* 100000 items –
  – 4000 slow –
  96000 – fast

6 – dept –

2 – service dept

{ Mechanical
  Electrical – 8
  same item – 58

Booking –

[HAPPS]

Quartine Stock → Bound Stock

QC – 3 – 2 service (E & M)

QA –
  Preventive Action Schedule –
  Corrective Action Schedule –

Testing

ISO ISO Related Report –

{ Production
  Delivery –
  QC –
  Store –
  R