

DTE E4 ProfiNet Notes

FOR TESTING ONLY...NOT RESPONSIBLE FOR ERRORS OR OMISSIONS.

WAS PUT TOGETHER AS A RUSH EXAMPLE OF HOW TO CONNECT ONLY

DTE Setup Params - Profinet

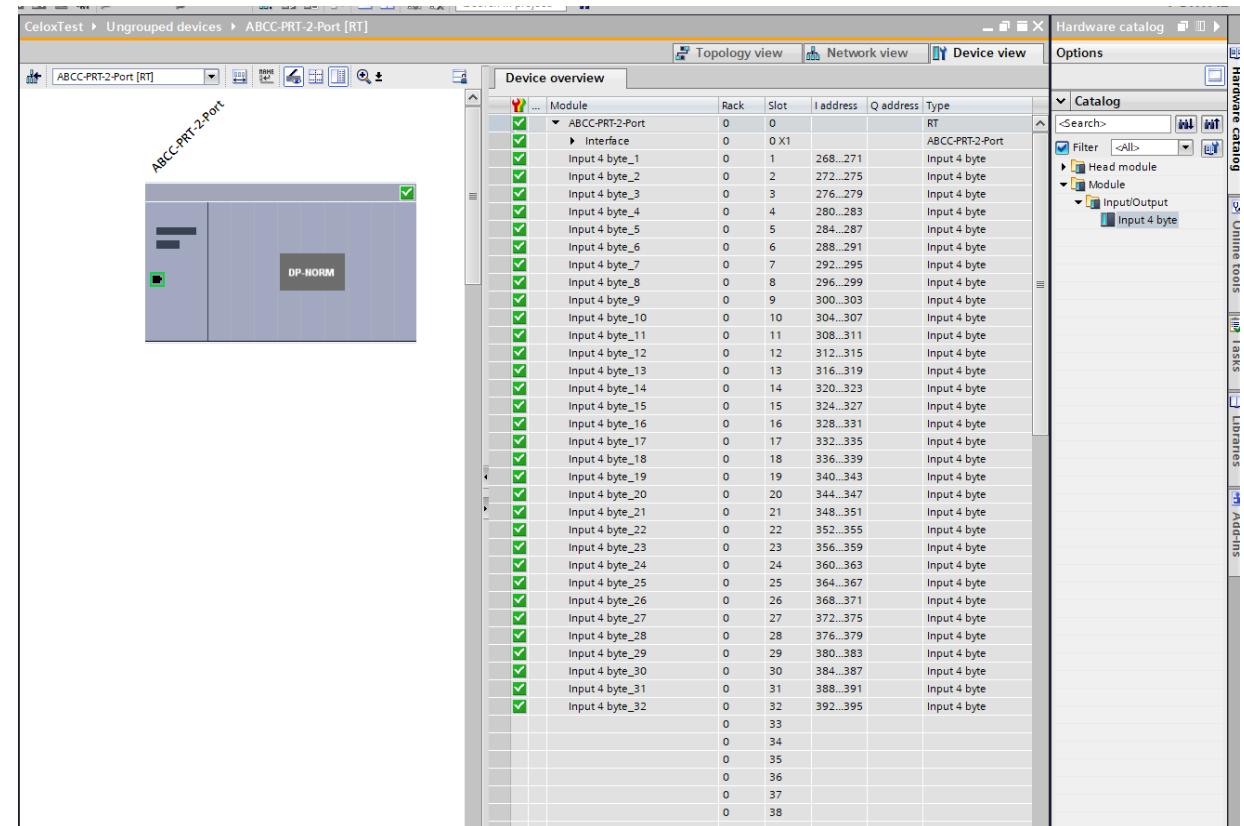
- Suggested setup parameters for DTE E4 with Profinet Comms

Table 4: List of parameters

ID	Function	Detail
5.7	Ethernet/IP or Modbus TCP or Profinet	ProfiNet
5.7.1	Telegram Bus	7 – All inclusive telegram (7 for DTE/ 6 for Celox)
5.7.2	Status Bus	Yes - The status byte is transmitted over PROFINET whenever the status changes and is placed at the beginning of the telegram payload.
5.7.3	Test Meas. Bus	Yes - Send data over Profinet when a test measurement is performed with a Checkmate instrument.
5.7.4	Enable DHCP (only for Ethernet/IP and Modbus TCP)	NA re Profinet
5.7.5	Slave IP (only for Ethernet/IP and Modbus TCP)	NA re Profinet
5.7.6	Slave Subnet Mask (only for Ethernet/IP and Modbus TCP)	NA re Profinet

Device Config Example

- For the PROFINET configuration, please add 32 instances of the 4-byte Input module



Status Bytes Data

- Status Bytes Data

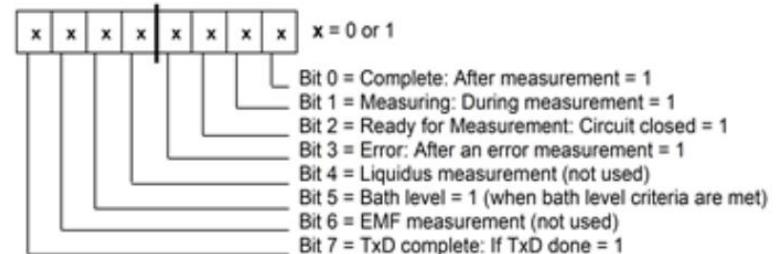
4.1.2

Com1 Status

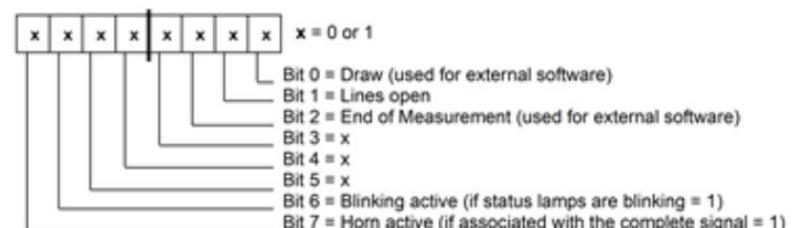
Sends the status of the instrument over the communication port. With every status change of the instrument, and when the Send status parameter is set to Yes, the data telegram begins with a four-byte status.

Configuration of the four byte data telegram:

Byte 1: status bits part 1



Byte 2: status bits part 2



Byte 3: probe character

- N (4Ehex) = No probe attached (lines open)
- T (54hex) = Temperature probe

Byte 4: measurement place number (00 - 99)

Status Bytes Data

- Status Bytes Data
- I chose to build the Status portion on my structre like this.

udt_Celox								
	Name	Data type	Default value	Accessible f...	Writ...	Visible in ...	Setpoint	Comment
1	>Status	"udt_Clx_Status"	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
2	RedLight	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.0 - Red -End of Measurement
3	YellowLight	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.1 - Yellow - Measurement Busy
4	GreenLight	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.2 - Green - Probe Detected
5	MeasurementError	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.3 - Error Measurement
6	CarbonMeasurement	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.4 - Liquidous Measurement (not use)
7	BathLevelMeasurement	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.5 - Bath Level Measurement
8	CeloxMeasurement	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.6 - Celox(EMF) Measurement
9	TxDComplete	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.7 - TxD
10	StartMeasurementViewer	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.0 - Start Measurement viewer (External S
11	LinesOpen	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.1 - Lines Open
12	EndMeasurementViewer	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.2 - End Measurement viewer (External Sc
13	Status_2_3	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.3 - not used
14	Status_2_4	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.4 - not used
15	Status_2_5	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.5 - not used
16	BlinkingActive	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.6 - Blinking Active
17	Horn	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.7 - Horn Active
18	Status3_ProbeChar	Byte	16#0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Probe type (4E = 'N' = None) Table 8 in manual
19	Status4_PlaceID	Byte	16#0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Place Id
20	Results	"udt_Clx_Results"		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
21	ErrorBytes	"udt_Clx_ErrorBytes"		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
22	HeatNumber	Array[0..9] of Char		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

Error Bytes Data

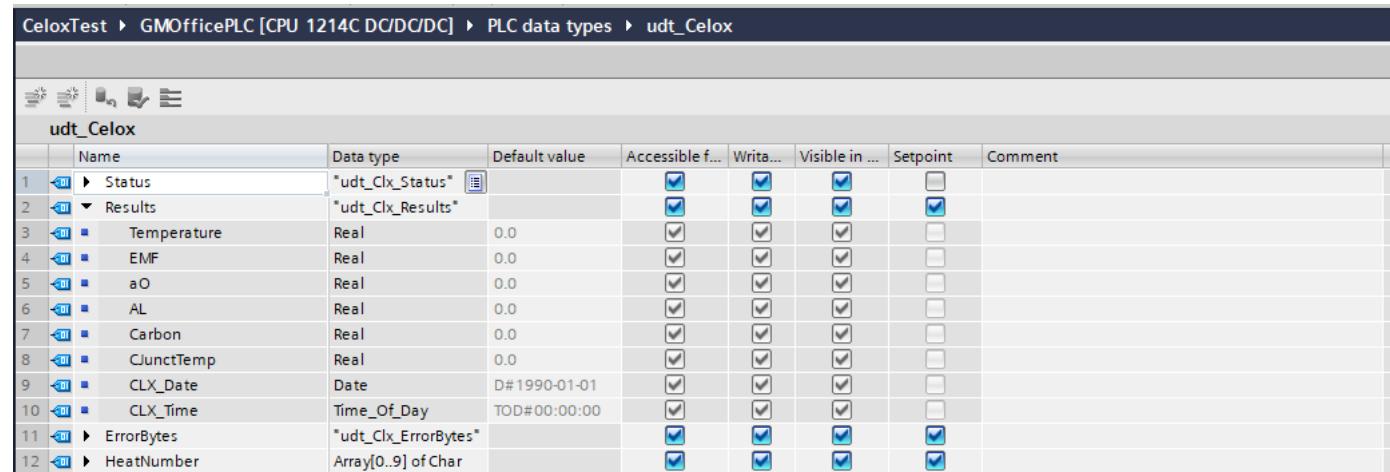
- Refer to the manual section 10.1.2
 - NOTE that you will need Manual v3.1.0 or higher or that section will not be included.
- I chose to build the Error portion of my structure like this

udt_Celox								
	Name	Data type	Default value	Accessible f...	Writ...	Visible in ...	Setpoint	Comment
1	► Status	"udt_Clx_Status"		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
2	► Results	"udt_Clx_Results"		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
3	► ErrorBytes	"udt_Clx_ErrorBytes"		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
4	► □ ERR_NoCJTemp	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.0 - No Cold Junction
5	► □ ERR_TCBreak	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.1 - TC Break
6	► □ ERR_MeasurementOutOfR...	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.2 - Measurement out of range
7	► □ ERR_Spare_1_3	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.3 - Spare
8	► □ ERR_RFLinkWhileMeasuring	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.4 - RF Link Wireless broken during measure
9	► □ ERR_Spare_1_5	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.5 - Spare
10	► □ ERR_NoEvaluation	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.6 - No evaluation
11	► □ ERR_GeneralError	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.7 - General Error
12	► □ Application_Error	Byte	16#0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 2 - Application error byte definition
13	► □ ERR_WrongProduct	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.0 - Wrong Product
14	► □ ERR_ProtocolError	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.1 - Protocol Error
15	► □ ERR_BatteryLow	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.2 - Low Battery
16	► □ ERR_NoRFLink	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.3 - No RF Link
17	► □ ERR_NoWirelessACK	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.4 - No Wireless ACK
18	► □ ERR_LostSample	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.5 - Lost Sample
19	► □ ERR_Spare_3_6	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.6 - Spare
20	► □ ERR_Spare_3_7	Bool	false	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.7 - Spare
21	► □ Error_4	Byte	16#0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 4 - Spare
22	► HeatNumber	Array[0..9] of Char		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

Results Data

- I chose to build the Results portion of my structure like this.
 - Note that the Date and Time do not work as programmed and I did not have time to pursue this further.
 - The byte offset did seem to be correct, but I did not have time to check all of the error bytes to be sure, so **please defer to the manual and a better programmer for you final rollout.**

THIS is for testing only



The screenshot shows a software interface for defining PLC data types. The title bar indicates the project is 'CeloxtTest' and the specific data type is 'udt_Celox'. The interface includes a toolbar with icons for file operations, a navigation pane on the left, and a detailed configuration table on the right.

udt_Celox

	Name	Data type	Default value	Accessible f...	Writa...	Visible in ...	Setpoint	Comment
1	Status	*udt_Clx_Status*		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
2	Results	*udt_Clx_Results*		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
3	Temperature	Real	0.0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
4	EMF	Real	0.0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
5	aO	Real	0.0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
6	AL	Real	0.0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
7	Carbon	Real	0.0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
8	ClunctTemp	Real	0.0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
9	CLX_Date	Date	D#1990-01-01	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
10	CLX_Time	Time_Of_Day	TOD#00:00:00	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
11	ErrorBytes	*udt_Clx_ErrorBytes*		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
12	HeatNumber	Array[0..9] of Char		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	

Heat Number Data

- I chose to build the Heat Number portion of my structure like this.
 - Char array as strings don't seem to be supported in udts

udt_Celox							
	Name	Data type	Default value	Accessible f...	Writa...	Visible in ...	Setpoint
1	► Status	"udt_Clx_Status"		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
2	► Results	"udt_Clx_Results"		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
3	► ErrorBytes	"udt_Clx_ErrorBytes"		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
4	► HeatNumber	Array[0..9] of Char		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
5	HeatNumber[0]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
6	HeatNumber[1]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
7	HeatNumber[2]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
8	HeatNumber[3]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
9	HeatNumber[4]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
10	HeatNumber[5]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
11	HeatNumber[6]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
12	HeatNumber[7]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
13	HeatNumber[8]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
14	HeatNumber[9]	Char	''	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

FB Logic

- I built an FB that takes the starting input image address offset and the number of inputs.
- It uses these to populate a local byte array
- That byte array is overlaid with a structure that matches the incoming data (see previous slides).
- The next step byte-swaps the floating-point fields because the data arrives in little-endian format.
- Finally, the FB copies the overlaid structure into the Results structure provided by the caller.

Screenshot of a GX Works2 software interface showing the configuration and ladder logic of a Function Block (FB) named HEN_E4CeloxParserOverlay [FB3].

Configuration Table:

Name	Data type	Offset	Default value	Accessible f...	Write...	Visible in ...	Setpoint	Comment
1 Input								
2 StartAddressOffset	Int	0.0	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		Integer Value Offset From IWO. (ie IWO = ...)
3 NumInputs	Int	2.0	0	<input checked="" type="checkbox"/>				Number of inputs to copy
4 Output								
5 <Add new>								
6 InOut								
7 Results	"udt_Celox"	4.0						
8 Static								
9 <Add new>								
10 Temp								
11 InputBytes	Array[0..127]	0.0		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
12 localResults	A_ "udt_Celox"	0.0		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
13 InputArray	Array[0..99] of Word	128.0		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
14 i	Dint	328.0		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
15 Constant								
16 <Add new>								

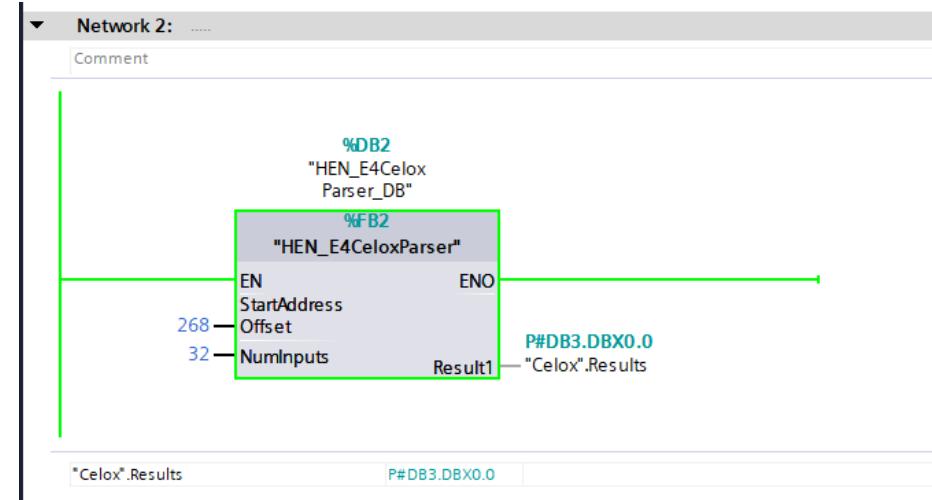
Ladder Logic:

```

IF... CASE... FOR... WHILE... (*...) REGION
  _Common_
    |_FillLocalArray_
      |_Swap_Bytes_
        //Copy the input image from the device config addresses to the byte array that has been overlaid with the UDT
        FOR #i := 0 TO ((#NumInputs * 2) - 1) DO
          #InputBytes[#i] := PEEK_BYT...
          dbNumber := 0,
          byteOffset := (#StartAddressOffset + #i);
        END_FOR;
        END_REGION
        //These local result bytes come in as low-byte first in this case...need to swapped fpr each of the data types to convert properly in the the overlay
        localResults.Results.Temperature := DWORD_TO_REAL(SWAP(READ_TO_DWORD(#localResults.Results.Temperature)));
        localResults.Results.EMF := DWORD_TO_REAL(SWAP(REAL_TO_DWORD(#localResults.Results.EMF)));
        localResults.Results.aO := DWORD_TO_REAL(SWAP(REAL_TO_DWORD(#localResults.Results.aO)));
        localResults.Results.AL := DWORD_TO_REAL(SWAP(REAL_TO_DWORD(#localResults.Results.AL)));
        localResults.Results.Carbon := DWORD_TO_REAL(SWAP(REAL_TO_DWORD(#localResults.Results.Carbon)));
        localResults.Results.CJunctTemp := DWORD_TO_REAL(SWAP(REAL_TO_DWORD(#localResults.Results.CJunctTemp)));
        localResults.Results.CLX_Date := DWORD_TO_DATE(SWAP(DATE_TO_DWORD(#localResults.Results.CLX_Date)));
        localResults.Results.CLX_Time := DWORD_TO_TOD(SWAP(TOD_TO_DWORD(#localResults.Results.CLX_Time)));
      
```

FB Logic

- The FB in Ladder



FB Logic

- The monitored results

Celox											
	Name	Data type	Offset	Start value	Monitor value	Retain	Accessible f...	Writ...	Visible in ...	Setpoint	Comment
4	Celox	"udt_Celox"	672.0			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
5	Status	"udt_Clx_Status"	672.0			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
6	RedLight	Bool	672.0	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.0 - Red -End of Measurement
7	YellowLight	Bool	672.1	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.1 - Yellow -Measurement Busy
8	GreenLight	Bool	672.2	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.2 - Green - Probe Detected
9	MeasurementError	Bool	672.3	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.3 - Error Measurement
10	CarbonMeasurement	Bool	672.4	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.4 - Liquidous Measurement (not i
11	BathLevelMeasurement	Bool	672.5	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.5 - Bath Level Measurement
12	CeloxMeasurement	Bool	672.6	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.6 - Celox(EMF) Measurement
13	TDxComplete	Bool	672.7	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 1.7 - TDx
14	StartMeasurementViewer	Bool	673.0	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.0 - Start Measurement viewer (Ex
15	LinesOpen	Bool	673.1	false	TRUE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.1 - Lines Open
16	EndMeasurementViewer	Bool	673.2	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.2 - End Measurement viewer (Ext
17	Status_2_3	Bool	673.3	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.3 - not used
18	Status_2_4	Bool	673.4	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.4 - not used
19	Status_2_5	Bool	673.5	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.5 - not used
20	BlinkingActive	Bool	673.6	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.6 - Blinking Active
21	Horn	Bool	673.7	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Status Byte 2.7 - Horn Active
22	Status3_ProbeChar	Byte	674.0	16#0	16#4E	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Probe type (4E = 'N' = None) Table 8 in manual
23	Status4_PlaceID	Byte	675.0	16#0	16#01	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Place Id
24	Results	"udt_Clx_Results"	676.0			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
25	Temperature	Real	676.0	0.0	2447.78	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
26	EMF	Real	680.0	0.0	-180.005	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
27	aO	Real	684.0	0.0	0.478366	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
28	AL	Real	688.0	0.0	0.003875276	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
29	Carbon	Real	692.0	0.0	16#FFFF_FFFF	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
30	CJunctTemp	Real	696.0	0.0	72.68	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
31	CLX_Date	Date	700.0	D#1990-01-01	D#1990-01-01	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
32	CLX_Time	TimeOfDay	702.0	TOD#00:00:00	16#8E88_0000	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
33	ErrorBytes	"udt_Clx_ErrorBytes"	706.0			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
34	ERR_NoCJTemp	Bool	706.0	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.0 - No Cold Junction
35	ERR_TCbreak	Bool	706.1	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.1 - TC Break
36	ERR_MeasurementOutOfRange	Bool	706.2	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.2 - Measurement out of range
37	ERR_Spare_1_3	Bool	706.3	false	TRUE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.3 - Spare
38	ERR_RFlossWhileMeasuring	Bool	706.4	false	TRUE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.4 - RF Link Wireless broken during m
39	ERR_Spare_1_5	Bool	706.5	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.5 - Spare
40	ERR_NoEvaluation	Bool	706.6	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.6 - No evaluation
41	ERR_GeneralError	Bool	706.7	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 1.7 - General Error
42	Application_Error	Byte	707.0	16#0	16#03	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 2 - Application error byte definition
43	ERR_WrongProduct	Bool	708.0	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.0 - Wrong Product
44	ERR_ProtocolError	Bool	708.1	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.1 - Protocol Error
45	ERR_BatteryLow	Bool	708.2	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.2 - Low Battery
46	ERR_NoRFLink	Bool	708.3	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.3 - No RF Link
47	ERR_NoWirelessACK	Bool	708.4	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.4 - No Wireless ACK
48	ERR_LostSample	Bool	708.5	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.5 - Lost Sample
49	ERR_Spare_3_6	Bool	708.6	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.6 - Spare
50	ERR_Spare_3_7	Bool	708.7	false	FALSE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 3.7 - Spare
51	Error_4	Byte	709.0	16#0	16#00	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Error Byte 4 - Spare
52	HeatNumber	Array[0..9] of Char	710.0			<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
53	HeatNumber[0]	Char	710.0	..	'\$00'	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
54	HeatNumber[1]	Char	711.0	..	'\$00'	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
55	HeatNumber[2]	Char	712.0	..	'\$'	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
56	HeatNumber[3]	Char	713.0	..	'\$'	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
57	HeatNumber[4]	Char	714.0	..	'\$'	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
58	HeatNumber[5]	Char	715.0	..	'\$'	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
59	HeatNumber[6]	Char	716.0	..	'\$'	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

Finally

- Hopefully these illustrations answer your connectivity questions. Parsing/programming the data is best handled by your in-house experts...that's their specialty.