

Solution

Given Data

Reaction: $A + B \rightarrow C + D$ (isothermal, elementary, irreversible)

$$C_{A0} = 1 \text{ mol dm}^{-3}, \quad C_{B0} = 2 \text{ mol dm}^{-3} \quad (\theta_B = 2)$$

$$v_0 = 5 \text{ dm}^3/\text{min}, \quad k_a(400 \text{ K}) = 0.25 \text{ dm}^3/(\text{kg} \cdot \text{min})$$

$$\alpha = 0.03 \text{ kg}^{-1}, \quad W = 30 \text{ kg}$$

$$\epsilon = 0 \quad (\text{no change in total moles})$$

Rate Expression

For an isothermal ideal gas:

$$C_A = C_{A0} y (1 - X), \quad C_B = C_{A0} y (\theta_B - X), \quad y \equiv \frac{P}{P_0}.$$

The rate per kg catalyst is:

$$-r'_A = k_a C_A C_B = k_a (C_{A0} y)^2 (1 - X)(\theta_B - X).$$

The packed-bed design equation is:

$$\frac{dX}{dW} = \frac{-r'_A}{F_{A0}}, \quad F_{A0} = C_{A0} v_0.$$

Thus:

$$\frac{dX}{dW} = \frac{k_a C_{A0}}{v_0} y^2 (1 - X)(\theta_B - X).$$

Numerically:

$$\frac{k_a C_{A0}}{v_0} = \frac{0.25 \times 1}{5} = 0.05.$$

(a) With Pressure Drop

For $\epsilon = 0$:

$$y(W) = (1 - \alpha W)^2 \quad \Rightarrow \quad y^2 = (1 - \alpha W)^4.$$

The design equation becomes:

$$\frac{dX}{(1-X)(2-X)} = 0.05 (1 - \alpha W)^4 dW.$$

Integrating from $W = 0$ to $W = 30$:

$$\int_0^X \frac{dX}{(1-X)(2-X)} = \left[\ln \frac{2-X}{1-X} - \ln 2 \right]_0^X,$$

$$\int_0^{30} 0.05 (1 - \alpha W)^4 dW = \frac{0.01}{\alpha} [1 - (1 - \alpha W)^5]_0^{30}.$$

With $\alpha = 0.03$, $(1 - \alpha W) = 0.1$:

$$\ln \frac{2-X}{1-X} - \ln 2 = \frac{0.01}{0.03} [1 - 0.1^5] \approx 0.3333.$$

Thus:

$$\ln \frac{2-X}{1-X} \approx 0.6931 + 0.3333 = 1.0264,$$

$$\frac{2-X}{1-X} \approx e^{1.0264} \approx 2.791 \quad \Rightarrow \quad X \approx 0.442.$$

$X_{\text{with drop}} \approx 0.44$

(b) No Pressure Drop ($\alpha = 0$)

Then $y = 1$ and:

$$\frac{dX}{(1-X)(2-X)} = 0.05 dW.$$

Integrating:

$$\ln \frac{2-X}{1-X} - \ln 2 = 0.05 \times 30 = 1.5,$$

$$\ln \frac{2-X}{1-X} = 0.6931 + 1.5 = 2.1931,$$

$$\frac{2-X}{1-X} \approx e^{2.1931} \approx 8.96 \quad \Rightarrow \quad X \approx 0.874.$$

$X_{\text{no drop}} \approx 0.87$

(c) Explanation of Difference

With pressure drop, $P/P_0 = (1 - \alpha W)^2$ falls to 0.01 at the bed exit. Since the rate is second order in concentration, $-r'_A \propto y^2$, the reaction slows sharply downstream, lowering the overall conversion compared to the no-drop case.