Orange Juice Data: Decomposition of Variability per Component

	Eigenvalue	Percentage of	Cumulative
	variance	of variance	percentage
Comp 1	4.74	67.77	67.77
Comp 2	1.33	19.05	86.81
Comp 3	0.82	11.71	98.53
Comp 4	0.08	1.20	99.73
Comp 5	0.02	0.27	100.00