# METU EE7566 Electric Drives in Electric and Hybrid Electric Vehicles

**Emine Bostanci** 

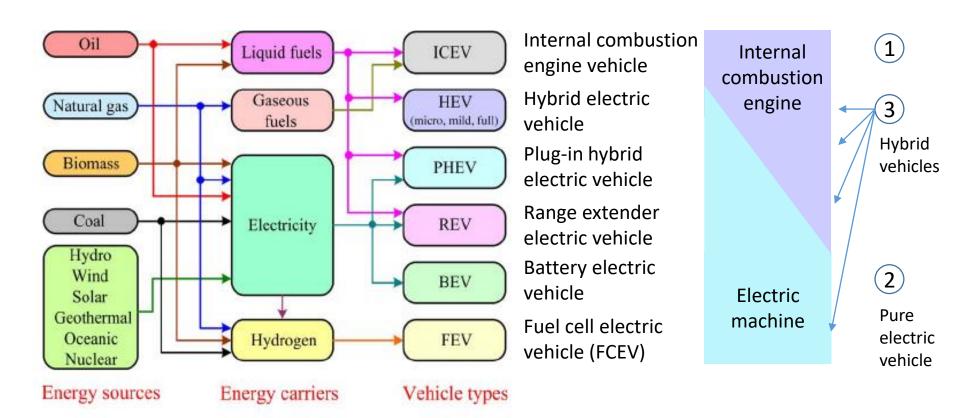
Office: C-107

### Content

### **Electric Vehicle Topologies**

- 1. Vehicle types overview
- 2. Battery electric vehicles (BEVs)
- 3. Hybrid electric vehicles
  - Series HEV
  - Parallel HEV
    - > Torque coupler
    - > Speed coupler
  - Parallel-Series hybrid (Power-split)
  - Fuel cell EV
  - Plug-in HEV
- 4. Hybrid functions overview

## Vehicle Types Overview – Electrification Level



Source: C. Liu, K. T. Chau, D. Wu and S. Gao, "Opportunities and Challenges of Vehicle-to-Home, Vehicle-to-Vehicle, and Vehicle-to-Grid Technologies," in Proceedings of the IEEE, vol. 101, no. 11, pp. 2409-2427, Nov. 2013.

# Internal Combustion Engine Vehicle



Generation: 12 V 100 A

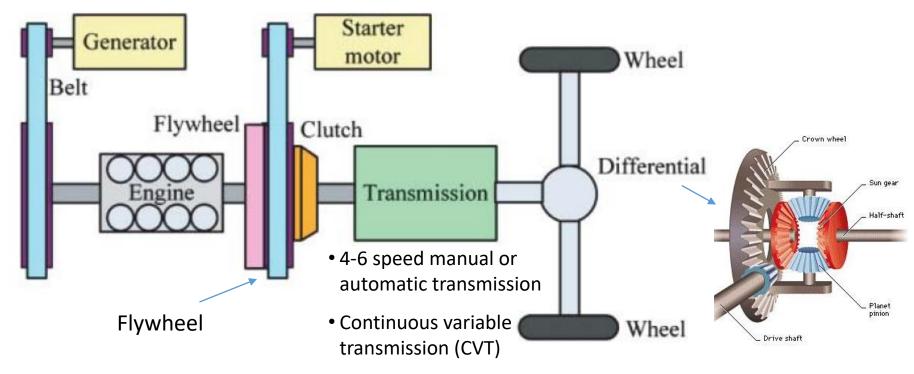


Cranking:

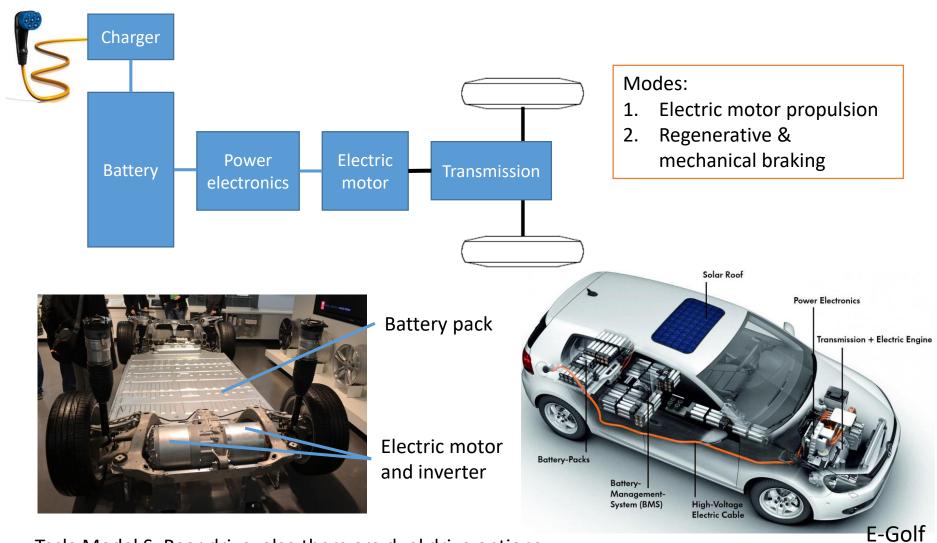
12 V & 150–200 A

#### Modes:

- 1. Engine propulsion
- 2. Mechanical braking



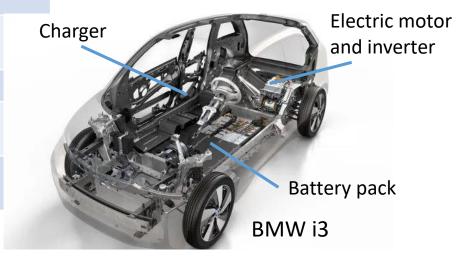
# Vehicle Types –Battery Electric Vehicle



Tesla Model S: Rear drive, also there are dual drive options

# Battery Electric Vehicle

	Tesla Model S 60 kWh	BMW i3
Electric motor	285 kW / 430 Nm	125 kW / 250 Nm
Battery	60 kWh / 225 kW	18,8 kWh
Gear ratio	9.73	9.7
Range	EPA: 335 km NEDC: 375 km	EPA: 130 km NEDC: 130 to 160 km
Max. speed	190 km/h	150 km/h
Empty weight	1961 kg	1195 kg
Base Price	\$69.900	\$42.275
Acc. 0-100 kmh	5.9 sec	7.2 sec
Fuel economy	88 mpg (EPA)	124 mpg (EPA)



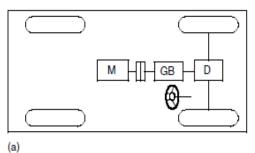
#### Check for newer models:

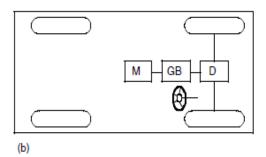
https://www.tesla.com/models/design#battery

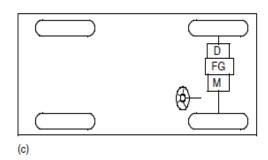
# Battery Electric Vehicle Configurations

### Possible front wheel drive drivetrain configurations:

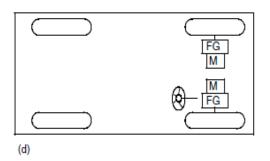
#### Configurations with differential

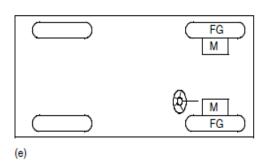


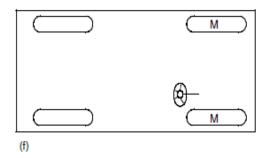




#### Configurations without differential







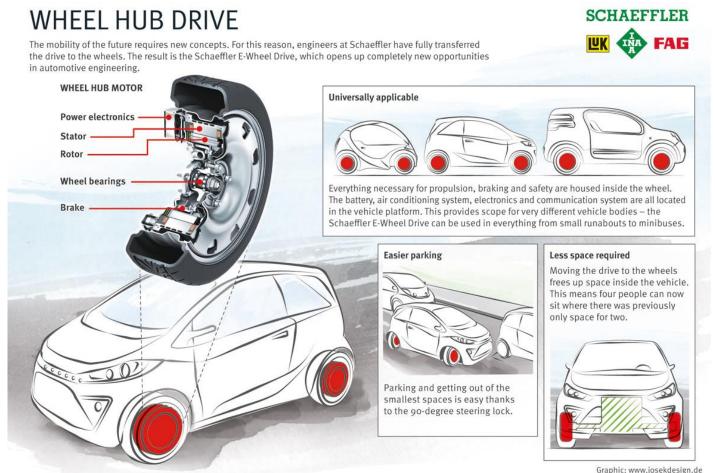
M: Electric motor

GB: Gearbox C: Clutch

D: Differential FG: Fixed (single speed) gearing

These configurations can be extended for only rear and rear & front wheel drives.

# Battery Electric Vehicle with In-Wheel Drive



#### Drawbacks:

- Electric motor with higher torque requirement to start and accelerate
- Low power/torque density
- No mechanical gearing between the electric motor and the driving wheel
- Outer-rotor of a low-speed electric motor is be directly connected to wheel
- The speed of electric motor is equivalent to wheel speed

# Hybrid Electric Vehicle (HEV) Modes

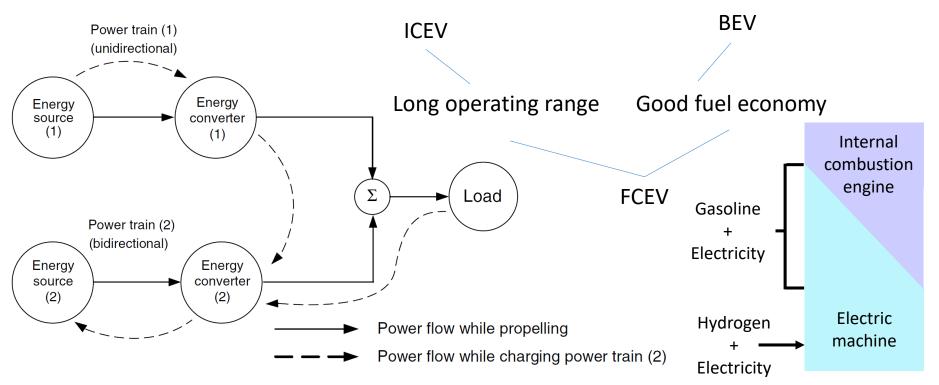
**Hybrid:** a thing made by combining two different elements; a mixture.

**Hybrid vehicle:** A vehicle with more than one form of onboard energy to achieve propulsion.

**Hybrid electric vehicle:** A hybrid vehicle with one of the onboard energy sources is electricity.

**Current HEV application:** Gasoline + Battery or Battery + Hydrogen

**Motivation:** Combine the good features of two different technologies



# Hybrid Electric Vehicle (HEV)

#### Classification of HEVs



- Micro
- Mild
- Full
- Plug-in (PHEV)
- Range extender (REX)

#### **Power flow**

- Series
- Parallel
- Series-parallel
- Complex

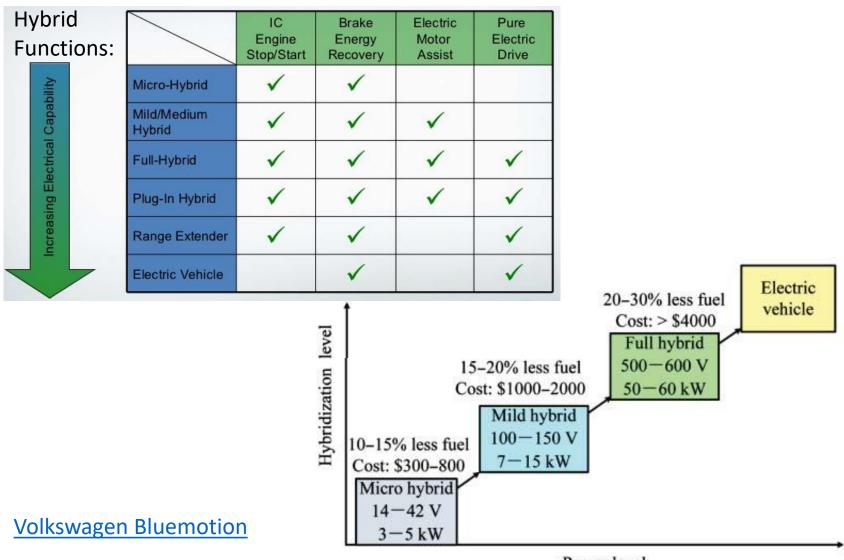
### **Energy sources**

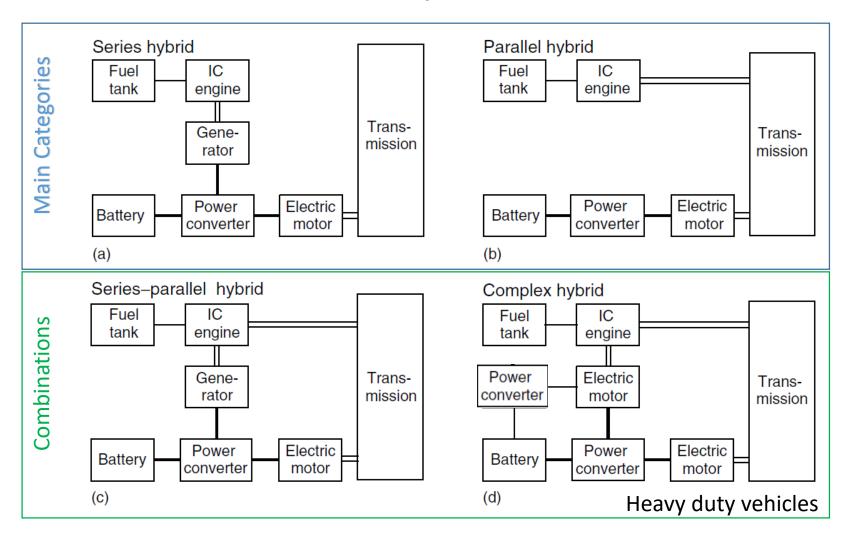
- Gasoline + Electricity
- Hydrogen + Electricity
- Gasoline + Hydraulic (not covered, refer to link below)

	Start-stop	Regenerative braking	Propulsion assist	Pure electric drive
Micro	✓	✓		
Mild	✓	✓	✓	
Full	✓	✓	✓	✓

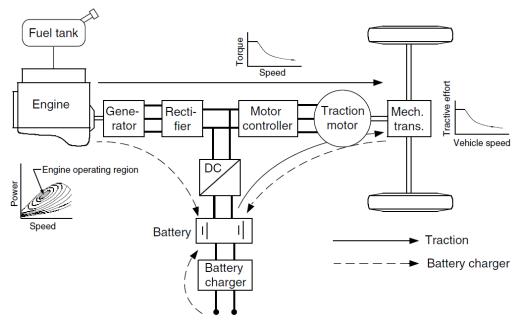
https://archive.epa.gov/otaq/technology/web/html/how-it-works-parallel.html

## HEV Classification wrt. Hybridization level





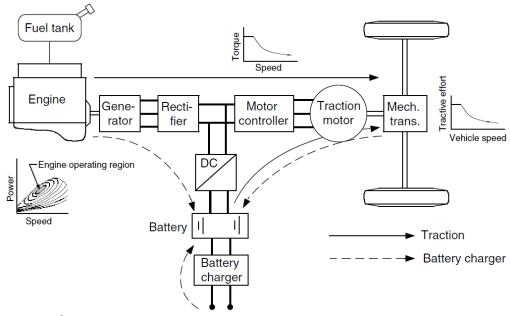
### Series Hybrid Electric Drivetrain



- **6. Battery charging mode:** The traction motor receives no power and the engine-generator charges the batteries.
- **7. Hybrid battery charging mode:** Both the enginegenerator and the traction motor operate as generators to charge the batteries.

- **1. Pure electric mode:** The vehicle is propelled only by the batteries.
- **2. Pure engine mode:** The vehicle traction power only comes from the engine-generator.
- **3. Hybrid mode:** The traction power is drawn from both the enginegenerator and the batteries.
- **4. Engine traction and battery charging mode:** The engine-generator supplies power to charge the batteries and to propel the vehicle.
- **5. Regenerative braking mode:** The engine-generator is turned off and the traction motor is operated as a generator.

### Series Hybrid Electric Drivetrain



#### **Application:**

Range extender (Gasoline range < Battery range )

- BMW i3 REX
- Chevrolet Volt REX

#### **Advantages:**

- 1. ICE's speed can be set individually
- No complicated gear box and transmission
- 3. Easy design

#### **Disadvantages:**

- 1. The energy from the engine is converted twice, that causes low efficiency.
- The generator adds additional weight and cost.
- 3. The traction motor, generator and ICE must be sized to meet maximum traction requirements.

https://insideevs.com/u-s-bmw-i3-rex-actually-has-2-4-gallon-gas-tank-but-clever-software-limits-fueling-to-1-9-gallons/ https://www.greencarreports.com/news/1087888 2014-bmw-i3-electric-car-why-california-set-range-requirements-engine-limits

#### **BMW i3 News**

- https://insideevs.com/u-s-bmw-i3-rex-actually-has-2-4-gallon-gas-tank-but-clever-software-limits-fueling-to-1-9-gallons/
- https://www.greencarreports.com/news/1087888\_2014-bmw-i3-electric-car-why-california-set-range-requirements-engine-limits

#### **Chevrolet Volt**

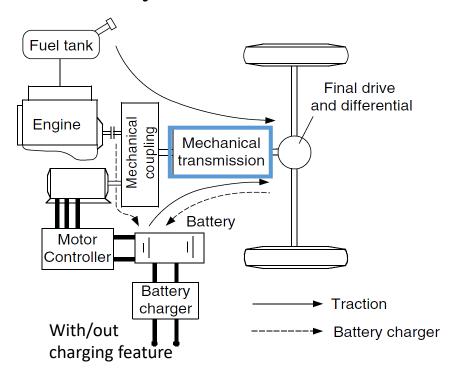
Powertrain				
Engine	1× 63 kW (84 hp) 1398 cc <i>EcoFLEX LUU</i> I4 (gasoline) <sup>[2]</sup>			
Electric motor	1× 111 kW (149 hp) 1× 55 kW (74 hp) permanent magnet motor/generators			
Transmission	Voltec 4ET50 Multi-mode electric transaxle			
Hybrid drivetrain	Series hybrid (GM Voltec)[3]			
Battery	First generation 16.0 kWh lithium-ion (2011–2012) <sup>[4]</sup> 16.5 kWh lithium-ion (2013–2014) <sup>[5]</sup> 17.1 kWh lithium-ion (2015) <sup>[6]</sup> Second generation 18.4 kWh lithium-ion (2016) <sup>[7]</sup>			

Range	First generation 380 miles (610 km) (EPA) (2011–2015) <sup>[8]</sup> Second generation 420 miles (680 km) (EPA) (2016) <sup>[7]</sup>
Electric range	First generation 35 miles (56 km) (EPA) (2011–2012) <sup>[9]</sup> 38 miles (61 km) (EPA) (2013–2015) <sup>[8]</sup> Second generation 53 miles (85 km) (EPA) (2016) <sup>[10]</sup>
Plug-	120 V/15 A, 240 V/20 A AC <sup>[11]</sup>
in charging	



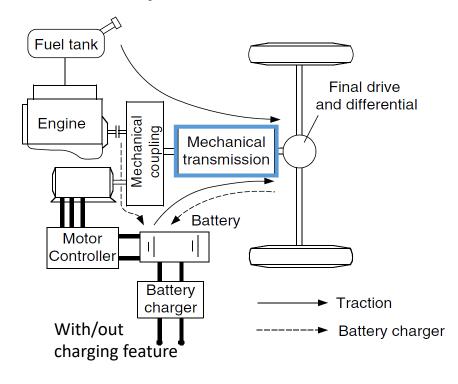
https://en.wikipedia.org/wiki/Chevrolet Volt

### Parallel Hybrid Electric Drivetrain



- **1. Pure electric mode:** The vehicle is propelled only by the electric machine.
- **2. Pure engine mode:** The vehicle is propelled only by the ICE (Engine).
- **3. Hybrid mode:** The traction power is drawn from both the ICE and electric machine.
- **4. Engine traction and battery charging mode:** The ICE supplies power to charge the batteries and to propel the vehicle.
- **5. Regenerative braking mode:** The electric machine is operated as a generator.
- **6. Battery charging mode:** The electric machine receives power from the ICE and charges the batteries.
- **7. Hybrid battery charging mode:** Both of the engine and wheels supply power to the electric machine to charge the batteries.

### Parallel Hybrid Electric Drivetrain



Both internal combustion engine (ICE) and electric machine has a mechanical connection to wheels

Different configurations based on:

- Position of transmission (pre- or post transmission electric machine)
- Characteristics of mechanical coupling (multi or single gear transmission)
- Number of shafts (single or two shafts configurations)

There is a need for a mechanical coupling

Torque coupling Speed coupling

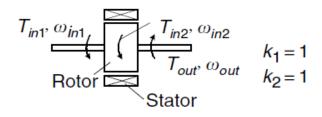
### Parallel Hybrid Electric Drivetrain with Torque-Couplers

### Torque coupler

$$T_{out} = k_1 T_{in1} + k_2 T_{in2}$$

$$\omega_{out} = \frac{\omega_{in1}}{k_1} = \frac{\omega_{in2}}{k_2}$$

#### 1. Single shaft configuration:

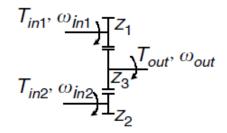


#### 2. Vehicle wheels and road:





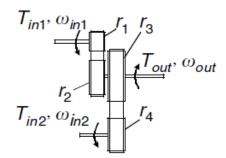
#### 3. Gear box:



$$k_1 = \frac{Z_3}{Z_1}, \ k_2 = \frac{Z_3}{Z_2}$$

 $k_1 = \frac{Z_3}{Z_1}$ ,  $k_2 = \frac{Z_3}{Z_2}$   $z_1$ ,  $z_2$ ,  $z_3$ : Tooth number of the gears

### 4. Pulley or chain assembly:

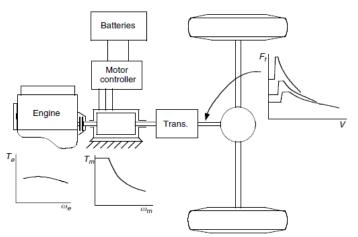


$$k_1 = \frac{r_2}{r_1}, \ k_2 = \frac{r_3}{r_4}$$

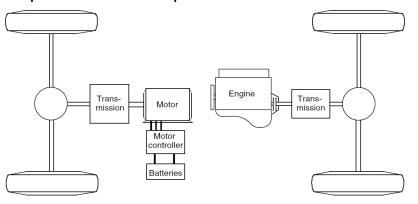
 $k_1 = \frac{r_2}{r_1}$ ,  $k_2 = \frac{r_3}{r_4}$   $r_1$ ,  $r_2$ ,  $r_3$ ,  $r_4$ : Radius of the pulleys

### Parallel Hybrid Electric Drivetrain with Torque-Couplers

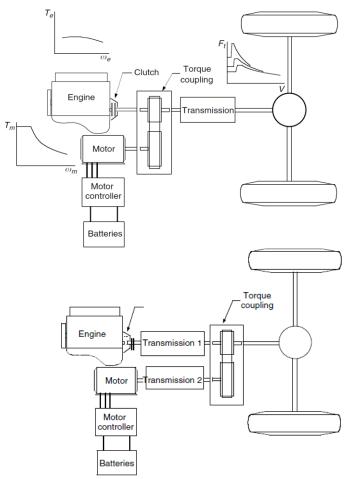
One-shaft configuration



Separated axle torque combination

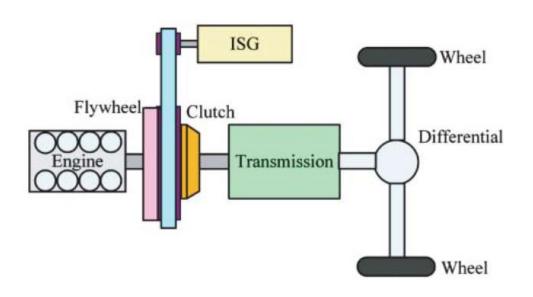


Two-shaft configurations



Parallel Hybrid Electric Drivetrain with Torque-Couplers

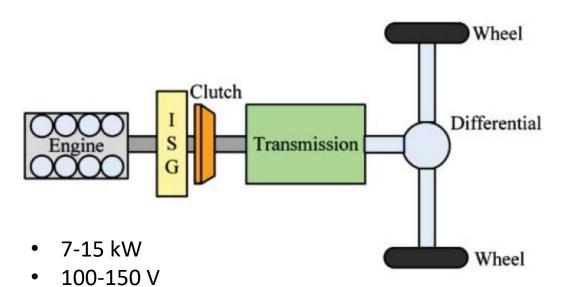
Application of two-shaft configuration: Micro hybrid with Integrated Starter Generator (ISG)



- 3-5 kW
- 12-42 V
- Modes:
  - Idle start-stop
  - Regenerative braking
- 10-15% improvement in fuel economy

### Parallel Hybrid Electric Drivetrain with Torque-Couplers

Application of one-shaft configuration: Mild hybrid with Integrated Starter Generator (ISG)



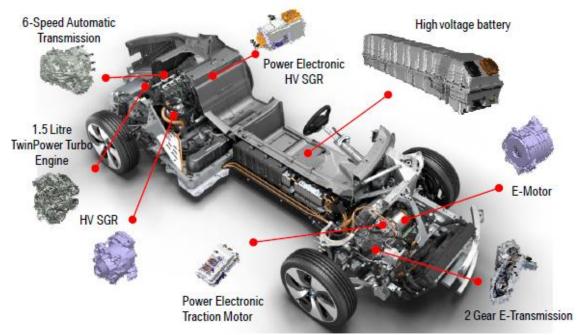
- Modes:
  - Idle start-stop
  - Regenerative braking
  - Traction assist
- Downsized engine is possible



Honda Insight IMA, 1999.

### Parallel Hybrid Electric Drivetrain with Torque-Couplers

Application of separated axle torque combination: Two axle traction full hybrid



http://hybridfordonscentrum.se/wp-content/uploads/2014/05/20140404\_BMW.pdf

#### BMW i8 will force fake engine noise and howl at pedestrians

https://www.bmwusa.com/vehicles/bmwi/bmw-i8/bmw-i8-coupe-features-and-specs/specifications.html

- **1. Pure electric mode:** The vehicle is propelled only by the electric machine.
- **2. Pure engine mode:** The vehicle is propelled only by the ICE (Engine).
- **3. Hybrid mode:** The traction power is drawn from both the ICE and electric machine.
- **4. Engine traction and regenerative battery charging mode:** The ICE supplies power to propel the vehicle and to charge the batteries.
- **5. Regenerative braking mode:** The electric machine is operated as a generator.

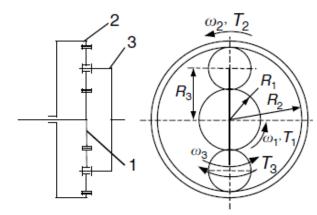
### Parallel Hybrid Electric Drivetrain with Speed-Couplers

### Speed coupler

$$\omega_{out} = k_1 \omega_{in1} + k_2 \omega_{in2}$$

$$T_{out} = \frac{T_{in1}}{k_1} = \frac{T_{in2}}{k_2}$$

### 1. Planetary gear unit:

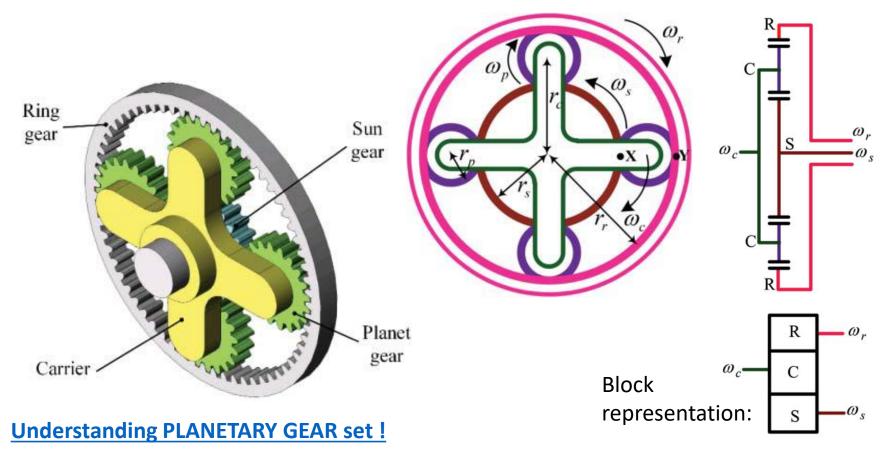


$$\omega_{3} = \frac{R_{1}}{2R_{3}}\omega_{1} + \frac{R_{2}}{2R_{3}}\omega_{2} \qquad k_{1} = \frac{R_{1}}{2R_{3}}$$

$$T_{3} = \frac{2R_{3}}{R_{1}} \quad T_{1} = \frac{2R_{3}}{R_{2}}T_{2} \qquad k_{2} = \frac{R_{2}}{2R_{3}}$$

### **Understanding PLANETARY GEAR set!**

Planetary gear unit



**Tutorial: How to Derive the Formula for the Planetary Mechanism Gear Ratio** 

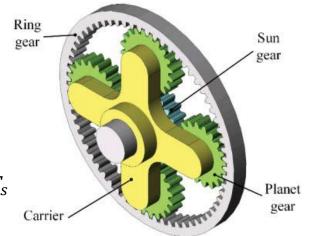
### Planetary gear unit

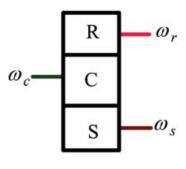
$$\omega_{out} = k_1 \omega_{in1} + k_2 \omega_{in2}$$

$$\omega_c = \frac{N_r}{N_r + N_s} \omega_r + \frac{N_s}{N_r + N_s} \omega_s \qquad T_c = \frac{N_r + N_s}{N_r} T_r = \frac{N_r + N_s}{N_s} T_s$$

$$\omega_{out} = k_1 \omega_{in1} + k_2 \omega_{in2} \qquad \qquad T_{out} = \frac{T_{in1}}{k_1} = \frac{T_{in2}}{k_2}$$

$$T_c = \frac{N_r + N_s}{N_r} T_r = \frac{N_r + N_s}{N_s} T_s$$





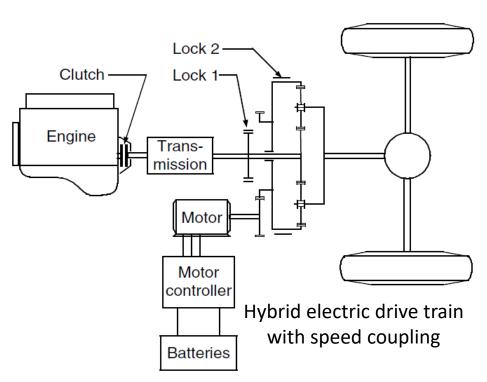
### Example for $N_r$ =72 and $N_s$ =30:

	Input	Output	Stationary	Calculation	Gear Ratio*
Α	Sun ( <b>S</b> )	Planet Carrier (C)	Ring ( <b>R</b> )	$1 + \frac{N_r}{N_s}$	3.4:1 (Speed reduction)
В	Planet Carrier ( <b>C</b> )	Ring ( <b>R</b> )	Sun ( <b>S</b> )	$1/(1+\frac{N_S}{N_r})$	0.71:1 (Overdrive)
С	Sun ( <b>S</b> )	Ring ( <b>R</b> )	Planet Carrier ( <b>C</b> )	$-\frac{N_r}{N_S}$	-2.4:1 (Reverse direction speed reduction

<sup>\*</sup>Gear ration= $T_{out}/T_{in}$ =  $\omega_{in}/\omega_{out}$ 

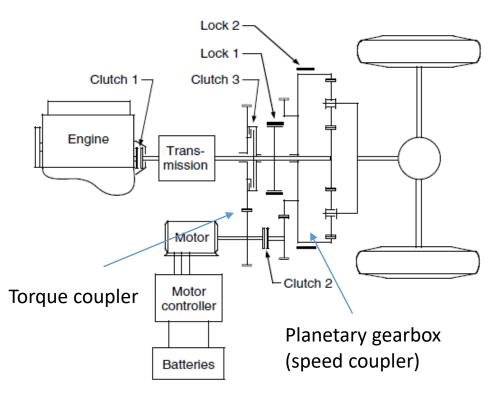
http://auto.howstuffworks.com/automatic-transmission3.htm

Parallel Hybrid Electric Drivetrain with Speed-Couplers



- **1. Motor-alone mode:** Lock 1 locks the sun gear to the vehicle frame (engine is shut off or clutch is disengaged) and lock 2 is released only the electric motor supplies its power to the driven wheels.
- **2. Engine-alone mode:** Lock 2 locks the ring gear to the vehicle frame and lock 1 is disengaged, only the engine supplies power to the driven wheels.
- **3. Hybrid mode:** Locks 1 and 2 are released (the sun gear and ring gear can rotate) and both the engine and electric machine supply positive speed and torque (positive power) to the driven wheels.
- **4. Regenerative braking:** Lock 1 is locked, the engine is shut off or clutch is disengaged, and the electric machine is controlled in regenerating operation (negative torque).
- **5. Battery charging from the engine:** When the controller sets a negative speed for the electric machine, the electric machine absorbs energy from the engine.

Parallel Hybrid Electric Drivetrain with both Torque- and Speed-Couplers



Hybrid electric drive train with torque and speed coupling

### **Torque coupling mode:**

Torque of ICE and EM decoupled but speeds have fixed ratio

- Lock 2 locked
- Clutch 1 and 3 engaged
- Clutch 2 disengaged

Used at low speeds for torque combination operation

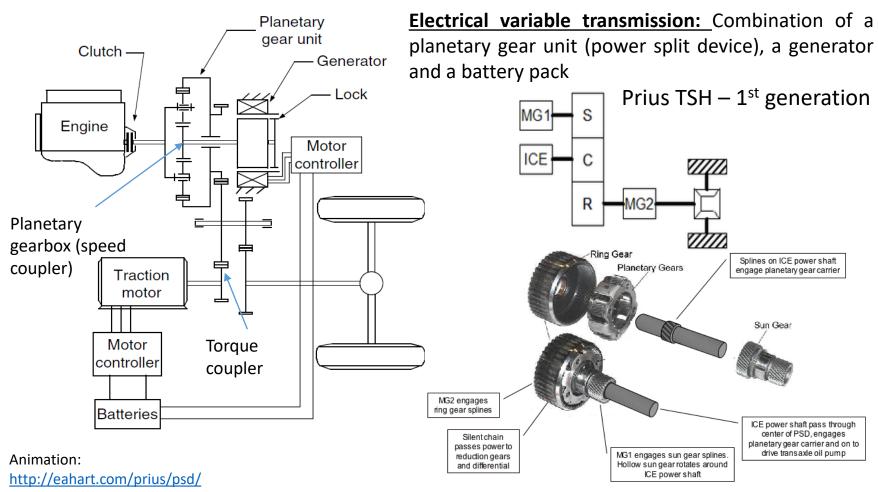
#### **Speed coupling mode:**

Speed of ICE and EM decoupled but torques have fixed ratio

- Lock 1 and 2 released
- Clutch 1 & 2 engaged
- Clutch 3 disengaged

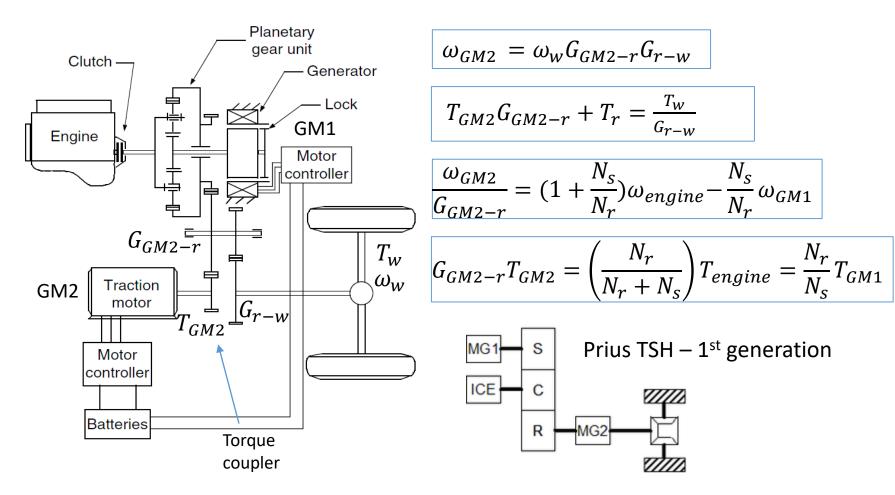
Used at high speeds to speed engine speed close to optimum

Parallel-Series Hybrid Electric Drivetrain (with Torque and Speed Couplers and a Generator)



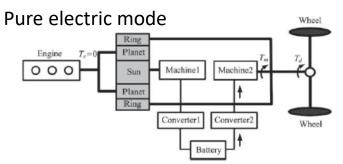
http://priuschat.com/threads/introduction-to-prius-power-flow.29352/

Parallel-Series Hybrid Electric Drivetrain (with Torque and Speed Couplers and a Generator)

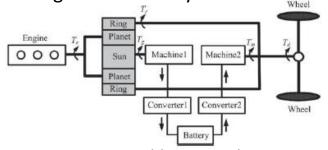


 $G_{GM2-r}$ : GM2 to ring gear ratio and  $G_{r-w}$ : ring to wheel gear ratio (inc. differential)  $\omega_w$ :Rotational speed of wheels

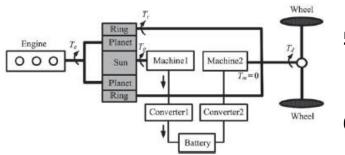
Parallel-Series Hybrid Electric Drivetrain (with Torque and Speed Couplers and a Generator)



Pure engine mode or hybrid mode



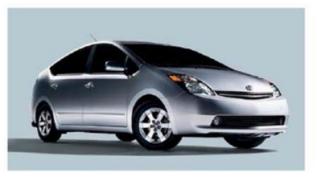
Engine traction and battery charging mode



- **1. Pure electric mode:** GM2 as traction motor, at starting, SOC of battery decreases.
- 2. Pure engine mode: Engine delivers power to wheels
  - a. GM2 freewheels if speed of GM1 (generator) is zero.
  - b. Engine delivers both power to ring gear (torque coupler) and to GM1 (generator). The power produced by generator is used by GM2 to produce positive torque, so SOC of battery is constant.
- **3. Hybrid mode:** Both engine and GM2 deliver tractive power, SOC of battery decreases.
  - **Engine traction and battery charging mode:** The ICE supplies power to propel the vehicle and to charge the batteries, at cruising.
- Regenerative braking mode: The electric machine GM2 operates as a generator to recharge battery, generator has 0 torque.
- **6. Battery charging mode as stand still:** Engine supply power to GM1 to charge battery, GM2 is standstill.

Parallel-Series Hybrid Electric Drivetrain (with Torque and Speed Couplers and a Generator)

Prius (pronounciation: PrEE-uhs)

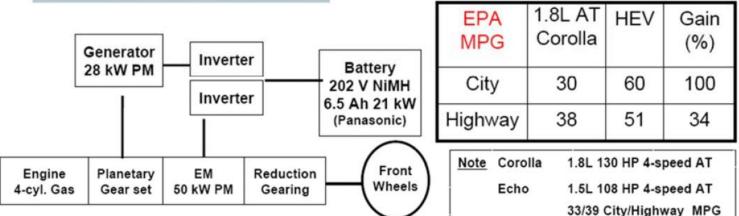


Engine: 1.5 L 4-cylinders DOHC

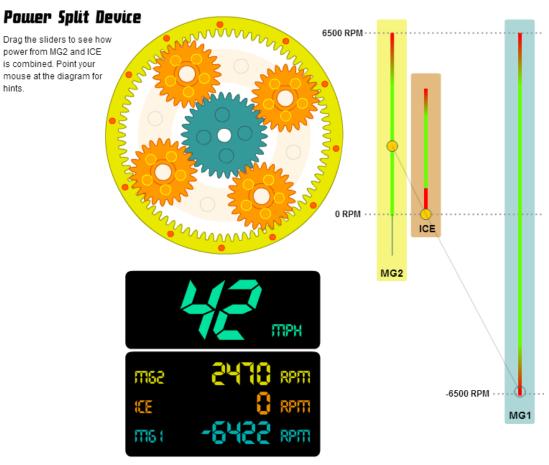
57 kW / 110 Nmt

Motor: DC Brushless 500 V

50 kW / 400 Nm



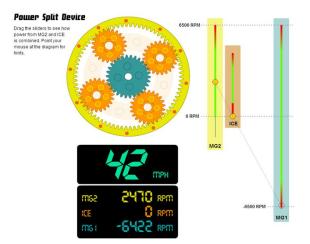
Parallel-Series Hybrid Electric Drivetrain (with Torque and Speed Couplers and a Generator)

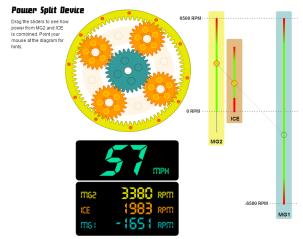


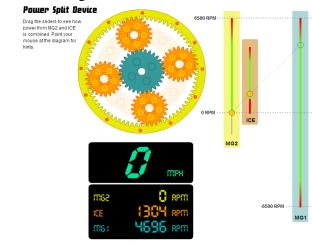
#### Animation:

http://eahart.com/prius/psd/

Parallel-Series Hybrid Electric Drivetrain (with Torque and Speed Couplers and a Generator)







Pure electric mode

Hybrid mode

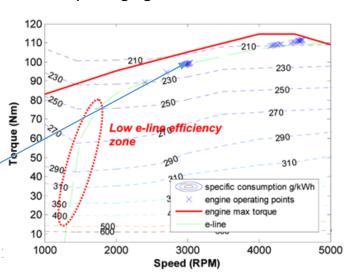
Battery charging mode at stand still

### Better fuel economy due to:

- No clutches and shifting gears
- Idle stop-start operation
- Flectric launch
- Regenerative braking
- Internal combustion engine works at its max. efficiency points

http://link.springer.com/article/10.1007%2Fs12239-012-0029-0

METU, EE7566 - Electric Drives in Electric and Hybrid Electric Vehicles, Spring



HEV Classification wrt. Power Flow (Gasoline + Electricity) Without plug-in feature, net change in battery SOC is required to be zero. **Prius Energy Management** SUPPLEMENTING BATTER SHORTAGE OF ENERGY ENERGY REQUIRED FOR PROPULSION ENERGY PRODUCED BY THE GAS/PETROL ENGINE STORING UNUSED RECOVERING **ENERGY** REGENERATED ENERGY ENERGY **ENGINE SHUT-OFF** ► TIME **ENGINE SHUT-OFF GAS/PETROL ENGINE** OPERATING AT MAXIMUM EFFICIENCY

http://www.slideshare.net/dasaramutt/electric-and-hybrid-vehicles

STARTUP AND ACCELERATION

#### **Prius Generations**

		1st generation (From 1997)	2nd generation (From 2003)	3rd generation (From 2009)
Vehicle exter	rior			£ 6.0
Maximum system voltage	٧	288	500 Boost co	650
Battery voltage	V	288	202	202
PCU maximum total output	kVA	147 +109	162 +109	178
Motor maximum output	kW	33	50	60
10-15 mode fuel economy	km/L	28.0 +26%	35.5 +8%	38.0
Objective (Except for fuel economy)		First mass produced HV	Improved power performance	Compact units

#### **Prius Generations**

1 <sup>st</sup> Gen. (1997–2003)	2 <sup>nd</sup> Gen. (2003–2009)	3 <sup>rd</sup> Gen. (2009–2012)	Plug-in Hybrid
ICE: 1,5 Liter (43–53 kW) EM: 30–33 kW	ICE: 1,5 Liter (58 kW) EM:50 kW	ICE: 1,8 Liter (73 kW) EM: 60 kW	ICE: 1,8 Liter (73 kW) EM: 60 kW Pure electric speed: 135 km/h
Battery: 1.3 kWh (NiMH)	Battery: 1.3 kWh (NiMH)	Battery: 1.3 kWh (NiMH)	Battery: 8.8 kWh (Li- Ion)
			Electric range: 50 km (NEDC)

https://ev-database.uk/car/1059/Toyota-Prius-Plug-in-Hybrid



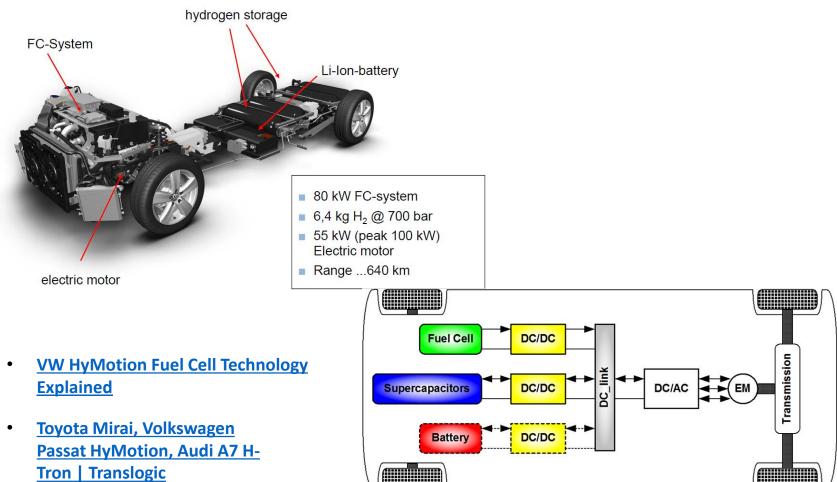






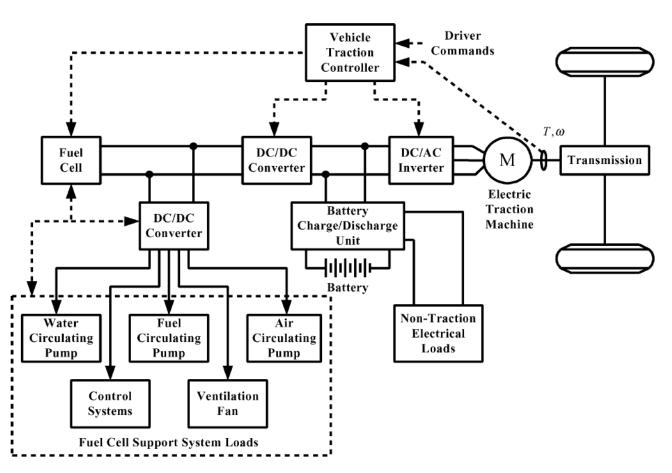
# HEV Classification wrt. Power Flow (Hydrogen + Electricity)

Fuel Cell Electric Vehicles: Serial Hybrid Configuration or Range Extender



# HEV Classification wrt. Power Flow (Hydrogen + Electricity)

Fuel Cell Electric Vehicles: Serial Hybrid Configuration or Range Extender



# HEV Classification wrt. Power Flow (Hydrogen + Electricity)

Honda, Hyundai and Toyota announced 2015/16 commercial launches

- Hyundai Tucson FCV
- Honda Clarity/FCV Concept
- Toyota Mirai
- Daimler, Ford, Renault/Nissan and GM Followers (by 2018)

Obama Administration has become more proactive

- Sec Chu reversed "four miracles" position
  - Expanded infrastructure
  - A more cost efficient way to make fuel cells
  - A cleaner way to derive hydrogen
  - A lighter, and less expensive hydrogen gas tank.
- DOE staff proactive, especially with respect to hydrogen from natural gas

Hyundai Tucson Fuel Cell



Honda FCV Concept



Toyota Mirai



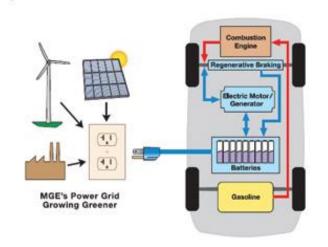
### HEV Classification wrt. Power Flow

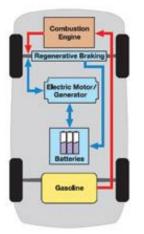
<u>Plug-in Hybrid Electric Drivetrain</u>: able to be connected by means of a plug.

- Applicable to all full hybrid configurations
- Usually a battery with a higher capacity is installed
- All range extender electric vehicles must be with plug-in feature.
- All vehicles with no standstill battery charging mode (Some parallel HEVs, e.g. BMW i8)
- Nice to have for Fuel Cell HEV due to not widespread hydrogen infrastructure

**PHEVs** 







#### Advantages:

- Longer electric drive range
- Possibility of zero emission vehicle with renewable energy sources
- Better fuel economy

#### **Disadvantages:**

Heavier and more expansive powertrain due to:

- Increased battery capacity
- Charger



# Hybrid Functions Overview

**Start-Stop** system automatically shuts down and restarts the internal combustion engine to reduce the amount of time the engine spends idling in order to reducing fuel consumption and emissions.

**Regenerative braking** is the energy recovery mechanism that is applied to convert the kinetic energy into a form that can be stored or used for another purpose.

**Propulsion assist** means that electric motor assists internal combustion engine when extra power is required.

In **pure electric drive**, electric motor propels the vehicle, which is applied at low speeds due to low efficiency of internal combustion engine.

	Start-stop	Regenerative braking	Propulsion assist	Pure electric drive
Micro	✓	✓		
Mild	✓	✓	✓	
Full	✓	✓	✓	✓

### **Videos**

**Hybrid System Technology** 

<u>Hydrogen Cars - Toyota Mirai - Explained</u>

TOYOTA FCV (Mirai) 2015 commercial video

### Advertisement of the week:

Volkswagen-Darth Vader 2011 Super Bowl Commercial

### Textbooks:

### **Reading assignments:**

- Chapters 4 & 5 of Ehsani, M. and Gao, Y. and Emadi, A., "Modern Electric, Hybrid Electric, and Fuel Cell Vehicles: Fundamentals, Theory, and Design", 2nd Edition, CRC Press LLC, 2009.
- **Chapter 10** *of* Chau, K. T., "Electric Vehicle Machines and Drives: Design, Analysis and Application" Wiley-IEEE Press, August 2015.