

Step 1: Prepare the Band and Buckle Cut the appropriate length of steel banding for your application. Thread the end of the band through the side of the buckle with the teeth. Bend the band tightly around the teeth, leaving a small amount of slack. **Step 2:** Position the Tool Place the banding tool over the band on the object you're securing. Ensure the buckle rests against the nose of the tool. Insert the band into

Step 3: Tension the Band Turn the tension handle clockwise while holding the band gripper tight across the band. Continue tensioning until the markings on the band stop moving through the tool frame, indicating maximum tension.

the band gripper slot on the tool.

Step 4: Seal the Band Roll the tool over the buckle and reverse the tension handle slightly. Pull the handle to cut the band, leaving a short stub. Push the band stub between the ears of the tool and hammer it down to complete the seal.

Step 5: Remove the Tool Release the tension on the tool and remove it from the band.