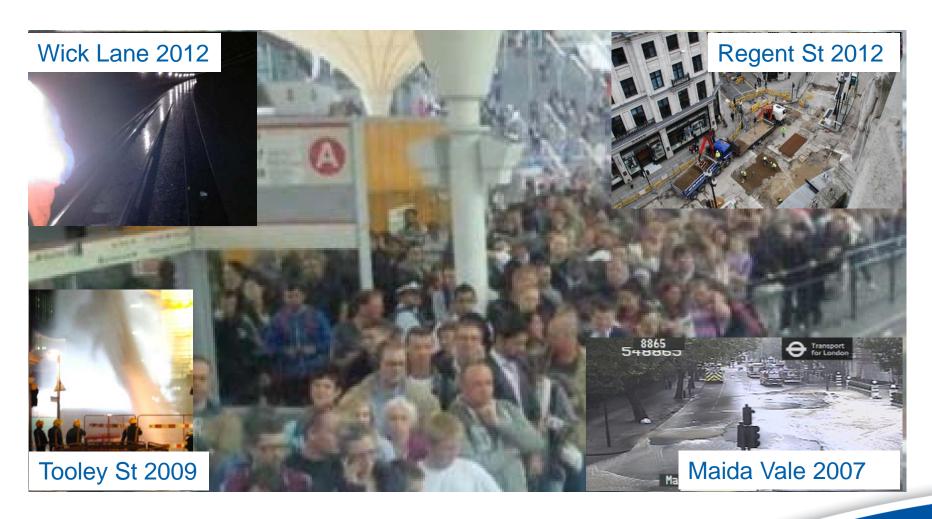
Clean Water Trunk Mains

Greater London Authority

February 2015



Trunk mains: Consequence of failure



Trunk Mains can cause unacceptable disruption to our customers



Addressing trunk main failures

- Root cause analysis
- Trunk main testing
- Trunk mains replacement, relining or duplication
- Monitoring for preventative or rapid response
- Risk analysis and impact assessment
- Innovation investment
- Further research with University of Surrey on probability and corrosion modelling



Root cause analysis

- When a major failure occurs, a root cause analysis is undertaken to:
 - Review all data
 - Perform detailed operational review
 - Forensic analysis of any pipe cutout
 - Non destructive testing of remaining main
 - Assessment of any external factors
- The aim is to determine the best long-term solution for the main and to learn lessons (to update procedures and standards if needed).



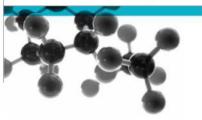
T : +44 (0) 161 787 3281 F : +44 (0) 161 787 3251 E : tony.cookson@exova.com W www.exova.com



Date: 30 August 2013

Copy: 1

Metallurgical Examination of Corroded Spindles Ex- Buckingham Rd and Whitchurch, Aylesbury



Hydrosave UK Limited

Park Lane Wes Tipton West Midlands

Client Reference: 2738788

Document Reference: N30192

Testing Advising Assuring

Registered Office Stone (UR) Ltd. Lockwold Industrial Eddin, Newtoniga, Middelson (IVOS 87), Underlingston, Rep No. 6C 79



Trunk main testing

Site survey/questionnaire and soil testing





Non-destructive testing (NDT)





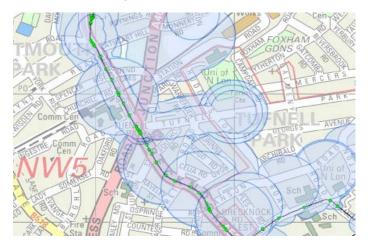


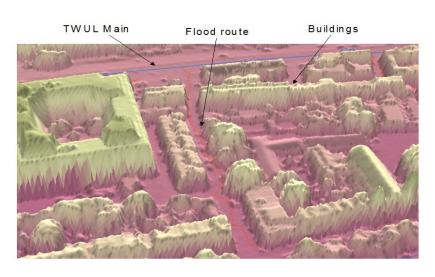
Laboratory testing of pipe material



Trunk main monitoring

Risk analysis





Impact assessment

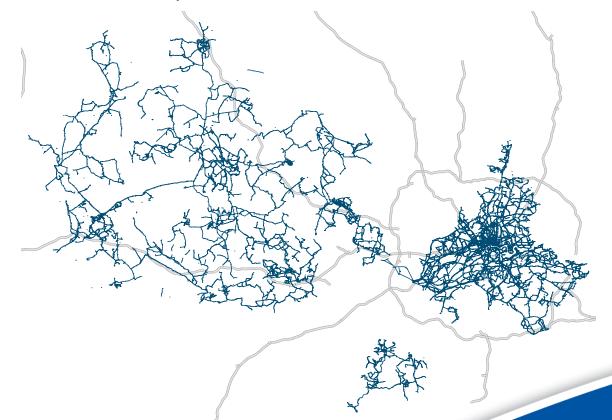


Installation of monitoring allows preventative or rapid response



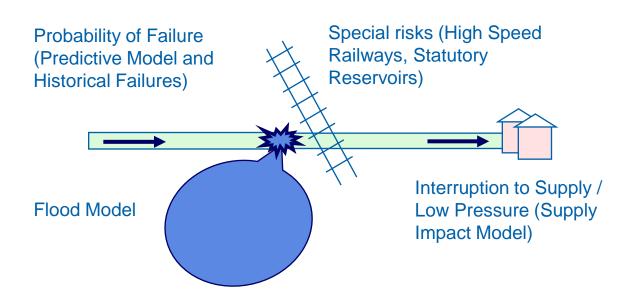
Trunk main risk model

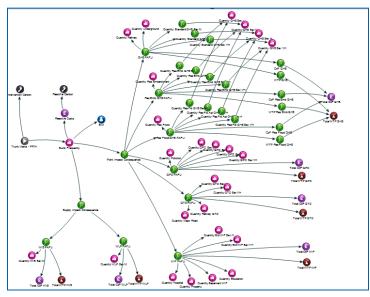
- 4,700km of Trunk Main
- 157,000 simulated burst points spread evenly across this network (at least every 100m).
- Probability of Failure and Consequence of Failure calculated at every one of these simulated burst points.





Calculating risk of failure





"Asset Investment Manager" Risk Map

- Trunk Main Risk Model calculates risk using the corporate risk framework (Cost of Failure) for the following measures:
 - Health & Safety
 - Internal Flooding
 - Pollution
 - Interruption to Supply
 - Low Pressure



Leakage & burst detection: Syrinix TrunkMinder

Trunk main monitoring tool for leakage and bursts





We'll be installing approximately another 300 trunk main monitoring units to protect high consequence locations over the next five years.



Burst detection: Hydroguard

Trunk main monitoring tool for early burst detection



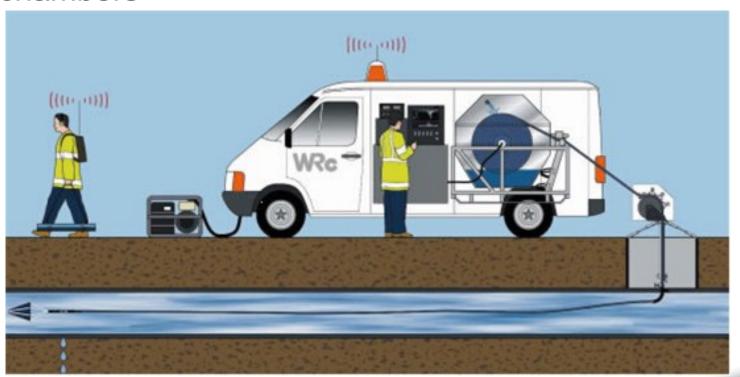


We've already installed circa 350 across London and Thames Valley at the highest consequence locations



Leakage detection: Sahara

- Highly accurate trunk main mobile leakage detection tool
- Used to find 24MI/d of leakage per year
- Significant investment over next 5 years to install more survey chambers





Trunk Mains Strategy: Looking Ahead

Long Term: Reducing risk, development to meet predicted changes in failure

Targeting long term replacement

- 100 Year Blueprint
- Innovative
 Construction
 method to reduce
 impact
- Material Analysis
 Tools
- Data Analysis

Managing a replacement programme in London

