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STL is the standard file type used by most or all rapid prototyping systems. A STL is a triangulated representation of a 3D CAD model (figure 1). The triangulation of a surface will cause faceting of the 3D model. The parameters used for outputting a STL will affect how much faceting occurs (figure

#### How to convert a CAD file to an STL file? | GrabCAD Tutorials

Click Application menu Export Other Formats. Find In the Export Data dialog box, enter a file name. Under Files of type, select Lithography (\*.stl). Click Save. Select one or more solid objects. All objects must be entirely within the positive XYZ octant of the world coordinate system (WCS). That is, their X, Y, and Z coordinates must be greater than zero.

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This guide shows you the basics of converting an .stl file to a solid STEP (.stp, .step) file and then importing that into Fusion 360. From there, our CAD and CAM Guide provides information on generating toolpaths. Disclaimer: STL files span a wide range. Some of them are low-complexity, watertight, and can be easily converted.

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