

PM Task	Time Frame	Completion Date
Greasing and Inspecting Bearings		
2 15/16" Drive motor	Weekly	
2" Take Up Drums, Wrap Arms	Weekly	
2" Wrap Arms	By Weekly	
1 1/4" Rocker Arms	By Weekly	
1 1/4" Tire Shine Bearings	By Weekly	
4-Bolt Flat Flange	Weekly	
Blower Motor Mount Bolts	Daily	
Office Air Filters	Monthly	
Clean MCC Vent Filters	Weekly	
Mat Washers Cleaning Upper part	Daily	
Mat Washers Cleaning Middle Inside	Weekly	
Mat Washers Cleaning Outsides, Lube Chains and inspect	Monthly	
Motor Oil Change		
Drive Motor	Yearly	
Hydro Cell Motor	Yearly	
Air Compressor		
Drain Valve	Weekly	
Filter and Oil Change	6 months	
Brine Tank Clean Out	Yearly	
Hydraulic Motor Replacement		
Mitter, Robo Arch	Yearly	
Wrap	Yearly	
Rocker	Yearly	
Bearing Replacemnet		
Rocker Arms	As Needed or Yearly	
Wrap Motor Cage	As Needed or Yearly	
Wrap Arms	As Needed or Yearly	
Drive Shaft	As Needed or Yearly	
Take up Drum	As Needed or Yearly	
Tire Shine	As Needed or Yearly	
Pod- Rebuild Hydra Flex Valves	Yearly	
Inspect and Clean Foamer Inserts	Monthy	
Check Set Screws on Wrap Shaft	Weekly	
FULL Belt Inspection	3 months	
FULL Belt Flip	As Needed	
FULL Belt Change	As Needed	