM ***** GetKev *****
26150 IF ( HOTKEY = 0 ) THEN GOTO 26350
26200 KEYVALUE = HOTKEY : HOTKEY = 0
26250 RETURN
26300 REM
26350 AKEY$ = INKEY$
26400 L = LEN(AKEY\$) + 1
26450 ON L GOTO 26500,26550,26600
26500 KEYVALUE = 0 : GOTO 26650
26550 KEYVALUE = ASC(AKEY$) : GOTO 26650
26600 KEYVALUE = ASC(MID$(AKEY$, 2)) + 128 : GOTO 26650
26650 RETURN
26700 REM
26750 REM ***** Read Mono Parameter File *****
26800 OPEN "232 scan.ini" FOR INPUT AS #3
26850 NRECSKIP = 7: LASTERROR = 0
```

```
26900
      REM ...
      INPUT #3, MONOTYPE, COMMENT$: PRINT MONOTYPE, COMMENT$
27000
      IF (LASTERROR <> 62) THEN 27200
27050
       CLOSE #3
         PRINT "Parameters for Mono Type ", MONOWANTED," NOT found."
27100
27150
        GOTO 22000
27200
      REM ...
27250
      IF (MONOTYPE = MONOWANTED) THEN 27300 ELSE 27700
27300
          INPUT #3, STEPSPERUNIT#, COMMENT$: PRINT STEPSPERUNIT#, COMMENT$
27350
          INPUT #3, MINFREQ#, COMMENT$: PRINT MINFREQ#, COMMENT$
27400
          INPUT #3, MAXFREQ#, COMMENT$: PRINT MAXFREQ#, COMMENT$
         INPUT #3, RAMPTIME#, COMMENT$: PRINT RAMPTIME#, COMMENT$ INPUT #3, BACKLASH#, COMMENT$: PRINT BACKLASH#, COMMENT$
27450
27500
27550
         INPUT #3, BASEGRATE#, COMMENT$: PRINT BASEGRATE#, COMMENT$
27600
         INPUT #3, COMMENT$: PRINT COMMENT$
      GOTO 27950
27650
27700
           FOR I = 1 TO NRECSKIP
27750
             INPUT #3, COMMENT$
27800
           NEXT I
           PRINT COMMENT$
27850
27900 GOTO 26900
27950 REM ...
28000 CLOSE #3
28050 RETURN
28100 REM
28150 REM ***** Print Message *****
28200 LOCATE ROW, COL: PRINT SPACE$ (50): LOCATE ROW, COL
28250 PRINT MESSAGE$
28300 RETURN
28350 REM
28400 REM ***** F1 *****
28450 MESSAGE$ = "F1" : GOSUB 28100
28500 LOCATE 22,20
28550 INPUT "Move to: ", W#
28600 TARGET# = W# * STEPSPERUNIT#
28650 LOCATE 22,1 : PRINT SPACE$ (70)
28700 GOSUB 10150
                          'Move to target, display and wait till done
28750 RETURN
28800 REM
28850 REM ***** F2 *****
28900 MESSAGE$ = "F2" : GOSUB 28100
28950 LOCATE 22,20
29000 INPUT "Start of Scan: ", STARTSCAN#
29050 LOCATE 22,1 : PRINT SPACE$ (70)
29100 GOSUB 17400
                                      'DisplayScan
29150 RETURN
29200 REM
29250 REM ***** F3 *****
29300 MESSAGE$ = "F3" : GOSUB 28100
29350 LOCATE 22,20
29400 INPUT "End of Scan: ", ENDSCAN#
29450 LOCATE 22,1 : PRINT SPACE$ (70)
                                      'DisplayScan
29500 GOSUB 17400
29550 RETURN
29600 REM
29650 REM ***** F4 *****
29700 MESSAGE$ = "F4" : GOSUB 28100
```

```
29750 LOCATE 22,20
29800 INPUT "Scan Speed: ", SCANSPEED#
29850 LOCATE 22,1 : PRINT SPACE$(70)
29900 SCANFREQ# = SCANSPEED# * STEPSPERUNIT#
29950 IF (SCANFREQ# <= MAXFREQ# ) THEN GOTO 29960
29952 SCANFREQ# = MAXFREQ# : SCANSPEED# = SCANFREQ# / STEPSPERUNIT#
29954 GOSUB 17400 : SOUND 500,1 : GOTO 29600
29956 REM
29960 IF ( SCANFREQ# >= MINHARDWAREFREQ# ) THEN GOTO 30000
29962 SCANFREQ# = MINHARDWAREFREQ# : SCANSPEED# = SCANFREQ# / STEPSPERUNIT#
29964 GOSUB 17400 : SOUND 500,1 : GOTO 29600
30000 REM ...
30050 GOSUB 17400
                                     'DisplayScan
30100 RETURN
30150 REM
30200 REM ***** F5 *****
30250 MESSAGE$ = "F5" : GOSUB 28100
30300 LOCATE 22,20
30350 INPUT "Where are you: ", WAVE#
30400 LOCATE 22,1 : PRINT SPACE$ (70)
30450 REM
30500 GOSUB 12900
                         'Set Mono Position
30550 GOSUB 17100
                        'Display Position
30600 RETURN
30650 REM
30700 REM ***** F6 *****
30750 MESSAGE$ = "F6" : GOSUB 28100
30800 SHUTTER = 1 - SHUTTER
30850 GOSUB 15250
30900 RETURN
30950 REM
31000 REM ***** F7 *****
31050 MESSAGE$ = "F7" : GOSUB 28100
31100 REM
31150 LOCATE 11, 40
31200 PRINT ": Positioning"
31250 HALTSCAN = 0
31300 TARGET# = STARTSCAN# * STEPSPERUNIT#
31350 GOSUB 10150
                           'Move to target, display and wait till done
31400 REM
                                               'User halt
31450 IF ( HALTSCAN = 1 ) THEN GOTO 32150
31500 REM
31550 DELAY = 1! : GOSUB 6950
                                    'Delay before Start
31600 LOCATE 11, 40
31650 PRINT ": STARTED
31700 TARGET# = ENDSCAN# * STEPSPERUNIT#
31750 REM Load Scan Speed
31800 F1# = MINFREQ# : F2# = SCANFREQ# : RT# = RAMPTIME#
31850 IF ( SCANFREQ# < MINFREQ# ) THEN F1# = SCANFREQ#
31900 GOSUB 13650
                        'Set Motor Speed
31950 REM
32000 GOSUB 10150
                         'Move to target, display and wait till done
32050 REM
32100 GOSUB 32550
                        'Stop Scan and re-enable Hot Keys
32150 REM ...
32200 HALTSCAN = 0
32250 LOCATE 11, 40
```

```
32300 PRINT ": STOPPED
32350 REM Load Normal Speed
32400 F1# = MINFREQ# : F2# = MAXFREQ# : RT# = RAMPTIME#
32450 GOSUB 13650
32500 RETURN
                    'Set Motor Speed
32550 REM
32600 REM ***** F8 *****
32650 MESSAGE$ = "F8" : GOSUB 28100
32700 HALTSCAN = 1
32750 WHILE ( INKEY$ <> "" ) : WEND 'Flush input buffer
32800 RETURN
32850 REM
32900 REM ***** F9 *****
32950 MESSAGE$ = "F9" : GOSUB 28100
33000 TWEEKSPEED = TWEEKMAX - TWEEKSPEED
                    'Display Tweek Speed
33050 GOSUB 17850
33100 RETURN
33150 REM
33200 REM ***** F10 *****
33250 MESSAGE$ = "F10" : GOSUB 28100
                     'Shut down
33300 GOSUB 36950
33350 RETURN
33400 REM
33450 REM ***** Left Arrow *****
33500 MESSAGE$ = "Left" : GOSUB 28100
33550 IF (TWEEKSPEED <> 1 ) THEN 33650
33600 IF ((TIMER-T1) > .2) THEN 33650 ELSE 33700
33650 	 F = 1 : GOTO 33750
33700 F = F + 3: IF ( F > 5*TWEEKMAX ) THEN F = 5*TWEEKMAX
33750 TARGET# = (STEPS# - TWEEKINC * TWEEKSPEED * F)
33800 IF (TARGET# < 0#) THEN TARGET# = 0# : SOUND 1000,1
33850 REM
33900 GOSUB 9700
                        'Short Move to target, display and wait till done
33950 T1 = TIMER
34050 RETURN
34100 REM
34150 REM ***** Right Arrow *****
34200 MESSAGE$ = "Right" : GOSUB 28100
34250 IF (TWEEKSPEED <> 1 ) THEN 34350
34300 IF ( (TIMER-T2) > .2 ) THEN 34350 ELSE 34400
34350 F = 1 : GOTO 34450
34400 \text{ F} = \text{F} + 3 \text{ : IF (F} > 5 \text{*TWEEKMAX)} \text{ THEN F} = 5 \text{*TWEEKMAX}
34450 TARGET# = (STEPS# + TWEEKINC * TWEEKSPEED * F)
34500 REM
34550 GOSUB 9700
                        'Short Move to target, display and wait till done
34600 \quad T2 = TIMER
34700 RETURN
34750 REM
34800 REM ***** "T" Turret
                           ****
34850 MESSAGE$ = "T" : GOSUB 28100
34900 TURRET = 1 - TURRET
34950 GOSUB 15550
                     'Do Turret and Display Accessories
35000 RETURN
35050 REM
35100 REM **** "E" ENTmirror ****
35150 MESSAGE$ = "E" : GOSUB 28100
35200 ENTMIRROR = 1 - ENTMIRROR
```

```
35250 GOSUB 15850
                       'Do Entrance Mirror and Display Accessories
35300 RETURN
35350 REM
35400 REM ***** "X" EXTmirror
35450 MESSAGE$ = "X" : GOSUB 28100
35500 EXTMIRROR = 1 - EXTMIRROR
35550 GOSUB 16150
                        'Do Exit Mirror and Display Accessories
35600 RETURN
35650 REM
35700 REM **** "A" go to marker A ****
35750 MESSAGE$ = "Go to A" : GOSUB 28100
35800 TARGET# = MARKERA# * STEPSPERUNIT#
35850 GOSUB 10150
                         'Move to target, display and wait till done
35900 RETURN
35950 REM
36000 REM ***** "Ctrl-A" Set marker A *****
36050 MESSAGE$ = "Set A" : GOSUB 28100
36100 LOCATE 22,20
36150 INPUT "Marker A: ", MARKERA#
36200 LOCATE 22,1 : PRINT SPACE$ (70)
36250 GOSUB 18150
                         'Display Markers
36300 RETURN
36310 REM
36311 REM ***** "B" go to marker B *****
36312 MESSAGE$ = "Go to B" : GOSUB 28100
36313 TARGET# = MARKERB# * STEPSPERUNIT#
                         'Move to target, display and wait till done
36314 GOSUB 10150
36315 RETURN
36316 REM
36317 REM ***** "Ctrl-B" Set marker B *****
36318 MESSAGE$ = "Set B" : GOSUB 28100
36319 LOCATE 22,20
36320 INPUT "Marker B: ", MARKERB#
36321 LOCATE 22,1 : PRINT SPACE$ (70)
36322 GOSUB 18150
                         'Display Markers
36323 RETURN
36330 REM
36331 REM ***** "C" go to marker C *****
36332 MESSAGE$ = "Go to C" : GOSUB 28100
36333 TARGET# = MARKERC# * STEPSPERUNIT#
36334 GOSUB 10150
                         'Move to target, display and wait till done
36335 RETURN
36336 REM
36337 REM ***** "Ctrl-C" Set marker C *****
36338 MESSAGE$ = "Set C" : GOSUB 28100
36339 LOCATE 22,20
36340 INPUT "Marker C: ", MARKERC#
36341 LOCATE 22,1 : PRINT SPACE$ (70)
                         'Display Markers
36342 GOSUB 18150
36343 RETURN
36350 REM
36400 REM ***** Input User Parameters *****
36450 OPEN "232 scan.usr" FOR INPUT AS #3
36500 INPUT #3, MONOWANTED, COMMENT$
36550 INPUT #3, STARTSCAN#, COMMENT$
36600 INPUT #3, ENDSCAN#, COMMENT$
36650 INPUT #3, SCANFREQ#, COMMENT$
```

```
36700 INPUT #3, MARKERA#, COMMENT$
36750 INPUT #3, MARKERB#, COMMENT$
36800 INPUT #3, MARKERC#, COMMENT$
36850 CLOSE #3
36900 RETURN
36950 REM_
37000 REM ***** EXIT *****
37050 REM Save User Parameters on exit
37100 OPEN "232_scan.usr" FOR OUTPUT AS #3
37150 PRINT #3, MONOTYPE, "; Mono Type"
37200 PRINT #3, STARTSCAN#, "; Start of Scan"
37250 PRINT #3, ENDSCAN#, "; Scan Freq"
37300 PRINT #3, SCANFREQ#, "; Scan Freq"
37350 PRINT #3, MARKERA#, "; Marker A"
37400 PRINT #3, MARKERB#, "; Marker B"
37450 PRINT #3, MARKERB#, "; Marker C"
37550 CLOSE #3
37550 REM
37600 Close #2 'Close RS-232 port
37650 SYSTEM 'Exit BASIC
```

SCAN_232.BAS is a simple program intended to teach the usage of the various commands by example. It includes usage of DataScan / DataLink acquisition and high voltage commands in the intelligent communications mode. You will see how to set and read motor speeds, read the firmware version number from the FLASH RAM in the DataScan / DataLink, as well as other commands.

```
100 REM -----
200 REM GW-BASIC Example Program
300 REM
400 REM This is a sample program intended for reference only.
500 REM -----
600 REM
700 REM Test Program for Maple Wood Scan and Data Acq Commands
800 REM RS-232 version.
900 REM
1000 REM -----
1100 REM -----
1200 ON ERROR GOTO 29000
1300 REM -----
1400 REM Some Set Up Constants for your mono.
1500 MONOSTEPSPERUNIT# = 50#
1600 REM -----
1700 PRINT "Begin RS-232 Communications Setup"
1800 REM -----
1900 REM Open Com Port 2
2000 REM 4800 baud, no parity, 8 bits, 1 stop, suppress Request to Send
2100 REM
2200 OPEN "com2:4800,N,8,1,RS,DS0" FOR RANDOM AS #2
2300 REM ..
2400 REM
          Flush anything in input buffer
2500 DELAY = .5: GOSUB 28200
                             'Wait a little'
2600 WHILE (LOC(2) > 0)
       JUNK$ = INPUT$(1, #2): SOUND 2000, 5
2700
2800
     WEND
2900 REM
3000 REM If we have already auto bauded these commands will put us in
3100 REM a known state without restarting the instrument.
3200 PRINT #2, CHR$(248);
                                   'Send Util Set Intelligent Mode Pseudo
Command'
3300
    PRINT #2, CHR$(222);
                                   'Send Software Reboot if Hung'
3400 DELAY = .5: GOSUB 28200
                                   'Wait a little'
3500 WHILE (LOC(2) > 0)
                                   'Flush input'
3600
       JUNK$ = INPUT$(1, #2): SOUND 2000, 5
3700
3800 REM
3900 REM
          Begin Auto Baud Sequence
                                   'Send <SP>'
4000 REM ..
      PRINT #2, " "; : SOUND 400, 2
      DELAY = .5: GOSUB 28200
                                'Wait a little'
4200
      IF (LOC(2) > 0) THEN 4600 ELSE 4400
4400 REM ..
4500
     GOTO 4000
                                   'No Response. Try Again'
4600
      ICH$ = INPUT$(1, #2): SOUND 1000, 2
     PRINT "Received ", ICH$
    IF (ICH$ = "*") GOTO 5400
                                   'Autobaud ACK O.K.'
4800
4900 REM
5000 REM If already auto bauded, take appropriate action.
5100 IF (ICH$ = "B") GOTO 6400
                                   'Init Program ACK O.K.'
```

```
IF (ICH\$ = "F") GOTO 7100
                                      'Main Program ACK O.K.'
5300 GOTO 2300
                                       'Bad Response. Try Again'
5400 REM ..
5500 DELAY = .5: GOSUB 28200
                                       'Wait a little'
5600 INPUT #2, BOOTMSG$
5700 PRINT BOOTMSG$
                                       'Flush out Boot Message'
5800 REM
5900 PRINT #2, CHR$(247);
                                       'Send Util Startup Intelligent Mode
command'
6000 REM
6100 ICH$ = INPUT$(1, #2)
                                       'ACK of Util Startup Intelligent Mode'
      IF (ICH$ <> "=") GOTO 2300 'Bad ACK. Try Again'
6200
6300 REM
6400 REM .. Jump to Main Program
6500 PRINT "Jump to Main Program"
     PRINT #2, "O";
                                     'Send Jump Sequence'
6600
6700 PRINT #2, "2000"; : PRINT #2, CHR$(0);
6800 REM
6900 WHILE (INPUT$(1, #2) <> "*") 'Wait for Main Program Response'
7000 WEND
7100 REM ..
7200 SOUND 500, 5: SOUND 1000, 5: SOUND 500, 5
7300 PRINT "RS-232 Communications Established"
7400 PRINT "Begin RS-232 Command Demo"
7500 SAYOK = 1 'ACK sound and OK print out flag' 7600 GOSUB 29700 'Put up the main menu'
7700 REM
7800 REM
7900 REM -----
8000 REM .. Input Command
8100 PRINT
8200 REM ..
8300 INPUT "Command No: (99 for menu)"; CMDNO
8400 IF (CMDNO = 99) THEN GOSUB 29700 ELSE 8600
8500 GOTO 9200
8600 REM ..
8700 IF (CMDNO = 998) GOTO 32000 'Stop'
8800 IF (CMDNO = 999) GOTO 32000 'Exit'
8900 IF (CMDNO >= MINCMD) AND (CMDNO <= MAXCMD) GOTO 9400
9000 SOUND 700, 5
9100 PRINT "Command Range is"; MINCMD; " to "; MAXCMD
9200 REM
9300 GOTO 8200
9400 REM .. Got a Valid Command
9500 PRINT "Command selected is:"; CMDNO
9600 REM
9700 IF (CMDNO = 1) THEN 9800 ELSE 10700
9800 REM ..
9900 INPUT "Move Relative, How much ?", WMONOPOS#
10000 MONOPOS# = WMONOPOS# * MONOSTEPSPERUNIT#
10100 PRINT #2, "F";
10200 PRINT #2, "0,";
10300 PRINT #2, MONOPOS#
10400 GOSUB 26700
                              'Wait For Confirmation'
10500 GOTO 8000
10600 REM
10700 REM
```

```
IF (CMDNO = 2) THEN 10900 ELSE 11800
10900 REM ..
11000 PRINT #2, "C";
                                        'NO comma or <CR> after command'
        PRINT #2, "0"
                                        'Parameter followed by <CR>'
11100
       GOSUB 26700 'Wait For Confirmation'
11200
11300 REM
11400 INPUT #2, FMIN#, FMAX#, RAMPT%: SOUND 1000, 2
       PRINT "fmin, fmax, ramp time": PRINT FMIN#, FMAX#, RAMPT%
11500
11600 GOTO 8000
11700 REM
11800 REM
11900 IF (CMDNO = 3) THEN 12000 ELSE 12600
12000 REM ..
12100 PRINT #2, "A"; 'NO com
12200 GOSUB 26700 'Wait For Confirmation'
                                        'NO comma or <CR> after command'
12300 REM
12400 GOTO 8000
12500 REM
12600 REM
12700 IF (CMDNO = 4) THEN 12800 ELSE 14100
12800 REM ..
12900 PRINT #2, "y";
                                       'NO comma or <CR> after command'
      GOSUB 26700 'Wait For Confirmation'
13000
13100 REM
13200 INPUT #2, VERNO$
13300 PRINT "Boot Version:", VERNO$
13400 REM
      PRINT #2, "z";
13500
13600 GOSUB 26700 'Wait For Confirmation'
13700 INPUT #2, VERNO$
13800 PRINT "Flash Version:", VERNO$
13900 GOTO 8000
14000 REM
14100 REM
      IF (CMDNO = 5) THEN 14300 ELSE 15600
14200
14300 REM ..
14400 INPUT "fmin, fmax, ramp time"; FREQMIN$, FREQMAX$, RAMPTIME$
14500 PRINT #2, "B";
14600 PRINT #2, "0,";
                                       'NO comma or <CR> after command'
                                      'Build Parameter String'
14700 PRINT #2, FREQMIN$;
                                      ' separated by commas and NO <CR>'
14800 PRINT #2, ",";
14900 PRINT #2, FREQMAX$;
15000 PRINT #2, ",";
15100 PRINT #2, RAMPTIME$
                                      'Last parameter followed by <CR>'
15200 GOSUB 26700 'Wait For Confirmation'
15300 REM
15400 GOTO 8000
15500 REM
15600 REM
      IF (CMDNO = 6) THEN 15800 ELSE 16700
15700
15800 REM ..
      PRINT #2, "p";
15900
       PRINT #2, "0,"; 'Scan Type'
16000
      PRINT #2, "10000,25000,250,500,3,1500,5000,0,0,0,0,0,0,4,0,0,0"
16100
16200 GOSUB 26700 'Wait For Confirmation'
16300 MAXDATA# = (25000# - 10000#) / 250# + 1#
16400 PRINT "This Scan will produce", MAXDATA#, " points"
```

```
16500
       GOTO 8000
16600 REM
16700 REM
      IF (CMDNO = 7) THEN 16900 ELSE 17500
16800
16900 REM ..
17000
      PRINT "Start of Scan"
17100
       PRINT #2, "q";
      GOSUB 26700
17200
                       'Wait For Confirmation'
17300 GOTO 8000
17400 REM
17500 REM
17600
      IF (CMDNO = 8) THEN 17700 ELSE 20900
17700 REM ..
17800 PRINT "Start Data Loging"
      OPEN "O", #3, "SCANDATA.PRN"
17900
18000
      PTNUMBER# = 0#
       SAYOK = 0
18100
                               'Turn of ACK OK during tight loop'
18200 REM ..
18300 PRINT #2, "t";
                               'Get point number of last data taken'
18400
      GOSUB 26700
                               'Wait For Confirmation'
18500
      INPUT #2, INDEX#
18600 IF (INDEX# > PTNUMBER#) THEN 18700 ELSE 18200
18700 REM ..
18800 PRINT "index:", INDEX#
18900 WHILE (INDEX# > PTNUMBER#)
19000 PTNUMBER# = PTNUMBER# + 1#
        PRINT #2, "u";
19100
            DELAY = .05: GOSUB 20900
19200 REM
                                        'Wait a little'
           PRINT #2, PTNUMBER#;
19300 REM
19400 REM DELAY = .05: GOSUB 20900
                                         'Wait a little'
           PRINT #2, ""
19500 REM
        PRINT #2, PTNUMBER#
19600
19700
         GOSUB 26700
                         'Wait For Confirmation'
19800
        INPUT #2, DDATA#, RANGE%
19900
         PRINT #3, PTNUMBER#, DDATA#, RANGE%
20000 REM
             PRINT "pt# data range", PTNUMBER#, DDATA#, RANGE%
20100
20200
      IF (PTNUMBER# = MAXDATA#) THEN 20300 ELSE 18200
20300 REM ..
20400 CLOSE #3
20500 PRINT "End Data Loging"
20600 SAYOK = 1
20700 GOTO 8000
20800 REM
20900 REM
       IF (CMDNO = 9) THEN 21100 ELSE 22000
21000
21100 REM ..
21200
       INPUT "Where are you ?", WMONOPOS#
       MONOPOS# = WMONOPOS# * MONOSTEPSPERUNIT#
21300
       PRINT #2, "G";
21400
       PRINT #2, "0,";
21500
       PRINT #2, MONOPOS#
21600
21700
      GOSUB 26700
                              'Wait For Confirmation'
21800 GOTO 8000
21900 REM
22000 REM
22100 IF (CMDNO = 10) THEN 22200 ELSE 23200
```

```
22200 REM ..
22300 PRINT #2, "H";
       PRINT #2, "0"
22400
22500
      GOSUB 26700
                             'Wait For Confirmation'
22600
       REM
22700
      INPUT #2, MONOPOS#
       PRINT "Mono Position (steps, wave length)=", MONOPOS#, MONOPOS# /
22800
MONOSTEPSPERUNIT#
22900 GOTO 8000
23000 REM
23100 REM
      IF (CMDNO = 11) THEN 23300 ELSE 24000
23200
23300 REM ..
23400 PRINT #2, "r";
                      'Wait For Confirmation'
23500
      GOSUB 26700
23600 STATUS$ = INPUT$ (1, #2)
23700 PRINT "Hardware Status:", ASC(STATUS$)
23800 GOTO 8000
23900 REM
24000 REM
24100 IF (CMDNO = 12) THEN 24200 ELSE 24900
24200
      PRINT "Change to Low IQ Mode"
24300
      PRINT #2, "Y";
24400 GOSUB 26700
                      'Wait For Confirmation'
24500 PRINT: PRINT "Change Switch to Hand Held Position"
24600 PRINT " then Hit <.> on Hand Held twice"
24700 GOTO 8000
24800 REM
24900 IF (CMDNO = 13) THEN 25000 ELSE 26100
      PRINT "Going to Intelligent Communications Mode"
25000
25100 PRINT "Change Switch to Computer Position"
25200 INPUT " and hit any key"; JUNK$
25300 PRINT #2, CHR$(248);
                            'Util Set Intelligent Mode Pseudo Command'
25400 REM NO CONFIRMATION FOR pseudo Command
25500 REM
25600 REM
            Flush anything in input buffer
        WHILE (LOC(2) > 0)
25800
         JUNK$ = INPUT$(1, #2): SOUND 2000, 1: PRINT JUNK$;
25900
       WEND
26000 GOTO 8000
26100 REM
      PRINT "***Command Not Implimented***"
26300 REM
      GOTO 8000
26400
26500 REM
26600 REM -----
26700 REM .....Input ACK character and test for valid
26800 REM -----
26900
      ACK$ = INPUT$(1, #2): IF (SAYOK = 1) THEN SOUND 1000, 2
27000
       IF (ACK$ = "o") THEN 27100 ELSE 27400
27100
       REM ..
27200
       IF (SAYOK = 1) THEN PRINT "Receive was O.K."
27300
       GOTO 27800
27400 REM ..
27500 IF (ACK$ = "b") THEN PRINT "Receive was bad"
27600 PRINT "Character Received was: "; ASC(ACK$), ACK$
27700 STOP
```

```
27800 REM ..
27900 RETURN
28000 REM
28100 REM -----
28200 REM .....Time Delay of delay
28300 REM -----
28400 TO = TIMER
     WHILE ((TIMER - T0) < DELAY)
28500
28600 WEND
28700 RETURN
28800 REM
28900 REM -----
29000 REM .....Error Handler
29100 REM -----
29200 PRINT "**** Error =", ERR, " on line number", ERL
29300 RESUME
29400 RETURN
29500 REM
29600 REM -----
29700 REM ....Main Menu
29800 REM -----
29900 MINCMD = 1: MAXCMD = 13
30000 PRINT : PRINT "Command:"
30100 PRINT "Move Mono Relative
                               1"
                               2"
30200 PRINT "Read Motor Speed
                               3"
30300 PRINT "Motor Init
                               4 ''
30400 PRINT "Flash Version #
                               5"
30500 PRINT "Set Motor Speed
                               6"
30600 PRINT "Set Scan Parameters
                               7"
30700 PRINT "Start Scan
                               8"
30800 PRINT "Log Data
                               9"
30900 PRINT "Set Mono Position
                              10"
31000 PRINT "Read Mono Position
31100 PRINT "Hardware Status
                              11"
31200 PRINT "Go to Low IQ
                              12"
31300 PRINT "Go to Hi IQ
                              13"
31400 PRINT "-----"
31500 PRINT "Command Menu
                              99"
31600 PRINT "Stop
                              998"
31700 PRINT "Exit
                              999"
31800 RETURN
31900 REM -----
32000 REM ....EXIT
32100 REM -----
32200 PRINT "End RS-232 Command Demo"
32300 CLOSE #2
32400 IF (CMDNO = 998) THEN STOP ELSE SYSTEM
32500 END
```

Appendix 4: Sample IEEE 488 Programs

The support Diskette provided with your system contains sample programs written in GWBASIC. Please understand that these example programs are provided free of charge and they have been tested within reason. We do not guarantee or support these programs. They are intended as examples only.

If you construct programs based on these Command Set examples, we strongly recommend that you add prudent error trapping and protection features to your program to protect your system and enhance ease-of-use. Much aggravation can be avoided by such things as checking limits on stepper motor travel and speed, as well as other variables.

SCAN_488.BAS is a simple program intended to teach the usage of the various commands by example. It includes usage of DataScan / DataLink acquisition and high voltage commands in the intelligent communications mode. You will see how to set and read motor speeds, read the firmware version number from the FLASH RAM in the DataScan / DataLink, as well as other commands.

```
100 REM -----
200 REM GW-BASIC Example Program
300
   REM
400 REM This is a sample program intended for reference only. It assumes
500 REM you have a National Instruments IEEE-488 card and driver loaded.
600 REM The driver device addresses [1..31] are referenced as
700 REM "DEV1".."DEV31". see the National Instruments Software Ref. Manual
800 REM for further details.
900 REM
1000 REM Factory default IEEE-488 address for this instrument is 1.
1100 REM
1200 REM You MUST merge this code with DECL.BAS and BIB.M MUST be in this
1300 REM directory. These files are supplied by National Instruments.
1400 REM -----
1500 REM
1600 REM Test Program for Maple Wood Scan and Data Acq Commands
1700 REM IEEE-488 version
1800 REM
1900 REM -----
2000 REM -----
2100
       ON ERROR GOTO 35400
2200 REM -----
2300 REM Some Set Up Constants
2400 MONOSTEPSPERUNIT# = 50#
2500 REM -----
2600 PRINT "Begin IEEE-488 Communications Setup"
2700 REM -----
2800 REM
         OPEN
2900 REM
    BOARD$ = "GPIB0"
3000
3100 DEVICE$ = "DEV"
3200 RBUF$ = SPACE$(132) : PBUF$ = SPACE$(132)
3300 OBUF$ = SPACE$(132)
3400 JUNK$ = SPACE$(132)
3500
    ICH$ = SPACE$(1)
3600
    ACK$ = SPACE$(1)
3700 \quad CR\$ = CHR\$(13)
3800 REM ..
3900 INPUT "Device Address [1..31]: ", DA$
```

```
DA = VAL(DA\$)
       IF (DA > 0) AND (DA < 32) GOTO 4300
4100
     SOUND 350,3 : GOTO 3800
4200
4300 REM ..
4400 DEVICE$ = DEVICE$ + DA$
4500 REM
4600 CALL IBFIND (BOARD$, BD%)
      MSG$ = "IBFIND ERROR on " + BOARD$
4700
4800
     IF (BD% < 0) THEN GOSUB 39200 : STOP
4900 REM ..
5000 CALL IBFIND (DEVICE$, DV%)
      MSG$ = "IBFIND ERROR on " + DEVICE$
5100
5200
     IF (DV% < 0) THEN GOSUB 39200 : STOP
      EOSV% = &HD
5300
5400
     V% = EOSV% + &H1400
5500
     CALL IBEOS ( DV%, V% )
5600
       CALL IBTMO ( DV%, T300MS% )
5700 REM ..
5800 REM
           Flush anything in input buffer
5900 CALL IBRD(DV%, JUNK$) : SOUND 2000,1 : PRINT JUNK$
6000 REM
             May time out
6100 REM
6200 REM If we have already auto bauded these commands will put us in
6300 REM a known state without restarting the instrument.
6400 REM
6500 ICH$ = CHR$(222) : CALL IBWRT(DV^{\circ}, ICH$)
6600 DELAY = .5 : GOSUB 34600
                                     'Wait for possible reset
6700 REM Flush anything in input buffer
6800 CALL IBRD(DV%, JUNK$) : SOUND 2000, 1 : PRINT JUNK$
6900
       REM May time out
7000 REM
7100 REM ..
                                       'Send <SP>'
7200 ICH$ = " ": CALL IBWRT(DV%, ICH$): SOUND 400, 2
7300 MSG$ = "IBWRT ERROR"
7400 IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
7500 REM
7600 CALL IBRD (DV%, ICH$): SOUND 1000, 2
7700
     MSG$ = "IBRD ERROR"
7800 IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
7900 REM
8000 PRINT "Received ", ICH$
8100 REM
8200 IF (ICH$ = "B") GOTO 8700
                                      'Init Program ACK O.K.'
      IF (ICH\$ = "F") GOTO 9900
                                      'Main Program ACK O.K.'
      GOTO 5700
8400
                                      'Bad Response. Try Again'
8500 REM ..
8600 REM
8700 REM ..
              Jump to Main Program
    PRINT "Jump to Main Program"
8800
      OBUF$ = "O2000" + CHR$(0)
     CALL IBWRT (DV%, OBUF$) : MSG$ = "IBWRT ERROR"
9000
     IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
9100
9200 REM
9300 REM ..
9400
     DELAY = .5 : GOSUB 34600
                                     'Wait for main to start up
       CALL IBRD (DV%, ICH$) : MSG$ = "IBRD ERROR"
9500
      IF (IBSTA% AND EERR) THEN GOSUB 39200 : RESUME
9600
```

```
9700 REM May time out
9800 IF (ICH$ <> "*") GOTO 9300 'Wait for Main Program Response'
9900 REM ..
      SOUND 500, 5: SOUND 1000, 5: SOUND 500, 5
10000
        PRINT "IEEE-488 Communications Established"
10100
10200
       PRINT "Begin IEEE-488 Command Demo"
10300
        SAYOK = 1
                       'ACK sound and OK print out flag'
10400
       GOSUB 36100
                       'Put up the main menu'
10500 REM
10600 REM
10700 REM -----
10800 REM .. Input Command
10900
      PRINT
11000 REM ..
11100 INPUT "Command No: (99 for menu)"; CMDNO
        IF (CMDNO = 99) THEN GOSUB 36100 ELSE 11400
11200
       GOTO 12000
11300
11400 REM ..
11500 IF (CMDNO = 998) GOTO 38500
                                        'Stop'
                                      'Exit'
11600
        IF (CMDNO = 999) GOTO 38500
11700
       IF (CMDNO >= MINCMD) AND (CMDNO <= MAXCMD) GOTO 12200
11800
        SOUND 700, 5
11900
       PRINT "Command Range is"; MINCMD; " to "; MAXCMD
12000 REM
12100
       GOTO 11000
12200 REM .. Got a Valid Command
12300 PRINT "Command selected is:"; CMDNO
12400 REM
       IF (CMDNO = 1) THEN 12600 ELSE 13600
12500
12600 REM ..
12700 INPUT "Move Relative, How much ?", WMONOPOS#
       MONOPOS# = WMONOPOS# * MONOSTEPSPERUNIT#
12800
12900 OBUF$ = "F" + "0" + "," + STR$ (MONOPOS#) + CR$
13000 CALL IBWRT (DV%, OBUF$) : MSG$ = "IBWRT ERROR"
13100 IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
13200 REM
13300
      GOSUB 32900
                               'Wait For Confirmation'
13400
       GOTO 10800
13500 REM
13600 REM
       IF (CMDNO = 2) THEN 13800 ELSE 14900
13800 REM ..
        OBUF$ = "C" + "0" + CR$
        CALL IBWRT ( DV%, OBUF$ ) : MSG$ = "IBWRT ERROR"
14000
        IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
14100
14200
        GOSUB 32900
                       'Wait For Confirmation'
14300 REM
14400
        CALL IBRD ( DV%, RBUF$) : SOUND 1000, 2
14500
        PBUF$ = LEFT$ (RBUF$, INSTR(RBUF$, CR$) - 1)
       PRINT "fmin, fmax, ramp time": PRINT PBUF$
14600
14700
        GOTO 10800
14800 REM
14900 REM
      IF (CMDNO = 3) THEN 15100 ELSE 15900
15000
15100 REM ..
       ICH$ = "A" : CALL IBWRT(DV%,ICH$) 'NO comma or <CR> after command'
15200
       MSG$ = "IBWRT ERROR"
15300
```

```
IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
      GOSUB 32900
                      'Wait For Confirmation'
15500
15600 REM
15700 GOTO 10800
15800 REM
15900 REM
16000 IF (CMDNO = 4) THEN 16100 ELSE 18400
16100 REM ..
16200 ICH$ = "y" : CALL IBWRT(DV%, ICH$) 'NO comma or <CR> after command'
      MSG$ = "IBWRT ERROR"
16300
16400 IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
16500 GOSUB 32900
                    'Wait For Confirmation'
16600 REM
16700 CALL IBRD(DV%, RBUF$) : MSG$ = "IBRD ERROR"
16800
      IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
16900 REM
17000 PBUF$ = LEFT$ (RBUF$, INSTR(RBUF$, CR$) - 1)
17100
      PRINT "Boot Version:", PBUF$
17200 REM
17300 ICH$ = "z" : CALL IBWRT(DV%, ICH$) : MSG$ = "IBWRT ERROR"
17400
      IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
17500 REM
                       'Wait For Confirmation'
17600 GOSUB 32900
17700 CALL IBRD(DV%, RBUF$) : MSG$ = "IBRD ERROR"
17800 IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
17900 REM
18000 PBUF$ = LEFT$ (RBUF$, INSTR (RBUF$, CR$) - 1)
18100 PRINT "Flash Version:", PBUF$
18200 GOTO 10800
18300 REM
18400 REM
       IF (CMDNO = 5) THEN 18600 ELSE 19600
18500
18600 REM ..
18700 INPUT "fmin, fmax, ramp_time"; FREQMIN$, FREQMAX$, RAMPTIME$
18800 OBUF$ = "B"+"0"+"," + FREQMIN$ + "," + FREQMAX$ + "," + RAMPTIME$+CR$
18900 CALL IBWRT (DV%, OBUF$) : MSG$ = "IBWRT ERROR"
19000 IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
19100 REM
19200 GOSUB 32900
                       'Wait For Confirmation'
19300 REM
19400 GOTO 10800
19500 REM
19600 REM
       IF (CMDNO = 6) THEN 19800 ELSE 21000
19700
19800 REM ..
       OBUF$ = "p0,"
19900
       OBUF$ = OBUF$ + "10000,25000,250,500,3,1500,5000,0,0,0,0,0,0,0,0,0,0"
20000
20100
       OBUF$ = OBUF$ + CR$
20200 CALL IBWRT(DV%, OBUF$) : MSG$ = "IBWRT ERROR"
20300
      IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
20400 REM
       GOSUB 32900
                       'Wait For Confirmation'
20500
20600 MAXDATA# = (25000# - 10000#) / 250# + 1#
20700 PRINT "This Scan will produce", MAXDATA#, " points"
20800 GOTO 10800
20900 REM
21000 REM
```

```
IF (CMDNO = 7) THEN 21200 ELSE 22100
21200 REM ..
       PRINT "Start of Scan"
21300
       ICH$ = "q" : CALL IBWRT(DV%, ICH$) 'NO comma or <CR> after command'
21400
      MSG$ = "IBWRT ERROR"
21500
21600
      IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
21700 REM
21800 GOSUB 32900 'Wait For Confirmation'
21900
      GOTO 10800
22000 REM
22100 REM
      IF (CMDNO = 8) THEN 22300 ELSE 26300
22200
22300 REM ..
22400 PRINT "Start Data Loging"
      OPEN "O", #3, "SCANDATA.PRN"
22500
      PTNUMBER# = 0#
22600
22700
       SAYOK = 0
                               'Turn of ACK OK during tight loop'
22800 REM ..
22900 ICH$ = "t" : CALL IBWRT(DV%, ICH$) 'NO comma or <CR> after command'
      MSG$ = "IBWRT ERROR"
23000
23100 IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
23200 REM
23300 GOSUB 32900
                               'Wait For Confirmation'
23400
      CALL IBRD (DV%, RBUF$) : MSG$ = "IBRD ERROR"
23500
      IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
23600 REM
23700 PBUF$ = LEFT$ (RBUF$, INSTR(RBUF$, CR$) - 1)
23800
      INDEX# = VAL(PBUF\$)
      IF (INDEX# > PTNUMBER#) THEN 24000 ELSE 22800
23900
24000
      REM ..
24100 PRINT "index:", INDEX#
24200 WHILE (INDEX# > PTNUMBER#)
24300
        PTNUMBER# = PTNUMBER# + 1#
        OBUF$ = "u" + STR$(PTNUMBER#) + CR$
24400
        CALL IBWRT (DV%, OBUF$) : MSG$ = "IBWRT ERROR"
24500
24600
         IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
24700
24800
         GOSUB 32900
                         'Wait For Confirmation'
24900
         CALL IBRD (DV%, RBUF$) : MSG$ = "IBRD ERROR"
         IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
25000
25100
         PBUF$ = LEFT$ (RBUF$, INSTR (RBUF$, CR$) - 1)
25200
25300
         PRINT #3, PTNUMBER#, PBUF$
             PRINT "pt# data range", PTNUMBER#, pbuf$
25400 REM
25500
25600
       IF (PTNUMBER# = MAXDATA#) THEN 25700 ELSE 22800
       REM ..
25700
25800
       CLOSE #3
25900 PRINT "End Data Loging"
26000 SAYOK = 1
26100 GOTO 10800
26200 REM
26300 REM
       IF (CMDNO = 9) THEN 26500 ELSE 27400
26400
26500 REM ..
       INPUT "Where are you ?", WMONOPOS#
26600
26700 MONOPOS# = WMONOPOS# * MONOSTEPSPERUNIT#
```

```
OBUF$ = "G0," + STR$(MONOPOS#) + CR$
       CALL IBWRT (DV%, OBUF$) : MSG$ = "IBWRT ERROR"
26900
27000
       IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
27100
       GOSUB 32900
                               'Wait For Confirmation'
27200
       GOTO 10800
27300 REM
27400 REM
27500
      IF (CMDNO = 10) THEN 27600 ELSE 29000
27600 REM ..
      OBUF$ = "HO" + CR$
27700
27800
       CALL IBWRT (DV%, OBUF$) : MSG$ = "IBWRT ERROR"
27900
      IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
28000
      GOSUB 32900
                               'Wait For Confirmation'
28100
       REM
28200 CALL IBRD(DV%, RBUF$) : MSG$ = "IBRD ERROR"
28300 IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
28400 PBUF$ = LEFT$ (RBUF$, INSTR(RBUF$, CR$) - 1)
28500 \quad MONOPOS# = VAL(PBUF$)
       PRINT "Mono Position (steps, wave length)=", MONOPOS#, MONOPOS# /
28600
MONOSTEPSPERUNIT#
28700 GOTO 10800
28800 REM
28900 REM
29000
       IF (CMDNO = 11) THEN 29100 ELSE 30200
29100 REM ..
      ICH$ = "r" : CALL IBWRT(DV%, ICH$) 'NO comma or <CR> after command'
29200
       MSG$ = "IBWRT ERROR"
29300
       IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
29400
29500
       GOSUB 32900
                      'Wait For Confirmation'
       CALL IBRD (DV%, RBUF$) : MSG$ = "IBRD ERROR"
29600
29700 IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
29800 PBUF$ = LEFT$ (RBUF$, INSTR(RBUF$, CR$) - 1)
29900 PRINT "Hardware Status: ", PBUF$
30000 GOTO 10800
30100 REM
30200 REM
30300
       IF (CMDNO = 12) THEN 30400 ELSE 31500
30400
       PRINT "Change to Low IQ Mode"
30500 ICH$ = "Y" : CALL IBWRT(DV%, ICH$) 'NO comma or <CR> after command'
      MSG$ = "IBWRT ERROR"
30600
       IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
30700
30800
       GOSUB 32900
                      'Wait For Confirmation'
30900 REM
       CALL IBLOC (DV%)
31000
       PRINT : PRINT "Change Switch to Hand Held Position"
31100
       PRINT " then Hit <.> on Hand Held twice"
31200
       GOTO 10800
31300
31400 REM
       IF (CMDNO = 13) THEN 31600 ELSE 32300
31500
31600
       PRINT "IEEE-488 coming On-line"
       PRINT "RS-232 I/O should be SILENT"
31700
       INPUT " and hit any key"; XXX$
31800
31900
      GOTO 4900
32000 REM
             Flush anything in input buffer
32100 REM
      GOTO 10800
32200
32300 REM
```

```
PRINT "***Command Not Implimented***"
32500 REM
32600 GOTO 10800
32700 REM
32800 REM -----
32900 REM .....Input ACK character and test for valid
33000 REM -----
33100
     CALL IBRD(DV%, ACK$) : IF (SAYOK = 1) THEN SOUND 1000, 2
     MSG$ = "IBRD ERROR"
33200
33300
     IF (IBSTA% AND EERR) THEN GOSUB 39200 : STOP
     IF (ACK$ = "o") THEN 33500 ELSE 33800
33400
     REM ..
33500
33600 IF (SAYOK = 1) THEN PRINT "Receive was O.K."
33700 GOTO 34200
33800 REM ..
33900 IF (ACK$ = "b") THEN PRINT "Receive was bad"
     PRINT "Character Received was: "; ASC(ACK$), ACK$
34000
34100 STOP
34200 REM ..
34300 RETURN
34400 REM
34500 REM -----
34600 REM .....Time Delay of delay
34700 REM -----
34800 \quad TO = TIMER
34900 WHILE ((TIMER - TO) < DELAY)
35000 WEND
35100 RETURN
35200 REM
35300 REM -----
35400 REM ....Error Handler
35500 REM -----
35600 PRINT "**** Error =", ERR, " on line number", ERL
35700 RESUME
35800 RETURN
35900 REM
36000 REM -----
36100 REM ....Main Menu
36200 REM -----
     MINCMD = 1: MAXCMD = 13
36400 PRINT : PRINT "Command:"
36500 PRINT "Move Mono Relative
36600 PRINT "Read Motor Speed
                                 3"
36700 PRINT "Motor Init
36800 PRINT "Flash Version #
                                 4 ''
36900 PRINT "Set Motor Speed
                                 5"
37000 PRINT "Set Scan Parameters
                                 6"
37100 PRINT "Start Scan
                                 7"
37200 PRINT "Log Data
                                 8"
37300 PRINT "Set Mono Position
                                 9"
37400 PRINT "Read Mono Position
                                 10"
37500 PRINT "Hardware Status
                                11"
37600
     PRINT "Go to RS-232
                                 12"
     PRINT " (Startup must have been RS-232)"
37700
37800 PRINT "Come back to IEEE-488 13"
37900 PRINT "----"
38000 PRINT "Command Menu
                                 99"
```

```
38100
      PRINT "Stop
38200
      PRINT "Exit
                                   999"
38300 RETURN
38400 REM -----
38500 REM ....EXIT
38600 REM -----
38700 PRINT "End IEEE-488 Command Demo"
      CALL IBLOC (DV%)
38800
38900 IF (CMDNO = 998) THEN STOP ELSE SYSTEM
39000 REM -----
39100 REM -----
39200 REM ....IEEE-488 ERROR
39300 REM -----
39400 REM This routine will notify you that an IB call failed and print
39500 REM the status variables.
39600 REM -----
39700 REM
39800 PRINT MSG$
39900 REM
40000 PRINT "ibsta= &H"; HEX$(IBSTA%); " <";
       IF IBSTA% AND EERR THEN PRINT " ERR";
40100
       IF IBSTA% AND TIMO THEN PRINT " TIMO";
40200
       IF IBSTA% AND EEND THEN PRINT " END";
40300
       IF IBSTA% AND SRQI THEN PRINT " SRQI";
40400
       IF IBSTA% AND RQS THEN PRINT " RQS";
40500
       IF IBSTA% AND CMPL THEN PRINT " CMPL";
40600
       IF IBSTA% AND LOK THEN PRINT " LOK";
40700
       IF IBSTA% AND RREM THEN PRINT " REM";
40800
       IF IBSTA% AND CIC THEN PRINT " CIC";
40900
       IF IBSTA% AND AATN THEN PRINT " ATN";
41000
       IF IBSTA% AND TACS THEN PRINT " TACS";
41100
       IF IBSTA% AND LACS THEN PRINT " LACS";
41200
       IF IBSTA% AND DTAS THEN PRINT " DTAS";
41300
41400 IF IBSTA% AND DCAS THEN PRINT " DCAS"; 41500 PRINT ">"
41600 REM
41700
       PRINT "iberr= "; IBERR%;
41800
        IF IBERR% = EDVR THEN PRINT " EDVR <DOS Error>"
       IF IBERR% = ECIC THEN PRINT " ECIC <Not CIC>"
41900
       IF IBERR% = ENOL THEN PRINT " ENOL <No Listener>"
42000
       IF IBERR% = EADR THEN PRINT " EADR <Address error>"
       IF IBERR% = EARG THEN PRINT " EARG <Invalid argument>"
42200
       IF IBERR% = ESAC THEN PRINT " ESAC <Not Svs Ctrlr>"
42300
       IF IBERR% = EABO THEN PRINT " EABO <Op. aborted>"
42400
       IF IBERR% = ENEB THEN PRINT " ENEB <No GPIB board>"
42500
        IF IBERR% = EOIP THEN PRINT " EOIP <Async I/O in prg>"
42600
        IF IBERR% = ECAP THEN PRINT " ECAP <No capability>"
42700
        IF IBERR% = EFSO THEN PRINT " EFSO <File sys. error>"
42800
        IF IBERR% = EBUS THEN PRINT " EBUS <Command error>"
42900
        IF IBERR% = ESTB THEN PRINT " ESTB <Status byte lost>"
43000
        IF IBERR% = ESRQ THEN PRINT " ESRQ <SRQ stuck on>"
43100
43200
        IF IBERR% = ETAB THEN PRINT " ETAB <Table Overflow>"
43300 REM
43400
       PRINT "ibcnt = "; IBCNT%
43500 REM
43600 REM Call the IBONL function to disable the hardware and software
43700 REM unless error was a time out.
```

```
43800 IF IBSTA% AND TIMO THEN RETURN
43900 V% = 0 : CALL IBONL(BD%, V%) : RETURN
44000 REM
44100 END
```

488_SCAN.BAS is a spectrometer control program that has been used at the factory to test systems like yours. Conversions from working units to motor steps are performed by the program. Data acquisition capabilities are not provided. It offers a formatted input screen to enter parameters and execute a scan routine. A copy of this screen was printed at the factory during the final testing of your system. It is included in the documentation shipped with the spectrometer controller.

```
100 REM -----
150 REM GW-BASIC Example Program
200 REM
250 REM This is a sample program intended for reference only. It assumes
300 REM you have a National Instruments IEEE-488 card and driver loaded.
350 REM The driver device addresses [1..31] are referenced as
400 REM "DEV1".."DEV31". see the National Instruments Software Ref. Manual
450 REM for further details.
500 REM
550 REM Factory default IEEE-488 address for this instrument is 1.
600 REM
650 REM You MUST merge this code with DECL.BAS and BIB.M MUST be in this
700 REM directory. These files are supplied by National Instruments.
750 REM -----
800 REM -----
850
      PRINT "Begin IEEE-488 Communications Setup"
900 REM -----
950 REM
1000
      BOARD$ = "GPIBO"
1050
     DEVICE$ = "DEV"
1100
     RBUF$ = SPACE$(132) : PBUF$ = SPACE$(132)
     OBUF$ = SPACE$(132)
1150
1200
     JUNK$ = SPACE$(132)
1250
     ICH$ = SPACE$(1)
1300 ACK$ = SPACE$(1)
1350
     CR$ = CHR$(13)
1360
     MINHARDWAREFREQ# = 1#
1400 REM ..
1450
     INPUT "Device Address [1..31]: ",DA$
1500
       DA = VAL(DA\$)
1550
       IF (DA > 0) AND (DA < 32) GOTO 1650
1600
      SOUND 350,3 : GOTO 1400
1650 REM ..
1700
      DEVICE$ = DEVICE$ + DA$
1750 REM
1800
       CALL IBFIND (BOARD$, BD%)
       MSG$ = "IBFIND ERROR on " + BOARD$
1850
       IF (BD% < 0) THEN GOSUB 7250 : STOP
1900
1950 REM ..
2000
      CALL IBFIND (DEVICE$, DV%)
       MSG$ = "IBFIND ERROR on " + DEVICE$
2050
       IF (DV% < 0) THEN GOSUB 7250 : STOP
2100
       EOSV% = &HD
2150
2200
       V% = EOSV% + &H1400
2250
       CALL IBEOS ( DV%, V% )
2300
       CALL IBTMO ( DV%, T1S% )
2350 REM ..
2400 REM
            Flush anything in input buffer
     CALL IBRD(DV%, JUNK$) : SOUND 2000,1 : PRINT JUNK$
2450
2500
       REM
              May time out
2550 REM
```

```
2600 REM If we have already auto bauded these commands will put us in
         a known state without restarting the instrument.
2650 REM
2700 REM
2750
     ICH$ = CHR$(222) : CALL IBWRT(DV%,ICH$)
2800
      DELAY = .5 : GOSUB 6950
                                     'Wait for possible reset
2850 REM Flush anything in input buffer
2900 CALL IBRD(DV%, JUNK$) : SOUND 2000,1 : PRINT JUNK$
2950
       REM
            May time out
3000 REM
3050 REM ..
                                      'Send <SP>'
3100 ICH$ = " ": CALL IBWRT(DV%, ICH$): SOUND 400, 2
      MSG$ = "IBWRT ERROR"
3150
3200 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
3250 REM
3300 CALL IBRD (DV%, ICH$): SOUND 1000, 2
     MSG$ = "IBRD ERROR"
3350
3400
      IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
3450 REM
3500 PRINT "Received ", ICH$
3550 REM
3600 IF (ICH$ = "B") GOTO 3850
                                      'Init Program ACK O.K.
      IF (ICH\$ = "F") GOTO 4450
3650
                                      'Main Program ACK O.K.
3700
      GOTO 2350
                                      'Bad Response. Try Again
3750 REM ..
3800 REM
3850 REM ..
             Jump to Main Program
3900 PRINT "Jump to Main Program"
      OBUF$ = "O2000" + CHR$(0)
4000 CALL IBWRT (DV%, OBUF$) : MSG$ = "IBWRT ERROR"
4050 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
4100 REM
4150 REM ..
4200 DELAY = .5 : GOSUB 6950
                                    'Wait for main to start up
4250 CALL IBRD (DV%, ICH$) : MSG$ = "IBRD ERROR"
4300 IF (IBSTA% AND EERR) THEN GOSUB 7250 : RESUME
4350 REM May time out
      IF (ICH$ <> "*") GOTO 4150
                                   'Wait for Main Program Response
4450 REM ..
     SOUND 500, 5: SOUND 1000, 5: SOUND 500, 5
      PRINT "IEEE-488 Communications Established": PRINT " "
     PRINT "Getting EPROM and FLASH Version Numbers"
     SAYOK = 0 'Turn OFF ACK sound and OK print out flag
4700 REM 'Put up version number of BOOT and Flash
4750 REM ---- Boot Version
4800 ICH$ = "y" : CALL IBWRT(DV%, ICH$) 'NO comma or <CR> after command
4850 MSG$ = "IBWRT ERROR"
4900 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
4950 GOSUB 6200 'Wait For Confirmation'
5000 REM
                     'Get RBUF$ from 488
5050 GOSUB 14250
5100 REM
5150
     PBUF$ = LEFT$ (RBUF$, INSTR (RBUF$, CR$) - 1)
5200 PRINT "Boot Version:", PBUF$
5250 REM ---- Flash Version
5300 ICH$ = "z" : CALL IBWRT(DV%, ICH$) : MSG$ = "IBWRT ERROR"
5350 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
5400 REM
```

```
5450
      GOSUB 6200
                     'Wait For Confirmation'
     GOSUB 14250
                     'Get RBUF$ from 488
5500
5550 REM
5600
     PBUF$ = LEFT$ (RBUF$, INSTR (RBUF$, CR$) - 1)
     PRINT "Flash Version:", PBUF$
5650
5700 REM
5750 REM ---- Send Mono Init Command
5755 print "Init Mono, Please Wait..."
     CALL IBTMO( DV%, T100S% ) 'Allow for long init of 220M, 270M
5800 ICH$ = "A" : CALL IBWRT(DV%,ICH$) : MSG$ = "IBWRT ERROR"
5850 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
5900 GOSUB 6200 'Wait For Confirmation'
5910 print "Mono Init Done"
5950 PRINT " " : PRINT " " : PRINT "Hit any key:"
6000 WHILE (INKEY$ = "") : WEND
6050 CALL IBTMO( DV%, T10S% ) 'reset time out to something reasonable
6100 GOTO 16600 '*** Jump To User Interface
6150 REM
6200 REM ***** Input ACK **** and test for valid
6250 CALL IBRD(DV%, ACK$) : IF (SAYOK = 1) THEN SOUND 1000, 2
      MSG$ = "IBRD ERROR"
6300
      IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
6350
6400
      IF (ACK$ = "o") THEN 6450 ELSE 6600
6450
      REM ..
6500
      IF (SAYOK = 1) THEN PRINT "Receive was O.K."
6550
      GOTO 6800
6600 REM ..
      IF (ACK$ = "b") THEN PRINT "Receive was bad"
      PRINT "Character Received was: "; ASC(ACK$), ACK$
6700
6750
      STOP
6800 REM ..
6850 RETURN
6900 REM
6950 REM **** Time Delay of delay *****
     T0 = TIMER
7050
     WHILE ((TIMER - T0) < DELAY)
7100 WEND
7150 RETURN
7200 REM
7250 REM ***** IEEE-488 ERROR *****
7300 REM This routine will notify you that an IB call failed and print
7350 REM the status variables.
7400 REM -----
7450 REM
        PRINT MSG$
7550 REM
        PRINT "ibsta= &H"; HEX$(IBSTA%); " <";
7650
        IF IBSTA% AND EERR THEN PRINT " ERR";
        IF IBSTA% AND TIMO THEN PRINT " TIMO";
7700
        IF IBSTA% AND EEND THEN PRINT " END";
7750
7800
        IF IBSTA% AND SRQI THEN PRINT " SRQI";
        IF IBSTA% AND RQS THEN PRINT " RQS";
7850
        IF IBSTA% AND CMPL THEN PRINT " CMPL";
7900
7950
        IF IBSTA% AND LOK THEN PRINT " LOK";
        IF IBSTA% AND RREM THEN PRINT " REM";
8000
        IF IBSTA% AND CIC THEN PRINT " CIC";
8050
       IF IBSTA% AND AATN THEN PRINT " ATN";
8100
```

```
IF IBSTA% AND TACS THEN PRINT " TACS";
        IF IBSTA% AND LACS THEN PRINT " LACS";
8200
        IF IBSTA% AND DTAS THEN PRINT " DTAS";
8250
        IF IBSTA% AND DCAS THEN PRINT " DCAS";
8300
        PRINT ">"
8350
8400 REM
8450 PRINT "iberr= "; IBERR%;
8500
        IF IBERR% = EDVR THEN PRINT " EDVR <DOS Error>"
8550
       IF IBERR% = ECIC THEN PRINT " ECIC <Not CIC>"
        IF IBERR% = ENOL THEN PRINT " ENOL <No Listener>"
8600
8650
        IF IBERR% = EADR THEN PRINT " EADR <Address error>"
8700
        IF IBERR% = EARG THEN PRINT " EARG <Invalid argument>"
8750
        IF IBERR% = ESAC THEN PRINT " ESAC <Not Sys Ctrlr>"
8800
       IF IBERR% = EABO THEN PRINT " EABO <Op. aborted>"
8850
       IF IBERR% = ENEB THEN PRINT " ENEB <No GPIB board>"
8900
       IF IBERR% = EOIP THEN PRINT " EOIP <Async I/O in prg>"
8950
       IF IBERR% = ECAP THEN PRINT " ECAP <No capability>"
9000
       IF IBERR% = EFSO THEN PRINT " EFSO <File sys. error>"
9050
       IF IBERR% = EBUS THEN PRINT " EBUS <Command error>"
       IF IBERR% = ESTB THEN PRINT " ESTB <Status byte lost>"
9100
9150 IF IBERR% = ESRQ THEN PRINT " ESRQ <SRQ stuck on>"
9200 IF IBERR% = ETAB THEN PRINT " ETAB <Table Overflow>"
9250 REM
9300
       PRINT "ibcnt = "; IBCNT%
9350 REM
9400 REM Call the IBONL function to disable the hardware and software
9450 REM unless error was a time out.
9500 IF (IBSTA% AND TIMO) THEN RETURN
9550 REM
9600 V% = 0 : CALL IBONL (BD%, V%)
9650
      RETURN
9700 REM
9750 REM **** Short Move to target and display position until done *****
9800 GOSUB 11650
                          'Move Relative
9850 WHILE ( MOTORBUSY = 1 )
9900 GOSUB 17100
                          'Get and Display Position
9950
      GOSUB 12250
                         'Test Motor Busy
10000 WEND
10050 GOSUB 17100
                        'Get and Display Position
10100 RETURN
10150 REM
10200 REM **** Backlash Move to target and display position until done *****
10250 IF ( TARGET# > STEPS# ) THEN GOTO 10450
10300 TMP# = TARGET# : TARGET# = TMP# - BACKLASH# : GOSUB 10600
10350 IF (HALTSCAN = 1) THEN RETURN
10400 TARGET# = TMP#
10450 REM ...
10500 GOSUB 10600
10550 RETURN
10600 REM
10650 REM **** Move to target and display position until done *****
10700 GOSUB 11650
                           'Move Relative
10750 HALTSCAN = 0
10800 WHILE ( MOTORBUSY = 1 )
10850 GOSUB 26050 'GetKey
       IF (KEYVALUE = 0) THEN GOTO 11350
10900
                                                            'no key
       IF (KEYVALUE = F6KV) THEN GOSUB 30650 : GOTO 11350 'shutter
10950
```

```
IF (KEYVALUE = F8KV) THEN 11050 ELSE 11250 'halt
11050 REM ... 'STOP SCAN
                       'stop motor
11100
      GOSUB 12000
11150
         HALTSCAN = 1 'flag to others than scan was halted
11200
         GOTO 11350
11250 REM ... invalid key during scan
11300
        SOUND 500,1
11350 REM ...
                           'Get and Display Position
11400 GOSUB 17100
11450
       GOSUB 12250
                           'Test Motor Busy
11500 WEND
11550 GOSUB 17100
                         'Get and Display Position
11600 RETURN
11650 REM
11700 REM **** Move Mono Relative in Steps ****
11750 RELSTEPS# = TARGET# - STEPS#
      OBUF$ = "F" + "0" + "," + STR$(RELSTEPS#) + CR$
11800
11850 GOSUB 13950
                      'Put OBUF$ to 488 and wait for confirm
11900 \quad MOTORBUSY = 1
11950
       RETURN
12000 REM
12050 REM **** Motor Stop ****
      ICH$ = "L"
12100
12150
      GOSUB 14500
                      'Put ICH$ to 488 and wait for confirm
12200 RETURN
12250 REM
12300 REM *** ** Motor Busy *****
      ICH$ = "E"
12350
      GOSUB 14500
12400
                      'Put ICH$ to 488 and wait for confirm
12450 REM
12500 CALL IBRD (DV%, ACK$)
12550 MSG$ = "IBRD ERROR"
12600 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
12650 IF (ACK$ = "q") THEN 12700 ELSE 12750
12700 MOTORBUSY = 1 : GOTO 12800
12750 MOTORBUSY = 0 : GOTO 12800
12800 REM ...
12850
       RETURN
12860 REM
12861 REM ***** Motor Status *****
       ICH$ = "K"
12862
12863
       GOSUB 14500
                       'Put ICH$ to RS-232 and wait for confirm
12864 REM
12865 GOSUB 14250
                       'Get RBUF$ from RS-232
12866 limit = val(rbuf$)
12870
      return
12900 REM
12950 REM ***** Set Mono Position *****
       STEPS# = WAVE# * STEPSPERUNIT#
13000
       OBUF$ = "G0," + STR$(STEPS#) + CR$
GOSUB 13950 'Put OBUF$ to 488 and wait for confirm
13050
13100
       GOSUB 13950
13150
      RETURN
13200 REM
13250 REM ***** Read Mono Position
       OBUF$ = "HO" + CR$
13300
13350
       GOSUB 13950
                      'Put OBUF$ to 488 and wait for confirm
13400
      REM
```

```
GOSUB 14250
                     'Get RBUF$ from 488
       PBUF$ = LEFT$ (RBUF$, INSTR(RBUF$, CR$) - 1)
       STEPS# = VAL(PBUF$) : WAVE# = STEPS# / STEPSPERUNIT#
13550
13600
       RETURN
13650 REM
13700 REM ***** Set Motor Speed
13750
      FREQMIN$ = STR$(F1#) : FREQMAX$ = STR$(F2#) : RAMPTIME$ = STR$(RT#)
13800
       OBUF$ = "B"+"0,"+ FREQMIN$ +","+ FREQMAX$ +","+ RAMPTIME$ + CR$
13850 GOSUB 13950
                      'Put OBUF$ to 488 and wait for confirm
13900 RETURN
13950 REM
14000 REM ***** Put OBUF$ to 488 ***** and wait for confirm
14050 CALL IBWRT (DV%, OBUF$) : MSG$ = "IBWRT ERROR"
14100 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
14150 GOSUB 6200 'Wait For Confirmation'
14200 RETURN
14250 REM
14300 REM ***** Get RBUF$ from 488 *****
14350 CALL IBRD(DV%, RBUF$) : MSG$ = "IBRD ERROR"
14400 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
14450 RETURN
14500 REM
14550 REM ***** Put ICH$ to 488 ***** and wait for confirm
14600 CALL IBWRT(DV%, ICH$) : MSG$ = "IBWRT ERROR"
14650 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
14700 GOSUB 6200 'Wait For Confirmation'
14750 RETURN
14800 REM
14850 REM ***** Accessory Busy *****
14900 ICH$ = "1" : GOSUB 14500 'Put ICH$ to 488 and confirm
14950 REM
15000 CALL IBRD(DV%, ACK$) : MSG$ = "IBRD ERROR"
15050 IF (IBSTA% AND EERR) THEN GOSUB 7250 : STOP
15100 IF (ACK$ = "q") THEN ACCESSORYBUSY = 1 ELSE ACCESSORYBUSY = 0
15150 RETURN
15200 REM
15250 REM
15300 REM *** SHUTTER OPEN else SHUTTER CLOSE ***
15350 IF (SHUTTER = 1) THEN OBUF$ = "WO" + CR$ ELSE OBUF$ = "XO" + CR$
15400 GOSUB 13950 \, 'Put OBUF$ to 488 and wait for confirm
                     'Display Shutter Position
15450 GOSUB 19050
15452 ACCESSORYBUSY = 1
15500 RETURN
15550 REM
15600 REM *** TURRET POSITION 1 else TURRET POSITION 0 ***
15650 IF ( TURRET = 1) THEN OBUF$ = "a0" + CR$ ELSE OBUF$ = "b0" + CR$
15700 GOSUB 13950 'Put OBUF$ to 488 and wait for confirm
                      'Display Accessories
15750 GOSUB 18600
15752 ACCESSORYBUSY = 1
15800 RETURN
15850 REM
15900 REM *** ENTR MIRROR SIDE POSITION else ENTR MIRROR FRONT POSITION ***
15950 IF (ENTMIRROR = 1) THEN OBUF$ = "c0" + CR$ \overline{E}LSE OBUF$ = "d0" + CR$
16000 GOSUB 13950
                   'Put OBUF$ to 488 and wait for confirm
                     'Display Accessories
16050 GOSUB 18600
16052 ACCESSORYBUSY = 1
16100 RETURN
```

```
16150 REM
16200 REM *** EXIT_MIRROR_SIDE_POSITION else EXIT_MIRROR_FRONT_POSITION ***
16250 IF ( EXTMIRROR = 1) THEN OBUF$ = "e0" + CR$ \overline{\text{ELSE}} OBUF$ = \overline{\text{"f0"}} + CR$
16300 GOSUB 13950 'Put OBUF$ to 488 and wait for confirm 16350 GOSUB 18600 'Display Accessories
16352 ACCESSORYBUSY = 1
16400 RETURN
16450 REM
16500 REM
16550 REM -----
16600 ON ERROR GOTO 16900
16650 REM -----
16700 REM ...
16750 GOSUB 36350
                        'Input Last Set of User Parameters
16800 GOTO 19350
                          'Jump To Main
16850 REM
16900 REM .....Error Handler
16950 PRINT "**** Error =", ERR, " on line number", ERL
17000 LASTERROR = ERR
17050 IF (LASTERROR = 62) THEN RESUME NEXT ELSE STOP
17100 REM
17150 REM ***** Get and Display Position *****
17200 GOSUB 13200 'Read Mono Position
17210 gosub 12860
                       'Check limits
17250 LOCATE 1, 40
17300 PRINT USING ": #####.### ####### ##"; WAVE#, STEPS#, limit
17350 RETURN
17400 REM
17450 REM ***** Display Scan *****
17500 LOCATE 3, 40
17550 PRINT USING ": #####.##"; STARTSCAN#
17600 LOCATE 4, 40
17650 PRINT USING ": #####.##"; ENDSCAN#
17700 LOCATE 5, 40
17750 PRINT USING ": #####.#
                                 ######"; SCANSPEED#, SCANFREQ#
17800 RETURN
17850 REM
17900 REM ***** Display Tweak Speed *****
17950 LOCATE 13, 40
18000 IF (TWEEKSPEED <> 1) THEN PRINT ": Fast Increment"
18050 IF (TWEEKSPEED = 1) THEN PRINT ": Slow Increment"
18100 RETURN
18150 REM
18200 REM ***** Markers *****
18250 LOCATE 16, 10
18300 PRINT USING ": #####.##"; MARKERA#
18350 LOCATE 17, 10
18400 PRINT USING ": #####.##"; MARKERB#
18450 LOCATE 18, 10
18500 PRINT USING ": #####.##"; MARKERC#
18550 RETURN
18600 REM
18650 REM ***** Display Accessories *****
18700 LOCATE 8, 40
18750 PRINT ": ", TURRET
18800 LOCATE 9, 40
18850 PRINT ": ", ENTMIRROR
```

```
18900 LOCATE 10, 40
18950 PRINT ": ", EXTMIRROR
19000 RETURN
19050 REM
19100 REM ***** Display Shutter *****
19150 LOCATE 7, 40
19200 IF (SHUTTER = 0) THEN PRINT ": CLOSED" ELSE PRINT ": OPEN "
19250 RETURN
19300 REM
19350 REM
19400 REM **** Main ****
19450 	ext{ F1kV} = 187
19500 	ext{ F2KV} = 188
19550 	ext{ F3KV} = 189
19600 	ext{ F4KV} = 190
19650 	ext{ } 	ext{F5KV} = 191
19700 \text{ F6KV} = 192
19750 	ext{ } 	ext{F7KV} = 193
19800 F8KV = 194
19850 	ext{ F9KV} = 195
19900 F10KV = 196
19950 LEFTKV = 203
20000 RIGHTKV =205
20050 \text{ TKV} = 84
20100 \text{ EKV} = 69
20150 \text{ XKV} = 88
20200 \text{ CTRLA} = 1
20250 \text{ CTRLB} = 2
20300 \text{ CTRLC} = 3
20350 REM
20400 ON KEY (1) GOSUB 21050
20450 ON KEY (2) GOSUB 21100
20500 ON KEY (3) GOSUB 21150
20550 ON KEY (4) GOSUB 21200
20600 ON KEY (5) GOSUB 21250
20650 ON KEY (6) GOSUB 21300
20700 ON KEY (7) GOSUB 21350
20750 ON KEY (8) GOSUB 21400
20800 ON KEY (9) GOSUB 21450
20850 ON KEY (10) GOSUB 21500
20900 ON KEY (12) GOSUB 21550
20950 ON KEY (13) GOSUB 21600
21000 GOTO 21700
21050 HOTKEY = F1KV : RETURN
21100 HOTKEY = F2KV : RETURN
       HOTKEY = F3KV : RETURN
21150
       HOTKEY = F4KV : RETURN
21200
21250
       HOTKEY = F5KV : RETURN
       HOTKEY = F6KV : RETURN
21300
       HOTKEY = F7KV : RETURN
21350
21400 HOTKEY = F8KV : RETURN
21450 HOTKEY = F9KV : RETURN
21500 HOTKEY = F10KV : RETURN
21550 HOTKEY = LEFTKV : RETURN
21600 HOTKEY = RIGHTKV : RETURN
21650 REM
21700 KEY(1) ON: KEY(2) ON: KEY(3) ON: KEY(4) ON: KEY(5) ON
```

```
21750 KEY(6) ON: KEY(7) ON: KEY(8) ON: KEY(9) ON: KEY(10) ON
21800 KEY(12) ON: KEY(13) ON
21850 REM
21900 GOTO 22100
21950
      CLS
22000 LOCATE 15, 20
22050 INPUT "Mono Type: ", MONOWANTED 22100 GOSUB 26700 'Get Mono Type and Parameters
22150 PRINT " ": PRINT "Hit any key:"
22200 WHILE (INKEY$ = "") : WEND
22250 REM
22300 CLS
22350 REM
22400 \text{ SAYOK} = 0
                                 'TURN OFF 488 ACK sound and OK print out
flag
22450 MOTORBUSY = 0 : MOVEBUSY = 0 : HALTSCAN = 0
22452 ACCESSORYBUSY = 0 : tupdate = timer
22500 WAVE# = 0#: TARGET# = 0#
22550 TWEEKINC = 1
22600 TWEEKSPEED = 1 : TWEEKMAX = STEPSPERUNIT# + 1
22650 STEPS# = 0#
22700 SHUTTER = 0
22750 TURRET = 0
22800 ENTMIRROR = 0
22850 EXTMIRROR = 0
22900 SCANSPEED# = SCANFREQ# / STEPSPERUNIT#
22950 REM
23000 MENUROW = 1 : MENUCOL = 15 : GOSUB 25000 'Put up Main Menu
23050 ROW = 20 : COL = 20 : MESSAGE$ = "Command: " : GOSUB 28100
23100 \text{ ROW} = 20 : COL = 20+9
23150 REM
23200 GOSUB 30150
                      'Calibrate
23250 GOSUB 17100
                        'Display Position
23300 GOSUB 17400
                        'Display Scan
                        'Display Tweak Speed
23350 GOSUB 17850
23400 GOSUB 18600
                        'Display Accessories
23450 GOSUB 15250
                       'Do and Display Shutter
23500 GOSUB 18150
                       'Display Markers
23550 F1# = MINFREQ# : F2# = MAXFREQ# : RT# = RAMPTIME#
23600 GOSUB 13650
                        'Set Motor Speed
23650 REM
23700 WHILE (1)
23750
      GOSUB 26050
                            'GetKev
      IF (KEYVALUE = 0) THEN GOTO 24850
23800
23850 IF (KEYVALUE = 19) THEN GOTO 21950
                                           '(Ctrl-S) Change Mono Type
23900 IF (KEYVALUE = F1KV) THEN GOSUB 28350 : GOTO 24850
      IF (KEYVALUE = F2KV) THEN GOSUB 28800 : GOTO 24850
23950
24000
      IF (KEYVALUE = F3KV) THEN GOSUB 29200 : GOTO 24850
      IF (KEYVALUE = F4KV) THEN GOSUB 29600 : GOTO 24850
24050
      IF (KEYVALUE = F5KV) THEN GOSUB 30150 : GOTO 24850
24100
24150 IF (KEYVALUE = F6KV) THEN GOSUB 30650 : GOTO 24850
      IF (KEYVALUE = F7KV) THEN GOSUB 30950 : GOTO 24850
24200
      IF (KEYVALUE = F8KV) THEN GOSUB 32550 : GOTO 24850
24250
      IF (KEYVALUE = F9KV) THEN GOSUB 32850 : GOTO 24850
24300
24350 IF (KEYVALUE = F10KV) THEN GOSUB 33150 : GOTO 24850
      IF (KEYVALUE = LEFTKV) THEN GOSUB 33400 : GOTO 24850
24400
      IF (KEYVALUE = RIGHTKV) THEN GOSUB 34100 : GOTO 24850
24450
```

```
IF ( (AKEY$ = "T") OR (AKEY$ = "t") ) THEN GOSUB 34750 : GOTO 24850
       IF ( (AKEY$ = "E") OR (AKEY$ = "e") ) THEN GOSUB 35050 : GOTO 24850
24550
       IF ( (AKEY$ = "X") OR (AKEY$ = "x") ) THEN GOSUB 35350 : GOTO 24850
24600
       IF ( (AKEY$ = "A") OR (AKEY$ = "a") ) THEN GOSUB 35650 : GOTO 24850
24650
24700
       IF (KEYVALUE = CTRLA) THEN GOSUB 35950 : GOTO 24850
24701
       IF ( (AKEY$ = "B") OR (AKEY$ = "b") ) THEN GOSUB 36310 : GOTO 24850
24702
       IF (KEYVALUE = CTRLB) THEN GOSUB 36316 : GOTO 24850
       IF ( (AKEY$ = "C") OR (AKEY$ = "c") ) THEN GOSUB 36330 : GOTO 24850
24703
       IF (KEYVALUE = CTRLC) THEN GOSUB 36336 : GOTO 24850
24704
24750
       LOCATE 23,1 : PRINT "Key Value: ", KEYVALUE : SOUND 1000,1
      IF (KEYVALUE = 26 ) THEN STOP
24800
24850
      REM ...
      if (timer - tupdate < 0.2) then goto 24890
24852
24853
       tupdate = timer
24854
                          'Update position and limits
        gosub 17100
24856
                         'Test accessory busy
        gosub 14800
24858
        if (ACCESSORYBUSY = 1) then LOCATE 23,20 : Print "Accessory Busy"
24860
        if (ACCESSORYBUSY = 0) then LOCATE 23,1 : PRINT SPACE$ (70)
24890
      REM ...
24900 WEND
24950 STOP
25000 REM
25050 REM
25100 REM **** Main Menu ****
25150 LOCATE MENUROW+0, MENUCOL: PRINT "<- Arrow -> to Tweak Mono"
25200 LOCATE MENUROW+1, MENUCOL: PRINT "F1 - Set"
25250 LOCATE MENUROW+2, MENUCOL: PRINT "F2 - Start Position"
25300 LOCATE MENUROW+3, MENUCOL: PRINT "F3 - End Position"
25350 LOCATE MENUROW+4, MENUCOL: PRINT "F4 - Scan Speed"
25400 LOCATE MENUROW+5, MENUCOL: PRINT "F5 - Calibrate"
25450 LOCATE MENUROW+6, MENUCOL: PRINT "F6 - Shutter"
25500 LOCATE MENUROW+7, MENUCOL: PRINT " T - Turret"
25550 LOCATE MENUROW+8, MENUCOL: PRINT " E - Entrance Mirror"
25600 LOCATE MENUROW+9, MENUCOL: PRINT " X - Exit Mirror"
25650 LOCATE MENUROW+10, MENUCOL: PRINT "F7 - Scan"
25700 LOCATE MENUROW+11, MENUCOL: PRINT "F8 - HALT"
25750 LOCATE MENUROW+12, MENUCOL: PRINT "F9 - Tweak Speed"
25800 LOCATE MENUROW+13, MENUCOL: PRINT "F10 - EXIT"
25850 LOCATE MENUROW+15,1 : PRINT "Marker A"
25900 LOCATE MENUROW+16,1 : PRINT "Marker B"
25950 LOCATE MENUROW+17,1: PRINT "Marker C"
26000 RETURN
26050 REM
26100 REM ***** GetKey *****
26150 IF ( HOTKEY = 0 ) THEN GOTO 26350
26200 KEYVALUE = HOTKEY : HOTKEY = 0
26250 RETURN
26300 REM
26350 AKEY$ = INKEY$
26400 L = LEN(AKEY\$) + 1
26450 ON L GOTO 26500,26550,26600
26500 KEYVALUE = 0 : GOTO 26650
26550 KEYVALUE = ASC(AKEY$) : GOTO 26650
26600 KEYVALUE = ASC(MID$(AKEY$, 2)) + 128 : GOTO 26650
26650 RETURN
26700 REM
26750 REM **** Read Mono Parameter File ****
```

```
OPEN "488 scan.ini" FOR INPUT AS #2
26850 NRECSKIP = 7 : LASTERROR = 0
      REM ...
26900
26950
      INPUT #2, MONOTYPE, COMMENT$: PRINT MONOTYPE, COMMENT$
27000
      IF (LASTERROR <> 62) THEN 27200
27050
       CLOSE #2
        PRINT "Parameters for Mono Type ", MONOWANTED, " NOT found."
27100
27150
       GOTO 22000
27200 REM ...
27250
      IF (MONOTYPE = MONOWANTED) THEN 27300 ELSE 27700
27300
         INPUT #2, STEPSPERUNIT#, COMMENT$: PRINT STEPSPERUNIT#, COMMENT$
27350
          INPUT #2, MINFREQ#, COMMENT$: PRINT MINFREQ#, COMMENT$
27400
         INPUT #2, MAXFREQ#, COMMENT$: PRINT MAXFREQ#, COMMENT$
27450
         INPUT #2, RAMPTIME#, COMMENT$: PRINT RAMPTIME#, COMMENT$
27500
         INPUT #2, BACKLASH#, COMMENT$: PRINT BACKLASH#, COMMENT$
27550
        INPUT #2, JUNK#, COMMENT$: PRINT SCANFREQ#, COMMENT$
         INPUT #2, COMMENT$: PRINT COMMENT$
27600
27650
      GOTO 27950
27700
          FOR I = 1 TO NRECSKIP
27750
            INPUT #2, COMMENT$
27800
          NEXT I
27850
          PRINT COMMENT$
27900 GOTO 26900
27950 REM ...
28000 CLOSE #2
28050 RETURN
28100 REM
28150 REM **** Print Message *****
28200 LOCATE ROW, COL: PRINT SPACE$ (50): LOCATE ROW, COL
28250 PRINT MESSAGE$
28300 RETURN
28350 REM
28400 REM ***** F1 *****
28450 MESSAGE$ = "F1" : GOSUB 28100
28500 LOCATE 22,20
28550 INPUT "Move to: ", W#
28600 TARGET# = W# * STEPSPERUNIT#
28650 LOCATE 22,1 : PRINT SPACE$ (70)
28700 GOSUB 10150
                          'Move to target, display and wait till done
28750 RETURN
28800 REM
28850 REM ***** F2 *****
28900 MESSAGE$ = "F2" : GOSUB 28100
28950 LOCATE 22,20
29000 INPUT "Start of Scan: ", STARTSCAN#
29050 LOCATE 22,1 : PRINT SPACE$(70)
29100 GOSUB 17400
                                     'DisplayScan
29150 RETURN
29200 REM
29250 REM ***** F3 *****
29300 MESSAGE$ = "F3" : GOSUB 28100
29350 LOCATE 22,20
29400 INPUT "End of Scan: ", ENDSCAN#
29450 LOCATE 22,1 : PRINT SPACE$ (70)
29500 GOSUB 17400
                                     'DisplayScan
29550 RETURN
29600 REM
```

```
29650 REM ***** F4 *****
29700 MESSAGE$ = "F4" : GOSUB 28100
29750 LOCATE 22,20
29800 INPUT "Scan Speed: ", SCANSPEED#
29850 LOCATE 22,1 : PRINT SPACE$(70)
29900 SCANFREQ# = SCANSPEED# * STEPSPERUNIT#
29950 IF ( SCANFREQ# <= MAXFREQ# ) THEN GOTO 29960
29952 SCANFREQ# = MAXFREQ# : SCANSPEED# = SCANFREQ# / STEPSPERUNIT#
29954 GOSUB 17400 : SOUND 500,1 : GOTO 29600
29956 REM
29960 IF ( SCANFREQ# >= MINHARDWAREFREQ# ) THEN GOTO 30000
29962 SCANFREQ# = MINHARDWAREFREQ# : SCANSPEED# = SCANFREQ# / STEPSPERUNIT#
29964 GOSUB 17400 : SOUND 500,1 : GOTO 29600
30000 REM ...
30050 GOSUB 17400
                              'DisplayScan
30100 RETURN
30150 REM
30200 REM **** F5 ****
30250 MESSAGE$ = "F5" : GOSUB 28100
30300 LOCATE 22,20
30350 INPUT "Where are you: ", WAVE#
30400 LOCATE 22,1 : PRINT SPACE$ (70)
30450 REM
30500 GOSUB 12900
                        'Set Mono Position
30550 GOSUB 17100
                       'Display Position
30600 RETURN
30650 REM
30700 REM ***** F6 *****
30750 MESSAGE$ = "F6" : GOSUB 28100
30800 SHUTTER = 1 - SHUTTER
30850 GOSUB 15250
30900 RETURN
30950 REM
31000 REM ***** F7 *****
31050 MESSAGE$ = "F7" : GOSUB 28100
31100 REM
31150 LOCATE 11, 40
31200 PRINT ": Positioning"
31250 HALTSCAN = 0
31300 TARGET# = STARTSCAN# * STEPSPERUNIT#
31350 GOSUB 10150
                          'Move to target, display and wait till done
31400 REM
31450 IF ( HALTSCAN = 1 ) THEN GOTO 32150
                                              'User halt
31500 REM
                                   'Delay before Start
31550 DELAY = 1! : GOSUB 6950
31600 LOCATE 11, 40
31650 PRINT ": STARTED
31700 TARGET# = ENDSCAN# * STEPSPERUNIT#
31750 REM Load Scan Speed
31800 F1# = MINFREQ# : F2# = SCANFREQ# : RT# = RAMPTIME#
31850 IF ( SCANFREQ# < MINFREQ# ) THEN F1# = SCANFREQ#
31900 GOSUB 13650
                        'Set Motor Speed
31950 REM
32000 GOSUB 10150
                        'Move to target, display and wait till done
32050 REM
32100 GOSUB 32550
                       'Stop Scan and re-enable Hot Keys
32150 REM ...
```

```
32200 HALTSCAN = 0
32250 LOCATE 11, 40
32300 PRINT ": STOPPED
32350 REM Load Normal Speed
32400 F1# = MINFREQ# : F2# = MAXFREQ# : RT# = RAMPTIME#
32450 GOSUB 13650
                   'Set Motor Speed
32500 RETURN
32550 REM
32600 REM ***** F8 *****
32650 MESSAGE$ = "F8" : GOSUB 28100
32700 HALTSCAN = 1
32750 WHILE ( INKEY$ <> "" ) : WEND 'Flush input buffer
32800 RETURN
32850 REM
32900 REM ***** F9 *****
32950 MESSAGE$ = "F9" : GOSUB 28100
33000 TWEEKSPEED = TWEEKMAX - TWEEKSPEED
33050 GOSUB 17850
                   'DisplayTweekSpeed
33100 RETURN
33150 REM
33200 REM ***** F10 *****
33250 MESSAGE$ = "F10" : GOSUB 28100
33300 GOSUB 36950
                     'Shut down
33350 RETURN
33400 REM
33450 REM ***** Left Arrow *****
33500 MESSAGE$ = "Left" : GOSUB 28100
33550 IF (TWEEKSPEED <> 1 ) THEN 33650
33600 IF ( (TIMER-T1) > .1 ) THEN 33650 ELSE 33700
33650 F = 1 : GOTO 33750
33700 F = F + 3: IF ( F > 5*TWEEKMAX ) THEN F = 5*TWEEKMAX
33750 TARGET# = (STEPS# - TWEEKINC * TWEEKSPEED * F)
33800 IF (TARGET# < 0#) THEN TARGET# = 0# : SOUND 1000,1
33850 REM
33900 GOSUB 9700
                        'Short Move to target, display and wait till done
33950 T1 = TIMER
34050 RETURN
34100 REM
34150 REM ***** Right Arrow *****
34200 MESSAGE$ = "Right" : GOSUB 28100
34250 IF (TWEEKSPEED <> 1 ) THEN 34350
34300 IF ( (TIMER-T2) > .1 ) THEN 34350 ELSE 34400
34350 	ext{ } F = 1 	ext{ : } GOTO 34450
34400 	ext{ } F = F + 3 	ext{ } : 	ext{ } IF 	ext{ } ( F > 5*TWEEKMAX ) 	ext{ } THEN 	ext{ } F = 5*TWEEKMAX 
34450 TARGET# = (STEPS# + TWEEKINC * TWEEKSPEED * F)
34500 REM
34550 GOSUB 9700
                        'Short Move to target, display and wait till done
34600 \quad T2 = TIMER
34700 RETURN
34750 REM
34800 REM **** "T" Turret ****
34850 MESSAGE$ = "T" : GOSUB 28100
34900 TURRET = 1 - TURRET
34950 GOSUB 15550 'Do Turret and Display Accessories
35000 RETURN
35050 REM
35100 REM **** "E" ENTmirror ****
```

```
35150 MESSAGE$ = "E" : GOSUB 28100
35200 ENTMIRROR = 1 - ENTMIRROR
35250 GOSUB 15850
                        'Do Entrance Mirror and Display Accessories
35300 RETURN
35350 REM
35400 REM ***** "X" EXTmirror
35450 MESSAGE$ = "X" : GOSUB 28100
35500 EXTMIRROR = 1 - EXTMIRROR
35550 GOSUB 16150
                      'Do Exit Mirror and Display Accessories
35600 RETURN
35650 REM
35700 REM **** "A" go to marker A *****
35750 MESSAGE$ = "Go to A" : GOSUB 28100
35800 TARGET# = MARKERA# * STEPSPERUNIT#
35850 GOSUB 10150
                         'Move to target, display and wait till done
35900 RETURN
35950 REM
36000 REM ***** "Ctrl-A" Set marker A *****
36050 MESSAGE$ = "Set A" : GOSUB 28100
36100 LOCATE 22,20
36150 INPUT "Marker A: ", MARKERA#
36200 LOCATE 22,1 : PRINT SPACE$ (70)
                         'Display Markers
36250 GOSUB 18150
36300 RETURN
36310 REM
36311 REM ***** "B" go to marker B *****
36312 MESSAGE$ = "Go to B" : GOSUB 28100
36313 TARGET# = MARKERB# * STEPSPERUNIT#
                         'Move to target, display and wait till done
36314 GOSUB 10150
36315 RETURN
36316 REM
36317 REM ***** "Ctrl-B" Set marker B *****
36318 MESSAGE$ = "Set B" : GOSUB 28100
36319 LOCATE 22,20
36320 INPUT "Marker B: ", MARKERB#
36321 LOCATE 22,1 : PRINT SPACE$ (70)
36322 GOSUB 18150
                         'Display Markers
36323 RETURN
36330 REM
36331 REM ***** "C" go to marker C *****
36332 MESSAGE$ = "Go to C" : GOSUB 28100
36333 TARGET# = MARKERC# * STEPSPERUNIT#
36334 GOSUB 10150
                         'Move to target, display and wait till done
36335 RETURN
36336 REM
36337 REM ***** "Ctrl-C" Set marker C *****
36338 MESSAGE$ = "Set C" : GOSUB 28100
36339 LOCATE 22,20
36340 INPUT "Marker C: ", MARKERC#
36341 LOCATE 22,1 : PRINT SPACE$ (70)
                         'Display Markers
36342 GOSUB 18150
36343 RETURN
36350 REM
36400 REM ***** Input User Parameters *****
36450 OPEN "488 scan.usr" FOR INPUT AS #2
36500 INPUT #2, MONOWANTED, COMMENT$
36550 INPUT #2, STARTSCAN#, COMMENT$
```

Appendix 5: IEEE 488 Bus Signal Examples

The IEEE 488 instrument controller does not set or look for EOI.

- 1 For a confirm of a single character response you must read exactly 1 byte.
- 2a For a multi byte response you must read characters until you see "<CR>" (0d hex), then terminate your read.
- 2b If you are using a National Instruments board you can configure the device driver to terminate read on EOS and define the EOS character to be 0D HEX.

Following are the 488 BUS signals for a few of our commands using the National Instruments interactive program IBIC.

Assuming that the IEEE 488 HOST Controller is at address 0, and the Spectrometer Controller is at IEEE 488 address 1;

REN is always asserted during a conversation.

```
UNL = 3F HEX

MTA0 = 40 HEX

MTA1 = 41 HEX

MLA0 = 20 HEX

MLA1 = 21 HEX
```

WHERE AM I command:

IBWRT "<space>" Sends a space character.

MTAØ ATN during 488 command cycle

UNL ATN

MLA1 ATN

20 HEX NOT ATN for data (no EOI)

IBRD 1 Reads 1 character.

UNL ATN

MLAØ ATN MTA1 ATN

42 HEX (="B") NOT ATN (no EOI)

TRANSFER TO MAIN PROGRAM command:

IBWRT "O2000\x0" Sends "O2000<NULL>" MTA0 ATN UNL ATN MLA1 ATN 4f HEX (="O") NOT ATN 32 HEX (="2") NOT ATN 30 HEX (="0") NOT ATN 30 HEX (="0") NOT ATN 30 HEX (="0") NOT ATN 00 HEX (=<NULL>) NOT ATN (no EOI)

MOTOR READ POSITION command:

IBWRT " $H\emptyset \times 0D$ " Sends " $H\emptyset < CR >$ "

MTAØ ATN

UNL ATN

MLA1 ATN
48 HEX (="H") NOT ATN
30 HEX (="0") NOT ATN

ØD HEX (="<CR>") NOT ATN (no EOI)

IBRD 132 Driver is configured to terminate read on EOS of ØD HEX (=<CR>)

UNL ATN

MLAØ ATN MTA1 ATN

6f HEX (="o") NOT ATN Command Confirm Character (lower case o)

31 HEX (="1") NOT ATN ASCII 1 32 HEX (="2") NOT ATN ASCII 2 30 HEX (="0") NOT ATN ASCII 0

ØD HEX (="<CR>") NOT ATN Command Terminator <Carriage Return> (no EOI)

data count receiver = 5 bytes

Appendix 6: Terminology Changes

Readers who have started using earlier versions of this document should note that a few terms have been changed for the sake of clarity.

For new users, these changes are transparent, and avoid some earlier confusing terms. For new users there is no particular benefit in reading this section, unless you are trying to translate earlier terminology used by someone else.

Wherever possible, prior existing terms have been retained and defined more explicitly than before.

The following terms have been changed in this manual:

"Elementary Mode" was misleading, because no change of "Modes" is necessary to program with the Elementary Commands, as opposed to the Independent Commands

"Hi IQ" referred to either the Intelligent Communications Mode, or to the Independent Command Method, which are not the same.

"Independent Mode" was misleading, because no change of "Modes" is necessary to program with the Independent Commands, as opposed to the Elementary Commands

"Lo IQ" referred to either the Terminal Communications Mode or to the Elementary Command Method, which are not the same.

"Programmer's Instruction Set" has been replaced by Programmers Command Set, which is both more accurate and, at times, less confusing.

"Spectrometer Controller" is generally used in place of SPEX232, JY232, SPEX488, JY488 Spectrometer control interfaces, DataScan and DataLink controller-photometers and the SpectrAcq controller.

Index

Spectrometer Control

Index

2		G	
232 SCAN.BAS	6, 79	Gain 13, 23, 50, 51, 52, 53, 54, 55, 56, 63, 65, 69	
232_SCAN.BAS	0, 79	Grating 5, 14, 18, 23, 34, 35, 41, 46, 47, 64, 70, 75, 77	
4		Grating Motor 34	
488_SCAN.BAS	13, 15, 108	Grooves per mm 64	
\boldsymbol{A}		Н	
ACC BUSY CHECK command 4	6, 47, 48, 49	Hand-held controller 27, 28	
ACC ENTR MIRROR FRONT command	48	Hardware status 67	
ACC ENTR MIRROR SIDE command	48	Hi IQ 125	
ACC ENTR MIRROR SIDE command	48	High Voltage 57	
ACC EXIT MIRROR FRONT command	49	HIGH VOLTAGE READ command 57	
ACC EXIT MIRROR SIDE command	48	HIGH VOLTAGE SET command 23, 57	
ACC SHUTTER CLOSE command	47	I	
ACC SHUTTER OPEN command	46	1	
ACC TURRET POSITION 1 command	47	IEEE 488 ii, 10, 11, 13, 15, 17, 21, 25, 26, 29, 30, 33, 51, 72, 78,	
ACQ BUSY command	23, 56	99, 123	
ACQ CHANNEL GAIN SET command	53	Independent command method 24	
ACQ GAIN READ command	53	Independent commands 24	
ACQ INTEGRATION TIME READ command	54	Integration time 23, 24, 50, 53, 54, 55, 63	
ACQ INTEGRATION TIME SET command	54, 63	Intelligent communications mode 2, 6, 9, 10, 11, 15, 16, 25, 26, 29,	
ACQ MEASURE OFFSETS command	51, 52	30, 93, 99	
ACQ READ DATA command	53, 56, 69	L	
ACQ SET OFFSETS command	51, 52		
	3, 54, 55, 56	Lateral 43, 46, 48	
ACQ STOP command Autobaud 5, 9, 17, 26, 2	55 7 28 80 02	Limits 15, 41, 42, 72, 79, 84, 87, 99, 114, 117	
	5, 39, 41, 46	Lo IQ 125	
	3, 46, 48, 49	Lower limit 42	
B	5, 40, 40, 47	Lowercase 49	
		M	
	, 45, 81, 111	Main program 9, 10, 11, 16	
Base grating	35, 64	Main version ii	
Boot program	11	Mono 2 scan 63, 64	
Bootstrap	9, 30	Monochromator Accessory Commands 46	
Busy 33, 37, 38, 40, 42, 44, 49, 56, 81, 82, 83, 87, 11	11, 112, 113,	MOTOR BUSY CHECK command 37	
117		MOTOR INIT command 21, 35, 39, 44	
\boldsymbol{C}		MOTOR LIMIT STATUS command 41	
0.5.000	7 20 22 25	MOTOR MOVE RELATIVE command 23, 37, 38, 40, 45	
	7, 30, 33, 35	MOTOR READ POSITION command 21, 35, 40, 124	
Conventions	20	MOTOR READ SPEED command 21, 36	
Cycle number	67, 68, 69	MOTOR SET POSITION command 10, 16, 21, 30, 39 MOTOR SET SPEED command 36, 38	
D		MOTOR SET SPEED command 36, 38 MOTOR STOP command 42	
Direction 39, 4	1, 42, 63, 64	MW_X_INDEX_DEVICE_STATUS command 71 MW X MOVE WORKING ABS POSITION command 70	
E		MW X READ INDEX DEVICE POS command 71	
Elementary command mathed	22	MW_X_READ_WORKING_ABS_POSITION command 70	
Elementary command method Error codes	23 65	MW_X_SET_INDEX_DEVICE_POS command 71	
Exit mirror	48, 49	MW_X_SET_WORKING_ABS_POSITION command 70	
LAR HIIIVI	40, 47	N	
F			
Firmware ii, 15, 31, 32, 50, 63, 73, 93, 99		Null 4, 9, 11, 14, 16, 20, 25, 29, 33	
Flush 6, 9, 16, 79, 80, 90, 93, 94, 97, 100, 104, 1 Front 4	08, 109, 120 3, 46, 48, 49	0	
·	, , -, -	Offsets 50, 51, 52, 56, 62, 64	

Index

P		T	
Pseudo command	22, 27, 30	Terminal communications mode 2,	6, 10, 15, 16, 17, 25, 29
R		Threshold	23, 59, 60, 61, 62
К		THRESHOLD READ VALUES command	62
Re-boot 9, 1	0, 16, 22, 30, 72	THRESHOLD WRITE VALUES command	
Reset	100, 109, 110	Total time	64
RS-232 ii, 3, 4, 6, 9, 10, 11, 14, 15, 17, 18, 21, 25, 26, 27, 29, 30,		Triax Commands	75
33, 72, 78, 79, 80, 81, 82, 83, 84, 86, 92, 93, 94	, 98, 104, 105,	Trigger	59, 60, 65, 67
112		TTL AUTOMATIC OUTPUTS command	22, 58, 59, 61
g		TTL I/O Port Commands	58
S		TTL READ INPUT command	59
SCAN CURRENT STATUS command	67	TTL READ OUTPUT command	58
SCAN CYCLE TO READ command	67	TTL WRITE OUTPUT command	58, 59
SCAN GET DATA command	24, 67, 68, 69	$oldsymbol{U}$	
SCAN GET DATA POINT NUMBER command	68, 69		
SCAN SET PARAMETERS command	24, 63, 66	Upper limit	35, 39, 42
SCAN START command	24, 59, 66	Uppercase	49, 61
SCAN STOP command	66	UTIL CHANGE IEEE 488 ADDRESS com	,
Scan type	63, 64, 65, 69	UTIL READ BOOT VERSION command	31, 32
SCAN_232.BAS	5, 6, 93	UTIL READ MAIN VERSION command	31, 32
SCAN_488.BAS	13, 15, 99	UTIL RE-BOOT IF HUNG command	30
Shutter 34, 38, 46, 47, 65, 81, 83, 85, 86, 87, 111, 113, 115, 116,		UTIL SET INTELLIGENT MODE	26, 27, 28, 29, 30
117		UTIL SET INTELLIGENT MODE comma	, , , ,
Side	35, 43, 46, 48	UTIL SET TERMINAL MODE command UTIL START MAIN PROGRAM comman	28 d 29
Slit#	43, 44, 45	UTIL START MAIN PROGRAM COMMAN UTIL STARTUP INTELLIGENT MODE	26, 27
Slit Commands	43	UTIL STARTUP INTELLIGENT MODE 26, 27 UTIL STARTUP INTELLIGENT MODE command 26, 27	
SLIT MOVE RELATIVE command	37, 44, 45	UTIL WHERE AM I command	25, 27, 29, 30
SLIT READ POSITION command	44	OTTE WITERE AWIT Command	23, 21, 29, 30
SLIT READ SPEED command	43	V	
SLIT SET POSITION command	44	V 1 1:17 1 1 1 5 14 15 14	0 00 50 51 57 60 00
SLIT SET SPEED command	43	Voltage, high (commands) 1, 5, 14, 15, 18, 23, 50, 51, 57, 63, 93,	
Start scan	23	99	
Starting position Starting 24, 25, 22, 27, 28, 40, 41, 42, 44, 45, 40, 5	35, 63, 64	W	
Status 24, 25, 33, 37, 38, 40, 41, 42, 44, 45, 49, 5, 98, 104, 105, 106, 110, 111, 112	0, 67, 71, 82, 97,		
98, 104, 105, 106, 110, 111, 112 Stop motor	82, 112	Wavelength	35, 38, 39, 63, 70
Sync	64	Wavelength drive	35, 38, 39, 63
Synchronous scan	63, 64	Wavenumber	39, 63
Syntax	21, 22		
Symax	41, 44		