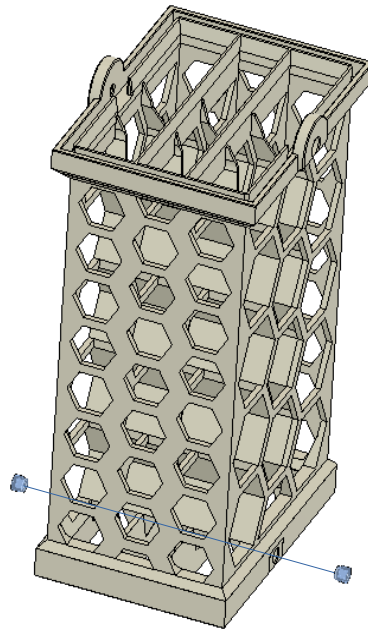


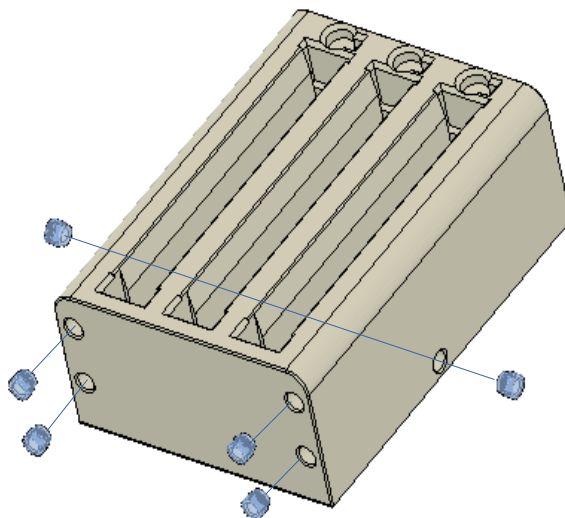
Assembly instructions

M3 Inserts.

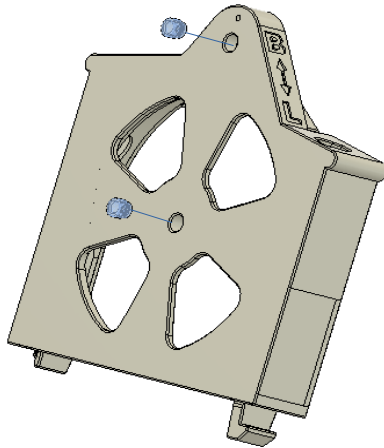
Buffer tower



Interface block

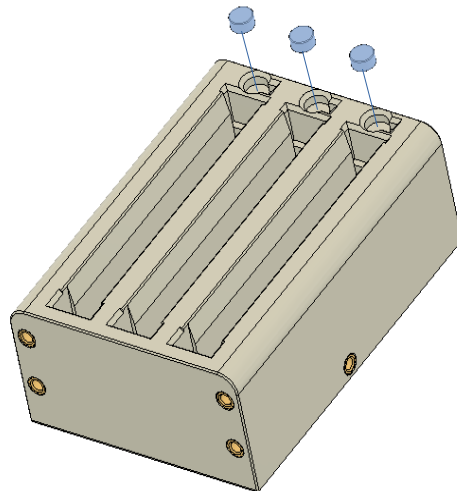


Case

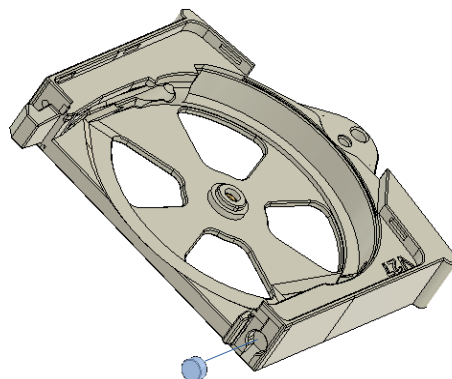


6x3 Magnets

Interface block



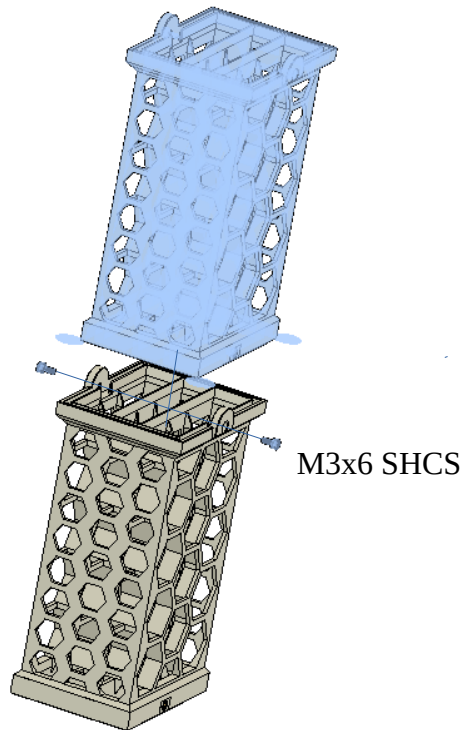
Case



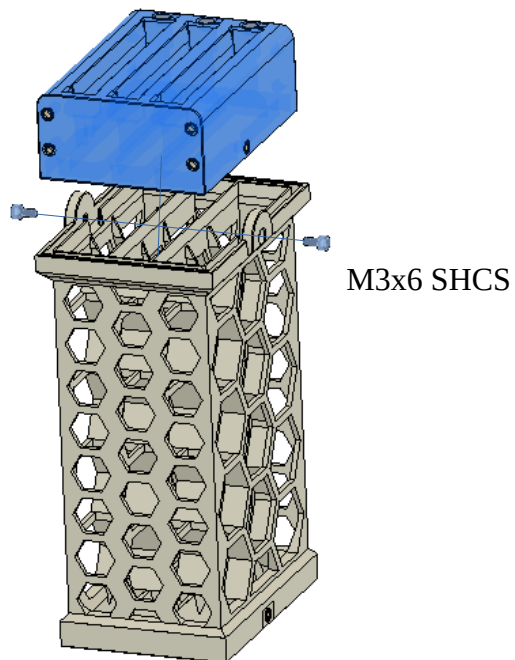
Assembling the parts.

The buffer tower stack.

Use as many tower as you need.

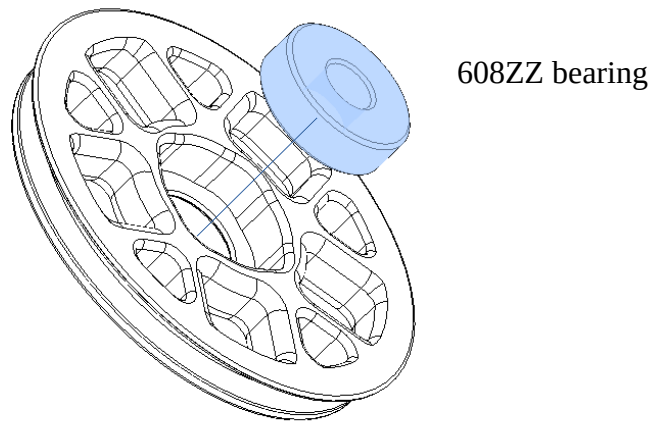


Assembling the interface block to the Buffer tower

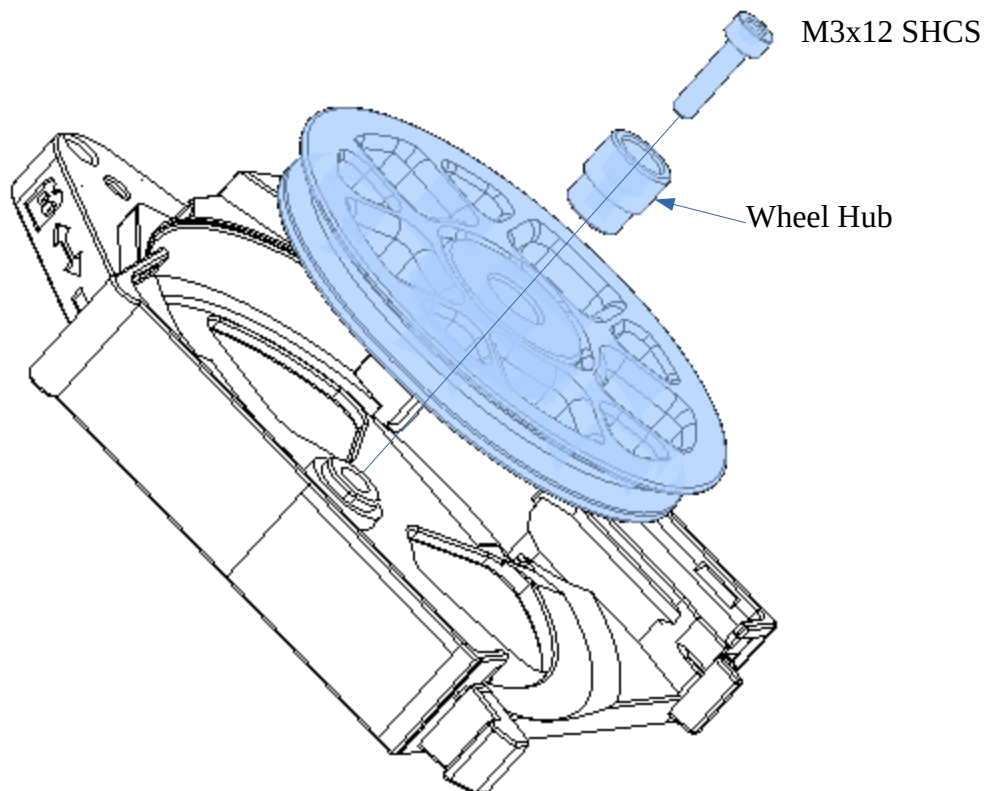


Assembling the buffer Head

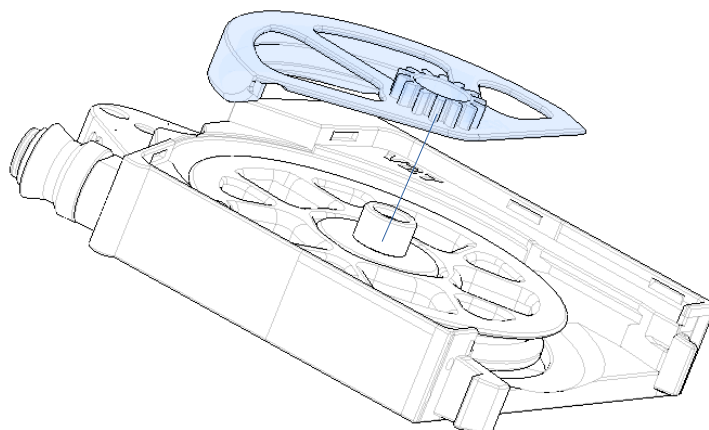
Inserting the bearing to the wheel



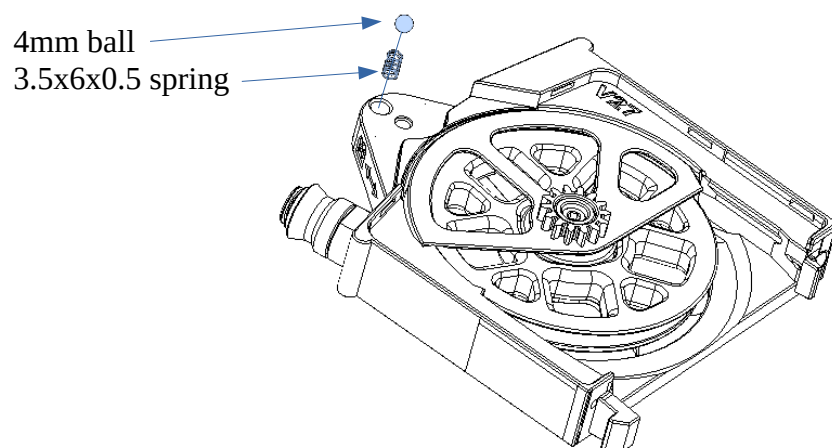
Assembling the wheel to the head case



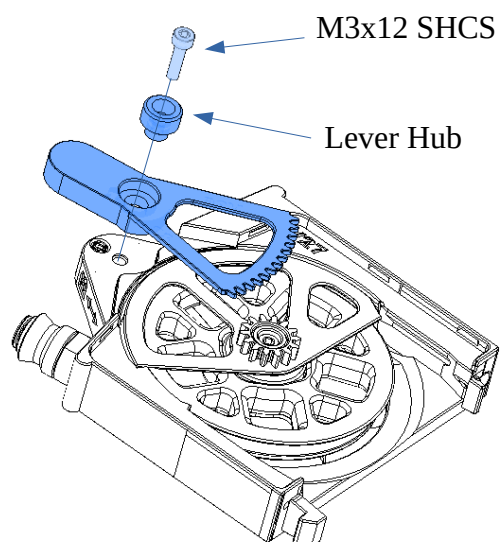
Assembling the guide to the head



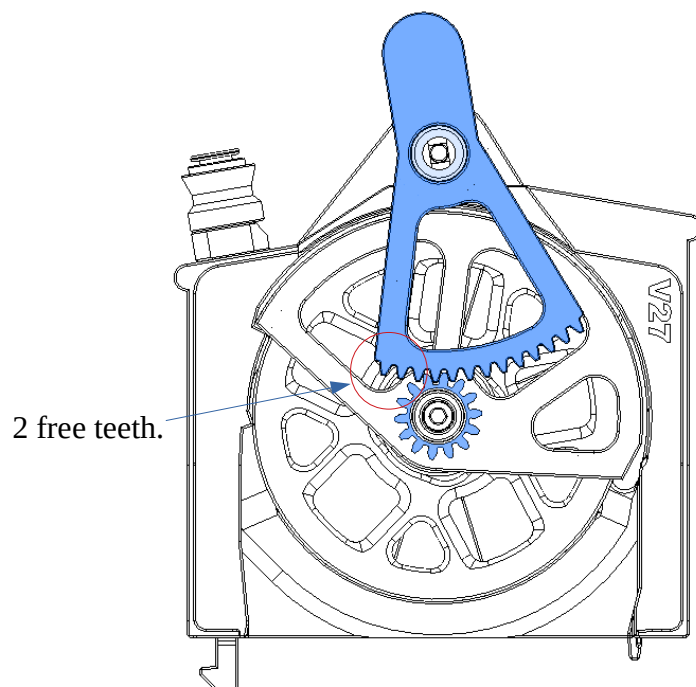
Optional spring and ball bearing.



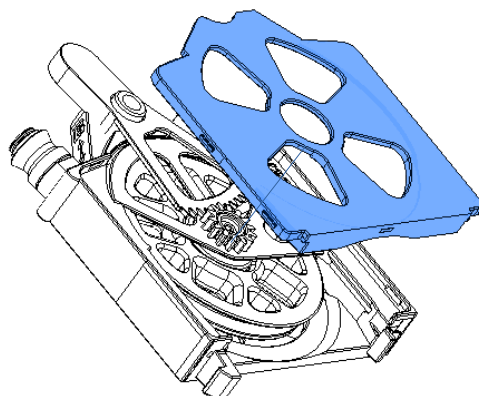
Assembling the lever.



Adjusting the gear.

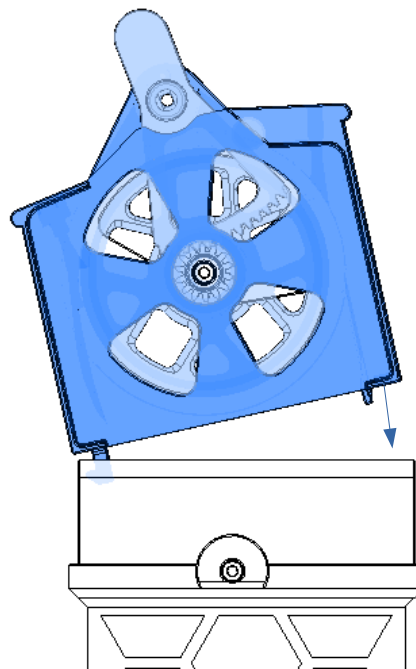
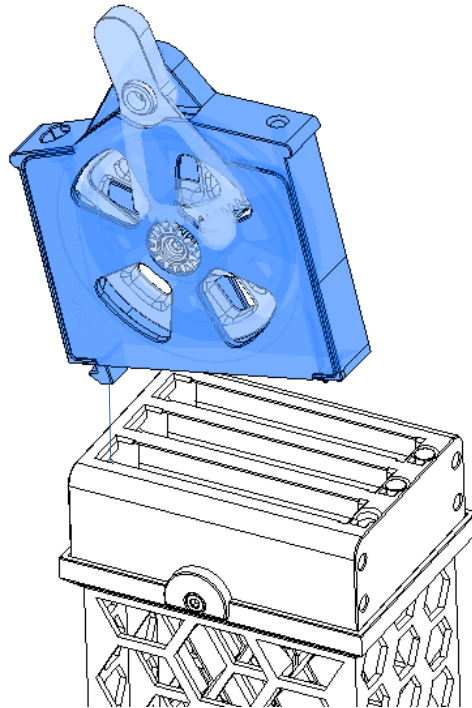


Closing the head



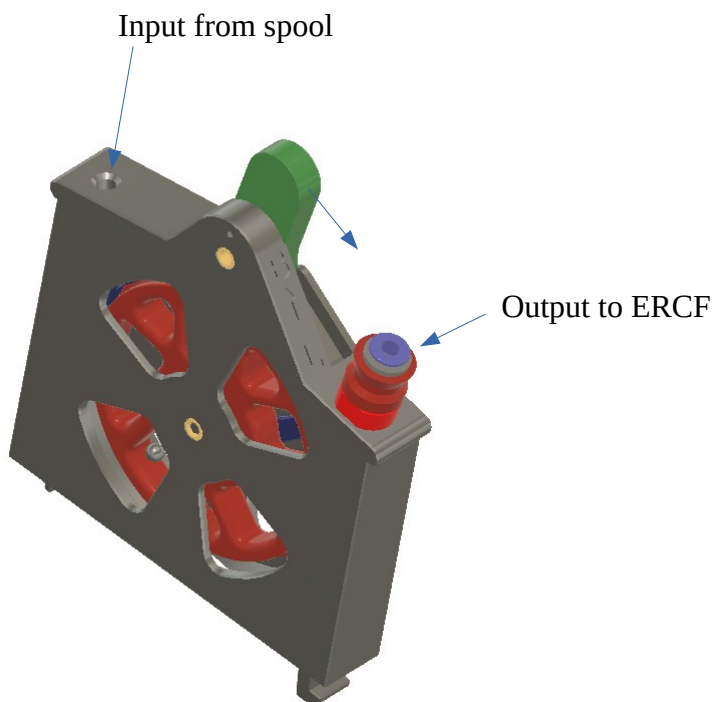
Installing the head on the interface block.

Insert the hook first, then
tilt the head so the
magnets stick together.



Usage

*Filament loading
position*



*Printing / buffering
position*

