

Report No: 10542581 / 2.1

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CALIBRATION REPORT

HOYA MEDICAL SINGAPORE PTE LTD Submitted By

455A Jalan Ahmad Ibrahim

Singapore 639939

05-800201-13 Instrument ID Instrument Digimatic Caliper

Manufacturer Mitutoyo

Model Number / Code Number CD-8"CX / 500-172-20

Serial Number 06209078

Ambient Temperature 20°C ± 1°C

Relative Humidity (40 to 70) % relative humidity

Date Calibrated 25-JUL-2022 Recommended Due Date 24-JUL-2023 26-JUL-2022 Date Issued Date Received 22-JUL-2022

SGS Standard Measurement Laboratory certifies that the above-named unit-under-test has been calibrated under the environmental conditions as stated above.

The calibration was carried out with reference to the following calibration and measurement standards which are traceable to the International System of Units (SI) through National Metrology Institutes (NMC A*STAR, NIST or NPL).

Method of Calibration:

The method of calibration is based on the procedure PR-(SG)-[I&E]-[SMD-LIN-002-G]-SOP-REV02 based on ISO 13385-1:2011 (E). The calibration points are agreed and requested by customer.

Reference Standard(s) Used During Calibration:

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Standard Used	Model No.	Serial no.	Cal Due Date
Reference Gauge Block Set	516-937	183186	11-NOV-2022
Caliper Checker	515-551	010266	10-NOV-2022

Results of Calibration:

The results of calibration are given on the attached calibration data.

The expanded measurement uncertainties estimated at a level of confidence of approximately 95% with a coverage factor k = 2 is 0.02 mm.

The instrument was found to be within specification based on Manufacturer's requirements.

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Calibrated By **ADDERLY POON** (CALIBRATION OFFICER)

Approved By **EDMUND TAN** (CALIBRATION EXECUTIVE)



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1.1 Results of External Measurement Accuracy Applied Value Indicated Value		ccuracy Requirement : ± 0.02 m
(mm)	Indicated Value	Correction
0.00	(mm) 0.00	(mm)
		0.00
0.50	0.50	0.00
1.00	1.00	0.00
1.05	1.05	0.00
1.10	1.10	0.00
2.00	2.00	0.00
5.00	5.00	0.00
10.00	10.00	0.00
15.00	15.00	0.00
20.00	20.00	0.00
50.00	50.00	0.00
100.00	100.00	0.00
150.00	150.00	0.00
200.00	200.00	0.00

2.0 Results of Internal Measurement		Accuracy Requirement : ± 0.02 mm	
Applied Value (mm)	Indicated Value (mm)	Correction (mm)	
0.00	0.00	0.00	
5.00	5.00	0.00	
10.00	10.00	0.00	
20.00	20.00	0.00	
50.00	50.00	0.00	
100.00	100.00	0.00	
150.00	150.00	0.00	

REMARKS:

- 1. The user should determine the suitability of the instrument for its intended use.
- 2. The last digit was found intermittent.

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