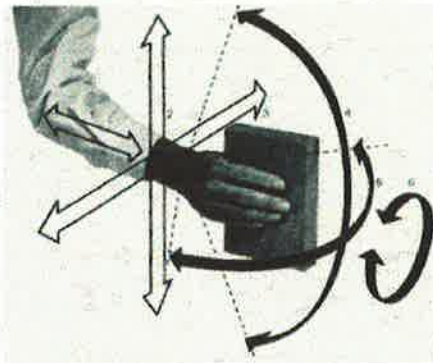




## Telerobotics at Harwell

- Remote Handling (& Telerobotics) is all about controlling manipulation safely, at a distance



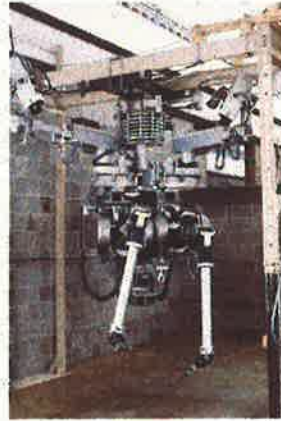
## Telerobotics at Harwell

- The Open Cell Concept - c.1979



## Telerobotics at Harwell

- The basic bilateral, force-reflecting servomanipulator



CRL



## Telerobotics at Harwell

- The basic bilateral, force-reflecting servomanipulator

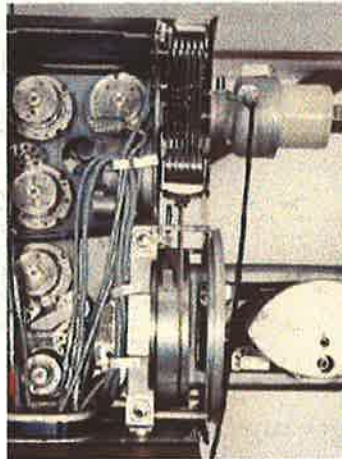


CEA MA23M



## Telerobotics at Harwell

- With the cover off.....



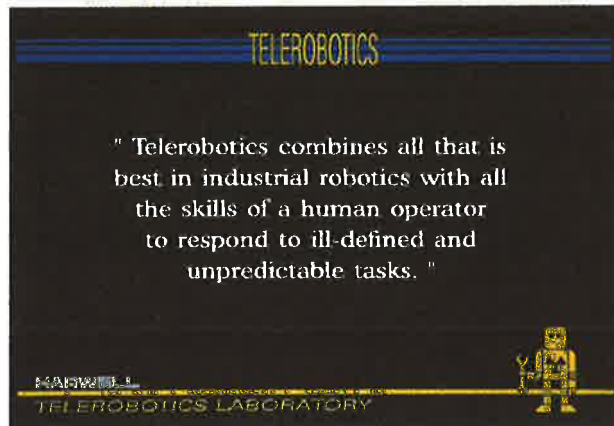
## Telerobotics at Harwell

- With the cover off.....



## Telerobotics at Harwell

### ■ The Definition:



## Telerobotics at Harwell

- **Robotics & Teleoperation Study Project**
  - joint funded with BNFL (1984-5)
- **Development of Rad-tol Telerobot (NEATER)**
  - and systems infrastructure (HTC/CARMA/BSP)
- **Development of Advanced Viewing (TV<sup>3</sup>)**
  - joint funded with CEGB/NE
- **CEC Projects**
  - Decommissioning, TELEMAN I & II
- **Commercial Sales to Nuclear Organisations**
  - BNFL, NE, Germany, Belgium, Canada, USA, Spain, Japan





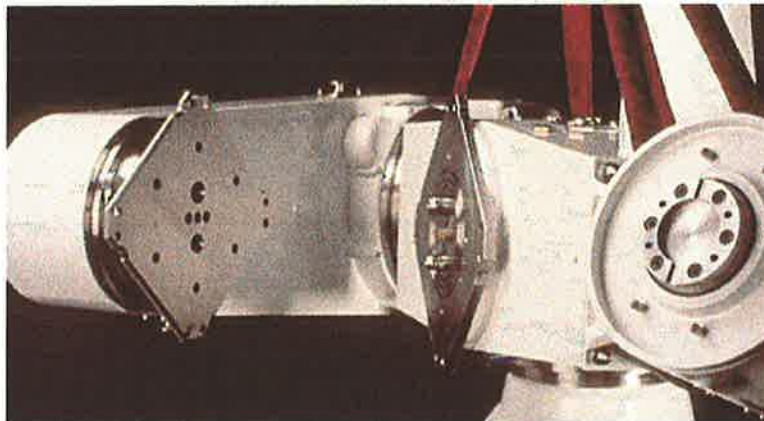
## Telerobotics at Harwell

### ■ NEATER - Nuclear-Engineered Advanced TEleRobot



## Telerobotics at Harwell

### ■ NEATER - modularity - forearm removal



## Telerobotics at Harwell

### ■ Human Factors Evaluations



Use of High Resolution TV vs Stereoscopic TV with a force-reflecting servomanipulator



## Telerobotics at Harwell

### ■ Stereo TV Application Trial



## Telerobotics at Harwell

### ■ Applications of Telerobotics (i)

NEATER - Flask swabbing at  
Windscale Vitrification Plant



NEATER - Decommissioning  
~130 Pu & U gloveboxes



## Telerobotics at Harwell

### ■ Applications of Telerobotics (ii)

NEATER - Clearance &  
Decontamination of DIDO  
High Activity Handling Bay



ARTISAN - Clearance of  
VEC Hot Cells





## Telerobotics at Harwell

### ■ Applications of Telerobotics (iii)

TV<sup>3</sup> - Demonstration of  
Reactor Inspection at OO7

TV<sup>3</sup> - LLNL/IBM  
New Pu Glovebox



## Telerobotics at Harwell

### ■ AEAT's Products

Bilateral Stewart Platform (BSP)  
- a force-reflecting master  
input device



NEATER 660  
- slim-line rad-tol force-reflecting  
telerobot



## Telerobotics at Harwell

### ■ Recent, Current & Future RH Projects

- Reactors
  - GLEEP Fuel Unload, GLEEP Dismantling
  - BEPO Dismantling, MTRs Dismantling
- ILW
  - ILW Retrieval
  - ILW Cementation; Sludge & Liquor Immobilisation
- Tenants
  - B220.29 Box Handling
- JET Decommissioning & Waste Management...



## Telerobotics at Harwell

### ■ BEPO and GLEEP

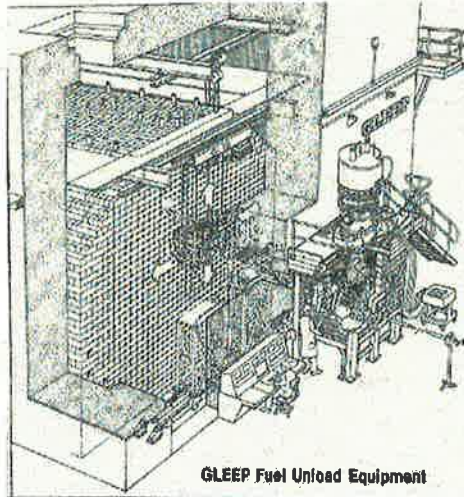
		BEPO		GLEEP	
Shut down date		December 1988		September 1990	
Core size (cube side, feet)		26		23	
Graphite brick size (L" x W" x H")		27x7½ x 7½		27x7½ x 7½	
No of fuel channels		888		676	
Core shape (diam' x length')		20x20		17½x17	
Possible remnant Wigner energy (J)		1.6 10 <sup>10</sup> in ~1000m <sup>3</sup>		-	
Hulk material	main activity	t	GBq	t	GBq
Graphite	<sup>14</sup> C, (B)/ <sup>3</sup> H(G)	863	40,000	523	30
Steel	<sup>60</sup> Co	609	2	?	25
Concrete	<sup>133</sup> Ba	3080	60 (inner m)	?	18 (lower BS)
Cast iron	<sup>60</sup> Co	388	4,000	-	-

NB Caution - these figures are unchecked



## Telerobotics at Harwell

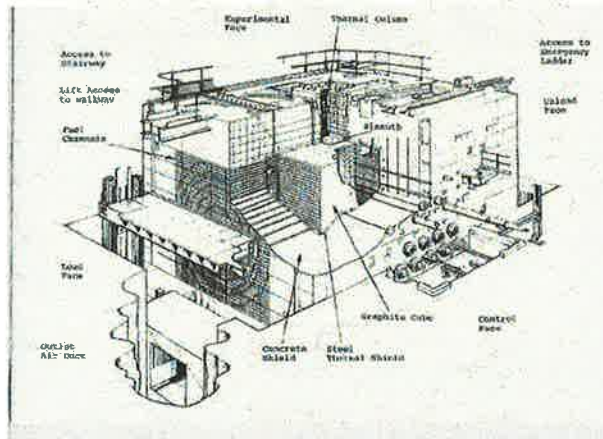
### ■ GLEEP



GLEEP Fuel Unload Equipment

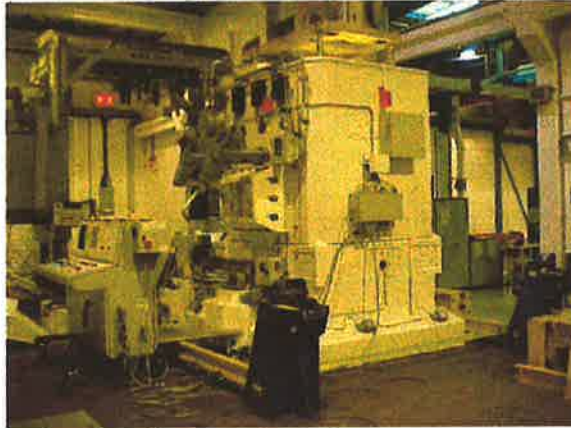
## Telerobotics at Harwell

### ■ BEPO



## Telerobotics at Harwell

### ■ ILW Retrieval Machine



## Telerobotics at Harwell

### ■ B220.29 - Removable Containment Box

