

**EA #** ADT-20170709-00889

**Date** 09/07/2017

**Client LPO** 

Client Name ADT

Client Manager Neil Watson

Bill To Contact Person Neil Watson

Taweelah at Khalifa Port,

**Bill To Address** Building 70, P.O.Box

136687, Abu Dhabi, UAE

Item	Description	Currency	Amount
01	10141	USD	5,000
02	1014110141	USD	400

Total:	5,400 USD
Discount:	50 %
Net Amt. :	2,700 USD
S&U Amt:	540 USD
Total Amt:	3,240 USD

## **Payment Terms:**

- 1. S&U amount of 270 USD will be paid Upon EA Approval
- 2. S&U amount of 270 USD will be paid Upon Completion of Go-Live Phase
- 3. Licenses amount of 2,700 USD will be paid Upon Completion of Go-Live Phase

## **Notes:**

- 1. This EA is valid for 15 days from the submission date
- 2. The above fees are net of all taxes and withholding fees
- 3. This support agreement will renew automatically on yearly basis. Customer needs to give 90 days' prior written notice in case of agreement termination.
- 4. Annual Support and Upgrade fees shall escalate once per annum on the anniversary date of this Agreement by a percentage cap equivalent to 6% or the then-current Consumer Price Index, whichever is greater.

# Client Signature:

Al Naboodah Complex, Showroom # 4, P.O.Box 55397, Dubai, UAE T: +971 4 2895 011 F: +971 4 2895 022

## **SINGAPORE**

16 Raffles Quay #33-03, Hong Leong Building, Singapore T: +65 6922 4134 F: +65 6222 7421

### JEDDAH

P.O.Box 140111, Jeddah – 21333, Prince Sultan Str., Jeddah, KSA T: +966 54 105 9722

### **JOHANNESBURG**

Block F, Gillooly's View, Office Park, 1 Osborne lane, bedfordview, Johannesburg, South Africa T: +27 11 607 8299 F: +27 11 607 8428

### BEIRUT

F: +961 1 873 600

1st Floor Hachem Center, Electricity Str., Sed El Baoucherieh, Beirut, Lebanon T: +961 1 884 700 // +961 1 894 500