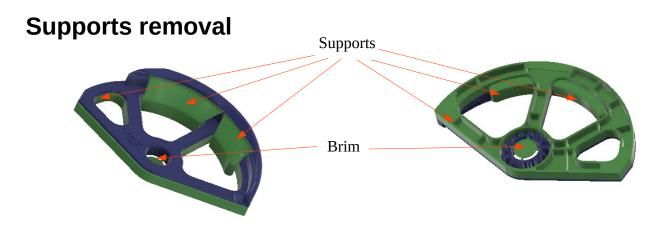
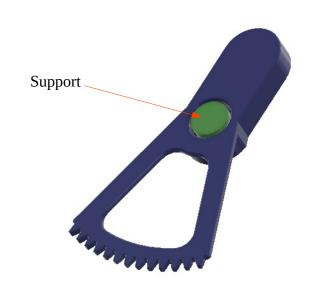
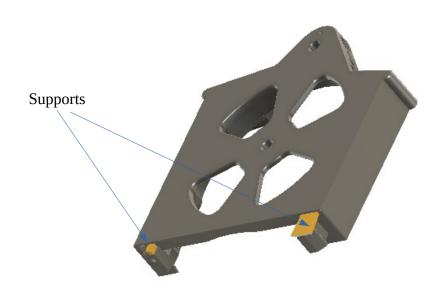
# **Assembly instructions**

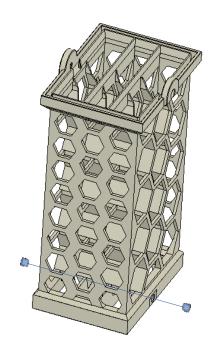




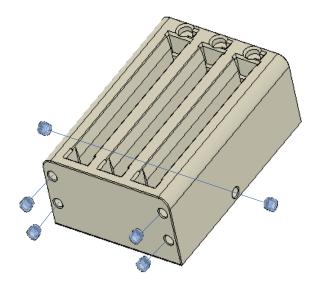


### M3 Inserts.

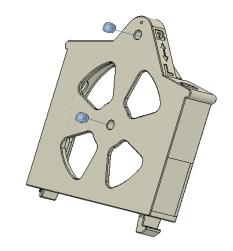
#### **Buffer tower**



#### Interface block

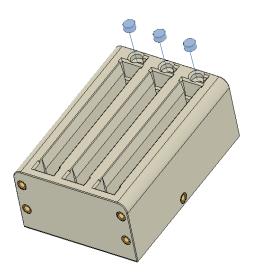


#### Case

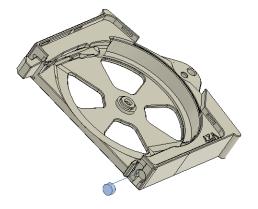


# **6x3 Magnets**

Interface block



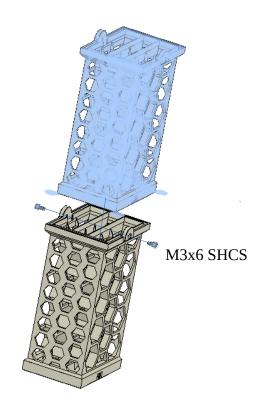
#### Case



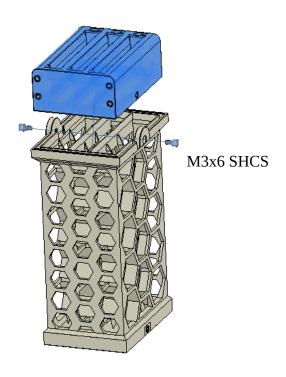
# Assembling the parts.

#### The buffer tower stack.

Use as many tower as you need.

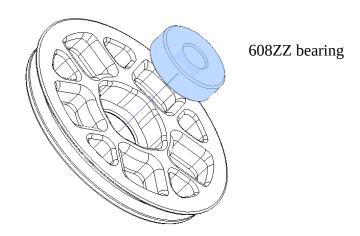


### Assembling the interface block to the Buffer tower

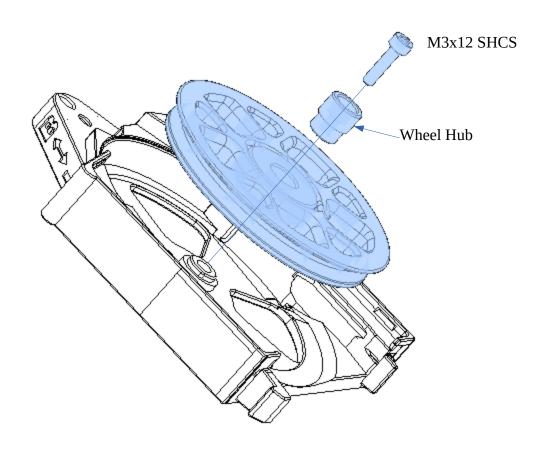


### **Assembling the buffer Head**

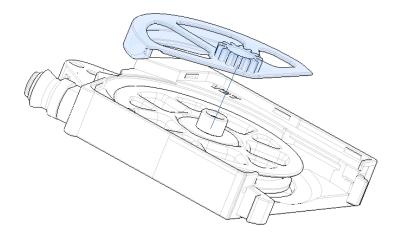
Inserting the bearing to the wheel



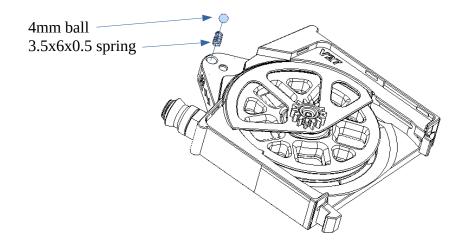
### Assembling the wheel to the head case



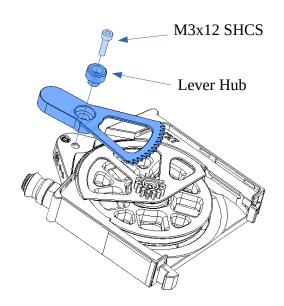
### Assembling the guide to the head



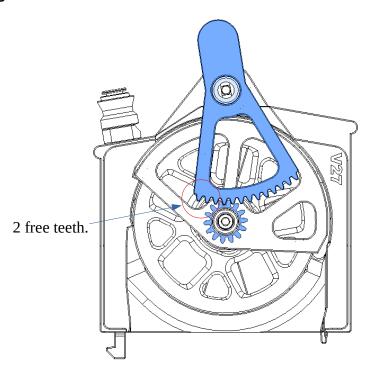
### Optional spring and ball bearing.



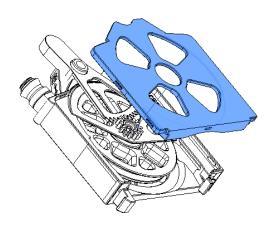
### Assembling the lever.



### Adjusting the gear.

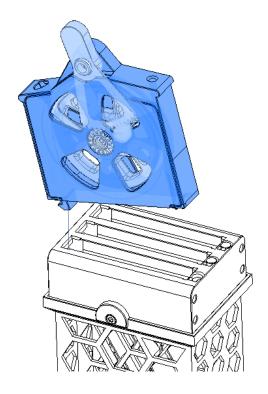


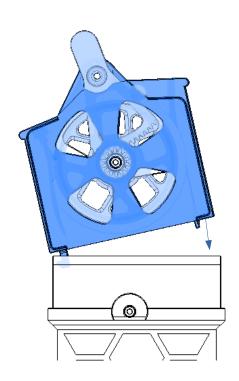
### Closing the head



# Installing the head on the interface block.

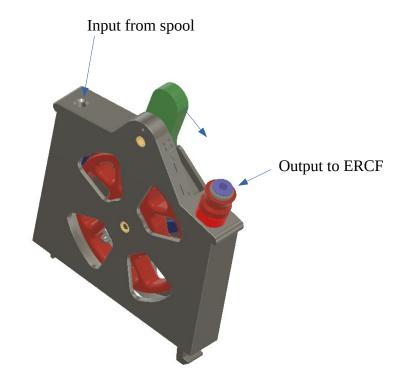
Insert the hook first, then tilt the head so the magnets stick together.





### Usage

Filament loading position



Printing / buffering position

