

A

B

C

D

E

F

A

B

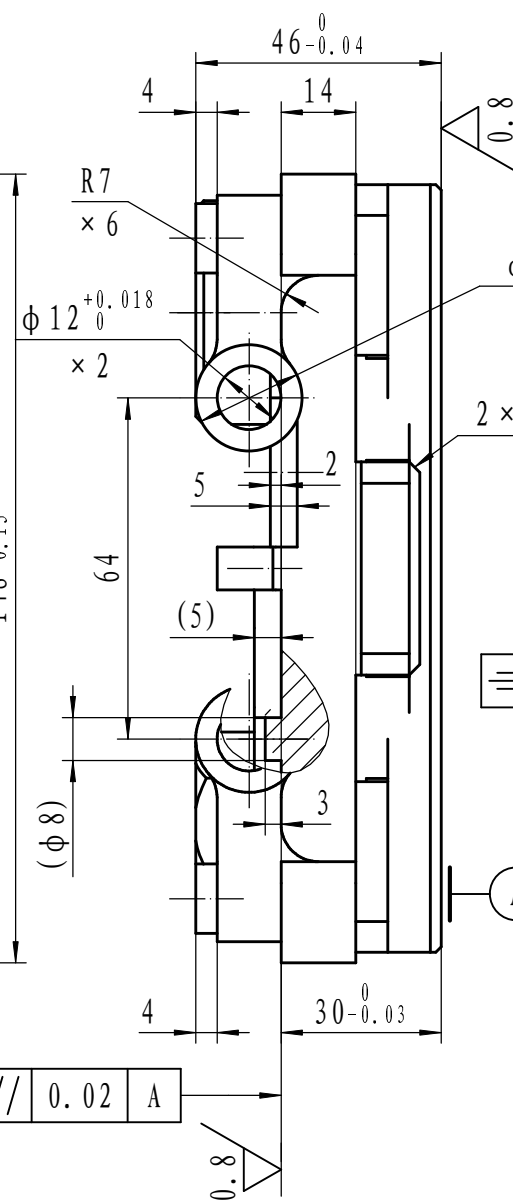
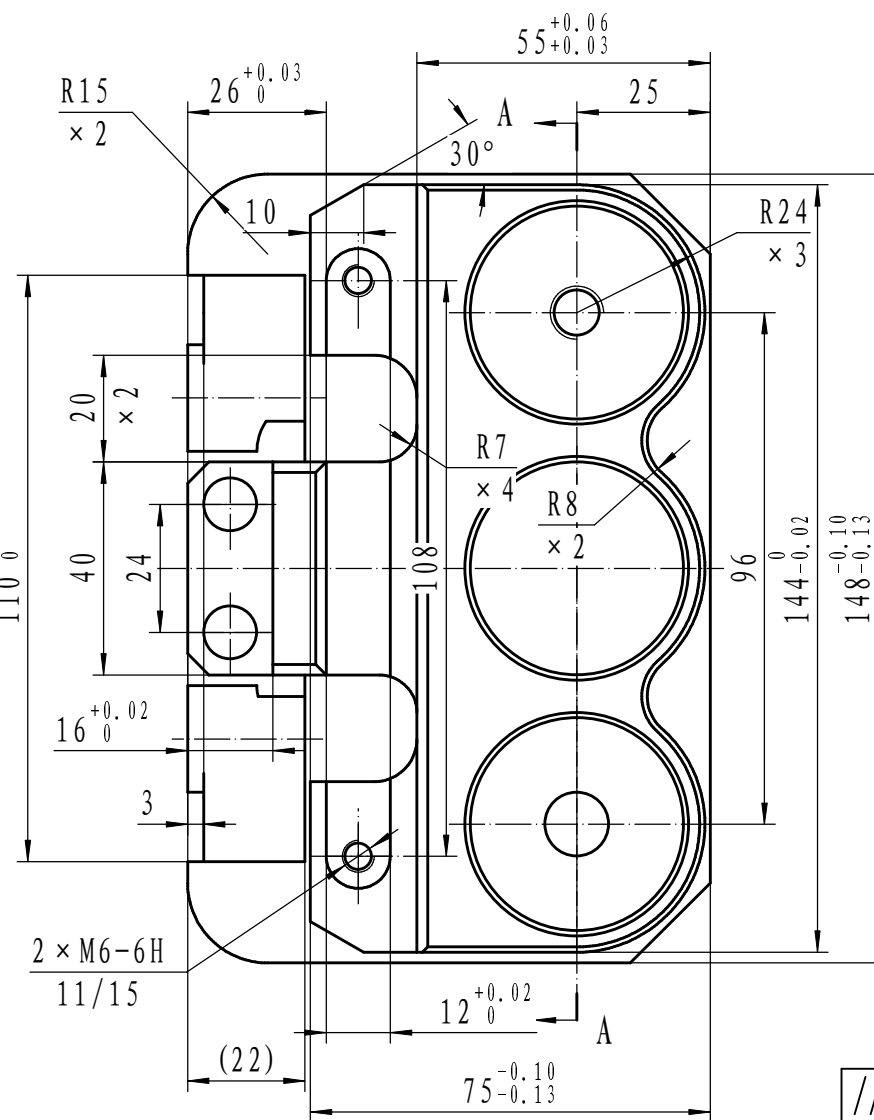
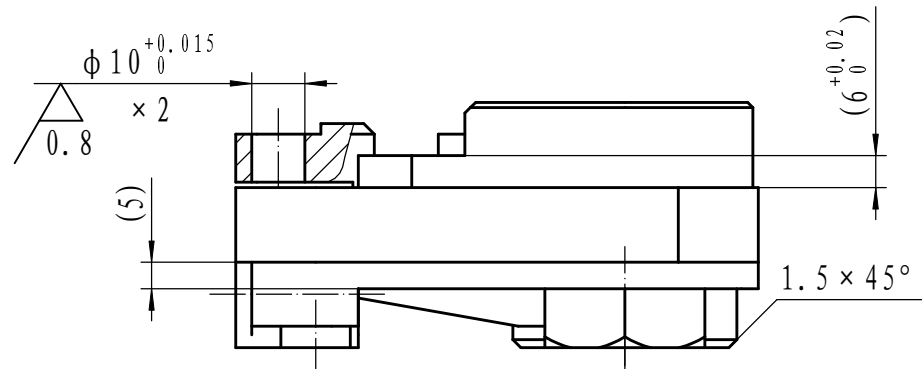
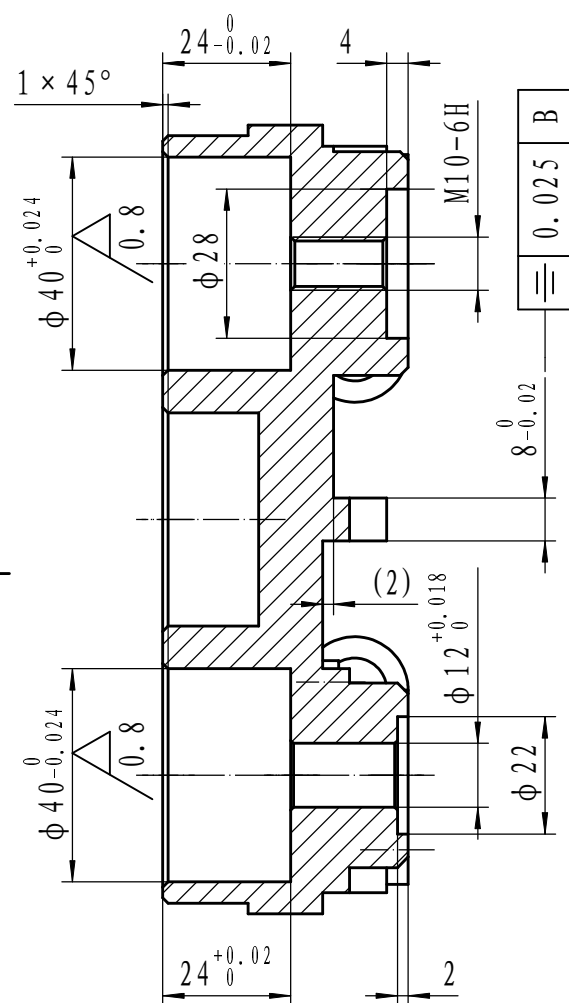
C

D

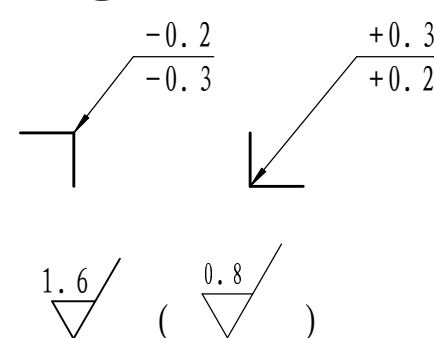
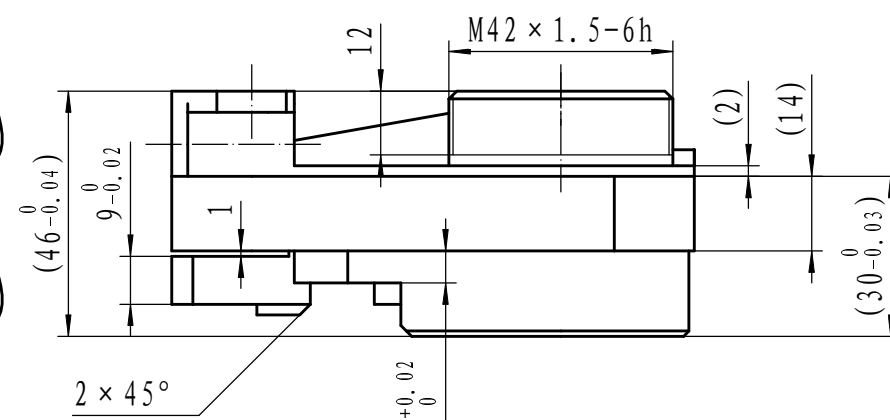
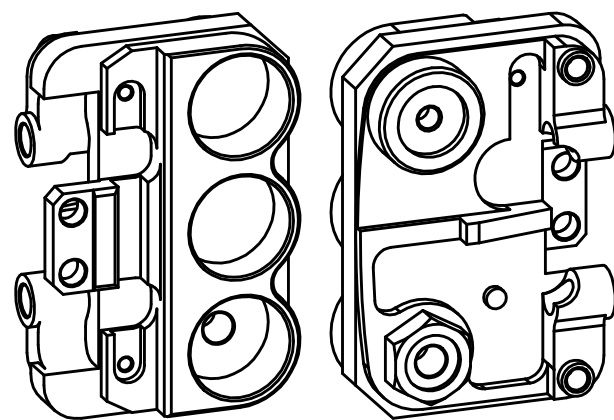
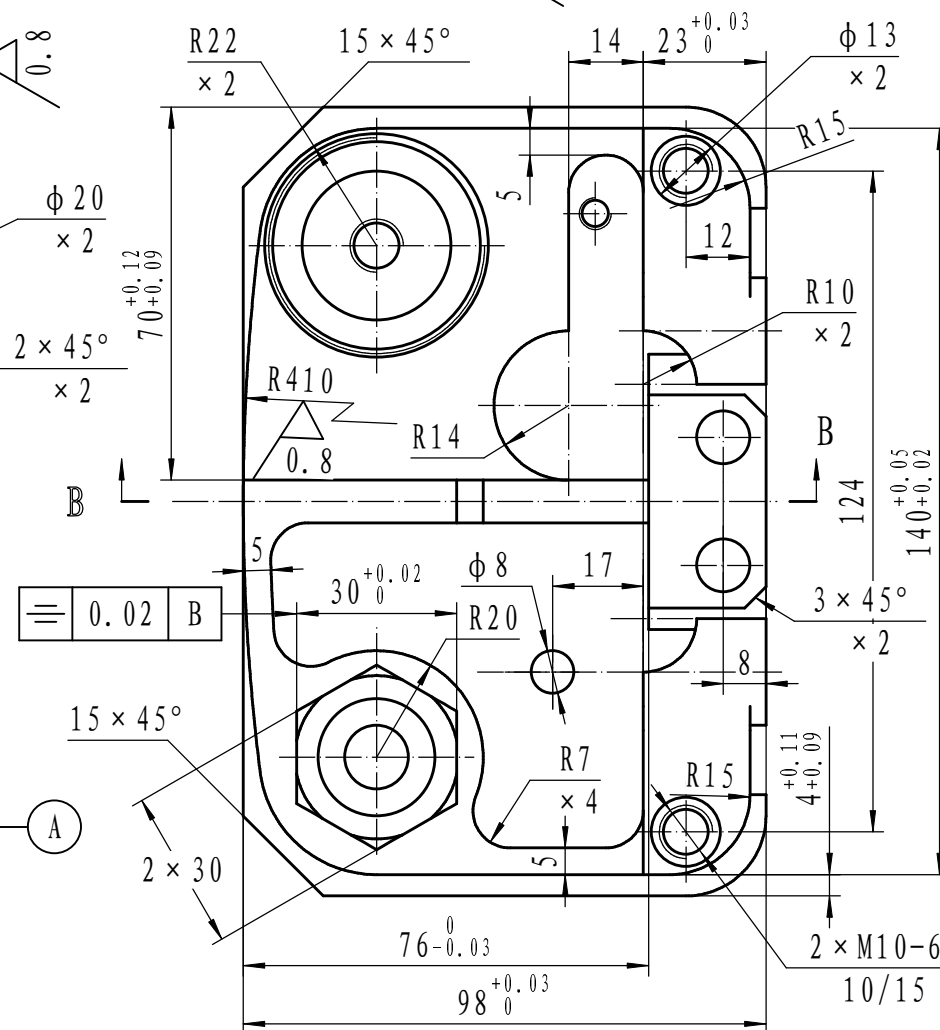
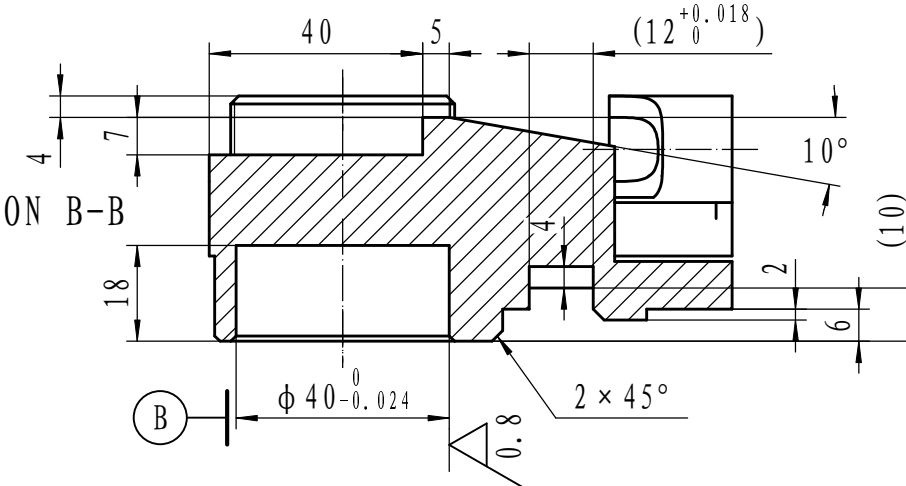
E

F

SECTION A-A



SECTION B-B



General tolerance ± 0.1 Radius ± 0.2 Angle $\pm 0.5^\circ$
Surface Texture Ra1.6
Depth of Thread +2
Depth of Bore +0.5

For China Team Training Only

Skill: 07-CNC Milling

Scale: 1:1 Date: 05.08.2012 Paper: A2

Drawn / Design by: HONGXUN LU CN

Description: Module 3

Material: Steel CK45 1.119
Dimension: 150 × 100 × 50
Competition time: 7.5H

Drawing No: MOD3-33

Rev: 00

Page: 1/1

China skills