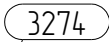




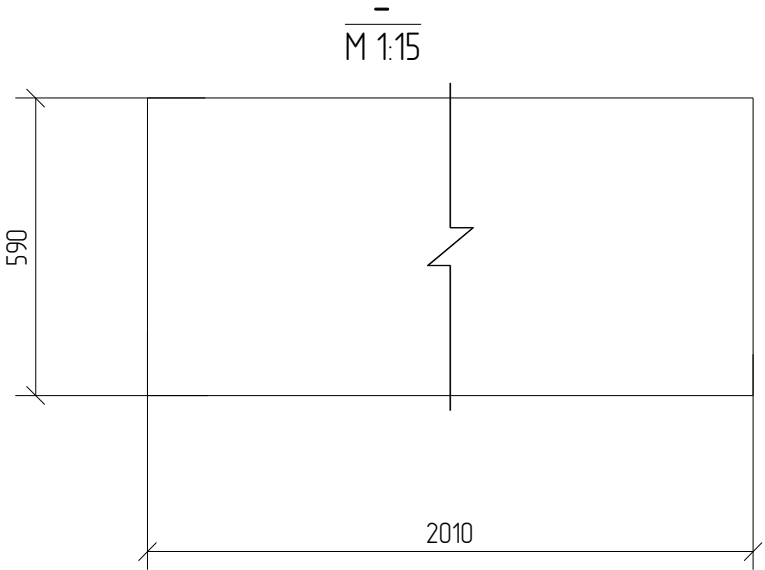
- Notes
- 1Work together with 3000-D-EC-000-MC-SPE-0053-00\_03C, 3000-D-EC-000-MC-SPE-0052-00\_03C
- 2Material of structures as per the steel grade in material table.
- 3Fabricate structures as per the terms of GOST 2318-2012
- 4Place marking at a distance of 500 mm from the edge of an element.
- 5Punch a melt number on all details.
- 6Welding applies.
- 6It is not allowed to have the joints of parts without a weld. All gaps and bevels must be welded, all welds are rounded.
- 7Perform all welds as per the approved WPS welding process.
- 8All welds are marked as per ISO 2553-2017
- 9Weld seams should be welded according to the approved WPS welding technology, no 478RRI-PR-02-04.
- 10 For fillet welds with T001 and T029 booklet numbers, root gap is not included in the leg length, so the fitting gap is going to be included while welding process. For T051 and T052, root gap is included in the leg length, so the leg length should not be increased according to fitting gap.

10. For fillet welds with T001 and T029 booklet numbers, root gap is not included in the leg length, so the fitting gap is going to be included while welding process. For T051 and T052, root gap is included in the leg length, so the leg length should not be increased according to fitting gap




Согласовано				
Инд № подл	Подп и дата	Взам Инд №		

Список материалов/ Material list						
№ поз./ № pos.	Наименование детали/ Name of part	Материал/ Profile	Длина, мм/ Length, mm	Кол-во/ Qty.	Масса, кг/Unit Weight, kg	
					шт./pcs	общ./total
3274	Flooring Plate	- 10x590	2010	1	93.1	93.1



Исполнил/Designer	С. АРМАГАН / К. АРМАГАН	2406-KMD-Detail-3274
Проверил/Checker	Т. БОЗКУРТ / Т. БОЗКУРТ	

2-TMP-001 Secondary Structure / Вторичная Структура								
					27.05.2021	Номер документа субподрядчика / Subcontractor Document No.: 079322C-AWP1B-200-CS-KMD-04400-M-1602	Rev. / Изм.	02
Rev.	Upd.No.	Sheet	Doc.No	Sign.	Date			Sheet / Лист
Изм.	Кол.уч.	Лист	№ док.	Подпись	Дата			2