

Laser

Pin#	Panel xlr	Routes to	Free
Pin 1	Red	+24 V	Red
Pin 2	White	AI0 of DAQ	White (250 resistor between white and black)
Pin 3	Black/Blue	G	Black/Blue

Force

Pin#	Panel	Routes to	Free
Pin 1	Red	+5V	Red
Pin 2	Black	G	Black
Pin 3	Green	+In	Green
Pin 4	White	-In	White

Servo

Pin#	Panel	Routes to	Free
Pin 1	Red	+8V	Red
Pin 2	Purple	AI2 of DAQ	Purple / USB white
Pin 3	Blue	AO0 of DAQ	Blue / USB green
Pin 4	Black	Ground	Black