

APPENDIX AList of Selected Formulae**P-n junction**

$$V_{bi} = \frac{kT}{q} \ln \frac{N_A N_D}{n_i^2}; \quad N_A x_p = N_D x_n; \quad W = x_p + x_n; \quad C_j = \frac{\epsilon_s}{W};$$

$$W = \sqrt{\frac{2\epsilon_s}{q} \left[\frac{1}{N_A} + \frac{1}{N_D} \right] (V_{bi} - V)}; \quad L_p = \sqrt{D_p \tau_p}.$$

Bipolar junction transistors

$$\gamma \equiv \frac{I_{Ep}}{I_E} = \frac{I_{Ep}}{I_{Ep} + I_{En}}; \quad \alpha_T \equiv \frac{I_{Cp}}{I_{Ep}}; \quad \alpha_0 = \gamma \alpha_T; \quad \beta_0 = \frac{\alpha_0}{1 - \alpha_0}; \quad I_C = \alpha_0 I_E + I_{CBO};$$

$$I_{CEO} = (1 + \beta_0) I_{CBO}; \quad p_n(x) = p_{no} e^{qV_{EB}/kT} \left(1 - \frac{x}{W}\right); \quad \gamma = \frac{1}{1 + \frac{D_E}{D_p} \cdot \frac{N_B}{N_E} \cdot \frac{W}{L_E}};$$

$$I_{Ep} = qA \frac{D_p p_{no}}{W} e^{(qV_{EB}/kT)}; \quad I_{En} = qA \frac{D_E n_{E0}}{L_E} (e^{qV_{EB}/kT} - 1); \quad I_{Cn} = qA \frac{D_C n_{C0}}{L_C};$$

$$p_{n0} \cdot N_B = n_{E0} \cdot N_E = n_{C0} \cdot N_C = n_i^2; \quad \tau_B = \frac{W^2}{2D_p}; \quad f_T = \frac{1}{2\pi\tau_B}.$$

MOS devices

$$\psi_s = 2\psi_B = \frac{2kT}{q} \ln\left(\frac{N_A}{n_i}\right); \quad W_m^2 = \frac{2\epsilon_s(2\psi_B)}{qN_A} = \frac{4\epsilon_s kT}{q^2 N_A} \ln\left(\frac{N_A}{n_i}\right); \quad V_T = \frac{qN_A W_m}{C_o} + 2\psi_B;$$

$$\frac{C}{C_0} = \frac{1}{\sqrt{1 + \frac{2\epsilon_{ox}^2 V}{qN_A \epsilon_s d^2}}}; \quad \frac{1}{C_{min}} = \frac{d}{\epsilon_{ox}} + \frac{W_m}{\epsilon_s}; \quad V_{FB} = \phi_{ms} - \frac{(Q_f + Q_m + Q_{ot})}{C_0}.$$

$$I_D = K_n [(V_{GS} - V_T)V_{DS} - \frac{V_{DS}^2}{2}] \text{ for } V_{DS} < V_{GS} - V_T; \quad V_T = \frac{qN_A W_m}{C_0} + 2\psi_B \text{ when } V_{FB} = 0;$$

$$I_D = \frac{K_n}{2} (V_{GS} - V_T)^2 \text{ for } V_{DS} \geq V_{GS} - V_T; \quad K_n = \mu_n C_{ox} \frac{W}{L}.$$

Thermal oxidation

$$t_{ox}^2 + At_{ox} = B(t + \tau); \quad \tau = \frac{t_{oxi}^2}{B} + \frac{t_{oxi}}{B/A}; \quad t_{ox} = \frac{-A + \sqrt{A^2 + 4B(t + \tau)}}{2}$$

$$D = D_o \exp\left(-\frac{E_a}{kT}\right)$$

APPENDIX A (continued)List of Selected Formulae (continued)**Thermal diffusion**

Constant source diffusion:

$$N(z, t) = N_s \operatorname{erfc}\left(\frac{z}{2\sqrt{Dt}}\right)$$

Limited source diffusion:

$$N(z, t) = \frac{Q}{\sqrt{\pi Dt}} \exp\left[-\frac{z^2}{4Dt}\right], \quad Q = \frac{2}{\sqrt{\pi}} N_s \sqrt{Dt}.$$

Ion implantation

Before Annealing

$$N(x) = \frac{Q}{\sqrt{2\pi} \Delta R_p} \exp\left[-\frac{(x - R_p)^2}{2\Delta R_p^2}\right]$$

After annealing

$$N(x) = \frac{Q}{\sqrt{2\pi} (\Delta R_p^2 + 2Dt)^{1/2}} \exp\left[-\frac{(x - R_p)^2}{2(\Delta R_p^2 + 2Dt)}\right]$$

$$Q = \int_0^{\infty} N(x) dx = \sqrt{2\pi} N_p \Delta R_p$$

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APPENDIX BTable of Physical Constants

Physical Constant	Symbol	Value	Units
Electronic charge	q	1.6×10^{-19}	C
Boltzmann's constant	k	8.62×10^{-5} 1.38066×10^{-23}	eV/K J/K
Planck's constant	h	6.626×10^{-34}	J·s
Permittivity of free space	ϵ_0	8.85×10^{-14}	F/cm
Dielectric constant of Si	ϵ_{Si}	11.7	-
Dielectric constant of SiO ₂	ϵ_{ox}	3.9	-
Electron Mass	m	9.11×10^{-31}	kg
Speed of Light	c	3×10^8	m/s
Bandgap of Si at 300 K	E_g	1.12	eV
Intrinsic carrier concentration in Si at 300 K	n_i	9.65×10^9	cm ⁻³

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