## Plotting SVG files on the ArtFrame 1824



## 1. Convert SVG to G-Code

- Launch BantamToolsStudio.app on the dedicated gray Mac Mini.
- Click Open SVG, and load your SVG file.
- · Adjust settings as necessary:
  - In the Paper Settings section, adjust your paper size
  - In the Artwork Settings section, you can adjust margins and rotate the artwork 90°
  - In **Tool Settings** you can adjust the pen height and feed rate (speed).
  - Try an XY feed rate of 100 in/min (2500 mm/min) to start.
- Click Generate and Save G-Code.
- Copy the G-Code file onto the ArtFrame's MicroSD card (you may need a dongle).
- Return the MicroSD card to the plotter.

## 2. Plot the G-Code on the ArtFrame

- Plug in the Bantam ArtFrame 1824, and power it on.
- Once the plotter's OLED screen displays the 🏲 🌬 icons, use its main Knob to scroll to the 🏝 **Home** icon, and press the Knob in. The plotter will locate its origin ("homing").
- On the OLED, navigate back to **Browse Files**. Select your chosen .gcode file, and press the Knob once. *NOTE*: The Z-stage may shoot downward!
- Install your paper in the plotter.
- Install your pen in the plotter. For the default pen height of 3.5mm, try moving your pen down until
  its tip is resting on the circular metal <a href="Pen Height Setup Tool">Pen Height Setup Tool</a>, and then slide the setup tool out of the
  way.
- To actually start the plot, press the main Knob again.
- To **pause** the plot, tab the Knob. To **resume**, tap the knob. Note that the plotter may not stop immediately, as it may have a backlog queue of points. To **cancel** a job altogether, give the Knob a "long press".