Friday 17th November 2017

| 09:30 | Welcome Back and Recap Kevin Laboe, FCA Group | | |
|-------|---|---|--|
| 09:45 | Rankine Cycle Based Power Systems: Past, Present and Future Perspectives Vincent Grelet, PhD – Tenneco Clean Air Europe | | |
| | Technical Session SIX: Expander Technologies | Technical Session SEVEN: Heat Exchanger Technologies | |
| 10:30 | Proof of Concept Project for the Development of a Linear Motion Piston Expander Device Dr Luke Blades – Queen's University Belfast | System-Level Optimization Approach of Cross-Flow ORC Evaporators Adrian Folgueira – BorgWarner | |
| 11:00 | Design Optimization of Scroll Expander for Waste Heat Recovery from Stationary Internal Combustion Engines Kunal Bansal – Air Squared Inc. | Material Choice for Liquid Cooled Condensers Using an Ethanol / Water Mixture as a Working Fluid Adam Kimmel – Modine Manufacturing Company | |
| 11:30 | Closing Remarks Kevin Laboe – FCA Group | | |
| 12:00 | Lunch and Networking | | |

Organizing Committee

- Kevin Laboe, FCA (chair)
- Paul Anschel, BorgWarner
- Thomas Cromie, AgriAd
- Arnaud Desrentes, Exoes
- Roy Douglas, Queen's University Belfast
- Oliver Dingel, IAV
- Steve Glover, Queen's University Belfast
- Gary Hunter, AVL
- Vincent Lemort, University of Liège
- Tony Li, Yinlun
- Bryce Shaffer, Air Squared
- Kirk Shaffer, Air Squared

Exhibitors

A range of organisations will be exhibiting throughout the conference. Please take time to view their stands within the foyer.

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№ BorgWarner





We look forward to welcoming you to the 5th Annual Engine ORC Workshop taking place in Lyon, France in September 2018.





The 4th Annual Engine Organic Rankine Cycle Consortium Workshop 2017

For the automotive and stationary engine industries

Detroit, Michigan, November 15th – 17th 2017

Welcome to Detroit and to the 4th Annual Engine Organic Rankine Cycle Consortium Workshop 2017 – an open forum for technical sharing and learning about mobile and stationary ORC systems. This event will provide a perfect platform to explore issues of common interest. It has been generously supported by our sponsors Zhejiang Yinlun Machinery Co., Ltd; Modine Manufacturing Company; Faurecia; Tenneco; IAV GmbH; BorgWarner; and Siemens.

Through this annual event, we hope to share successful practices and experiences and debate new concepts with a view to increasing the level of our collaboration and collective impact. I look forward to meeting you and hearing your contributions over the next few days.

I hope you have an enjoyable and productive conference.

Kevin Laboe EORCC Chair



Supported by:

















Wednesday 15th November 2017

| 09:00 | Registration | | |
|-------|---|---|--|
| 09:45 | Welcome and Introduction Kevin Laboe – FCA Group | | |
| 10:10 | Vehicle of the Future - Electric, Connected, Shared, Autonomous Dr Gary Smyth, Executive Director, Global Research and Development, GM | | |
| | Technical Session ONE: WHR Applications | Technical Session TWO: Systems Modeling | |
| 11:00 | Improving the Total Cost of Ownership of Exhaust Heat Recovery Systems by Utilizing the Engine Coolant Heat – Test Stand Investigations on an Internal Combustion Engine Thomas Arnold – IAV GmbH | | |
| 11:30 | Coffee | | |
| 12:00 | A Comparison Between Achievement from Orc System and Other Technologies for Heavy-duty Combination Tractors Yousef Jeihouni FEV – North America Inc | Waste Heat Recovery Potential Analysis for Heavy Duty Truck Applications Based on Transient Road Cycle Simulations Thomas Reiche – Volvo | |
| 12:30 | Efficiency Gains Using Waste Heat to Power on Reciprocating Engines by Electratherm, Inc. John Fox – ElectraTherm | | |
| 13:00 | Lunch | | |
| | Technical Session ONE: WHR Applications | Technical Session TWO: Systems Modeling | |
| 14:00 | Organic Rankine Cycle Waste Heat Recovery System Net Power Optimization Utilizing Dynamic Programming in Heavy Duty Diesel Engine Applications Dr Bin Xu – Clemson University | Efficiency Maps of Reciprocating-Piston Expanders for ORC Applications Dr Christos Markides – Imperial College London | |
| 14:30 | High Temperature Waste Heat Recovery from Gensets with Integrated Pump-Expander Assembly Alejandro Lavernia – Purdue University | Waste Heat Recovery from ICE Employing Two-Phase Engine Coolant as Working Fluid Davide Ziviani – Purdue University | |
| 15:00 | Rankine Cycle, from Thermodynamic Equation to Road Test Thibault Fouquet – Faurecia Clean Mobility | Dynamic Performance Analysis of an Ethanol Organic Rankine Cycle as Part of a Natural Aspirated Gasoline Engine and Vehicle Model over a Realistic Drive Cycle Using Simcenter Amesim Himanshu Kalra – Siemens PLM Software | |
| 15:30 | Coffee | | |
| 16:00 | Panel Discussion on Challenges and Obstacles for the Mass Production of Automotive ORC-Systems Paul Anschel – BorgWarner, Thomas Howell – AVL and Dr Gary Smyth – GM | | |
| 16:45 | Wrap Up and Close Kevin Laboe – FCA Group | | |
| 17:00 | Welcome Reception and Networking | | |

Thursday 16th November 2017

| 09:30 | Welcome Back and Recap Kevin Laboe – FCA Group | | |
|-------|---|--|--|
| 09:45 | PDSim: A Generalized Modeling Approach to Predict the Performance of Fixed Volume Ratio Expanders Prof Eckhard Groll, Professor of Mechanical Engineering – Purdue University | | |
| | Technical Session TWO: Systems Modeling | Technical Session THREE: Testing | |
| 10:30 | Optimization of Internal Combustion Engine Coupled with Organic Rankine Cycle with Exergo-Economic Approach Wayne A. Thelen – <i>Ricardo</i> | Oil Circulating Rate Impact in Organic Rankine Cycles for Exhaust Heat Recovery in Heavy Duty Trucks Rémi Daccord – EXOES | |
| 11:00 | Multi-Objective Optimization of Organic Rankine Cycle Power Systems for Waste Heat Recovery on Heavy-Duty Vehicles Dr Muhammad Imran – Technical University of Denmark | Experimentation and Modeling of a 1.5 Kw Axial Turbine for Waste Heat Recovery on a Passenger Car Through the Use of a Rankine Cycle Olivier Dumont – <i>University of Liège</i> | |
| 11:30 | Coffee | | |
| | Technical Session FOUR: System Controls | Technical Session THREE: Testing | |
| 12:00 | Model Predictive Control for Organic Rankine Cycle Applied to Hybrid Vehicles Alan Agurto Goya – Jaguar Land Rover | Experimental Investigation of Waste Heat Recovery Using an Organic Rankine Cycle for Heavy Duty Trucks Max Hombsch – Dana Belgium NV | |
| 12:30 | Control of Organic Rankine Cycle Based Waste Heat Recovery System Prof. Roy Douglas – Queen's University Belfast | | |
| 13:00 | Lunch | | |
| | Technical Session FIVE: Working Fluids | | |
| 14:00 | Low Gwp Working Fluids for Low Temperature Organic Rankine Cycles in Waste Heat Recovery Applications Jason Juhasz – Chemours | | |
| 14:30 | Study on Turbomachinery Configurations for Automotive Waste Heat Recovery Considering Various Working Fluids Clement Joly – SoftlnWay | | |
| 15:00 | Coffee | | |
| | Technical Session FIVE: Working Fluids | Technical Session SIX: Expander Technologies | |
| 15:30 | A Moving Boundary Modeling Approach for ORC Heat Exchangers Operating with Binary Mixtures Donghun Kim – Purdue University | Sliding Vane Rotary Expander in ORC-Based Plat for Exhaust Heat Recovery Prof. Roberto Cipollone – University of L'Aquila | |
| 16:00 | Panel Discussion on ORC Working Fluids Vincent Grelet – Tenneco Clean Air Europe, Jason Juhasz – Chemours and Vincent Lemort – University of Liège | | |
| 16:45 | Wrap Up and Close Kevin Laboe, FCA Group | | |
| 19:00 | Conference Dinner | | |



Thank you to our sponsors who have contributed to the success of this year's Engine ORC workshop.





Zhejiang Yinlun Machinery Co., Ltd is the leading enterprise in China's industry of automobile radiators. In 1980, it first successfully trial produced stainless steel plate fin oil coolers. Its leading products – oil coolers and intercoolers – are China's top brand products, whose production sales volume has ranked the first in the same industry in China for ten consecutive years. "Yinlun" is a famous trademark of China. The company is a standard leading manufacturing unit of China's engine radiator industry, state-level high-tech enterprises, national export-oriented enterprise of auto parts, as well as one of the top 100 excellent auto parts suppliers.



Modine Manufacturing Company has been leading the way in thermal management since 1916. Modine, with fiscal 2017 revenues of \$1.5 billion, specializes in thermal management systems and components, bringing highly engineered heating and cooling components, original equipment products, and systems to diversified global markets through its three complementary business units: Vehicular Thermal Solutions (VTS); Commercial & Industrial Solutions (CIS); and Building HVAC Systems (BHVAC). Modine is a global company headquartered in Racine, Wisconsin (USA), with operations in North America, South America, Europe, Asia and Africa. For more information about Modine, visit www.modine.com

'faurecia inspiring mobility

Founded in 1997, Faurecia has grown to become a major player in the global automotive industry. With 330 sites including 30 R&D centers, 100,000 employees in 34 countries, Faurecia is now a global leader in its three areas of business: automotive seating, interior systems and clean mobility. Faurecia has focused its technology strategy on providing solutions for smart life on board and sustainable mobility. In 2016, the Group posted total sales of €18.7 billion. Faurecia is listed on the NYSE Euronext Paris stock exchange and trades in the U.S. over-the-counter (OTC) market. For more information, visit www.faurecia.com



Tenneco Inc. (NYSE:TEN), an \$8.6 billion global manufacturing company, is pioneering global ideas for cleaner air, and smoother, quieter and safer transportation. Tenneco Inc. is one of the world's leading designers, manufacturers and distributors of Clean Air and Ride Performance products and technology solutions for diversified markets, including light vehicle, commercial truck, off-highway equipment and the aftermarket.

Tenneco serves customers from 91 manufacturing facilities and 15 engineering and technical centers around the world, delivering advanced technologies, quality products, powerful brands and outstanding engineering and manufacturing capabilities. Headquartered in Lake Forest, Illinois, Tenneco employs 31,000 people worldwide.



Employing over 6,500 members of staff, IAV is one of the world's leading providers of engineering services to the automotive industry. The company has been developing innovative concepts and technologies for future vehicles for more than 30 years. Core competencies include production-ready solutions in all fields of electronics, powertrain and vehicle development. Clients include all of the world's premier automobile manufacturers and suppliers. In addition to development centers in Berlin, Gifhorn and Chemnitz/Stollberg, IAV also operates from other locations in Germany, Europe, Asia as well as North and South America.

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BorgWarner Inc. (NYSE: BWA) is a global product leader in clean and efficient technology solutions for combustion, hybrid and electric vehicles. With manufacturing and technical facilities in 74 locations in 19 countries, the company employs approximately 30,000 worldwide. BorgWarner has leveraged its proven track record in heat exchangers, valves, and turbochargers to develop a portfolio of products for organic Rankine cycle (ORC) waste heat recovery systems. BorgWarner is now offering high-performance, validated prototypes of ORC Evaporators, Expanders, Condensers, and Exhaust Bypass Valves. For more information, please contact Paul Anschel (panschel@borgwarner.com) or visit www.borgwarner.com



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