

General Tolerance ± 0.1
Depth of Thread 0/+2
Depth of Hole 0/+2
Depth of Bore 0/+0.5
Radius ± 0.2
Angle $\pm 0.5^\circ$
Surface Texture acc. ISO 1302
Form and Positional Tolerances acc. to ISO 1101

Unlabeled chamfer 0.5 x 45°

Material : Steel CK45 1.1191

$\begin{matrix} +0.2 \\ +0.4 \end{matrix}$ $\begin{matrix} -0.2 \\ -0.3 \end{matrix}$
 $\sqrt{1.6}$ ($\sqrt{0.8}$)

F-F
1:1

G-G
1:1

E-E
1:1

For China Team Training Only

Test Project for the 42nd WorldSkills
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Skill: 07 CNC MILLING			ISO E	
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