

c4217

Bill Crable

From: Bill Crable
Sent: Monday, December 8, 2025 9:39 AM
To: CW Kang
Cc: Sam Latkovic; Jeremy Crespo; Stephen Chan; Jasen E. Toth; Amy Cook
Subject: PO1691c4217/Zip 18629 /Samples/ Need 8D filled out PN027007 /120825
Attachments: c4217 Under thick PN027007 rej DATA from Samples 1-4 120825.pdf; c4217 Corrective Action 8D Report DRAFT A 120825.docx

Hello CW,

The samples are on the way to SH TECH

Please see the above Data taken in our office by Caliper.

The Samples are marked 1,2,3,4 and the above Data matches the samples sent.

- **I have included the Data and this Email I the package to SHTECH**

All the samples sent were undersized in the thickness (3.87mm-3.72mm) I found parts at 3.45mm – 3.61mm.

For the total amount of Rejects:

I will wait till the sub supplier has all the rejects from the lot 118. –

**** AGAIN, NO rejected parts got out to our End Customer! SO Good News!**

ACTIONS NEEDED

- 1) *****PLEASE make Sure SHTECH 100% certifies the next LOT#119**
- 2) **Please have SHTECH determine Root Cause and Corrective Actions!**
- 3) **Also please fill in the rest of the 8D Attached above – Thank you very much!**

Thank you for your continued support!

Respectfully,
Bill Crable

Taurus
QUALITY ENGINEERED COMPONENTS FOR THE OEM



William Crable, Jr.
Quality Manager
Direct telephone no. 201-825-5311

From: Bill Crable
Sent: Monday, December 8, 2025 8:34 AM
To: CW Kang <c.kang@taurus-korea.com>
Cc: Sam Latkovic <s.latkovic@taurusinternational.com>; Jeremy Crespo <j.crespo@taurusinternational.com>; Stephen Chan <s.chan@taurusinternational.com>; Jasen E. Toth <j.toth@taurusinternational.com>; Lynette Castaldo <l.castaldo@taurusinternational.com>
Subject: PO1691c4217/Zip Code 18629 /Samples ready PN027007 /120825
Importance: High

Bill Crable

To: TOM SONG SHTECH
Cc: CW Kang; Amy Cook; Sam Latkovic; Jeremy Crespo; Stephen Chan; Jasen E. Toth;
tauruskrcwk@naver.com; 품질영업부문; 이상국
Subject: PO1691c4217&c4218/Need New Invoice &Pack slip for Samples/ PN027007/121825
Importance: High

C4218

Hello Tom,

Thank you for your reply!

This delay was a good thing – because now I can add a few samples of both separate issues.

I

1) 1st Issue : **PO1691 c4217 PN027007**/ undersized in the thickness SPEC : (3.87mm-3.72mm)
Parts found at 3.45mm – 3.61mm.

2) 2nd Issue: **PO1691 c4218 PN027007**/ Out of round condition SPEC:(3.302in-3.298in/83.87mm-83.77mm)

Part found at 84.30mm & 83.37mm same sample in picture and Video

Samples to be sent/ I Measured /Calipers Labeled-Numbered 1-4

Sample (1) 84.56 mm

Sample (2) 84.32 mm

Sample (3) 84.51 mm

Sample (4) 84.47 mm

I will make New Invoices & Packing slip to account for the additional rejected Samples to be sent.

I will work on these now and get them to you by the end of the day – Today 12/18/25 !

Thank you,
Bill Crable

Taurus

QUALITY ENGINEERED COMPONENTS FOR THE OEM



William Crable, Jr.
Quality Manager

Taurus is a registered trade name of:

Taurus International Corporation

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We are committed to minimize the environmental impact of our business activities in the global community by reducing waste, pollution, recycling, conserving energy and conducting our business in compliance with all applicable government and industry environmental regulations