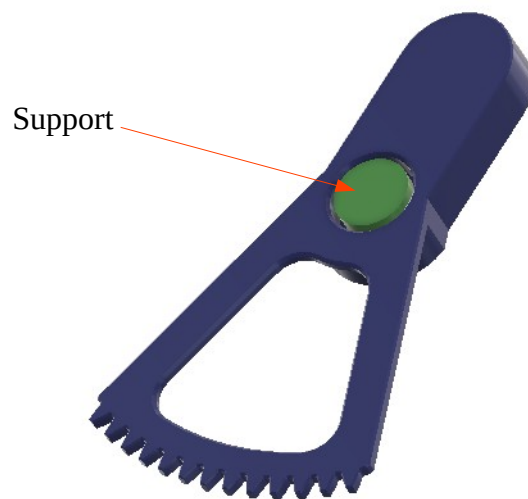
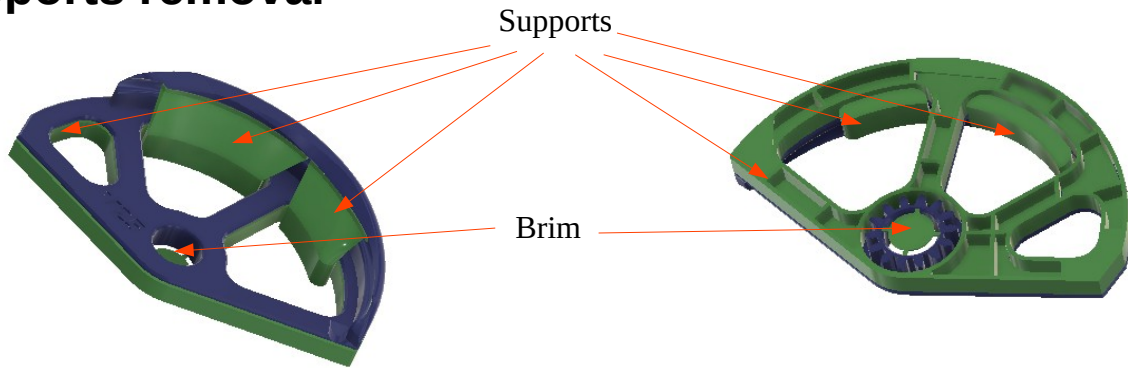


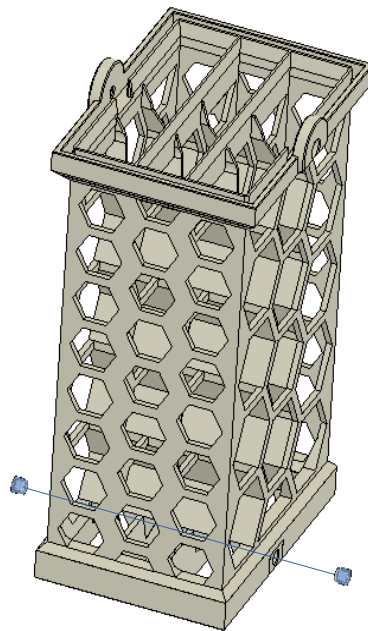
# Assembly instructions

## Supports removal

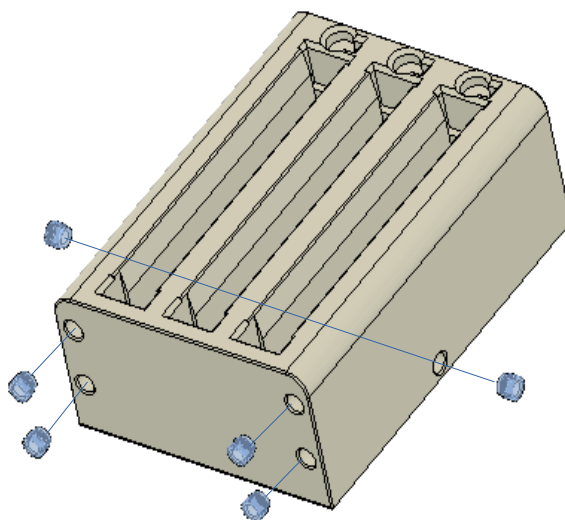


## M3 Inserts.

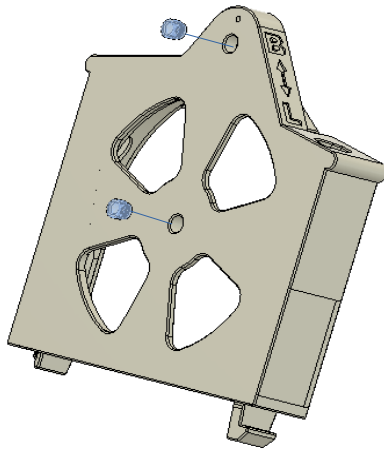
*Buffer tower*



*Interface block*

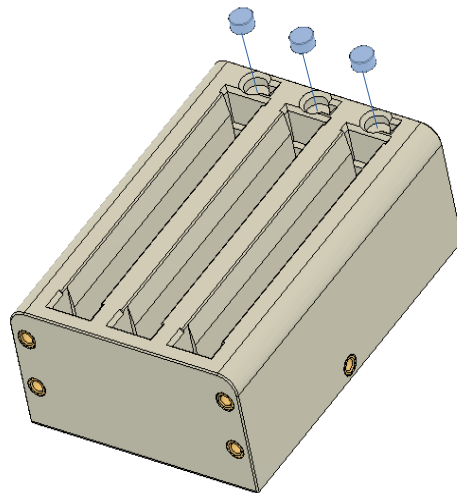


**Case**

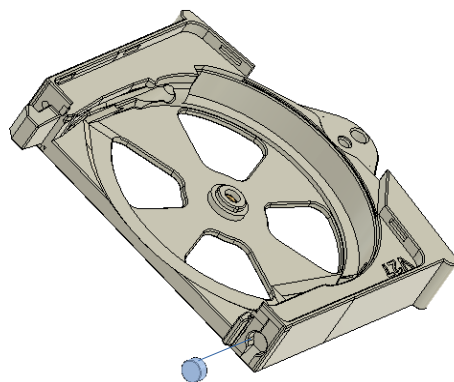


**6x3 Magnets**

*Interface block*



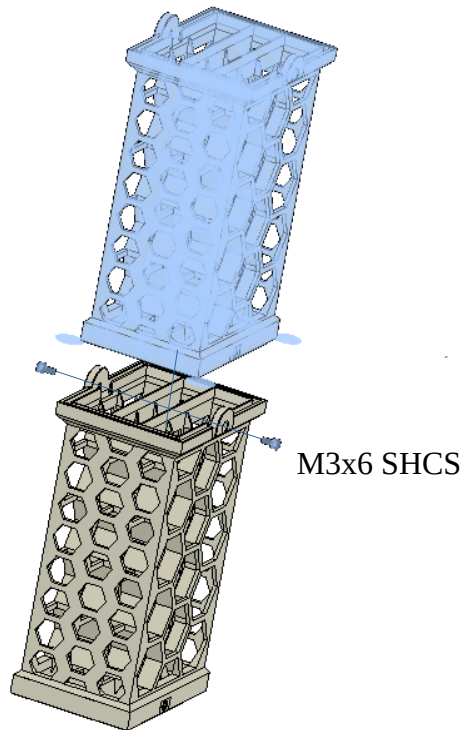
**Case**



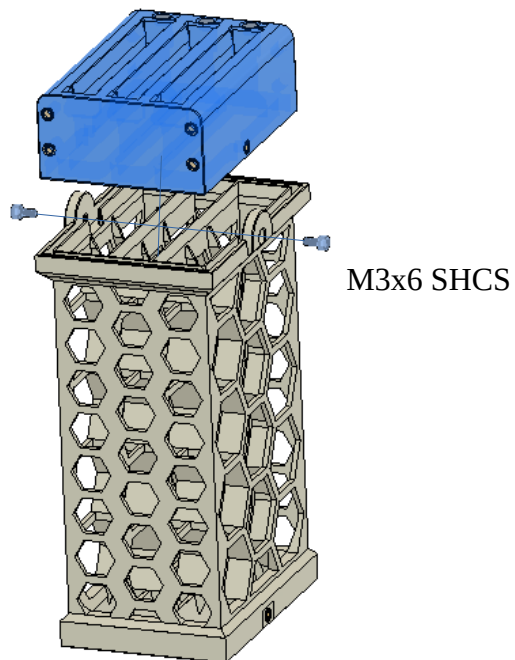
## Assembling the parts.

### *The buffer tower stack.*

Use as many tower as you need.

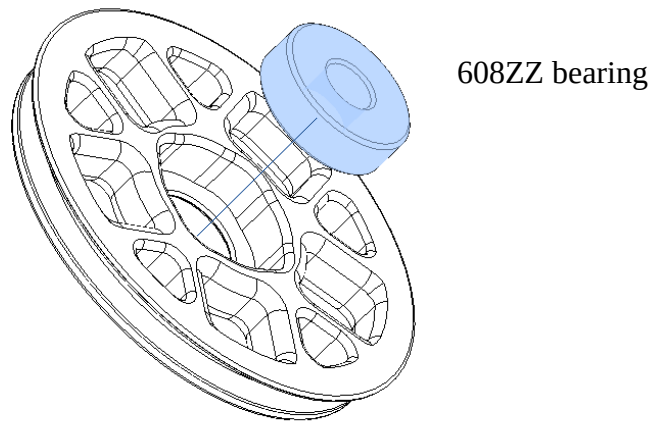


### *Assembling the interface block to the Buffer tower*

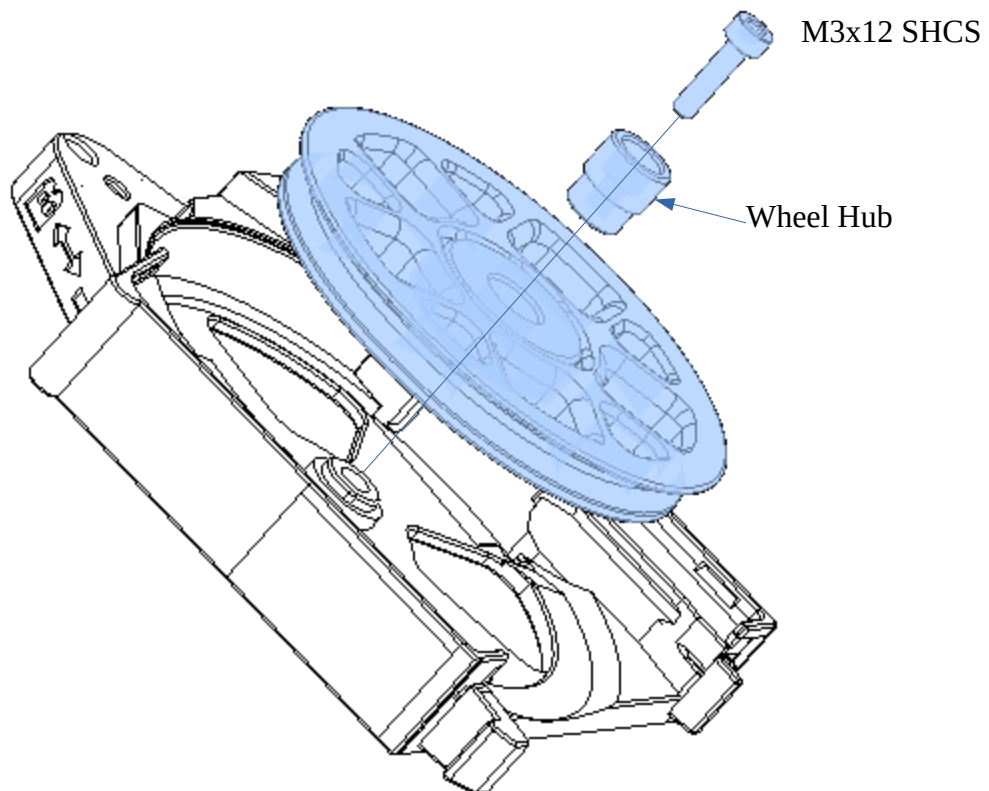


## Assembling the buffer Head

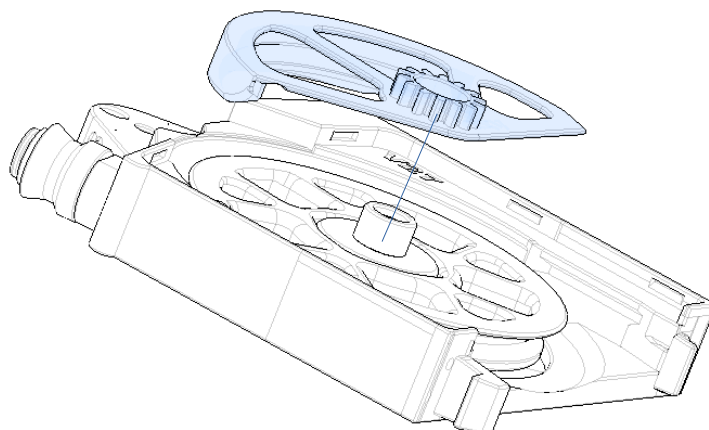
*Inserting the bearing to the wheel*



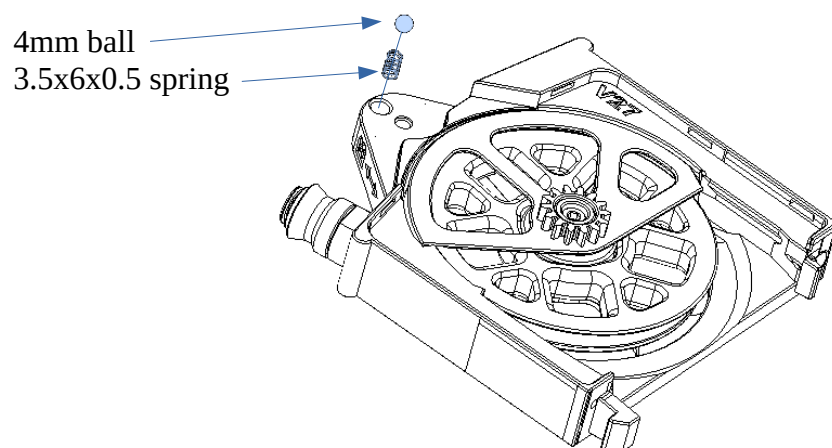
*Assembling the wheel to the head case*



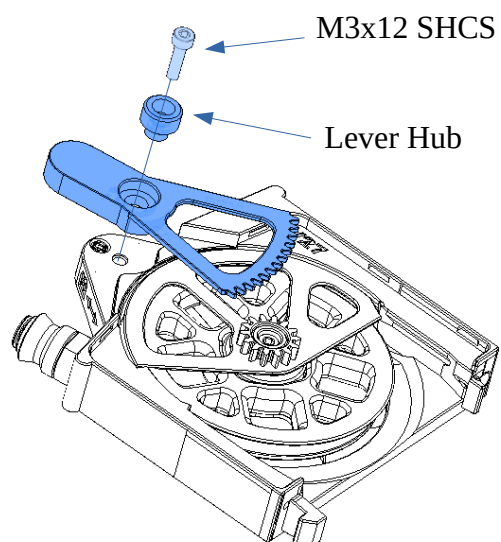
### ***Assembling the guide to the head***



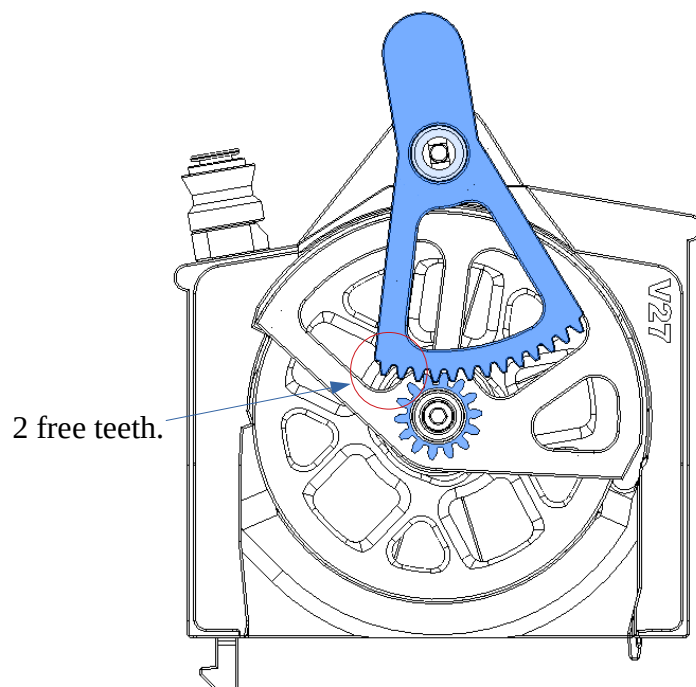
### ***Optional spring and ball bearing.***



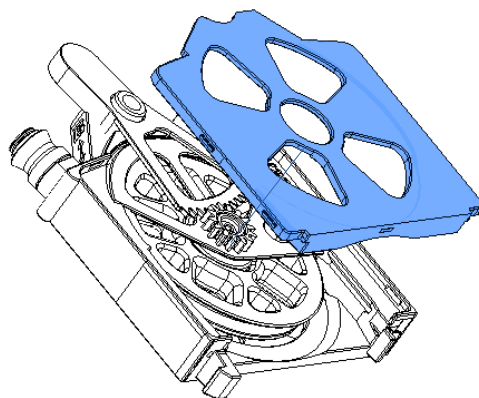
### ***Assembling the lever.***



***Adjusting the gear.***

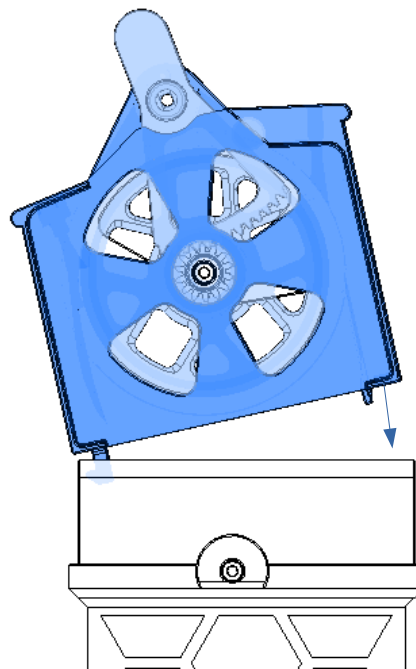
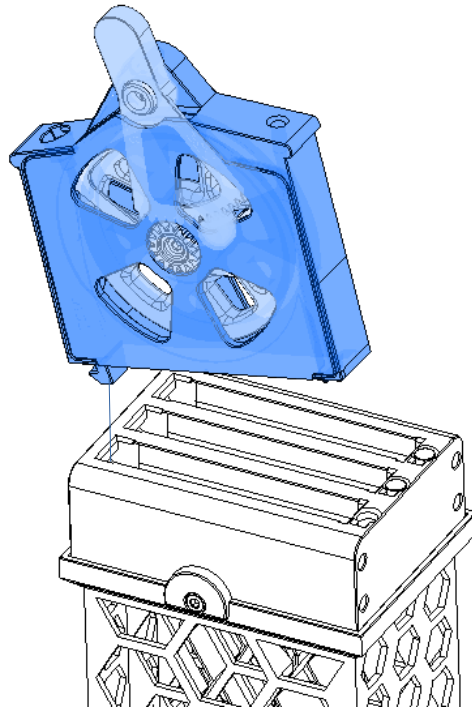


***Closing the head***



## Installing the head on the interface block.

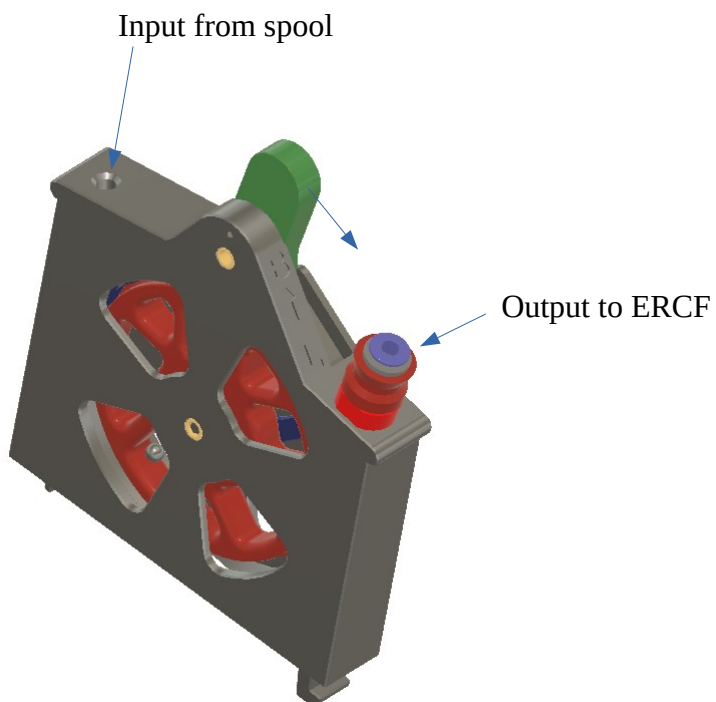
Insert the hook first, then  
tilt the head so the  
magnets stick together.





## Usage

*Filament loading  
position*



*Printing / buffering  
position*

