

A

B

C

D

E

F

A

B

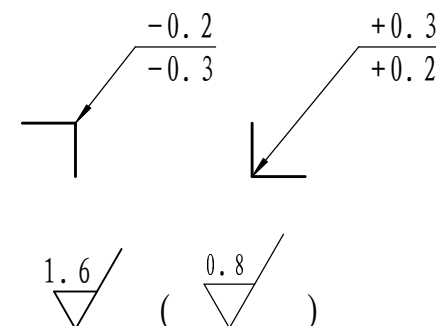
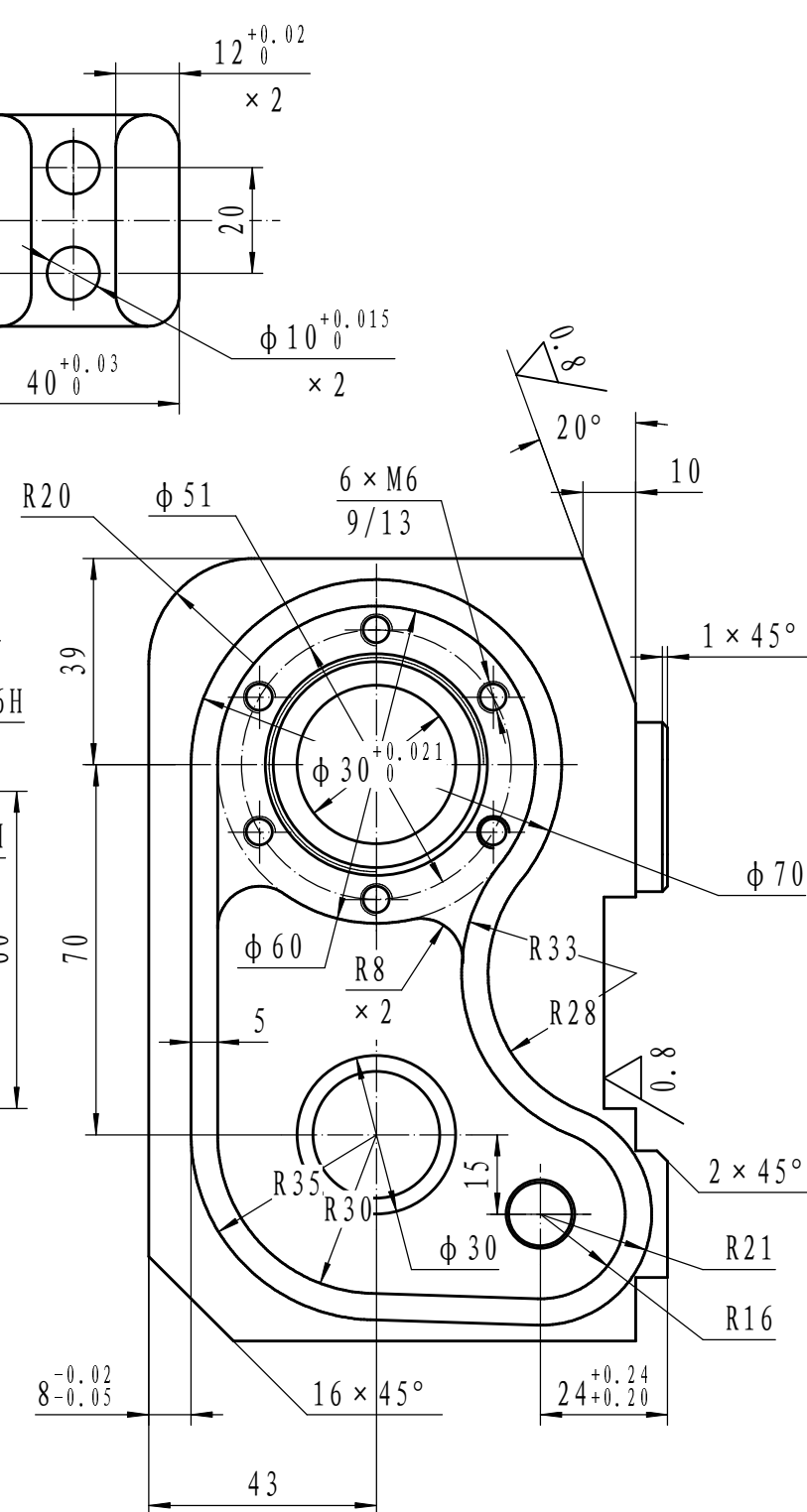
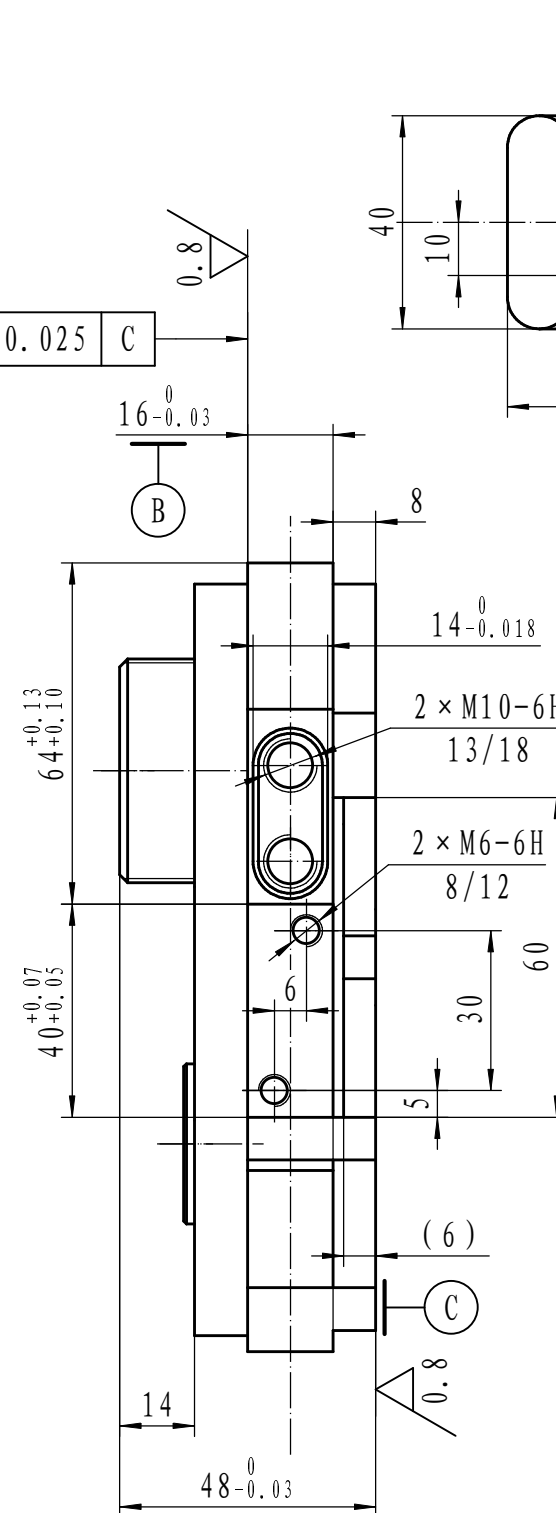
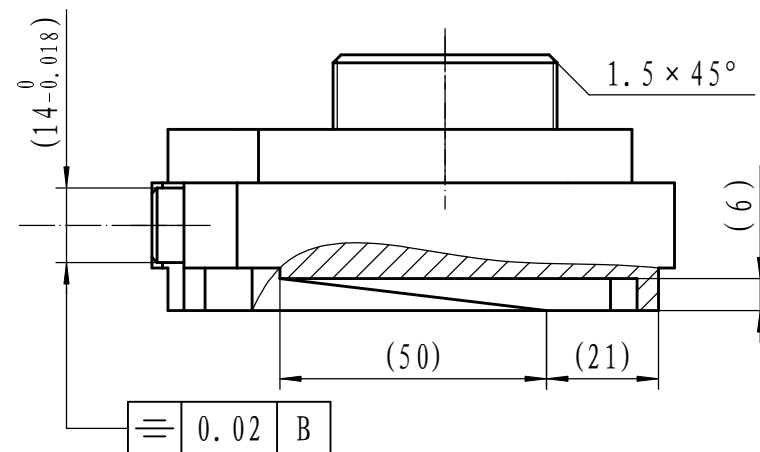
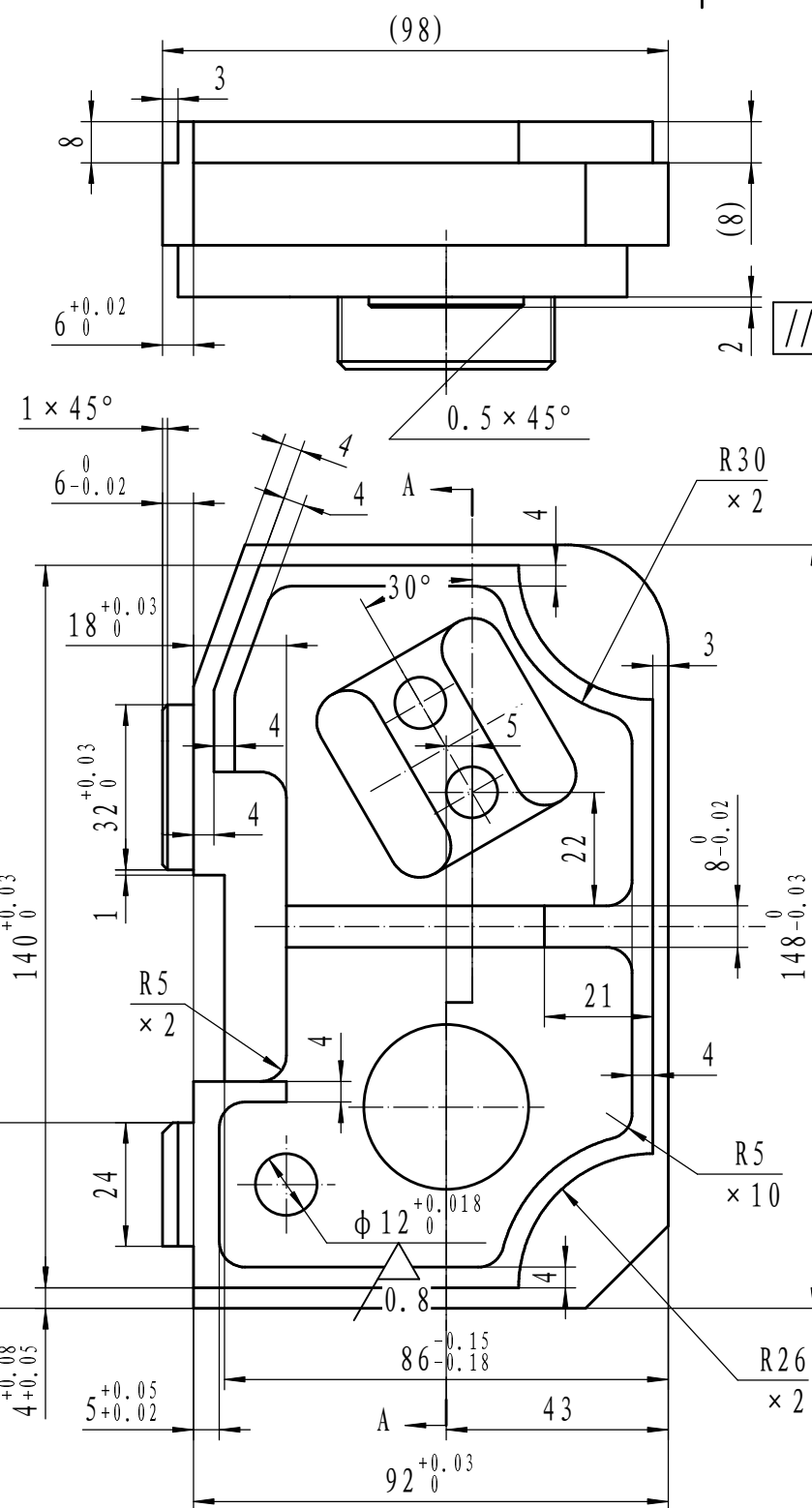
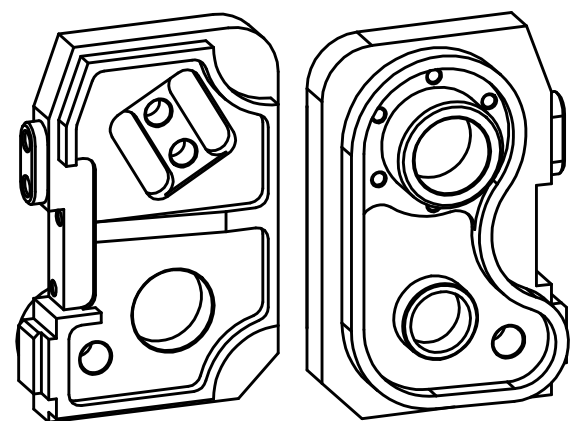
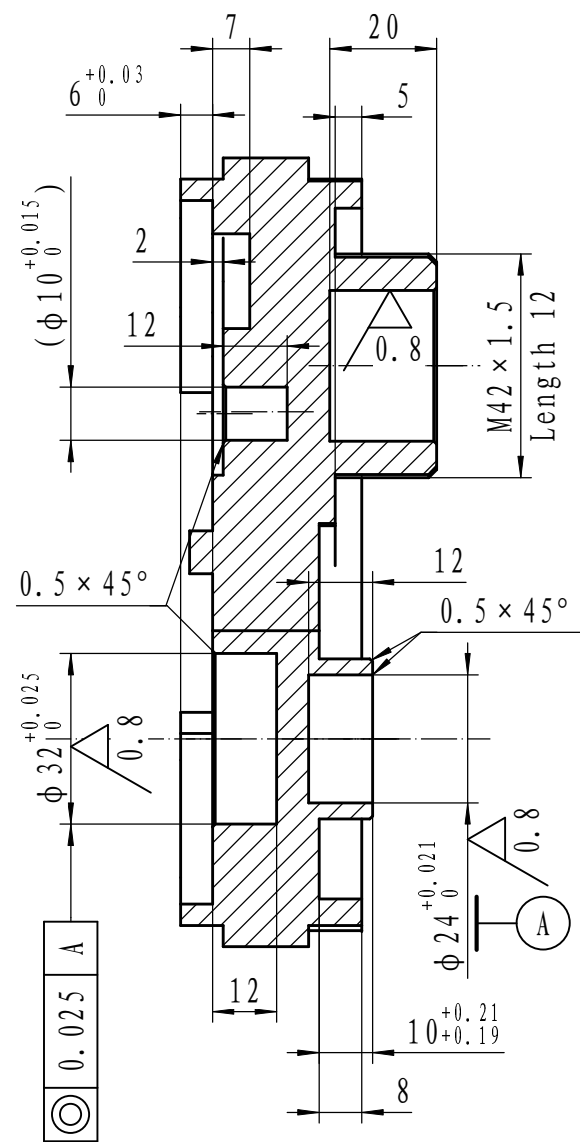
C

D

E

F

SECTION A-A



General tolerance ± 0.1 Radius ± 0.2 Angle $\pm 0.5^\circ$
Surface Texture Ra1.6
Depth of Thread +2
Depth of Bore +0.5

For China Team Training Only

Skill: 07-CNC Milling			Material: Steel CK45 1.119	
Scale: 1:1	Date: 05.08.2012	Paper: A2	Dimension: 150 × 100 × 50	
Drawn / Design by: HONGXUN LU CN			Competition time: 7.5H	
Description: Module 3			Drawing No: MOD3-32	
			Rev: 00	Page: 1/1

China skills