Programmer Name: 2019年12月4日 下午3:54:43

Part #:	Material:	Setup:	Machine:
	Default	**1**	**Default**

Cycle and Programming Info

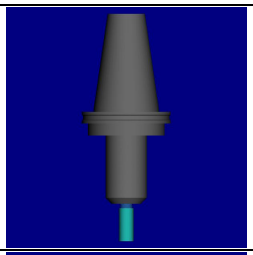
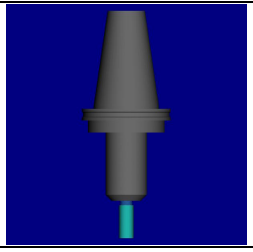
Setup Cycle Time: 1:36:34
Optimized Cycle Time: 1:36:34
Time Difference: 0%

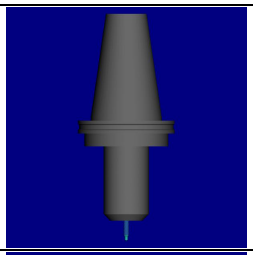
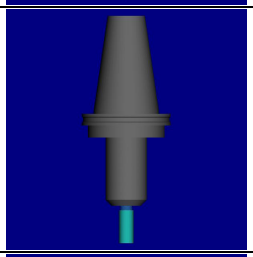
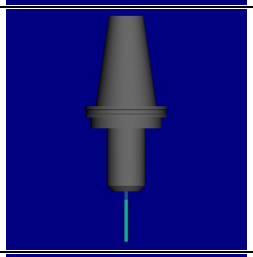
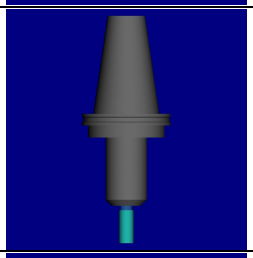
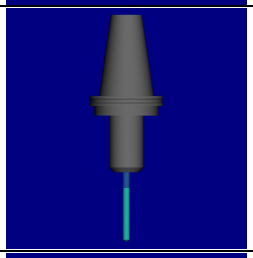
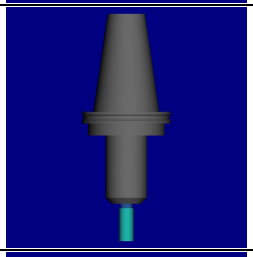
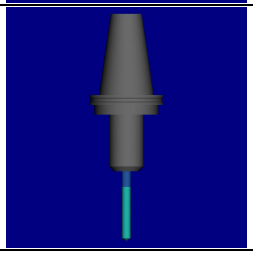
Errors: 0
Warnings: 1

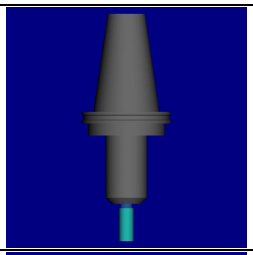
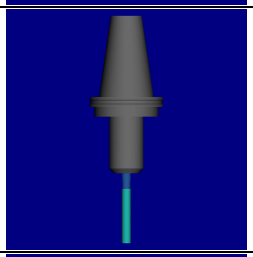
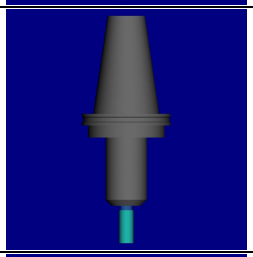
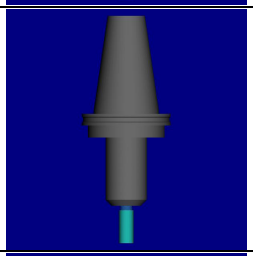
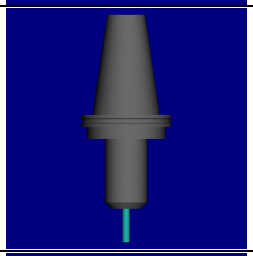
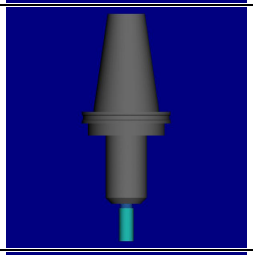
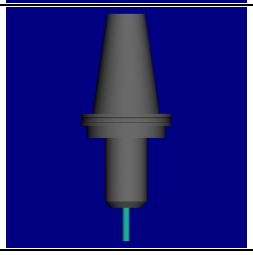
VERICUT File Summary

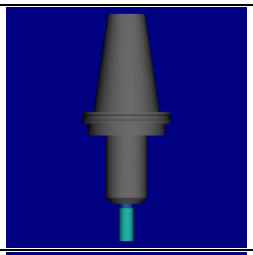
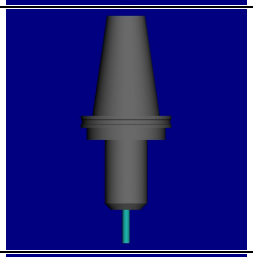
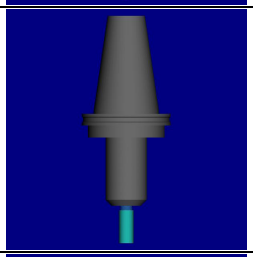
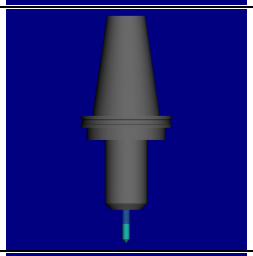
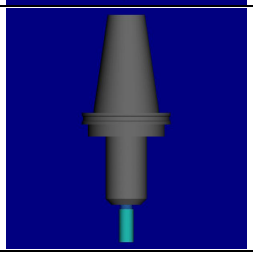
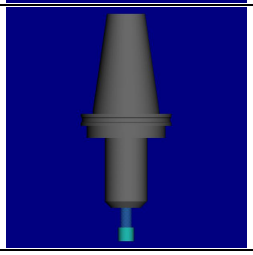
File Type	Full Path
项目文件	C:\Users\Administrator\Desktop\BYSJ-TWJ\VERICUT仿真\VERICUT项目.vcproject
机床文件	D:\Program Files\CGTech\VERICUT 8.2.1\library\3_axis_tool_chain.mch
控制文件	D:\Program Files\CGTech\VERICUT 8.2.1\library\fan10m.ctl
刀具库文件	C:\Users\Administrator\Desktop\TOOL.tls
数控程序	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-PM-H1.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-ZXK-H11.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-ZK-H12.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-ZK-H13.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-ZK-H14.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-ZK-H15.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-H1H2-C1.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-H4-JPM.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-H4-JC.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-H6-DJ.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\A\A-LW.NC

Tool Summary

Tool ID	Tool Thumbnail	Tool Description	Cutter Diameter	Cutter Diameter	Flute Length	Warnings	Errors
1		D16	16	16	35	1	0
D16-H1		D16-H1	16	16	35	0	0

11			5	5	5.63	0	0
D16-H1		D16-H1	16	16	35	0	0
12			5.2	5.2	50	0	0
D16-H1		D16-H1	16	16	35	0	0
13			9.2	9.2	70	0	0
D16-H1		D16-H1	16	16	35	0	0
14			11.8	11.8	70	0	0

D16-H1		D16-H1	16	16	35	0	0
15			12	12	70	0	0
D16-H1		D16-H1	16	16	35	0	0
1		D16	16	16	35	0	0
2		d8	8	8	35	0	0
D16-H1		D16-H1	16	16	35	0	0
4		D8-2	8	8	35	0	0

D16-H1		D16-H1	16	16	35	0	0
4		D8-2	8	8	35	0	0
D16-H1		D16-H1	16	16	35	0	0
6		D8-DJ	8	8	20	0	0
D16-H1		D16-H1	16	16	35	0	0
8		D6	17	17	14	0	0
	总计					1	0

View Capture per Tool

Tool Use Graph

Time (in Minutes)

Original Total Time: 1:36:34

Optimized Total time: 1:36:34

Time Difference: 0%

Cycle and Programming Info

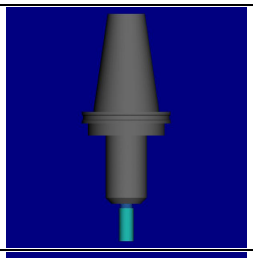
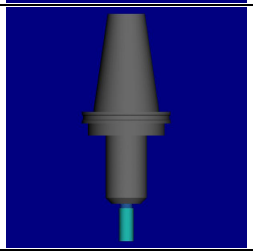
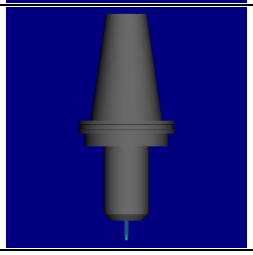
Setup Cycle Time: 1:46:00
Optimized Cycle Time: 1:46:00
Time Difference: 0%

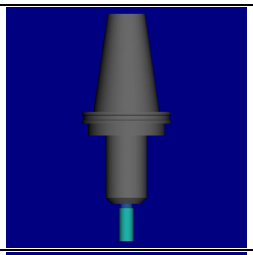
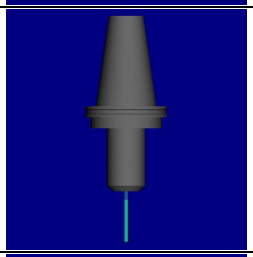
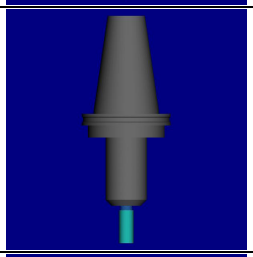
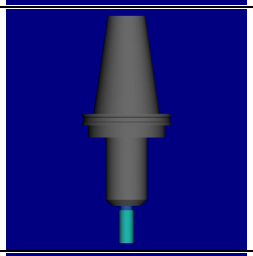
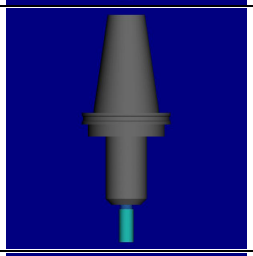
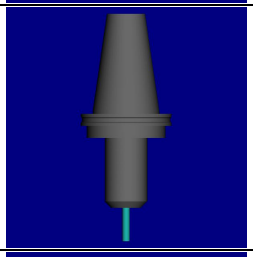
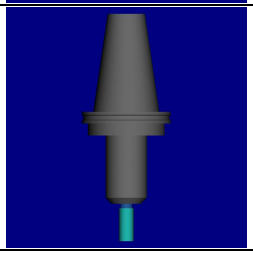
Errors: 0
Warnings: 2

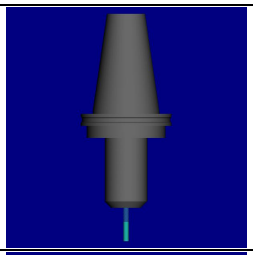
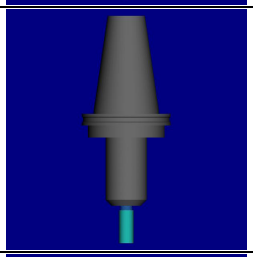
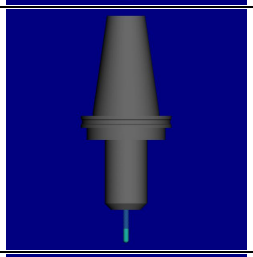
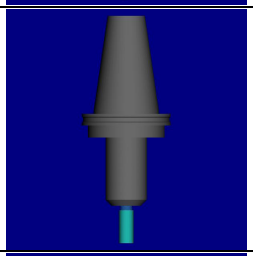
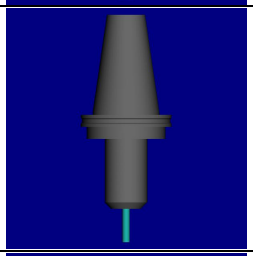
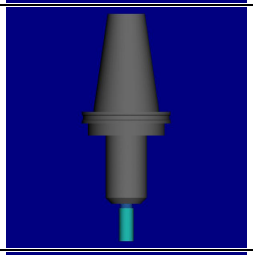
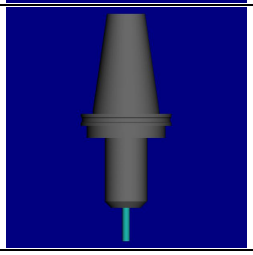
VERICUT File Summary

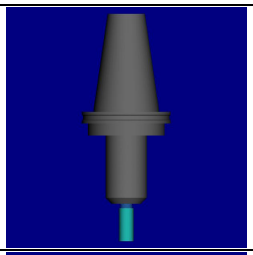
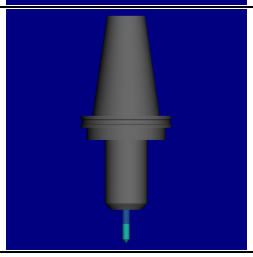
File Type	Full Path
项目文件	C:\Users\Administrator\Desktop\BYSJ-TWJ\VERICUT仿真\VERICUT项目.vcproject
机床文件	D:\Program Files\CGTech\VERICUT 8.2.1\library\3_axis_tool_chain.mch
控制文件	D:\Program Files\CGTech\VERICUT 8.2.1\library\fan10m.ctl
刀具库文件	C:\Users\Administrator\Desktop\TOOL.tls
数控程序	C:\Users\Administrator\Desktop\CNC仿真加工\B\B-PM.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\B\B-ZXK-H11.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\B\B-ZK-H12.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\B\B-H1-C1.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\B\B-H2-C2.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\B\B-H7-C2.NC
	C:\Users\Administrator\Desktop\BYSJ-TWJ\CNC仿真加工\B\B-H5-XM.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\B\B-H4-JPM.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\B\B-H4-JC.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\B\B-H6-DJ.NC

Tool Summary

Tool ID	Tool Thumbnail	Tool Description	Cutter Diameter	Cutter Diameter	Flute Length	Warnings	Errors
1		D16	16	16	35	1	0
D16-H1		D16-H1	16	16	35	0	0
11			5	5	5.63	0	0

D16-H1		D16-H1	16	16	35	0	0
12			5.2	5.2	50	0	0
D16-H1		D16-H1	16	16	35	0	0
1		D16	16	16	35	0	0
D16-H1		D16-H1	16	16	35	0	0
2		d8	8	8	35	1	0
D16-H1		D16-H1	16	16	35	0	0

7		D6	6	6	20	0	0
D16-H1		D16-H1	16	16	35	0	0
5		R3	6	6	15	0	0
D16-H1		D16-H1	16	16	35	0	0
4		D8-2	8	8	35	0	0
D16-H1		D16-H1	16	16	35	0	0
4		D8-2	8	8	35	0	0

D16-H1		D16-H1	16	16	35	0	0
6		D8-DJ	8	8	20	0	0
	总计					2	0

View Capture per Tool

Tool Use Graph

Time (in Minutes)

Original Total Time: 1:46:00

Optimized Total time: 1:46:00

Time Difference: 0%

Cycle and Programming Info

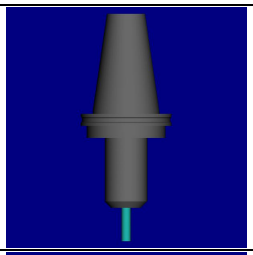
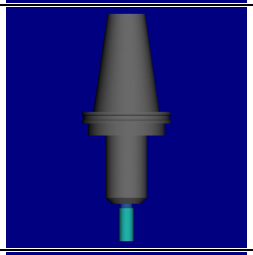
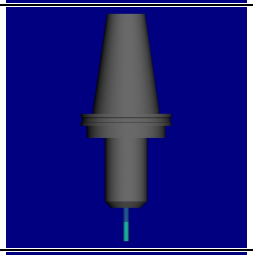
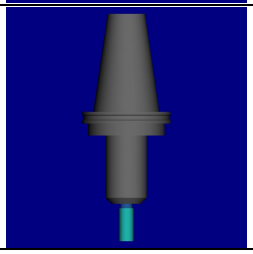
Setup Cycle Time: 0:30:49
Optimized Cycle Time: 0:30:49
Time Difference: 0%

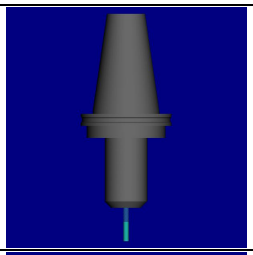
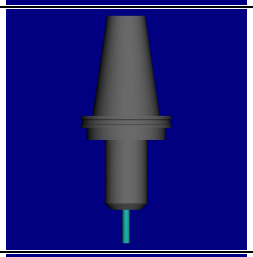
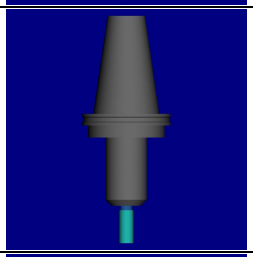
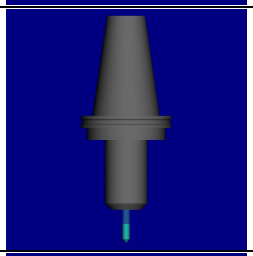
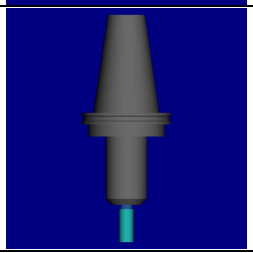
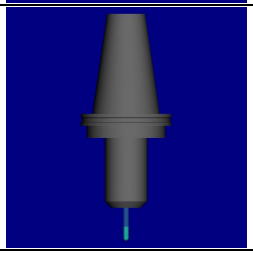
Errors: 0
Warnings: 1

VERICUT File Summary

File Type	Full Path
项目文件	C:\Users\Administrator\Desktop\BYSJ-TWJ\VERICUT仿真\VERICUT项目.vcproject
机床文件	D:\Program Files\CGTech\VERICUT 8.2.1\library\3_axis_tool_chain.mch
控制文件	D:\Program Files\CGTech\VERICUT 8.2.1\library\fan10m.ctl
刀具库文件	C:\Users\Administrator\Desktop\TOOL.tls
设计模型文件	C:\Users\Administrator\Desktop\毕业设计刀路.stl
数控程序	C:\Users\Administrator\Desktop\CNC仿真加工\C\C-H3-C1.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\C\C-H7-C2.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\C\C-H7H4-J.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\C\C-H6-DJ.NC
	C:\Users\Administrator\Desktop\CNC仿真加工\C\C-H5-DJ.NC

Tool Summary

Tool ID	Tool Thumbnail	Tool Description	Cutter Diameter	Cutter Diameter	Flute Length	Warnings	Errors
3		D10	10	10	35	1	0
D16-H1		D16-H1	16	16	35	0	0
7		D6	6	6	20	0	0
D16-H1		D16-H1	16	16	35	0	0

7		D6	6	6	20	0	0
4		D8-2	8	8	35	0	0
D16-H1		D16-H1	16	16	35	0	0
6		D8-DJ	8	8	20	0	0
D16-H1		D16-H1	16	16	35	0	0
5		R3	6	6	15	0	0
	总计					1	0

View Capture per Tool

Tool Use Graph

Time (in Minutes)

Original Total Time: 0:30:49

Optimized Total time: 0:30:49

Time Difference: 0%