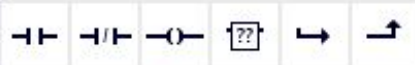
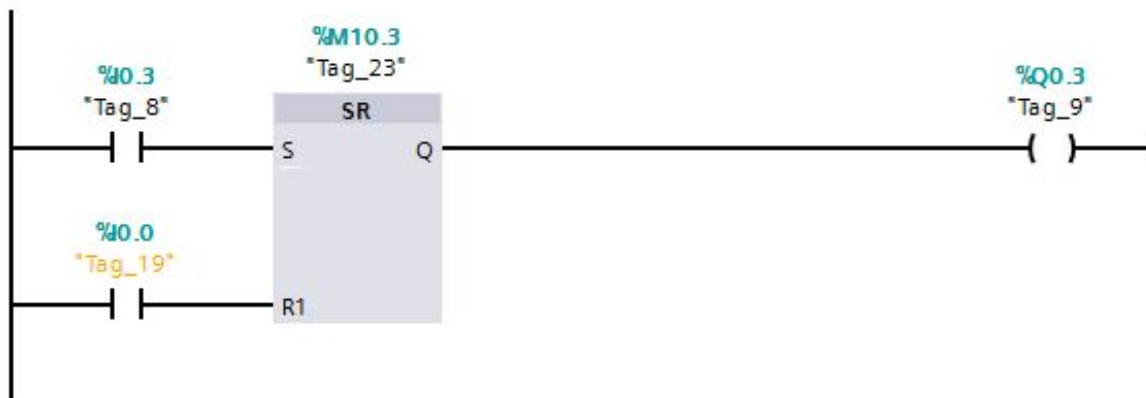


Block interface



## Network 3: PORNIRE BANDA 3

Comment



## Network 4: PORNIRE BANDA 4

Comment



100%

Properties

Info

Diagnostics

Portal view

Overview

Main

Project M23 opened.



Siemens - M23

ProjectEditViewInsertOnlineOptionsToolsWindowHelp

Save project

Go online

Go offline

Totally Integrated Automation  
PORTAL

M23 ▸ PLC\_1 [CPU 315-2 DP] ▸ Program blocks ▸ Main [OB1]

Block interface

PLC programming

Tag\_19

R1

Network 4: PORNIRE BANDA 4

Comment

%I0.4  
"Tag\_10"

%M10.4  
"Tag\_24"

%Q0.4  
"Tag\_11"

S

SR

Q

%I0.0  
"Tag\_19"

R1

Network 5: POZITIE CLAPETA MJLOC (default)

Comment

%I0.7  
"Tag\_26"

%M10.6  
"Tag\_26"

%Q0.7

100%

Properties

Info

Diagnostics

Portal view

Overview

Main

Project M23 opened.

8:49 AM  
12/10/2022



TIA  
Siemens - M23

Project Edit View Insert Online Options Tools Window Help

Save project

Go online

Go offline

Totally Integrated Automation  
PORTAL

M23 ▶ PLC\_1 [CPU 315-2 DP] ▶ Program blocks ▶ Main [OB1]

Block interface

PLC programming

Instructions

Testing

Tasks

Libraries

Network 5: POZITIE CLAPETA MIJLOC (default)

Comment

%I0.7  
"Tag\_15"

%I0.6  
"Tag\_13"

%I1.1  
"Tag\_20"

SR  
"Tag\_26"

R1

%Q0.7  
"Tag\_16"

Network 6: POZITIE CLAPETA STANGA <—

100%

Properties

Info

Diagnostics

Portal view

Overview

Main

Project M23 opened.

8:49 AM  
12/10/2022

TIA Siemens - M23

Project Edit View Insert Online Options Tools Window Help

Save project

Go online

Go offline

Totally Integrated Automation PORTAL

M23 > PLC\_1 [CPU 315-2 DP] > Program blocks > Main [OB1]

PLC programming

Instructions

Testing

Tasks

Libraries

Block interface

←

→

↺

↻

↷

↶

↵

%I1.1

\*Tag\_20\*

Network 6:

POZITIE CLAPETA STANGA ←

Comment

%I0.2

\*Tag\_6\*

%I0.6

\*Tag\_13\*

%M10.5

\*Tag\_25\*

SR

S

Q

R1

%Q1.2

\*Tag\_33\*

Network 7:

POZITIE CLAPETA DREAPTA →

Network 8:

ACTIVARE SENZORI - optional?

100%

Properties

Info

Diagnostics

Portal view

Overview

Main

Project M23 opened.

8:49 AM

12/10/2022

TIA Siemens - M23

Project Edit View Insert Online Options Tools Window Help

Save project

Go online

Go offline

Totally Integrated Automation PORTAL

M23 ▶ PLC\_1 [CPU 315-2 DP] ▶ Program blocks ▶ Main [OB1]

PLC programming

Instructions Testing Tasks Libraries

Block interface

Network 7: POZITIE CLAPETA DREAPTA →

Comment

%I0.1  
"Tag\_4"

%I1.1  
"Tag\_20"

%M10.7  
"Tag\_27"

%Q1.1  
"Tag\_30"

S

SR

Q

R1

Network 8: ACTIVARE SENZORI - optional?

100%

Properties Info Diagnostics

Portal view Overview Main

Project M23 opened.

8:49 AM  
12/10/2022